

YEAR	MODEL	PART NAME	PART NO.	PER CAR	PART NO.
Group 6.018 BOLT, STEERING KNUCKLE SUPPORT CLAMP					
1937-57	All			2	504348
Group 6.020 KNUCKLE, STEERING					
1940-54	All	less nut		2	503576
1955	All		518873 RH		518874 LH
1956-57	All		521643 RH		521644 LH
1958	All			2	528204
1959-60	All			2	532288
1960	Police (Spec. order)	(see note)		2	535342
NOTE: For use only with Special Order Police jobs equipped with roller type front wheel bearings.					
Group 6.021 BUSHING, STEERING KNUCKLE KING PIN					
1937-39	All			4	231905
1940-55	All			4	520324
1956-57	All			4	521645
Group 6.022 NUT, STEERING KNUCKLE					
1935-60	All		(3/4"-20)	2	378137
Group 6.023 SUPPORT, STEERING KNUCKLE					
1939-48	All		419668 RH		419669 LH
1949-52	All		511604 RH		511605 LH
1953-54	All		515210 RH		515211 LH
1955-57	All		519242 RH		519243 LH
Group 6.024 BUSHING, STEERING KNUCKLE SUPPORT LOWER					
1939-57	All			2	411147
Group 6.037 DEFLECTOR, FRONT WHEEL BEARING OIL					
1940-54	All	front brake drum oil		2	504336
1955-56	All			2	518933
1937-56	All	DRAIN, front brake oil		2	499879
1957	All			2	523775
Group 6.103 ARM, STEERING KNUCKLE					
1939-48	All		502022 RH		502023 LH
1949-52	All		511338 RH		511339 LH
1953-57	All		515197 RH		515198 LH
1958	All		528965 RH		528966 LH

1959-60	All		532270 RH	532271 LH
1960	All exc. Police (Spec. order) .	(2nd type-see note 1)	535241 RH	535242 LH
1960	Police (Spec. Order)	(See note 2)	535340 RH	535341 LH
NOTE 1: 2nd type-used only w/535237 and 535238 lower control arms.				
NOTE 2: For use only with Special Order Police jobs equipped with roller type front wheel bearings.				

Group 6.111 COVER, TIE ROD DUST

1939-58	All	(6.886)	tie rod to steer. conn. rod	2 265765
1959-60	All			2 5672757
1937-60	All		SEAL, tie rod ball dust cover	2 505007

Group 6.112 SPRING, TIE ROD DUST COVER

1939-60	All	(6.888)		2 264949
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Group 6.163 RETAINER, UPPER CONTROL ARM BUSHING

1958	All A.S.			4 3710586
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Group 6.166 SEAL, LOWER CONTROL ARM INNER BUSHING

1938-48	All			4 411146
1949	All	(6.178)	steering knuckle support lower arm shaft	4 511452
1937-57	All		SEAL, knuckle support lower bushing	4 411382

Group 6.168 ARM, STEERING KNUCKLE SUPPORT LOWER

1939-48	All		410944 RH	410945 LH
1949-52	All		511601 RH	511602 LH
1953-57	All		522442 RH	522443 LH
1958	All exc. A.S.			2 528754
1958	All A.S.			2 531045
1959-60	All exc. A.S.		532248 RH	532249 LH
1959	All A.S.		532250 RH	532251 LH
1960	All	(2nd type-see note)	535237 RH	535238 LH

2nd type-w/2 holes in frt. wheel strg. stop bracket.

Group 6.169 BUSHING, LOWER CONTROL ARM INNER SHAFT

1939-58	All exc. A.S.			4 518870
1958	All A.S.			4 530400
1959-60	All	(5.381)		4 529804
1958	All A.S.		RETAINER, lower control arm bushing	4 530401
1959	All		RESERVOIR, lower control arm wheel stop grease . . .	2 536200
1958	All A.S.	(8.900)	BOLT, lower control arm shaft bushing retainer	(7/16"-20xL-1/8") 4 181667

Group 6.170 SHAFT PACKAGE, LOWER CONTROL ARM

1939-58	All	shaft w/2 bushings and 2 seals (1-7/8" C to C of holes)	2	529175
1956-57	All	shaft w/2 bushings and 2 seals (3-1/4" C to C of holes)	2	522590
1958	All A.S.	SHAFT, steering knuckle support lower arm	2	530402
1949-58	All exc. A.S. (6.178)	SEAL, steering knuckle support lwr. arm shaftbushing .	4	511452

Group 6.172 BOLT-NUT, LOWER CONTROL ARM SHAFT TO FRAME

1938-58	All	BOLT, (use only w/1435440 nut)	8	1416328
1959-60	All (5.383)	(use only w/451023 nut) (9/16"-18x3-1/2")	4	528733
1938-58	All	NUT (use only w/1416328 bolt)	8	1435440
1959-60	All (5.383)	(use only w/451023 bolt) (9/16"-18)	4	451023

Group 6.174 PIN, LOWER CONTROL ARM PIVOT

1939-57	All	2	522462
1939-57	All	NUT, lower control arm pivot pin	2	412108
1958-60	All	SEAL ASSY., lower control arm ball stud dust	2	760985
1939-57	All	WASHER, lower control arm pivot lock	4	412170

Group 6.174 PIN-STUD PACKAGE, LOWER CONTROL ARM PIVOT

1939-57	All	PIN PKG.	2	522468
1959-60	All	lower control arm pivot	2	533015

Group 6.176 BUMPER, STEERING KNUCKLE SUPPORT ARM UPPER

1937-57	All (2" high)	2	522629
1957-60	All (1-1/2" high)	2	528676

Group 6.177 BRACKET, FRONT WHEEL BUMPER STOP FRAME

1950-52	All	2	513581
1953-54	All	515067 RH	515068 LH
1955-57	All	519039 RH	519040 LH
1958	All	528259 RH	528260 LH
1959-60	All	2	532062

Group 6.178 PIN-STUD PKG., STEERING KNUCKLE SUPPORT UPPER PIVOT

1937-48	All	PIN PKG.	2	506512
1949-52	All	2	513376
1953-57	All	2	517401
1958	All	STUD PKG., control arm ball	2	531353
1959-60	All	upper pivot	533013 RH	533014 LH
1937-48	All	SEAL, knuckle support upper bushing	4	411817
1949-52	All	upper pivot pin	4	511452
1953-58	All exc. A.S.	4	515951

Group 6.178 ARM ASSY., STEERING KNUCKLE SUPPORT UPPER

1949-52	All						2	511598
1953-54	All						2	515200
1955-57	All						2	518291
1958-60	All exc. A.S.					528471 RH		528472 LH
1958	All A.S.					530391 RH		530392 LH
1959	All A.S.					533498 RH		533499 LH
1949-52	All			BOLT, upper arm shaft			4	511454
1953-57	All						4	515196
1958-60	All				(1/2"-20 x 2-5/32")		4	528490
1958	All A.S. (8,900)			upper control arm shaft bushing ret.				
				to shaft (Hex. 3/8"-24x7/8")			4	454921
1958	All			BRACKET ASSY., upper control arm shaft to				
				frame	529638 RH			529639 LH
					532068 RH			532069 LH
1959-60	All			BUSHING, upper eccentric			2	511450
1949-52	All						2	515194
1953-57	All			BUSHING ASSY., upper arm shaft			4	511451
1949-52	All						4	517488
1953-54	All						4	533484
1955-60	All exc. A.S.						4	530393
1958	All A.S.			FITTING, upper control arm				
1958	All			lube (1/4"-28x65° Elbow)			2	763170
1949-57	All (6,174)			PIN, upper control arm pivot			2	522462
1949-57	All (6,174)			NUT, upper cont. arm pivot pin			2	412108
1953-57	All (8,917)			upper arm shaft			4	451127
1949-52	All (6,166)			SEAL, upper arm shaft bushing			4	411146
1953-57	All						4	515951
1958-60	All			upper control arm ball stud dust			2	3742248
1959-60	All			upper arm shaft bushing			4	515951
1949-52	All			SHAFT, strg., knuckle supt. upper arm			2	511453
1953-54	All						2	515195
1955-57	All						2	518862
1958-60	All exc. A.S.						2	528473
1958	All A.S.						2	530394
1949-52	All			SHAFT PKG., steering knuckle support upper arm			2	513375
1953-54	All						2	517402
1955-57	All						2	520872
1958-60	All exc. A.S.						2	530147
1958-60	All			SHIM, upper control arm to frame				
				bracket (.030") AR				529491
					(.060") AR			529490
					(.164") AR			531527
1958-60	All (6,174)			WASHER, upper control arm			4	412170
1958-60	All			upper control arm frame				
				bracket (17/32" I.D. x 1-1/8" O.D. x 9/64" thick)			4	529735

Group 6.203 PIN, STEERING KNUCKLE KING

1937-57	All						2	521647
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Group 6.203 REPAIR KIT, KING PIN

1937-39	All			consists of pins, bushings, bearings, plugs and lock pins			1	405085
1940-55	All			consists of pins, bushings, bearings, plugs and lock pins			1	504058
1956-57	All			consists of pins, bushings, bearings, plugs and lock pins			1	521726

Group 6.210 BEARING, KING PIN THRUST

1937-57	All	ball type	2	230679
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Group 6.214 SHIM, KING PIN THRUST BEARING

1937-57	All	(.005" thick) AR	373481
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Group 6.216 PIN, KING PIN LOCK

1937-57	All	(1-5/8" long)	2	514168
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Group 6.223 PLUG, KING PIN BEARING EXPANSION

1937-39	All		4	562237
1940-57	All		4	504688

Group 6.225 SEAL, KING PIN BUSHING

1956-57	All	"O" ring type	2	521648
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Group 6.230 ROD AND BALL ASSY., STEERING KNUCKLE TIE

1939-48	All	(13-1/4" overall)	2	264939
1949-52	All		2	5660367
1953-57	All L.H.D.	5663362 RH	5663358 LH	
1958	All	5671957 RH	5671954 LH	
1959-60	All	5672755 RH	5672752 LH	
1960	Police (Spec. Order)	(▲) 5674422 RH	5674415 LH	

▲NOTE: For use only with Special Order Police jobs equipped with roller type front wheel bearings.

Group 6.232 SLEEVE, TIE ROD ADJUSTER

1939-60	All		2	5668674
1960	Police (Spec. order)	(See note) (▲)	2	5673986

▲NOTE: For use only with Special Order Police jobs equipped with roller type front wheel bearings.

Group 6.233 END, TIE ROD

1939-58	All	(3-7/8" overall)	2	5674340
1959-60	All	5672917 RH	5672918 LH	
1960	Police (Special Order)	(See note) (▲)	2	5674417

▲NOTE: For use only with Special Order Police jobs equipped with roller type front wheel bearings.

Group 6.234 CLAMP, TIE ROD END

1953-60	All		4	5668675
1960	Police (Spec. Order)	(See note) (▲)	4	5673988

▲NOTE: For use only w/Special Order Police jobs equipped w/roller type front wheel bearings.

1949-59	All	(8.900)	BOLT, tie rod clamp	(Hex. 3/8"-24x1-1/2")	4	181643
1960	All	(8.900)	(3/8"-24 x 1-1/2")	4	186687
1949-59	All	(8.917)	NUT, tie rod clamp bolt	(3/8"-24)	4	125233
1960	All S.S. Police (Spec. order) .	(▲)	(3/8"-24)	4	9414568

▲NOTE: For use only with Special Order Police jobs equipped with roller type front wheel bearings.

Group 6.306 HUB AND DRUM, FRONT WHEEL BRAKE

1942-48	All	with bearing cup	Kelsey-Hayes	507370 RH	507371 LH
1949-54	All	with bearing cup	512141 RH	512142 LH	
1955-56	All	519222 RH	519223 LH	
1957	All	523755 RH	523756 LH	
1958	All exc. taxi, police & H.D.C.	528498 RH	528499 LH	
1958	All taxi & police	aluminum	531784 RH		
1958	All H.D.C.	531167 RH	531168 LH	
1959-60	All exc. taxi, police & H.D.C. .	steel	536941 RH	536942 LH	
1959-60	All taxi, police & H.D.C.	aluminum	534378 RH	534379 LH	
1960	All exc. police & H.D.C.	aluminum	535279 RH	535280 LH	
1960	Police (Spec. Order)	(▲)	535314 RH	535315 LH	
1958-60	All taxi, police, H.D.C. & trailer	WEIGHT, front wheel brake drum balance (1 oz.) exc. aluminum hub and drum	AR	531802	
1958-60	All taxi, police & H.D.C. & trailer	exc. aluminum hub and drum-(1.5 oz.)	AR	531803	
1958-60	All taxi, police, H.D.C. & trailer	exc. aluminum hub and drum (2.5 oz.)	AR	531804	
1958	All taxi, police & H.D.C. (8.977)	SCREW, brake drum weight to drum (Hex. Hd. 1/4"-28x5/8")	AR	448657	
1959-60	All taxi, police & H.D.C. (8.977) (Hex. hd. 1/4"-28x1/2")	AR	448655	

▲NOTE: For use only with Special Order Police jobs equipped with roller type front wheel bearings.

Group 6.311 BEARING PACKAGE, FRONT WHEEL INNER

1940-54	All	consists of one each, cone, cup and balls	2	909052
1955-57	All	consists of one each, cone, cup and balls	2	909060
1958-60	All	consists of one each, cone, cup and balls	2	909070
1960	Police (Spec. Order)	BEARING ASSY. (▲)	2	7451083

▲NOTE: For use only with Special Order Police jobs equipped with roller type front wheel bearings.

Group 6.313 BEARING PACKAGE, FRONT WHEEL OUTER

1933-57	All	consists of one each, cone, cup and balls	2	909001
1958-60	All exc. police, spec. order . . .	consists of one each, cone, cup and balls	2	909067
1960	Police (Spec. Order)	BEARING ASSY. (▲)	2	7451085

▲NOTE: For use only with Special Order Police jobs equipped with roller type front wheel bearings.

Group 6.314 CONE, FRONT WHEEL BEARING INNER

1940-54	All	2	909552
1955-57	All	2	909560
1958-60	All	2	909570

Group 6.315 CONE, FRONT WHEEL BEARING OUTER

1933-57	All	2	909501
1958-60	All	2	909567

Group 6.316 CUP, FRONT WHEEL BEARING INNER

1933-54	All	2	909602
1955-57	All	2	909660
1958-60	All	2	909670

Group 6.317 CUP, FRONT WHEEL BEARING OUTER

1933-57	All	2	909601
1958-60	All	2	909667

Group 6.318 BALLS AND SEPARATOR, FRONT WHEEL BEARING-INNER

1933-54	All	2	909702
1955-57	All	2	909760
1958-60	All	2	909770

Group 6.319 BALLS AND SEPARATOR, FRONT WHEEL BEARING-OUTER

1933-57	All	2	909701
1958-60	All	2	909767

Group 6.321 WASHER, STEERING KNUCKLE SPINDLE

1933-60	All	2	3663991
1958-60	All	2	528501

Group 6.326 SEAL ASSEMBLY, FRONT WHEEL HUB OIL

1940-54	All	2	504332
1955-57	All	2	518925
1958-60	All	2	533249

Group 6.330 CAP, FRONT WHEEL HUB INNER

1937-60	All	2	499204
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Group 6.335 BOLT, FRONT WHEEL HUB

NOTE: See Group 5.813 for Hub Bolt Nut.

1937-56	All	506051 RH	506052 LH
1958-60	All exc. taxi, police & H.D.C. .	523777 RH	523778 LH
1958-60	All taxi, police, H.D.C. & trailer	531686 RH	531687 LH

Group 6.367 WEIGHT, WHEEL BALANCE

1946-60	All	(1/2 oz.)	AR	1318737
1946-60	All	(1 oz.)	AR	1318738
1946-60	All	(1-1/2 oz.)	AR	1318739
1946-60	All	(2 oz.)	AR	1318740
1946-60	All	(2-1/2 oz.)	AR	1318741
1946-60	All	(3 oz.)	AR	1318742
1946-60	All	(3-1/2 oz.)	AR	1330487
1946-60	All	(4 oz.)	AR	1330488
1946-60	All	(5 oz.)	AR	1330489
1946-60	All	(6 oz.)	AR	1330490
1960	All	1/4 oz.	AR	1165254
1960	All	3/4 oz.	AR	1165255
1960	All	1-1/4 oz.	AR	1165256
1960	All	1-3/4 oz.	AR	1165257

Group 6.507 SEAL AND GASKET PKG., POWER STEERING GEAR

1953-55	All P.S.	1	5680853
1956	All P.S.	1	5685041
1957-58	All P.S.	1	5685263
1959-60	All P.S.	1	5687181

Group 6.509 BOLT, STEERING GEAR

1937-60	All	gear to frame (Hex. 7/16"-14x3" Cad.)	AR	534383
1949-60	All	gear to frame (Hex. 7/16"-14x3" Cad.)	AR	534374
1959-60	All	WASHER, gear to frame . . . (15/32" I.D., x 1-1/4" O.D.)	3	534218
1959-60	All P.S.	gear to frame (15/32" I.D., x 1" O.D.)	1	534373

Group 6.512 COVER, STEERING WHEEL HUB

1949-52	All D	Upper	1	512098
1949-52	All D	except w/direction signal		1	511735
1953-54	All D	RING, steering wheel hub filler		1	515309
1955-56	All D		1	519303

Group 6.513 WHEEL, STEERING (DELUXE)

1942-48	All D	1	511198
1949-50	All D	black	1	511645
1950	2537 SD	rust color	1	513972
1951	All D	black	1	514645
1951	2537 SD	blue	1	514337
1952	2537 SD	green	1	516479
1952	All D	black	1	516478
1953-54	All D	black	1	515308
1953-54	All D-SD	palm green	1	517176

1954	All D	blue	1	517755
1954	All D	green	1	517756
1954	All SD	coral red	1	518272
1954	All SD	beige	1	518273
1954	All SD	yellow	1	518274
1955-56	All D	black	1	519300
1955	All D	princess blue	1	520767
1955	All D	saddle brown	1	520719
1955	All D	briar green	1	520769
1955	All SD	turquoise blue	1	520770
1955	All SD	firegold	1	520771
1956	All D	empress blue	1	522420
1956	All D	green	1	522421
1956	All D	white	1	522422
1956	All SD	catalina blue	1	522423
1956	All SD	tan	1	522424
1957	All D	grey	1	523161
1957	All D	green	1	524185
1957	All D	blue	1	524186
1957	All SD	light green	1	523899
1957	All SD	ivory	1	523900
1958	All D	medium blue	1	529370
1958	All D	dark blue	1	529367
1958	All D	copper	1	529372
1958	All D	medium green	1	529371
1958	All D	dark green	1	529368
1958	All D	ascot grey	1	529366
1958	All D	red	1	529373
1958	All D	turquoise	1	529369
1958	All D	kent grey	1	531475
1958	2849 SD	ivory and gold	1	531566
1959	All D	silvermist grey	1	532304
1959	All D	grey	1	533934
1959	All D	concord blue	1	533935
1959	All D	jademist green	1	533936
1959	All D	sunset glow	1	533937
1959	All D	sante fe copper	1	533938
1959	All D	buccaneer blue	1	533939
1959	All D	sherwood green	1	533940
1959	All D	red	1	533941
1960	All D	grey	1	536349
1960	All D	blue	1	535425
1960	All D	green	1	536549
1960	All D	gold	1	535427
1960	All D	red	1	536553

Group 6.513 WHEEL AND TRIM RING, STEERING (STANDARD)

1939-47	All	on 1939 thru 41 use 1-544408 pkg.	1	507490
1949-51	All exc. 2561-62-67	black	1	514839
1949-51	2561-62-67	brown	1	513264
1952	All exc. 2562	green	1	516486
1952	2562	grey	1	516487
1953	All exc. 2562-71	black	1	515421
1953	2562-71	brown	1	517178
1954	2511-69	green	1	517998
1954	2562 All	grey	1	517999
1955-56	All	black	1	519544
1955	2562	brown	1	520721
1955	2562	green	1	521245
1957	All	grey	1	523163

1957	All	blue	1	524380
1957	All	green	1	524381
1958	All	silver	1	529145
1958	All	blue	1	529537
1958	All	green	1	529538
1958	All	red	1	529539
1959	All	grey	1	533921
1959	All	blue	1	533922
1959	All	green	1	533923
1959	All	copper	1	533924
1959	All	red	1	533925
1960	21 All	grey	1	536168
1960	21 All	blue	1	536539
1960	21 All	green	1	536541
1960	21 All	gold	1	536543
1960	21 All	red	1	536545

Group 6.514 RING, STEERING WHEEL TRIM

1942-52	All	standard wheel	1	507572
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Group 6.515 NUT-WASHER, STEERING WHEEL SHAFT

1939-59	All (8.916)	NUT, wheel to shaft	(1/2"-20)	1	124934
1939-60	All (8.921)	spring lock	(1/2"-20)	1	107825
1939-60	All	WASHER, steering wheel to shaft	(17/32" I.D. x 15/16" O.D.)	1	5665807

Group 6.518 JACKET, STEERING COLUMN L.H.D.

1941-48	25 S.T.	CLAMP, steering column jacket		1	266992
1949	All S.T.	orig. eqpt.		1	5660578
1949	All H.T.	orig. eqpt.		1	5660574
1950-52	All H.T.	orig. eqpt.		1	5664224
1950-52	All S.T.	orig. eqpt.		1	5664227
1953-54	All S.S.	orig. eqpt.		1	5666949
1955-56	All S.S.	orig. eqpt.		1	5666727
1957	All S.S.	w/adapter and clamp		1	5670627
1957	All P.S.	use w/5685892 adapter		1	5685891
1958	All S.S.	orig. eqpt.		1	5671851
1958	All P.S.	orig. eqpt.		1	5686037
1959	All S.S.	orig. eqpt.		1	5672626
1959	All P.S.	orig. eqpt.		1	5687128
1959-60	All S.T.	w/534943 pkg. on 1959		1	5674195
1960	All H.T.-S.S.	orig. eqpt.		1	5674265
1960	All H.T.-P.S.	CLAMP, steering column jacket		1	5674196
1957	All P.S.	orig. eqpt.		1	5665245
1958-60	All P.S.	w/534942 pkg. on 1959		1	5686077
1959-60	All S.T.	COVER ASSY., valve-w/steering column jacket		1	5686077
1953	All P.S.	w/steering column jacket		1	5680556
1954	All P.S.	w/steering column jacket		1	5681348
1955	All P.S.	w/steering column jacket		1	5682472
1956	All P.S.	w/steering column jacket		1	5682913

Group 6.519 ADAPTER, STEERING GEAR HOUSING UPPER BEARING

1949-52	All		1	5660576
1939-60	All S.S.	(8.971) PLUG, steering gear oil filler (1/2" sq. hd.)	1	438159

Group 6.521 BEARING, STEERING SHAFT UPPER

1939-52	All		1	264887
1953-56	All S.S.		1	515163
1953-56	All P.S.		1	5680050
1957-58	All (2.859)		1	5670954
1957-60	All P.S.	strg. shaft and jacket adapter Lower	1	5671516
1959	All (2.859)	strg. shaft upper-w/horn cable	1	5672929
1957-60	All P.S.	RETAINER, strg. shaft and jacket adapter lower		
1957-60	All P.S.	SEAL, strg. shaft and jacket adapter lower bearing . . .	1	5682903

Group 6.524 SHAFT AND WORM, STEERING GEAR

1939-40	25-26		1	269891
1941-48	26-29 All		1	269889
1941-48	25 All		1	269891
1949	All L.H.D.		1	5660505
1950-52	All L.H.D.		1	5661594
1953-54	All L.H.D., S.S.		1	5665720
1953	All P.S.	w/balls and nut	1	5680045
1954	All P.S.	w/balls and nut	1	5680486
1955-56	All L.H.D., S.S.	w/balls and nut	1	5666730
1955	All P.S.	w/balls and nut	1	5682469
1956	All L.H.D., P.S.	w/balls and nut	1	5684124
1957	All L.H.D., S.S.	w/balls and nut	1	5670629
1957-58	All P.S.	w/balls and nut	1	5685958
1958	All S.S.	w/balls and nut	1	5671854
1959	All S.S.	w/balls and nut	1	5672782
1960	All S.S.	w/balls and nut	1	5674274
1957	All P.S.	SHAFT AND FLANGE, steering gear upper	1	5685287
1958	All P.S.		1	5686040
1959-60	All P.S.		1	5687126

Group 6.525 ADAPTER-COUPING-FLANGE-PIN-REINFORCEMENT-SEAL, STEERING GEAR

1957	All P.S.	ADAPTER ASSY., steering shaft to jacket-use w/5685284 jacket	1	5685293
1957	All P.S.	use w/5685894 jacket	1	5685892
1958-60	All P.S.		1	5686042
1957-58	All P.S.	COUPLING, strg. gear shaft flange-flexible	1	5682485
1959-60	All P.S.	FLANGE ASSY., steering gear lower	1	5688292
1960	All P.S.		1	5688292
1957-58	All P.S.	PIN, strg. gear lower flange	1	5682726
1957-59	All P.S.	REINFORCEMENT, strg. gear coupling	AR	5682486
1957-58	All P.S.	SEAL, strg. gear cap to housing top cover dust	1	5683127
1957-58	All P.S.	BOLT, flange coupling to lower flange (small hd. 5/16"-24x1-1/8")	1	5682484

1957-58	All P.S.	(large hd. 5/16"-24x1-1/8")	1	5683957
1959-60	All P.S.	strg. gear flange to shaft clamping (Spec. 3/8"-24 x 7/32")	1	5686553
1957-60	All P.S.	KIT, strg. gear shaft coupling upper flange bolt	2	5689776
1957-58	All P.S. (6.164)	NUT, strg. flange lower flange coupling (Hex. 5/16"-24)	2	3722860
1957-58	All P.S.	WASHER, strg. gear upper flange bolt retainer	1	5683938
1959	All P.S.	strg. gear shaft flange	2	5683938

Group 6.526 SPRING, STEERING SHAFT UPPER BEARING

1939-52	All	SEAT, steering shaft upper bearing spring	1	3741877
1953-56	All S.S.	SEAT, steering shaft upper bearing spring	1	5660476
1957-60	All	SEAT, steering shaft upper bearing spring	1	5660476
1939-56	All S.S.	SEAT, steering shaft upper bearing spring	1	264831
1957-60	All	SEAT, steering shaft upper bearing spring	1	264831

Group 6.527 RACE, STEERING GEAR WORM THRUST BEARING

1939-54	All S.S.	steering gear housing	2	263917
1955-60	All S.S.	steering gear housing	2	5666683
1960	All S.T.-S.S.	steering gear housing	1	5666683

Group 6.530 BEARING, STEERING GEAR THRUST

1939-54	All S.S.	ROLLER TYPE	2	262200
1953-55	All P.S.	ball type	2	5663818
1955-60	All S.S.	ball type	2	5666693
1956	All P.S.	BEARING AND SPRING ASSY., thrust	1	5683402
1957-58	All P.S.	BEARING KIT	1	5686070
1959-60	All P.S.	Upper	1	5687185
1959-60	All P.S.	Lower	1	5687186
1959-60	All P.S.	RING, upper end plug oil seal ret.	1	5684820
1959-60	All P.S.	PLUG ASSY.. strg. gear upper end adjuster	1	5686866
1959-60	All P.S.	SEAL KIT, strg. gear adjuster plug	1	5687183
1956-58	All P.S.	SPRING PKG., thrust bearing centering	1	5683798

Group 6.531 NUT-WASHER, STEERING GEAR WORM BEARING
ADJUSTING

1953-54	All P.S.	NUT w/rotor type pump	1	5664762
1954-56	All P.S.	w/vane type pump	1	5682242
1957-58	All P.S.		1	5684425
1959-60	All P.S.		1	5686556
1954-55	All P.S.	WASHER-w/vane type pump	1	5681216
1956	All P.S.		1	5682999
1957-58	All P.S.		1	5683580

Group 6.550 VALVE ASSY., STEERING GEAR HYDRAULIC

1953-54	All P.S.		1	5680076
1955	All P.S.		1	5683100
1956-58	All P.S.		1	5683646

1959-60	All P.S.	w/pin	1	5688272
1953-54	All P.S.	(6.679) BOLT, elbow to valve	2	5664907
1956-58	All P.S.	valve to housing-w/lock washer . (5/16"-18x13 1/16")	3	5684193
1953-54	All P.S.	(6.679) ELBOW (90°)	2	5664906
1953-55	All P.S.	(6.674) SEAL, elbow to valve	4	5665574
1953-55	All P.S.	(6.673) UNION (return port 3/8")	1	5664020
1953-55	All P.S.	(6.673) (pressure port 1/4")	1	5665614

Group 6.551 PLUNGER, STEERING GEAR VALVE CENTERING

1953-54	All P.S.	10	5663828
1955	All P.S.	10	5665638
1956-58	All P.S.	LINK ASSY., valve spool	1	5683302
1956-58	All P.S.	RING, valve retaining	1	5682766
1956-58	All P.S.	WASHER, annulus retainer	1	5682765

Group 6.552 STEERING GEAR VALVE PARTS

1956-58	All P.S.	ANNULUS, valve spool	1	5683462
1959-60	All P.S.	'O' RING, strg. gear valve spool dampener (1-15/64" I.D.)	1	5686546
1956-58	All P.S.	PLUG, valve body end	1	5683300
1956-58	All P.S.	RING, valve plug retaining	1	5683143
1959-60	All P.S.	RING KIT, strg. gear valve	1	5687182
1956-58	All P.S.	SEAL, valve end plug-'O' ring (47/64" I.D.)	1	5681876
1956-58	All P.S.	annulus-'O' ring (25/32" I.D.) Outer	1	5683463
1956-58	All P.S.	annulus-'O' ring (9/16" I.D.) Inner	1	5683464
1959	All P.S.	valve oil ring back up 'O' ring	3	5687182
1953-54	All P.S.	SPRING, spool valve centering	5	5665555
1955	All P.S.	spool valve centering	5	5683101
1956-58	All P.S.	spool valve centering	1	5683191
1956-58	All P.S.	spool reaction control	1	5683307
1959-60	All P.S.	spool valve	1	5687252
1956-58	All P.S.	WASHER, centering spring thrust	1	5683131

Group 6.553 CHECK VALVE, STEERING GEAR HYDRAULIC VALVE

1953-55	All P.S.	with ball	1	5663874
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Group 6.554 COVER, STEERING GEAR VALVE

1953	All P.S.	(6.518) w/steering column jacket	1	5680556
1954	All P.S.	(6.518) w/steering column jacket	1	5681348
1955	All P.S.	(6.518) w/steering column jacket	1	5682472
1956	All P.S.	(6.518) w/steering column jacket	1	5682913
1956-58	All P.S.	valve linkage	1	5685257
1957	All P.S.	LEVER, valve actuating	1	5683211
1957-58	All P.S.	1	5685373
1956	All P.S.	SEAL, valve linkage cover-'O' ring type . (1" I.D.)	1	5682175
1956-58	All P.S.	valve linkage cover to housing-'O' ring type (1-1/8" I.D.)	1	5682993
1957-58	All P.S.	valve linkage cover to top cover-'O' ring type (59/64" I.D.)	1	5685234

Group 6.555 SEAL, STEERING GEAR VALVE COVER OIL

1953-55	All P.S.	1	5663837
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Group 6.556 SEAL, STEERING GEAR VALVE HOUSING

1953-55	All P.S.	"O" ring type	(2-13/16" I.D.)	2	5665836
1956	All P.S.	"O" ring type	(3/8" I.D.)	2	5681553
1957-58	All P.S.	"O" ring type	(5/16" I.D.)	2	5685078
			SEAL (see Group 6.584 for use)		5661386

Group 6.576 CYLINDER, STEERING GEAR POWER

1953-55	All P.S.	1	5663958
1953-54	All P.S.	(6.679)	BOLT, elbow to cylinder	2	5664907
1953-54	All P.S.	(6.679)	ELBOW	(90°)	2	5664906
1953-55	All P.S.	(6.674)	SEAL, elbow to cylinder	4	5665574

Group 6.577 GASKET, STEERING GEAR POWER CYLINDER

1953-55	All P.S.	1	5663876
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Group 6.578 PISTON, STEERING GEAR POWER CYLINDER

1953-55	All P.S.	1	5664557
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Group 6.579 RING, STEERING GEAR POWER CYLINDER PISTON

1953-55	All P.S.	2	5663824
1956-60	All P.S.	1	5684441
1960	All P.S.	1	5687958
1960	All P.S.	SEAL, piston ring back-up "O" ring	1	5687959

Group 6.580 ROD, STEERING GEAR POWER CYLINDER PISTON

1953-55	All P.S.	1	5663845
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Group 6.581 NUT-WASHER, STEERING GEAR POWER CYLINDER ROD

1953-55	All P.S.	NUT, lock	1	5680151
1953-55	All P.S.	WASHER, thrust	2	5663819

Group 6.584 ADAPTER, STEERING GEAR POWER CYLINDER

1955-55	All P.S.	w/seals	1	5664495
1956	All P.S.	w/seal, ring, pin and washer	1	5685225
1957-58	All P.S.	w/seals	1	5685261
1956-58	All P.S.	PIN, adapter dowel	1	5683294

1956-58	All P.S.	RING, adapter retaining	1	5682851
1953-55	All P.S.	SEAL, "O" ring type	2	5661386
1953-55	All P.S.	"O" ring type	1	5661523
1953-55	All P.S.	piston rod	1	5664016
1956	All P.S.	adapter to end cover-"O" ring	1	5680593
1956-58	All P.S.	adapter to housing-"O" ring	1	5680593
1956-58	All P.S.	adapter to steering shaft	1	5682785
1956-58	All P.S.	WASHER, adapter seal retaining	1	5682852

Group 6.586 RACK, STEERING GEAR POWER CYLINDER

1953-55	All P.S.	1	5663849
1956-58	All P.S.	RACK AND PISTON ASSY.	1	5685746
1959-60	All P.S.	RACK, PISTON AND WORM ASSY.	1	5687956
1959-60	All P.S.	PLUG, rack piston end	1	5686990
1959-60	All P.S.	RING, piston end plug ret.	1	5686566

Group 6.587 PIN, STEERING GEAR POWER CYLINDER RACK

1953-55	All P.S.	1	5663850
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Group 6.590 GUIDE, STEERING GEAR POWER RACK

1955	All P.S.	1	5682736
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Group 6.591 SHIM, STEERING GEAR POWER RACK COVER

1953-55	All P.S.	(.003" thick)	AR	5663880
1953-55	All P.S.	(.005" thick)	AR	5663881

Group 6.605 PUMP ASSY., STEERING GEAR OIL

1953-54	All P.S.	rotor type	1	5680082
1954	All P.S.	vane type	1	5680750
1955	All P.S.	1	5682667
1956	All P.S.	1	5683483
1957	All P.S.	1	5685221
1958	All P.S. exc. A.S.	1	5685516
1958	All P.S.-A.S.	w/rigid comp. mtg. (see note)	1	5686989
1959	All P.S. exc. A.S.	1	5686708
1959	All P.S.-A.S.	1	5687235
1960	All P.S.	1	5688068

NOTE: When used w/rubber mountings also use 2 5686279 studs and 2 273916 bolts.

Group 6.606 BRACKET, STEERING GEAR OIL PUMP

1953-54	P/6 P.S.	w/rotor type pump	1	518721
1953-54	P/8 P.S.	w/rotor type pump	1	518722
1954	P/6 P.S.	w/vane type pump	1	517874
1954	P/8 P.S.	w/vane type pump	1	517875
1955-57	P/8 P.S.-2 B.C.-4 B.C. exc. A.C.	1	519435

1957	All P.S.-F.I.-3/2 B.C. exc. A.C. (9.180)	1	523683
1958-60	All P.S. exc. A.S.	1	533374
1958	All P.S. exc. A.S.	oil pump belt adjusting strap	1	529953
1960	All P.S.	2nd type-cast iron	1	536855
1954	P/8 P.S.-A.C.	PLATE, oil pump mtg.-w/vane type pump . . . Front	1	518753
1954	P/8 P.S.-A.C.	oil pump mtg.-w/vane type pump . . . Rear	1	518731
1955-57	P/8 P.S.-A.C.-F.I.-3/2 B.C.	1	520989
1958	All P.S.-A.S. (8.900)	BOLT, oil pump to compressor . . . (3/8"-16x1-5/8")	2	180127
1958-60	All P.S. exc. A.S.	oil pump supt. to mtg. bracket . . . (1/2"-20x23/32")	2	530068
1959-60	All P.S. exc. A.S. (7.452)	pump to front support . . . (3/8"-16x5/8" lock bolt)	2	9410884
1960	All P.S. (8.900)	pump to front support (2nd type-see note) (3/8"-16 x 3/4")	3	220706
1960	All P.S. (8.900)	pump mtg. brkt. to cyl. hd.		
1960	All P.S. (8.900)	(2nd type-see note) (3/8"-16 x 2-1/2")	1	9408978
1960	All P.S. (8.900)	pump mtg. brkt. to cyl. hd. (2nd type-see note) (3/8"-16 x 4-5/8")	1	9415316
1953-54	All P.S.	SCREW, bracket to cyl. head	3	517356
1954	P/8 P.S.-A.C.	rear plate to pump-w/vane type pump	2	518732
1958	All P.S. exc. A.S.	STRAP, oil pump adjusting	1	531012
1958	All P.S. exc. A.S.	oil pump belt adjusting	1	529954
1959-60	All P.S. exc. A.S.	pump belt adjusting (1st type on 1960 - see note)	2	532510
1958	All P.S. exc. A.S.	SUPPORT, oil pump	1	529949
1958	All P.S.	Front	1	529950
1959-60	All P.S. exc. A.S.	Rear	1	532645
1959-60	All P.S. exc. A.S.	(1st type on 1960 - see note)	Front	1
1960	All P.S.	(1st type on 1960 - see note)	Rear	1
1960	All P.S.	oil pump (2nd type-see note)	Front	1
1960	All P.S.	oil pump (2nd type-see note)	Rear	1
1953-54	All P.S. (3.275)	WASHER, oil pump to bracket (13/32" I.D. x 3/4" O.D. x 1/8" thick)	1	502306
1960	All P.S. (3.275)	pump mtg. bracket to cyl. head (13/32" I.D. x 3/4" O.D. x 1/8" thick)	1	502306

NOTE: 2nd type-used w/cast iron oil pump mtg. brkt.

Group 6.608 BODY, STEERING GEAR OIL PUMP

1953-54	All P.S.	w/bushing and, rotor-w/rotor type pump	1	5680228
1954-55	All P.S.	w/vane type pump	1	5665669
1956	All P.S.	1	5683473
1957	All P.S.	w/bushing	1	5684945
1958	All P.S. exc. A.S.	w/bushing	1	5685518
1959	All P.S. exc. A.S.	1	5687038
1959	All P.S.-A.S.	1	5686883
1960	All P.S.	1	5688072
1953-54	All P.S.	BOLT, elbow to oil pump body-w/rotor type pump . . .	1	5680155
1954-55	All P.S.	DOWEL PIN, rotor ring-w/vane type pump	2	5680269
1956-58	All P.S.	2	5683678
1959-60	All P.S.	2	5686675
1953-54	All P.S.	ELBOW, to oil pump body-90°-w/rotor type pump . . .	1	5680154
1953-54	All P.S.	SEAL, elbow to oil pump body--"O" ring type- w/rotor type pump (3/4" I.D.)	2	5680177
1957	All P.S.-F.I.	pressure hose to elbow	2	5680177
1958	All P.S.-A.S.	SEAL AND TUBE ASSY., oil pump body	1	5686172

Group 6.609 COVER, STEERING GEAR OIL PUMP BODY

1953-54	All P.S.	w/rotor type pump	1	5680225
1954-55	All P.S.	w/vane type pump	1	5665650
1956	All P.S.	1	5683475
1957	All P.S.	1	5685048

1958	All P.S.						1	5686097
1959-60	All P.S.						1	5686676
1953-54	All P.S.						1	5680255
1953-54	All P.S.						1	5680256
1954-55	All P.S.						1	5664569
1954-55	All P.S.						1	5680741
1956-58	All P.S. exc. A.S.						2	5683968
1958	All P.S.-A.S.						1	5686241
1954	All P.S.						1	5665729
1957-58	All P.S. exc. A.S.						1	5685051
1958	All P.S.-A.S.						1	5687086
1959	All P.S.-A.S.						1	5687257
1959-60	All P.S.						1	5686680
1953-54	All P.S.						2	5680176
1953-54	All P.S.	(6.608)					2	5680177
1953-54	All P.S.	(6.674)					2	5665574
1953-54	All P.S.	(6.674)					1	5664015
1953-54	All P.S.						1	5680260
1954-58	All P.S.	(6.674)					1	5664015
1959-60	All P.S.						1	5686684
1959-60	All P.S.						1	5686685
1959	All P.S. exc. A.S.						1	5686716
1960	All P.S.						1	5688065
1958	All P.S.-A.S.						2	5687049
1958	All P.S. exc. A.S.						2	5686235
1958	All P.S.-A.S.						4	5686279
1953-54	All P.S.	(6.679)					1	5664907
1957	All P.S.	(8.900)					2	273916
1957	All P.S.-F.I.						1	5681214
1957-58	All P.S. exc. A.S.	(8.900)					2	273917
1958	All P.S.-A.S.	(8.900)						
1953-54	All P.S.	(6.679)					2	273916
1957	All P.S.-F.I.						1	5664906
1954-55	All P.S.	(6.673)					1	5685499
1954-57	All P.S. exc. F.I.	(6.673)					1	5665572
1958	All						1	5664020
							1	5664020

Group 6.610 ROTOR, STEERING GEAR OIL PUMP

1953-54	All P.S.		w/rotor type pump			1	5681081
1954-55	All P.S.		w/vane type pump			1	5664585
1956-58	All P.S.					1	5683680
1959-60	All P.S.		w/sleeve			1	5687277
1959-60	All P.S.		RING, ROTOR AND VANE KIT, pump			1	5686718
1954-55	All P.S.		KIT, pump repair-w/vane type pump			1	5680505
1958	All P.S. exc. A.S.		RING, rotor retaining			1	5685525
1954-55	All P.S.		VANE KIT, oil pump rotor-w/vane type pump			1	5664610
1956-58	All P.S.					1	5683488
1959-60	All P.S.					1	5686719

Group 6.611 RING-SEAL, STEERING GEAR OIL PUMP ROTOR

1954-55	All P.S.		RING-w/vane type pump			1	5681137
1956	All P.S.					1	5683681
1957-58	All P.S.					1	5685047

1959-60	All P.S.	1	5686682
1954-56	All P.S.	SEAL-w/vane type pump	2	5664578
1958	All P.S.	(2-5/8" O.D.)	2	5685049
			(2-3/4" O.D.)		
			See Group 6.584 and 6.809 for use		5680593

Group 6.612 PLATE-SPRING, STEERING GEAR OIL PUMP

1954-55	All P.S.	PLATE, pressure-w/vane type pump	1	5665760
1956	All P.S.	pressure	1	5683543
1957	All P.S.	pressure	1	5685071
1958	All P.S.	pressure	1	5686941
1959-60	All P.S.	pressure	1	5686702
1959	All P.S.	thrust	1	5687321
1960	All P.S.	thrust	1	5687785
1959	All P.S.	PLUG, control valve plunger retaining	1	5686679
1959	All P.S.	(8.934)	RING, control valve plunger plug	1	274416
1959	All P.S.	(3/4" dia. bore)		
1954-55	All P.S.	SEAL, control valve plunger plug "O" ring	1	5686721
1956	All P.S.	SPRING, flow control valve-w/vane type pump	1	5665652
1956	All P.S.	1	5683871
1957-58	All P.S.	1	5684941
1959-60	All P.S.	1	5682367
1959-60	All P.S.	pump pressure plate	2	5686687

Group 6.614 SHAFT, STEERING GEAR OIL PUMP DRIVE

1953-54	All P.S.	w/rotor type pump	1	5681027
1956	All P.S.	1	5683544
1957	All P.S.	1	5684949
1958	All P.S. exc. A.S.	1	5685526
1959-60	All P.S. exc. A.S.	1	5687319
1954-55	All P.S.	SHAFT AND SEAL PKG., w/vane type pump	1	5681951
1953-54	All P.S.	PIN, rotor drive-w/rotor type pump	1	5680258

Group 6.615 BEARING, STEERING GEAR OIL PUMP SHAFT

1953-54	All P.S.	w/rotor type pump	1	900529
1954-55	All P.S.	w/vane type pump	1	903201
1954-56	All P.S.	w/vane type pump	1	954211
1956	All P.S.	1	5683561
1957	All P.S.	1	5684946

Group 6.616 RING, STEERING GEAR OIL PUMP BEARING RETAINER

1953-54	All P.S.	snap ring-w/rotor type pump	1	5680259
1954-56	All P.S.	outer bearing-w/vane type pump	1	5665651
1957	All P.S.	outer bearing	1	5684935
1957	All P.S.	(39/64" I.D.)	1	5684948
			outer bearing	1	5684948
			(1-11/16" I.D.)	1	5684948

Group 6.617 SEAL, STEERING GEAR OIL PUMP SHAFT

1953-54	All P.S.	w/rotor type pump	1	5680261
1954-55	All P.S.	w/vane type pump	1	5681410
1956-57	All P.S.	1	5683898

1958-60	All P.S. exc. A.S.	1	5686644
1958-59	All P.S.-A.S.	1	5686141

Group 6.622 VALVE ASSY., STEERING GEAR OIL PUMP RELIEF

1953-54	All P.S.	also flow control-w/rotor type pump	1	5680249
1953-54	All P.S.	PLATE, valve orifice-w/rotor type pump	1	5680079
1953-54	All P.S.	RING, relief and flow control valve retaining-w/rotor type pump	1	5680250
1953-54	All P.S.	SPRING, relief and flow control valve-w/rotor type pump	(2-1/8" long)	1	5680262

Group 6.624 VALVE ASSY., STEERING GEAR OIL PUMP FLOW CONTROL

1954-55	All P.S.	w/vane type pump	1	5665656
1956	All P.S.	1	5685206
1957-58	All P.S.	1	5685449
1959	All P.S.	1	5687526
1959-60	All P.S.	1	5689397

Group 6.635 RESERVOIR, STEERING GEAR OIL PUMP

1953-54	All P.S.	w/rotor type pump	1	5680238
1954	All P.S.	w/vane type pump	1	5681696
1955	All P.S.	1	5682674
1956	All P.S.	1	5683904
1957	All P.S.	1	5685223
1958	All P.S. exc. A.S.	1	5684982
1959	All P.S. exc. A.S.	1	5687154
1959	All P.S.-A.S.	1	5687100
1960	All P.S.	1	5688094
1958	All P.S.-A.S.	1	5686803
1953-54	All P.S.	RESERVOIR KIT	1	5680367
1956	All P.S.	BODY AND GUIDE ASSY., reservoir inlet orifice w/rotor type pump	1	5680367
1957	All P.S.	(8.900)	BOLT, reservoir cover -w/washer	(5/16"-18x2-1/2")	1	5685269
1959-60	All P.S. exc. A.S.	(5/16"-18x2-1/2")	1	180091
1959	All P.S.-A.S.	CAP, reservoir filler	1	5687648
1953-54	All P.S.	COVER, reservoir-w/rotor type pump	1	5680234
1954	All P.S.	w/vane type pump	1	5680157
1955	All P.S.	1	5682672
1956-58	All P.S. exc. A.S.	1	5683388
1958	All P.S.-A.S.	1	5686254
1953-54	All P.S.	ELEMENT, steering gear oil pump filter-w/rotor type pump	1	5664466
1956	All P.S.	FILTER, steering gear oil pump	1	5683882
1957-58	All P.S. exc. A.S.	w/retainer	1	5685072
1958	All P.S.-A.S.	1	5686242
1959	All P.S. exc. A.S.	1	5687446
1960	All P.S.	pump oil-w/fittings	1	5688079
1953-54	All P.S.	GASKET, reservoir cover-w/rotor type pump	1	5680237
1954	All P.S.	reservoir cover-w/vane type pump	1	5664930
1954	All P.S.	reservoir cover bolt-w/vane type pump	1	5664570
1955-58	All P.S.	reservoir cover	1	5682123
1958	All P.S.-A.S.	reservoir cover	1	5686619

1954	All P.S.	GUIDE, reservoir cover bolt-w/vane type pump	1	5664577
1956-58	All P.S. exc. A.S.	MANIFOLD, oil pump reservoir	1	5683874
1958	All P.S.-A.S.	MANIFOLD KIT, power steering	1	5686904
1956	All P.S.	RETAINER, oil pump filter	1	5683870
1958	All P.S. exc. A.S.	RING ASSY., reservoir clamping-w/rotor type pump	1	5683870
1953-54	All P.S.	reservoir filter retaining	1	5680229
1958	All P.S.-A.S. (8,934)	SCREW AND WASHER, reservoir to pump body- w/vane type pump	1	274267
1954-55	All P.S.	SPRING, oil pump filter	4	5680865
1956-58	All P.S.	SEAL, reservoir to pump hsg. "O" ring	4	5683542
1956	All P.S.	reservoir body bolt to reservoir	1	5683885
1958	All P.S.-A.S.	STUD, reservoir body to pump hsg.	1	5686240
1959-60	All P.S.	reservoir body to pump hsg.	2	5681740
1960	All P.S. (6,674)	VALVE AND HANDLE ASSY., relief-w/rotor type pump	2	5686985
1959	All P.S.	WASHER, reservoir cover bolt-w/vane type pump	2	5687796
1960	All P.S.	sealing	1	5680244
1953-54	All P.S.	reservoir sealing "O" ring	1	5682657
1954	All P.S.	pump to comp. bolt sealing	1	5682148
1955	All P.S.		1	5686445
1956-58	All P.S. exc. A.S.		1	5685606
1958	All P.S.-A.S.		2	5687263
1958	All P.S.		2	5687396
1959	All P.S.		1	568551
1959	All P.S.-A.S.		1	568551

Group 6.655 PULLEY, STEERING GEAR OIL PUMP

1953-54	All P.S.	w/rotor type pump (3-9/16" O.D.)	1	517337
1954	All P.S. exc. A.C.	w/vane type pump	1	517895
1954-56	All P.S.-A.C.	w/vane type pump	1	518687
1955-56	All P.S. exc. A.C.	w/vane type pump	1	519438
1957	All P.S.-A.C.-F.I.-3/2 B.C.	(3/8" groove-5-5/8" dia.)	1	524207
1957	All P.S. exc. A.C.-F.I.	(3/8" groove-5-5/8" dia.)	1	524208
1957-60	All P.S.-A.C. exc. A.S.	(1/2" groove-5-15/16" dia.)	1	530613
1958-60	All P.S. exc. A.S.-A.C.	(3/8" groove-5-5/8" dia.)	1	524207
1958-60	All A.C.-P.S.	w/6 cyl. comp.	1	538551
1953-54	All P.S.	PULLEY, guide	1	517340
1955-57	All P.S.-2 B.C.-4 B.C. exc. A.C.		1	534583
1957	All P.S.-F.I.-3/2 B.C.		1	524979
1958-60	All P.S.-A.S. exc. A.C.	(▲)	1	534583
1953-54	All P.S.	KEY, pulley to shaft-w/rotor type pump	1	5680083
1954-60	All P.S. exc. A.S.	pulley to shaft-w/vane type pump	1	5687898
1953-54	All P.S.	WASHER, pulley to pump-w/rotor type pump	1	517338
1954-60	All P.S. exc. A.S.	w/vane type pump	1	563979

▲NOTE: Use with 529184 Harmonic Balancer on cars with air suspension.

Group 6.660 BELT, STEERING GEAR OIL PUMP

1953-54	All P.S.	w/rotor type pump	1	517323
1954	All P.S.	w/vane type pump	1	517873
1955-57	All P.S. exc. A.C.-F.I.-3/2 B.C.		1	519434
1957	All P.S.-F.I.-3/2 B.C. exc. A.C.		1	529358
1958-60	All P.S. exc. A.C.-A.S.		1	530071
1958-60	All P.S.-A.C. exc. A.S.		1	530621

Group 6.670 HOSE, STEERING GEAR OIL PRESSURE

1953	All P.S.	w/rotor type pump	1	5680042
1954	All P.S.	1	5681042
1955	All P.S.	1	5682487
1956	All P.S.	1	5683091
1957	All P.S. exc. F.I.	1	5685503
1957	All P.S.-F.I.	1	5685502
1958	All P.S.	1	5686329
1959-60	All P.S. exc. A.S.	1	5688506
1959	All P.S.-A.S.	1	5687187

Group 6.671 HOSE-PIPE, STEERING GEAR OIL RETURN

1953-54	All P.S.	HOSE, w/rotor type pump	1	5680043
1954	All P.S.	w/vane type pump	1	5681035
1955	All P.S.	1	5682488
1956	All P.S.	1	5683926
1957	All P.S.	1	5685227
1958	All P.S.	1	5686257
1959	All P.S. exc. A.S.	1	5686930
1959	All P.S.-A.S.	1	5687188
1960	All P.S.	1	5688303
1959	All P.S. exc. A.S.	END ASSY., return hose	1	5687195
1959	All P.S.-A.S.	return hose	1	5687197
1960	All P.S.	return hose	1	5684537
1957	All P.S.	PIPE ASSY., steering gear oil return	1	5683929
1958	All P.S.	1	5686265

Group 6.671 CLIP, STEERING GEAR OIL HOSE

1953-54	All P.S.	1	517645
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Group 6.673 UNION, STEERING GEAR OIL HOSE TO VALVE

1953-55	All P.S.	pressure port	(1/4")	1	5665614
1953	All P.S.	return port-w/rotor type pump	(3/8")	1	5664020
1954-55	All P.S.	return port-w/vane type pump	1	5665572
1959	All P.S.	pressure port	1	5686688
1956-58	All P.S.	CONNECTOR, valve body inverted flare-pressure	1	5681757
1956-58	All P.S.	return line	1	5682044
1959-60	All P.S.	hose fitting to hsg.	(1/4" I.D. x17/32" O.D.)	1	5682044
1959-60	All P.S.	hose fitting to hsg.	(9/32" I.D. x39/64" O.D.)	1	5687538

Group 6.674 SEAL, STEERING GEAR ELBOW TO VALVE HOUSING

1953-55	All P.S.	4	5665574	
1953-55	All P.S.	return line to valve housing	1	5664015	
1953-55	All P.S.	pressure line to valve housing	(I.D. 15/32")	1	5664142
1959	All P.S.	to pump hsg. "O" ring	1	5681740
1959	All P.S.	pump hsg. to reservoir	1	5681869
1960	All P.S.	to pump hsg. "O" ring	1	5688035
1960	All P.S.	pump hsg. to reservoir	1	5688049

Group 6.677 PIPE, STEERING GEAR VALVE OIL

1953-54	All P.S.	valve to rod end of cylinder	1	5663908
1955	All P.S.	valve to rod end of cylinder	1	5682413

Group 6.678 PIPE, STEERING GEAR VALVE OIL

1953-54	All P.S.	valve to head end of cylinder	1	5663907
1955	All P.S.	valve to head end of cylinder	1	5682412

Group 6.679 ELBOW, STEERING GEAR OIL PIPE

1953-55	All P.S.	universal fitting, 90°	4	5664906
1953-55	All P.S.	BOLT, universal fitting elbow	4	5664907

Group 6.681 PIPE, STEERING GEAR VALVE BLEED LINE

1953-54	All P.S.	1	5663906
1955	All P.S.	1	5681840

Group 6.750 BRACKET, STEERING COLUMN

1941	29 All	1	505365	
1942-48	All exc. 2507	1	508037	
1942-48	2507 All	1	508038	
1942-48	26 All	1	508039	
1949	All	Upper	1	511890	
1949-52	All	Lower	1	512473	
1940-52	All	Upper	1	513796	
1953-54	All	Upper	1	516821	
1953-54	All	Lower	1	516822	
1955-56	All	1	518285	
1957	All	1	523301	
1958	All	Upper	1	529013	
1958	All exc. P.S.	Lower	1	529012	
1958	All P.S.	Lower	1	529915	
1959	All	Upper	1	532211	
1959	All S.S.	Lower	1	532210	
1959	All P.S.	Lower	1	533177	
1960	All	Upper	1	536393	
1960	All S.S.	Lower	1	536382	
1960	All P.S.	Lower	1	536383	
1955	All L.H.D.	BEZEL, inst. panel strg. col. opening	1	518829	
1956	2711-19-37-39-62-63 All	black	1	522102	
1956	2764, 2819-37-39-67 All	chrome	1	518829	
1959	All L.H.D.	PLATE, steering column finish-w/dir. signal	Lower	1	512435
1949	All L.H.D.	without dir. signal	Lower	1	511892
1949	All	without heater	Upper	1	511893
1950-52	All L.H.D.	with dir. signal	Lower	1	515720
1950-52	All	without dir. signal	Lower	1	515782
1957	All	SUPPORT, steering column	4690493 RH	4690494 LH	
1959-60	All	1	4762328
1959	All S.T.-P.S.	Lower	1	531847
1960	All S.T.-P.S. exc. 4 SPD.	Lower	1	535064
1955-56	25/2764, 2819-37-39-67	All (12.118)	NUT, inst. panel strg. col. bezel	6	516711

Group 6.751 BOLT, STEERING COLUMN BRACKET

1953-56	All	screw	(5/16"-18x2-1/2")	2	515637
1958	All	lower bracket	(5/16"-18x1-1/2")	2	274543
1959	All	(5/16"-18x2")	2	534293
1960	All	to mounting bracket	2	534692
1959-60	All S.T.-P.S.	U BOLT, strg. column to lower support	1	529518

Group 6.758 INSULATOR-SILENCER, STEERING COLUMN BRACKET

1955-56	All	INSULATOR, strg. col. to brkt.-black	1	518286	
1955	All SD	turquoise blue	1	520610	
1955	All SD	firegold	1	520611	
1955-57	All	strg. col. to inst. panel	AR	518287	
1957	All exc. P.S.	strg. column to bracket	1	523300	
1957	All P.S.	strg. column to bracket	1	524719	
1958	All	strg. column to bracket	Upper	2	530245
1958	All	strg. column to bracket	Lower	1	530244
1959	All	strg. column to bracket	Upper	1	533699
1959	All	strg. column to bracket	Lower	1	532213
1960	All	strg. column to bracket	Upper	1	536463
1960	All	strg. column to bracket	Lower	1	536462
1959-60	All	SILENCER, steering column support	2	4572237	

Group 6.786 BUSHING, PITMAN SHAFT

1937-60	All exc. 1956 P.S.	1	266316
1956	All P.S.	1	5683367
1957-58	All P.S.	BEARING ASSY., pitman shaft-needle	1	442612
1959	All P.S.	(1-1/4" I.D. x 1-1/2" O.D.)	1	5687117
1959-60	All P.S.	(1-1/4" I.D. x 1-5/8" O.D.)	1	5687757

Group 6.803 HOUSING, STEERING GEAR L.H.D.

1937-48	All exc. P/6 1937-38	1	263417	
1949-54	All S.S.	1	5665659	
1953-54	All P.S.	1	5680034	
1955	All S.S.	1	5667354	
1955	All P.S.	1	5682471	
1956-57	All S.S.	1	5668483	
1956	All P.S.	1	5683201	
1957	All P.S.	1	5685323	
1958	All S.S.	1	5671849	
1958	All P.S.	1	5685810	
1959	All S.S.	1	5672780	
1959-60	All P.S.	(w/1-5/8" dia. bearing hole)	1	5687766	
1960	All S.T.-S.S.	1	5674198	
All	All	LUBRICANT, steering gear	(20 oz. tube)	AR	1461598

Group 6.806 SEAL ASSY., STEERING GEAR WORM

1953-55	All P.S.	1	5663834
1953-55	All P.S.	BEARING, upper worm-needle type	1	453896
1956-58	All P.S.	PLUG KIT, steering gear housing end	1	5684069
1953-55	All P.S.	VENT ASSY., steering gear housing	1	5681084

Group 6.807 COVER ASSY., STEERING GEAR HOUSING SIDE

1937-38	All L.H.D.	with bushing	1	263462
1939-54	All S.S.	with bushing	1	263462
1953-55	All P.S.		1	5663821
1955-57	All S.S.		1	5666722
1957-58	All P.S.		1	5685471
1958	All S.S.		1	5671845
1959-60	All S.S.		1	5666722
1959-60	All P.S.		1	5687820
1956	All P.S.	KIT, housing side cover	1	5684800
1957-58	All P.S. (6,550)	BOLT AND LOCKWASHER ASSY., housing side cover (5/16"-18x13/16")	1	5684193
1956-58	All P.S.	SCREW, side cover to housing-special	1	5682837
1956	All P.S.	bleed	1	5683279

Group 6.809 GASKET-SEAL, STEERING GEAR HOUSING SIDE PLATE

1937-54	All S.S.	GASKET	1	263419
1953-55	All P.S.		1	5663817
1955-57	All S.S.		1	5666734
1958	All S.S.		1	5671858
1959-60	All S.S.		1	5666734
1956-58	All L.H.D.-P.S. . . . (6,611)	SEAL, side cover to housing "O" ring . . . (3" I.D.)	1	5680593
1959-60	All P.S.		1	5686570

Group 6.822 SCREW, STEERING GEAR SECTOR ADJUSTING

1934-54	All S.S.	pitman shaft or roller adj. (11/16" Dia.)	1	262566
1953-54	All P.S.	lash adjuster	1	266678
1955	All	lash adjuster	1	266678
1956-58	All S.S.	lash adjuster	1	266678
1956	All P.S.	lash adjuster	1	5682794
1959-60	All P.S.		1	266678

Group 6.823 NUT, PITMAN SHAFT ADJUSTING SCREW

1957-60	All P.S.	lash adjuster (7/16"-20)	1	5685372
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Group 6.824 COVER ASSY., STEERING GEAR HOUSING END

1937-48	All		1	263274
1949-54	All L.H.D., S.S.		1	5660825
1953-55	All P.S.		1	5663919
1956	All P.S.		1	5684205
1957-58	All P.S.	steering gear top	1	5686284
1959-60	All P.S.		1	5686815
1956-58	All P.S.	BOLT, housing end cover . . . (Spec. 3/8"-16x1-1/2")	4	5682858
1959-60	All P.S.	RING, lower end plug retainer	1	5686814

Group 6.825 GASKET, STEERING GEAR HOUSING END PLATE

1937-54	All S.S.		1	263299
1953-55	All P.S.		1	5663903

1956	All P.S.	KIT, housing end cover seal	1	5683795
1957-58	All P.S.	housing top cover and valve seal	1	5685262
1937-47	All	PACKING, steering gear housing end plate	2	263309
1948-54	All S.S.	1	263309
1956-58	All P.S.	SEAL, housing end cover shaft oil	1	5682846
1959-60	All P.S.	steering gear end cover 'O' Ring . . . (3-1/2" O.D.)	1	5686577
1956-58	All P.S.	WASHER, housing end cover seal back-up	1	5683223

Group 6.826 BEARING, STEERING GEAR HOUSING END COVER

1953-55	All P.S.	roller type	1	453897
1956-60	All P.S.	roller type	1	5683229
1956	All P.S.	BUSHING, housing end cover	1	5683942
1957-58	All P.S.	housing top cover	1	5685237

Group 6.828 SHIM PKG., STEERING GEAR LASH ADJUSTER

1953-54	All P.S.	1	605142
1955-56	All	1	605142
1957-60	All S.S.	1	605142

Group 6.830 ADJUSTER-NUT-SCREW-SLEEVE-WASHER,
STEERING GEAR

1955-60	All S.S.	ADJUSTER ASSY., worm thrust brg.	1	5666681
1955-60	All S.S.	NUT, worm bearing adjuster (2-3/4"-16)	1	5666699
1955-60	All S.S.	RETAINER, thrust adjuster lower brg.	1	5668489
1937-54	All S.S.	SCREW, worm bearing thrust	1	263302
1937-54	All S.S.	SLEEVE, lash adjuster	1	263303
1937-54	All S.S.	WASHER, worm thrust	1	263304

Group 6.840 RING-SEAL-WASHER, STEERING GEAR WORM SHAFT
OIL SEAL

1956-58	All P.S.	RING, washer retaining	1	5682790
1956-58	All P.S.	SEAL, oil (39/64" I.D.)	1	5682788
1956-58	All P.S.	WASHER, retaining ring	1	5683110
1956-58	All P.S.	oil seal bronze Outer	1	5682789
1956-58	All P.S.	oil seal-steel Inner	1	5683394

Group 6.841 NUT, STEERING GEAR WORM BALL

1953	All P.S.	1	5661083
1954-55	All P.S.	1	5680784
1955-58	All S.S.	1	5666690
1959-60	All S.S.	KIT, strg. gear ball nut	1	5675672
1956-57	All P.S.	SCREW, ball nut retaining (Slotted)	1	5683582
1957-58	All P.S. (Hex. socket)	1	5685702

Group 6.842 GUIDE, STEERING GEAR WORM BALL RETURN

1953	All P.S.					4	267502
1954-55	All P.S.					4	5680786
1955-58	All S.S.					4	5666691
1956-58	All P.S.					2	5683319
1959-60	All S.S.					4	5672776
1959-60	All P.S.					2	5686540
1956	All P.S.	CAP, ball return guide				2	5683919

Group 6.843 CLAMP, STEERING GEAR WORM BALL RETURN
GUIDE

1953	All P.S.					1	5661082
1954-55	All P.S.					1	5680785
1955-58	All S.S.					1	5666692
1959	All S.S.					1	5672777
1959-60	All P.S.					1	5686539
1960	All S.S.					1	5674112
1955-59	All S.S. (8.907)	BOLT AND WASHER, clamp	(1/4"-28x5/16")			1	187375
1959-60	All P.S. (8.907)		(1/4"-28x5/16")			2	187375
1960	All S.S.	strg. gear ball return guide clamp	(12-28x5/16")			1	5674113

Group 6.844 BALL, STEERING GEAR WORM

1953-55	All P.S.					60	266800
1955-58	All S.S.					54	266800
1959-60	All S.S.					50	266800
1956	All P.S.	BALL PKG., recirculating	(.28077 dia.)			1	5684001
1956	All P.S.		(.28085 dia.)			1	5684002
1956	All P.S.		(.28093 dia.)			1	5684003
1956	All P.S.		(.28101 dia.)			1	5684004
1956	All P.S.		(.28109 dia.)			1	5684005
1956	All P.S.		(.28117 dia.)			1	5684006
1956	All P.S.		(.28125 dia.)			1	5684007
1956	All P.S.		(.28133 dia.)			1	5684008
1956	All P.S.		(.28141 dia.)			1	5684009
1956	All P.S.		(.28149 dia.)			1	5684010
1956	All P.S.		(.28157 dia.)			1	5684011
1956	All P.S.		(.28165 dia.)			1	5684012
1956	All P.S.		(.28173 dia.)			1	5684013
1957-60	All P.S.		(.28117 dia.)			1	5685706
1957-60	All P.S.		(.28125 dia.)			1	5685707
1957-60	All P.S.		(.28133 dia.)			1	5685708
1957-60	All P.S.		(.28141 dia.)			1	5685709
1957-60	All P.S.		(.28149 dia.)			1	5685710
1957-60	All P.S.		(.28157 dia.)			1	5685711

Group 6.850 SHAFT, STEERING GEAR PITMAN

1953-55	All P.S.					1	5664522
1955-57	All S.S.					1	5666735
1956	All P.S.					1	5683375
1957-58	All P.S.					1	5685406
1958	All S.S.					1	5671859
1959-60	All S.S.					1	5671822

1959-60	All P.S.	1	5687184
1937-54	All S.S.	1	510895
▲NOTE: Kit consists of 1 each-Roller and shaft, bushing, seal, nut, gasket, thrust washer and lock washer.			

Group 6.855 PACKING, STEERING GEAR PITMAN SHAFT

1953-55	All P.S.	1	270289
1955-60	All S.S.	1	270289
1937-54	All S.S.	1	263463
1956	All P.S.	1	5682813
1956-59	All P.S.	1	5683373
1957-59	All P.S.	1	5684278
1957-60	All P.S.	1	5685355
1937-54	All S.S.	1	263306
1956-59	All P.S.	2	5684477

Group 6.856 RETAINER, PITMAN SHAFT PACKING

1953-55	All P.S.	1	262156
1956-60	All S.S.	1	262156
1956-59	All P.S.	1	5682898

Group 6.859 ARM, STEERING GEAR PITMAN

1939	All L.H.D.	1	265908
1940	25-26 L.H.D.	1	265908
1940	29 L.H.D.	1	265094
1941-48	All	1	265094
1949-52	All L.H.D.	1	5661574
1953-54	All L.H.D., S.S.	1	5663354
1953-54	All P.S.	1	5665955
1955	All L.H.D.	1	5667571
1956	All L.H.D., P.S.	1	5668643
1956-57	All L.H.D., S.S.	1	5667571
1957	All P.S.	1	5671633
1958	All S.S.	1	5671950
1958	All P.S.	1	5671947
1959-60	All S.S.	1	5672750
1959-60	All P.S.	1	5672749
1960	Police (Spec. Order)	1	5674419

▲NOTE: For use only with Special Order Police jobs equipped with roller type front wheel bearings.

Group 6.861 NUT, STEERING GEAR PITMAN ARM

1933-54	All S.S.	(3/4"-16)	1	254291
1953-54	All P.S.	(7/8"-14)	1	258779
1955-60	All	(7/8"-14)	1	258779

Group 6.870 ROD ASSEMBLY, STEERING CONNECTING L.H.D.

1939-48	All	1	265207
1953-55	All	1	5663364

1956-57	All		1	5670004
1958	All		1	5671960
1959-60	All		1	5672756
1960	Police (Spec. Order)	(A)	1	5674418
1949-52	All	ROD AND SPACER PKG.	1	513485
1939-52	All	SPRING, SEAT AND PLUG PKG.	1	557397

▲NOTE: For use only with Special Order Police jobs equipped with roller type front wheel bearings.

Group 6.874 SEAT, STEERING CONNECTING ROD BALL

1933-38	All		3	595586
1939-58	All	at idler lever	4	264946
1959-60	All	at idler lever	4	264946
1959-60	All	at pitman arm end-slotted	2	5675302
1960	Police (Spec. Order)	(A)	4	1324647

▲NOTE: For use only with Special Order Police jobs equipped with roller type wheel bearings.

Group 6.876 SPRING, STEERING CONNECTING ROD

1933-52	All	both ends	2	335976
1937-38	All	steering arm end	1	335976
1953-57	All	pitman arm end	2	516963
1953-57	All	idler arm end	1	335976
1958-60	All	both ends	2	335976

Group 6.881 PLUG, STEERING CONNECTING ROD END

1939-52	All	both ends	2	264945
1953-57	All	pitman arm end	1	1324652
1953-57	All	idler arm end	1	264945
1958-60	All	both ends	2	264945

Group 6.882 PLUG, STEERING CONNECTING ROD SAFETY

1937-38	All	steering arm end	1	263697
1939-52	All	both ends	2	263697
1953-57	All	pitman arm end	1	5664237
1953-57	All	idler arm end	1	263697
1958-60	All	both ends	2	263697

Group 6.883 SPACER, STEERING CONNECTING ROD BALL SEAT

1939-48	All L.H.D.	triangle type, short	1	264925
1949-52	All L.H.D.	pitman arm end	1	5660144
1949-52	All L.H.D.	idler arm end	1	5660145
1949-58	All	conn. rod inner plug	2	5661177
1953-57	All	idler arm end	1	516960
1953-55	All L.H.D.	pitman arm end	1	516961
1956-57	All L.H.D.	pitman arm end	1	521554
1958	All	idler arm end	1	528882
1958	All	pitman arm end	1	528883
1959-60	All	idler arm end	1	532399
1959-60	All	pitman arm end	1	532400

1959-60	All	conn. rod inner plug	1	5661177
1939-60	All	COVER, steering connecting rod ball seat spacer . . .	2	265516

Group 6.885 WASHER, STEERING CONNECTING ROD SPACING

1939-60	All	inner	2	264988
1953-57	All L.H.D.	outer	1	264988

Group 6.886 COVER, STEERING CONNECTING ROD DUST

1939-52	All	2	265765
1953-57	All	pitman arm end	1	5663589
1953-58	All	idler arm end	1	265765
1959-60	All	(6.111)	2	5672757
1959-60	All	CUP, grease seal	1	535545

Group 6.888 SPRING, STEERING CONNECTING ROD DUST COVER

1939-60	All	at idler lever	2	264949
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Group 6.895 ARM ASSEMBLY, STEERING CONNECTING ROD IDLER

1939-54	All	1	264953
1955-60	All	1	5660450
1960	Police (Spec. order)	(See note)	1	5674412
NOTE: For use only with Special Order Police jobs equipped with roller type front wheel bearings.				

Group 6.896 SUPPORT ASSY., STEERING CONNECTING ROD IDLER LEVER

1939-60	All	with bushing and seal	1	516710
1960	All	(8.900) BOLT, strg. idler lever brkt. to frame	2	181637

Group 6.897 BUSHING, STEERING ARM IDLER SUPPORT

1939-60	All	1	5672926
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Group 6.898 SEAL, IDLER LEVER BUSHING OIL

1939-60	All	1	506529
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