1954 SERVICE CRAFTSMAN NEWS INDEX

JANUARY THROUGH DECEMBER ISSUES

Place this index in front of the 1954 issues of the Service Craftsman News in your binder for ready reference.

SUBJECT	ISSUE	PAGE	SUBJECT	ISSUE	PAGE
ACCESSORIES					
			AIR-CONDITIONING (Cont'd.)		
Antennas, 1955	Dee	0.0	Compressor Clutch, Pulley		
Alignment Correction	Dec.	82	and Brush Assys.	Apr.	43
Comfort Control Seats	D		Compressor Cylinder Head		
Looseness Correction	Dec.	82	Bolt Torque	July	64
Electric Window Lifts		10	Compressor Inst.	Feb.	16
Regulator Relocated	Feb.	19	Compressor Oil	Mar.	30
Electric Window Lift			Compressor Reed		
Repair Procedures	AugSept.	72	Valve Failures	OctNov.	77
Electric Window Lift			Compressor Removal	Feb.	15
Service Parts	Mar.	34	Compressor Serial No.	Mar.	31
Electric Window Reg.			Compressor Shaft Seal Leaks		
Part Numbers	June	56	Repair	OctNov.	78
Electric Window Service	May	5 2	Compressor Vibration	May	49
Heater Performance - 1955	Dec.	87	Condenser	Feb.	11
Non-Glare Tilting			Control and Air Valve Adj.	Feb.	15
Mirror Repair	AugSept.	72	Control Cables	May	49
Radiator Insect Screen	June	56	Control Settings	Feb.	6
Windshield Washer Correction	Dec.	86	Dehydrator and Filter	Feb.	11
Wire Wheel Disc Inst.,			Depressurizing System	Mar.	30
Tubeless Tires	Apr.	43	Description and Operation	Feb.	5
			Differences In Car	Feb.	6
			Dirty Air Filters	OctNov.	77
AIR-CONDITIONING			Evacuating System	Mar.	25
Adjustments on Car	Feb.	13	Hvacdating bystem	Apr.	42
Air Dist. To Dash Sealing		C	Evacuating Low Pressure Side	Mar.	25
Ring Inst.	Apr.	44	Evacuating Dow Hosbart Blue	Apr.	41
Air Filter Cleaning	May	49	Evaporator	Feb.	11
Air Outlets and Controls	Feb.	5	Evaporator Air	T.CD.	11
Air Outlet Nozzles Adj.	Feb.	15	Filter Inst.	June	53
Automatic Expansion			Evaporator Inlet Assy.	Feb.	11
(By-Pass) Valve	Feb.	10	Evaporator Pressure Check	ren.	11
Carbon Monoxide	Feb.	13	and Adj.	Mar.	32
Charging The System	Mar.	27		Widi,	32
Chemical Stability	Mar.	22	Evaporator Pressure	Feb.	8
Compressor	Feb.	10	Regulator Valve	rep.	0
Compressor Belt Adj.	Feb.	13	Evaporator Pressure	Aug. Cont	67
compressor here Auj.	1.00*	10	Regulator Valve Adj.	AugSept.	67

www.PontiacSafari.com SUBJECT	ISSUE	PAGE
AIR-CONDITIONING (Cont'd.)		
Fast Idle Diaphragm		
and Solenoid Assy.	Feb.	11
Fast Idle Linkage Adj.	Feb.	14
Fast Idle Switch Adj.	Feb.	14
Freon 12 - Adding To System Freon 12 - Precautions	Mar.	29
In Handling	Feb.	12
Freon 12 - Properties	Feb.	12
Gauge Set	Mar.	22
High Coolant Temperature	June	57
Improper Temperature	Mar.	32
Inspection - Pre-Delivery	Feb.	13
Inspection - 2000 Mile	Feb.	13
Leak Detectors - Alcohol Torch		23
Liquid Indicator	Feb.	11
Liquid Leak Detector	Mar.	24
Magnetic Clutch Master Switch Relay Inst.	Feb.	10 70
New Condensers	AugSept. AugSept.	68
Oil In New Compressors	Mar.	29
Oil Level Check	Mar.	29
Operating Instructions	Feb.	6
Operation Of Simplified		
Refrigeration System	Feb.	8
Operational Test (Gauge Check)	Mar.	31
Periodic Service	Feb.	13
Precautions In Handling Pipes		
and Fittings	Mar.	21
Preliminary Information	Feb.	57
Principles of Refrigeration Pumping Down the Compressor	Feb. Mar.	25
Pumping Down the System	Mar.	23
Receiver	Feb.	11
Removal of Components	Mar.	30
Schematic Wiring Diagram	Mar,	34
Shop Manual	May	50
Specifications	Feb.	17
Thermostatic Expansion Valve	Feb.	8
Tools	Mar.	34
Trouble Diagnosis	Feb.	16
Trouble Diagnosis	May	49
e	AugSept.	67
Vacuum Pump - J-5428	Apr.	41
Vibration Eliminators	Feb.	11
BODY	3.6	50
Body Bolt Information	Мау	50
Broken Nylon (Plastic) Lock Rollers	Feb.	20
Convertible Top	reb.	20
Sealing Procedures	AugSept.	70
Door Weatherstrips,	BF.	
Re-work of	Dec.	85
Dow Corning Compound	Apr.	45
Fisher Service News	Jan.	3
Floor Carpet Colors	June	57
Leather, Vinyl and Pyroxylin	Jan.	3
Paint Color Information, 1955	Oct Nov.	74
Paint Strains (Entire Body) Rear Quarter Outer Panel Buckl	Mar. A Mar	38 35
Near Quarter Outer Faller BUCKI	e wiai.	00

SUBJECT	ISSUE	PAGE
BODY (Cont'd.)		
Weatherstrip Cement, Improve	d Jan.	3
	May	50
Weatherstrip Inserting Tool	June	58
Windshield Glass	Julio	00
Removal Procedure	Dec.	84
Windshield Wiper	2001	01
Transmission Changed	June	58
Transmission changed	June	
BRAKES (POWER)		
Brake Pipe Interference	May	50
Hose Disassembly	OctNov.	77
BRAKES (STANDARD)		
Pedal and Master Cyl. Conn.		
Rod Clevis Interference	Jan.	3
	J	-
BRAKE FLUID		
Super 11 Brake Fluid Available		
From Zone Warehouses	AugSept.	68
BUMPERS		
Front Bumper To Frame		
Outer Bar	Mar.	36
CLUTCH Control Countershaft To Frame		
	Apr.	44
Bracket Changed	Apr.	TT
DRIVE LINE		
U-Joint Repair Kit	Mar.	36
ELECTRICAL		
Ammeter Readings - 12 Volt	OctNov.	75
Brush & Bracket Assy. Changes		78
Brush Seating Compound	Jan.	4
Curing Generator Brush Noise	July	64
Generator Lubrication - 1955	OctNov.	25
Distributor Information - 1954	0001107.	20
6 Cyl.	Feb.	18
Lamp Caution - 12 Volt	OctNov.	75
Shorted Secondary	000, 1107,	10
Ignition Cables	June	57
Voltage Regulator Adj.	June	58
, orange reserves real	,	
ENGINE		
Carburetor Information - 1954		60
Carburetor Installation Caution		25
Cooling System Anti-Leak	May	50
Cooling System Capacities - 19	955 Dec.	85
Fan Radiator Shroud Assy.		
Discontinued	AugSept.	68
Fuel Pump Arm and Eccentric		
Wear - 1955	Dec.	88
Harmonic Balancers Noisy	Dec.	82
Ignition Timing ,	Dec.	84

www.PontiacSafari.com

SUBJECT	ISSUE	PAGE	SUBJECT	ISSUE	PAC
			OWNER'S GUIDE		
ENGINE (Cont'd.)				Dec.	82
Intake Manifold, Two Types	O at Nam	75	Second Printing Revisions	Dec.	02
Used In Early 1955 Prod.	OctNov.	75			
Lacquer	Dec.	86	POWERGLIDE		
Location of 1955			Drive Line "Clink"		
Casting Information	OctNov.	74	and "Clunk"	Jan.	3
Lubrication System			Engine Side Support Cushion	Jan.	4
Trouble-Shooting - 1955	Dec.	81	Hand Brake Cable Guide -	J4	
Noisy Valve Lifters Correctio	n Dec.	88	Part Number Correction	Jan.	4
Oil Discoloration	Dec.	87	Oil Cooler	Jan.	4
Oil Pump Drive			Off Cooler	Jan	
Shaft Interference	Dec.	88			
Oil Recommendations - 1955	OctNov.	73	PRODUCT INFORMATION REPO	שתפ	
Rocker Arm Ball Nut					
Installation Caution	OctNov.	75	Antenna Information Demoined	Jan.	4
Serial and Engine Numbers	Mar.	37	Information Required	Mar.	37
Side Apron Installation	Mar.	36	Trim Button Change	Apr.	45
Stalling-Diagnosis of Flooding		87			
Steam Cleaning Caution	OctNov.	75			
Thermostat, 1954 Eight	0001107.	10	REAR SUSPENSION		
Cylinder, Information	Ian	4	Spring Squeaks, 1955 Star		
	Jan.	-	Chief Models	Dec.	87
Timing Setting - 1955	OctNov.	75	Wrong Differential Carrier		
			Body Bumper Bracket	Dec.	88
LAT RATE					
Additions to 1949-1953			and the second		
Flat Rate Manual	Mar.	38	SERVICE CRAFTSMAN		
I III IIIIO MIIIIUI	Apr.	45	Examination #54-1	Jan.	
Changes	May	50	Examination #54-2	Mar.	
Corrections to 1949–1953	Way	50	Examination #54-3	May	
	Ech	10	Examination #54-4	July	
Flat Rate Manual	Feb.	19	Examination #54-5	AugSept.	
Corrections to 1949-1954					
Flat Rate Manual	OctNov.	77			
			SHOP MANUAL		
RONT SUSPENSION			1949 Through 1954 Models	Feb.	18
Strg. Knuckle Supt. Lower Arr		10	Corrections to		
to Frame Bolt & Nut Chgd.	Feb.	18	1949-1954 Manual	Apr.	45
Wheel Bearing Adjustment	June	58	Corrections to 1955 Manual	OctNov.	76
			25		
IYDRA-MATIC					
	Ian.	1 I			
1954 Changes	Jan. Jan	1	STEERING GEAR		
1954 Changes Case	Jan.	1	Special Steering Lubricant	Mar.	34
1954 Changes Case Control Valve Identification	Jan. Jan.	1 2	Special Steering Lubricant Worm Bearing Lock Nut		
1954 Changes Case Control Valve Identification Front Band	Jan. Jan. Jan.	1 2 2	Special Steering Lubricant	Mar. Mar.	
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring	Jan. Jan. Jan. Jan.	1 2 2 1	Special Steering Lubricant Worm Bearing Lock Nut		
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3	Jan. Jan. Jan. Jan. Jan.	1 2 2 1 2	Special Steering Lubricant Worm Bearing Lock Nut		
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955	Jan, Jan, Jan, Jan, Jan, Dec,	1 2 2 1 2 82	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.)	Mar.	
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955 Main Shaft End Play	Jan. Jan. Jan. Jan. Jan.	1 2 2 1 2	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN	Mar. E TYPE)	37
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955	Jan, Jan, Jan, Jan, Jan, Dec,	1 2 2 1 2 82	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN Adjust Belt Tension	Mar.	37
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955 Main Shaft End Play	Jan, Jan, Jan, Jan, Jan, Dec,	1 2 2 1 2 82	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN Adjust Belt Tension Noise Correction	Mar. E TYPE)	37 20
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955 Main Shaft End Play New Governor Assembly	Jan, Jan, Jan, Jan, Jan, Dec, Feb,	1 2 1 2 82 18	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN Adjust Belt Tension	Mar. E TYPE) Feb.	37 20 84
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955 Main Shaft End Play New Governor Assembly in Production	Jan, Jan, Jan, Jan, Jan, Dec, Feb, Aug, - Sept,	1 2 1 2 82 18 68	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN Adjust Belt Tension Noise Correction	Mar. E TYPE) Feb. Dec.	37 20 84
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955 Main Shaft End Play New Governor Assembly in Production Oil Cooler Package - Installation Instructions	Jan, Jan, Jan, Jan, Jan, Dec, Feb,	1 2 1 2 82 18	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN Adjust Belt Tension Noise Correction Shaft and Seal-New Type Valve Centering Springs	Mar. E TYPE) Feb. Dec.	37 20 84 18
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955 Main Shaft End Play New Governor Assembly in Production Oil Cooler Package - Installation Instructions Oil Pan Drain Plug	Jan, Jan, Jan, Jan, Jan, Dec, Feb, Aug, - Sept,	1 2 1 2 82 18 68	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN Adjust Belt Tension Noise Correction Shaft and Seal-New Type	Mar. E TYPE) Feb. Dec. Feb.	37 20 84
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955 Main Shaft End Play New Governor Assembly in Production Oil Cooler Package - Installation Instructions Oil Pan Drain Plug Removal on 1954 Oil Cooler	Jan, Jan, Jan, Jan, Dec, Feb, Aug, - Sept, July	1 2 1 2 82 18 68 61	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN Adjust Belt Tension Noise Correction Shaft and Seal-New Type Valve Centering Springs and Plungers	Mar. E TYPE) Feb. Dec. Feb.	37 20 84 18
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955 Main Shaft End Play New Governor Assembly in Production Oil Cooler Package - Installation Instructions Oil Pan Drain Plug Removal on 1954 Oil Cooler Equipped Cars	Jan, Jan, Jan, Jan, Dec, Feb, Aug, - Sept, July Oct, - Nov,	1 2 1 2 82 18 68 61 77	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN Adjust Belt Tension Noise Correction Shaft and Seal-New Type Valve Centering Springs and Plungers SYNCHRO-MESH	Mar. E TYPE) Feb. Dec. Feb.	37 20 84 18
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955 Main Shaft End Play New Governor Assembly in Production Oil Cooler Package - Installation Instructions Oil Pan Drain Plug Removal on 1954 Oil Cooler Equipped Cars Reverse Internal Gear	Jan, Jan, Jan, Jan, Dec, Feb, Aug, -Sept, July Oct, -Nov, Jan,	1 2 1 2 82 18 68 61 77 2	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN Adjust Belt Tension Noise Correction Shaft and Seal-New Type Valve Centering Springs and Plungers	Mar. E TYPE) Feb. Dec. Feb.	37 20 84 18
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955 Main Shaft End Play New Governor Assembly in Production Oil Cooler Package - Installation Instructions Oil Pan Drain Plug Removal on 1954 Oil Cooler Equipped Cars Reverse Internal Gear Seal, Throttle Shaft	Jan, Jan, Jan, Jan, Dec, Feb, AugSept. July OctNov. Jan, Jan,	1 2 1 2 82 18 68 61 77 2 2	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN Adjust Belt Tension Noise Correction Shaft and Seal-New Type Valve Centering Springs and Plungers SYNCHRO-MESH	Mar. E TYPE) Feb. Dec. Feb. Dec.	37 20 84 18 86
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955 Main Shaft End Play New Governor Assembly in Production Oil Cooler Package - Installation Instructions Oil Pan Drain Plug Removal on 1954 Oil Cooler Equipped Cars Reverse Internal Gear Seal, Throttle Shaft Serial Number	Jan, Jan, Jan, Jan, Dec, Feb, Aug, -Sept, July Oct, -Nov, Jan, Jan, Jan,	1 2 1 2 82 18 68 61 77 2 2 1	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN Adjust Belt Tension Noise Correction Shaft and Seal-New Type Valve Centering Springs and Plungers SYNCHRO-MESH Mainshaft Changed	Mar. E TYPE) Feb. Dec. Feb. Dec.	37 20 84 18 86
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955 Main Shaft End Play New Governor Assembly in Production Oil Cooler Package - Installation Instructions Oil Pan Drain Plug Removal on 1954 Oil Cooler Equipped Cars Reverse Internal Gear Seal, Throttle Shaft Serial Number Snap Ring and Lock Package	Jan, Jan, Jan, Jan, Dec, Feb, AugSept. July OctNov. Jan, Jan, Jan, Jan, Mar.	1 2 1 2 82 18 68 61 77 2 2 1 34	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN Adjust Belt Tension Noise Correction Shaft and Seal-New Type Valve Centering Springs and Plungers SYNCHRO-MESH Mainshaft Changed Selector Rod and Exhaust	Mar. E TYPE) Feb. Dec. Feb. Feb.	37 20 84 18 86 19
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955 Main Shaft End Play New Governor Assembly in Production Oil Cooler Package – Installation Instructions Oil Pan Drain Plug Removal on 1954 Oil Cooler Equipped Cars Reverse Internal Gear Seal, Throttle Shaft Serial Number Snap Ring and Lock Package Torus Check Valve	Jan, Jan, Jan, Jan, Dec, Feb, AugSept. July OctNov. Jan, Jan, Jan, Jan, Jan,	1 2 1 2 82 18 68 61 77 2 2 1 34 1	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN Adjust Belt Tension Noise Correction Shaft and Seal-New Type Valve Centering Springs and Plungers SYNCHRO-MESH Mainshaft Changed Selector Rod and Exhaust Manifold Interference	Mar. E TYPE) Feb. Dec. Feb. Feb.	37 20 84 18 86 19
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955 Main Shaft End Play New Governor Assembly in Production Oil Cooler Package – Installation Instructions Oil Pan Drain Plug Removal on 1954 Oil Cooler Equipped Cars Reverse Internal Gear Seal, Throttle Shaft Serial Number Snap Ring and Lock Package Torus Check Valve Towing Instructions	Jan, Jan, Jan, Jan, Dec, Feb, AugSept. July OctNov. Jan, Jan, Jan, Jan, Mar.	1 2 1 2 82 18 68 61 77 2 2 1 34	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN Adjust Belt Tension Noise Correction Shaft and Seal-New Type Valve Centering Springs and Plungers SYNCHRO-MESH Mainshaft Changed Selector Rod and Exhaust	Mar. E TYPE) Feb. Dec. Feb. Feb.	37 20 84 18 86 19
1954 Changes Case Control Valve Identification Front Band Front Pump Priming Spring Governor Sleeve, 2-3 Linkage Changed, 1955 Main Shaft End Play New Governor Assembly in Production Oil Cooler Package – Installation Instructions Oil Pan Drain Plug Removal on 1954 Oil Cooler Equipped Cars Reverse Internal Gear Seal, Throttle Shaft Serial Number Snap Ring and Lock Package Torus Check Valve	Jan, Jan, Jan, Jan, Dec, Feb, AugSept. July OctNov. Jan, Jan, Jan, Jan, Jan,	1 2 1 2 82 18 68 61 77 2 2 1 34 1	Special Steering Lubricant Worm Bearing Lock Nut (Power Strg.) STEERING PUMP, POWER (VAN Adjust Belt Tension Noise Correction Shaft and Seal-New Type Valve Centering Springs and Plungers SYNCHRO-MESH Mainshaft Changed Selector Rod and Exhaust Manifold Interference	Mar. E TYPE) Feb. Dec. Feb. Feb.	18 86 19

SUBJECT

ISSUE PAGE

66

66

SUBJECT

TOOLS (Cont'd.) Engine Support Fixture J-4732 Dec. 87

 TUBELESS TIRES

 To Install Tire On Wheel
 Aug.-Sept.

 To Remove Tire From Wheel
 Aug.-Sept.

TUBELESS TIRES (Cont'd.) To Test For Leaks Superior Features Wheel Leaks

 Aug. - Sept.
 66

 Aug. - Sept.
 65

 Aug. - Sept.
 66

43

WHEELS AND TIRES Wheel Assembly Changed Apr.

ISSUE PAGE