

| YEAR                                     | MODEL  | PART NAME  | PART NO. | PER CAR | PART NO. |
|--|--|--|----------|---------|----------|
| <b>Group 4.003 TRANSMISSION ASSEMBLY</b> |  |  |          |         |          |
| 1940-48                                  | All L.H.D., S.T. . . . .                                 | use 1314655 main drive gear Group 4.351 with this trans. for 1940 thru 42 . . . . .                        | 1        | 1332890 |          |
| 1949-54                                  | All L.H.D., S.T. . . . .                                 | 1950 speedometer driven gear-Group 4.337 must be used on 1949 jobs . . . . .                               | 1        | 1341223 |          |
| 1956-57                                  | All L.H.D., S.T. . . . .                                 |  | 1        | 1175491 |          |
| 1958                                     | All S.T. exc. taxi, police & H.D.C. . . . .              |  | 1        | 530296  |          |
| 1958                                     | All S.T. taxi, police & H.D.C. . . . .                   |  | 1        | 531244  |          |
| 1959                                     | All S.T. exc. H.D. . . . .                               |  | 1        | 533579  |          |
| 1959                                     | All S.T.-H.D. . . . .                                    |  | 1        | 533413  |          |
| 1960                                     | All 3 SPD.-S.T. exc. H.D. . . . .                        |  | 1        | 536914  |          |
| 1960                                     | All 3 SPD.-S.T. taxi, police & H.D.C. . . . .            |  | 1        | 535088  |          |
| 1960                                     | All 4 SPD.-S.T. . . . .                                  | exc. 39:10 axle ratio or power front seat . . . . .  | 1        | 536995  |          |
| 1960                                     | All 4 SPD.-S.T. . . . .                                  | w/39:10 axle ratio . . . . .   | 1        | 540177  |          |
| 1957                                     | All H.T.-F.I. . . . .                                    | TRANSMISSION PKG., consists of trans., throttle control lever, shield, spacer and bolt-PA57 trans. . . . . | 1        | 528681  |          |
| 1958                                     | All H.T. exc. F.I. . . . .                               | P58 trans. . . . .   | 1        | 530859  |          |
| 1958                                     | All H.T.-F.I. . . . .                                    | PA58 trans. . . . .  | 1        | 530860  |          |
| 1959                                     | All H.T. exc. T420E . . . . .                            | P59 trans. . . . .   | 1        | 534059  |          |
| 1959                                     | All H.T.-T420E . . . . .                                 | PE59 trans. . . . .  | 1        | 534512  |          |
| 1960                                     | All H.T. exc. 3/2 B.C.-T425A-T425E . . . . .             | P60 trans. . . . .   | 1        | 535002  |          |
| 1960                                     | All H.T.-T425E . . . . .                                 | PE60 trans. . . . .  | 1        | 535003  |          |
| 1960                                     | All H.T.-3/2 B.C.-T425A & Police (spec. eqpt.) . . . . . | PA60 trans. . . . .  | 1        | 535546  |          |
| 1950-51                                  | P/8 H.T. . . . .   | NAME PLATE, transmission-green . . . . .   | 1        | 8611896 |          |
| 1952-54                                  | All H.T. . . . .   | green . . . . .  | 1        | 8611896 |          |
| 1955-57                                  | All H.T. exc. F.I. . . . .                               | green . . . . .  | 1        | 8617017 |          |
| 1957                                     | All H.T.-F.I. . . . .                                    | PA57 trans.-green . . . . .  | 1        | 8618095 |          |
| 1958                                     | All H.T. exc. F.I. . . . .                               | P58 trans-black . . . . . (2-11/16" x 7/8")  | 1        | 8617036 |          |
| 1958                                     | All H.T.-F.I. . . . .                                    | PA58 trans.-white . . . . . (2-11/16" x 7/8")  | 1        | 8617029 |          |
| 1958                                     | All H.T. . . . .   | P58 trans-black . . . . . (1-15/16" x 1-1/8")  | 1        | 8618815 |          |
| 1958                                     | All H.T. . . . .   | PA58 trans-white . . . . . (1-15/16" x 1-1/8")   | 1        | 8618816 |          |
| 1959-60                                  | All H.T. . . . .   | PS9-P60 trans-orange . . . . .   | 1        | 8618811 |          |
| 1959-60                                  | All H.T.-T420E . . . . .                                 | PE59-PE60 trans-light blue . . . . .   | 1        | 8618814 |          |
| 1960                                     | All H.T. . . . .   | PA60 trans-red . . . . .   | 1        | 8618812 |          |

NOTE: There are three types of Hydra-Matic Transmissions used on 1950 production.  
 For identification purposes the P9 Transmission has a name plate attached having a black background, and is stamped P9 preceding the serial number. This transmission is also used on 1948-49 models.  
 The P50-P51 Transmission has a name plate attached having a black background, and is stamped P50 or P51 preceding the serial number.  
 The D50-D51 transmission has a name plate attached having a light green background, and is stamped D50 or D51 preceding the serial number.

#### Group 4.004 KIT, TRANS. THRUST WASHER AND NEEDLE BRG.

|      |   |  |   |         |
|------|---|--|---|---------|
| 1958 | All S.T. exc. taxi, police & H.D.C. . . . . |  | 1 | 3749241 |
|------|---|--|---|---------|

#### Group 4.004 CONTROL ASSY., TRANSMISSION

|      |                         |   |   |         |
|------|-------------------------|---|---|---------|
| 1960 | All 4 SPD.-S.T. . . . . | w/lever and bracket-w/full front seat . . . . .   | 1 | 3772560 |
| 1960 | All 4 SPD.-S.T. . . . . | w/lever and bracket-w/bucket front seat . . . . . | 1 | 3760702 |

## Group 4.005 GASKET, TRANSMISSION TO CLUTCH HOUSING

|         |                    |                          |  |   |         |
|---------|--------------------|--------------------------|--|---|---------|
| 1939-55 | All S.T.           |                          |  | 1 | 411714  |
| 1956-57 | All S.T.           |                          |  | 1 | 521830  |
| 1960    | All H.T.           | w/seals and oil rings    |  | 1 | 8619949 |
| 1960    | All 4 SPD.-S.T.    | w/seal and oil rings     |  | 1 | 3764872 |
| 1939-54 | All S.T.           | GASKET SET, transmission |  | 1 | 1393205 |
| 1948-50 | All H.T.           |                          |  | 1 | 511577  |
| 1951    | All H.T.           |                          |  | 1 | 515742  |
| 1952-54 | All H.T.           |                          |  | 1 | 519194  |
| 1955    | All H.T.           |                          |  | 1 | 520819  |
| 1956    | All H.D. exc. C.C. |                          |  | 1 | 520819  |
| 1956-58 | All C.C.-H.T.      | w/seal                   |  | 1 | 8616917 |
| 1959    | All H.T.           | w/seals and oil rings    |  | 1 | 8619901 |
| 1953    | All P.G.           | SEAL UNIT, trans. (▲)    |  | 1 | 3776875 |

▲NOTE: Contains "O" rings for converter cover, front oil pump body and rear brg. supt.

## Group 4.006 KNOB-LEVER ASSEMBLY, TRANSMISSION GEAR SHIFT

|         |                  |                               |       |   |         |
|---------|------------------|-------------------------------|-------|---|---------|
| 1939-52 | All S.T.         | LEVER, painted                |       | 1 | 502489  |
| 1952    | All H.T.         |                               |       | 1 | 516665  |
| 1953-54 | All              | chrome                        |       | 1 | 516917  |
| 1953-54 | All              | painted                       |       | 1 | 516500  |
| 1955-56 | All S.T.         | painted                       |       | 1 | 519153  |
| 1955-56 | All H.T.         | chrome                        |       | 1 | 519264  |
| 1957-58 | All S.T.         | chrome                        |       | 1 | 528350  |
| 1957    | All H.T.         | chrome                        |       | 1 | 528378  |
| 1958    | All H.T.         | chrome                        |       | 1 | 529365  |
| 1959-60 | All 3 SPD.-S.T.  | chrome                        |       | 1 | 536061  |
| 1959-60 | All H.T.         |                               | Upper | 1 | 532328  |
| 1939-48 | All S.T.         | KNOB, trans. gear shift lever |       | 1 | 507167  |
| 1939-48 | All S.T.         |                               |       | 1 | 507167  |
| 1948-52 | All H.T.         |                               |       | 1 | 511986  |
| 1949-52 | All S.T.         | black                         |       | 1 | 512921  |
| 1950    | 2537 SD, S.T.    | sierra rust                   |       | 1 | 513977  |
| 1950    | 2537 SD, H.T.    | sierra rust                   |       | 1 | 513976  |
| 1953-55 | All              | black                         |       | 1 | 516913  |
| 1953-55 | All S.T.         | black                         |       | 1 | 515190  |
| 1956    | 27 S.T.          | white                         |       | 1 | 522294  |
| 1956    | All H.T., 2 S.T. | white                         |       | 1 | 522295  |
| 1960    | All 4 SPD.-S.T.  | w/full front seat             |       | 1 | 3789168 |
| 1960    | All 4 SPD.-S.T.  | w/bucket front seat           |       | 1 | 3789167 |
| 1939-52 | All S.T.         | WASHER, gear shift lever knob |       | 1 | 502487  |

## Group 4.015 COVER, GEAR SHIFT CONTROL UPPER LEVER

|         |              |       |  |   |        |
|---------|--------------|-------|--|---|--------|
| 1949-51 | All H.T.     | black |  | 1 | 516321 |
| 1949-51 | All H.T.     | beige |  | 1 | 516280 |
| 1950    | 2537 SD H.T. | ivory |  | 1 | 513974 |
| 1951    | 2537 SD H.T. | ivory |  | 1 | 516281 |
| 1952    | All H.T.     | gray  |  | 1 | 516473 |
| 1952    | 2537 SD H.T. | green |  | 1 | 516474 |
| 1953-56 | All          | black |  | 1 | 515126 |
| 1953    | All          | blue  |  | 1 | 517180 |

|         |               |                          |   |        |
|---------|---------------|--------------------------|---|--------|
| 1953    | All . . . . . | spruce green . . . . .   | 1 | 517181 |
| 1953-54 | All . . . . . | palm green . . . . .     | 1 | 517182 |
| 1954    | All . . . . . | blue . . . . .           | 1 | 517970 |
| 1954    | All . . . . . | green . . . . .          | 1 | 517971 |
| 1954    | All . . . . . | beige . . . . .          | 1 | 517972 |
| 1954    | All . . . . . | yellow . . . . .         | 1 | 517973 |
| 1954    | All . . . . . | coral red . . . . .      | 1 | 517974 |
| 1955    | All . . . . . | blue . . . . .           | 1 | 520515 |
| 1955    | All . . . . . | turquoise blue . . . . . | 1 | 520519 |
| 1955    | All . . . . . | green . . . . .          | 1 | 520516 |
| 1955    | All . . . . . | brown . . . . .          | 1 | 520517 |
| 1955    | All . . . . . | firegold brown . . . . . | 1 | 520518 |
| 1956    | All . . . . . | red . . . . .            | 1 | 522463 |
| 1956    | All . . . . . | empress blue . . . . .   | 1 | 522310 |
| 1956    | All . . . . . | green . . . . .          | 1 | 522311 |
| 1956    | All . . . . . | tan . . . . .            | 1 | 522312 |
| 1956    | All . . . . . | catalina blue . . . . .  | 1 | 522313 |

## Group 4.015 SEAL-RETAINER, TRANS. CONTROL LEVER

|      |                         |  |   |         |
|------|-------------------------|--|---|---------|
| 1960 | All 4 SPD.-S.T. . . . . | SEAL, control lever to floor-w/full front seat . . . . . | 1 | 3770368 |
| 1960 | All 4 SPD.-S.T. . . . . | control lever to floor-w/bucket front seat . . . . .     | 1 | 3757866 |
| 1960 | All 4 SPD.-S.T. . . . . | RETAINER, control lever seal-w/full front seat . . . . . | 1 | 3770369 |

## Group 4.017 GEARSHIFT CONTROL SHAFT PARTS

|         |  |  |   |         |
|---------|--|--|---|---------|
| 1958    | All S.T. . . . .                       | BEARING, strg. col. lower shift lever w/534957 pkg. . . . .  | 1 | 535047  |
| 1959-60 | All S.T. exc. 4 SPD.-S.T. . . . .      | w/534943 tube & lever pkg. on 1959 models . . . . .  | 1 | 535047  |
| 1959-60 | All S.T. . . . .                       | BOLT, gearshift lower lever bearing to jacket w/534943 tube & lever pkg. on 1959 models . . (1/4"-28x5/8") | 4 | 535080  |
| 1958    | All S.T. taxi, police & H.D.C. . . . . | CLAMP, trans. control rod to trans. levers . . . . . (11/32" I.D.)   | 1 | 3725298 |
| 1939-52 | All L.H.D., S.T. . . . .               | CLIP, gearshift shaft return spring . . . . .  | 1 | 502483  |
| 1953-56 | All . . . . .                          | PIN, gearshift tube yoke . . . . .   | 1 | 515140  |
| 1953-55 | All S.S. . . . .                       | RETAINER, steering column lower seal . . . . .   | 1 | 515129  |
| 1953-55 | All P.S. . . . .                       | steering column lower seal . . . . .   | 1 | 517345  |
| 1956-57 | All . . . . .                          | INSULATOR, steering column . . . . . Upper   | 2 | 515141  |
| 1953-60 | All . . . . .                          | SEAL, steering column . . . . . (2-1/4" O.D.) Lower  | 1 | 515128  |
| 1953-55 | All S.S. . . . .                       | . . . . . (2-1/8" O.D.) Lower  | 1 | 517419  |
| 1953-55 | All P.S. . . . .                       | . . . . . (2-1/4" O.D.) Lower  | 1 | 515128  |
| 1956    | All . . . . .                          | . . . . . (2-1/4" O.D.) Lower  | 1 | 524671  |
| 1957-60 | All . . . . .                          | SEAT, gearshift tube return spring-see note group 4.039 . . . . .  | 1 | 534986  |
| 1958-59 | All S.T. . . . .                       | SPACER, gearshift lower lever-w/534943 tube & lever pkg. on 1959 models . . . . .                          | 1 | 535050  |
| 1959-60 | All S.T. exc. 4 SPD.-S.T. . . . .      | SPRING, gearshift shaft return . . . . .   | 1 | 504241  |
| 1940-52 | All L.H.D., S.T. . . . .               | gearshift tube return . . . . .  | 1 | 516401  |
| 1953-57 | All H.T. & P.G. . . . .                | gearshift tube return . . . . .  | 1 | 516387  |
| 1953-56 | All S.T. . . . .                       | gearshift tube return . . . . .  | 1 | 523623  |
| 1957    | All L.H.D., S.T. . . . .               | gearshift tube return . . . . .  | 1 | 530001  |
| 1958-60 | All S.T. . . . .                       | SLEEVE, trans. control rod swivel to trans. levers . . .   | 2 | 3712388 |
| 1958    | All S.T. taxi, police & H.D.C. . . . . | gearshift control rod to trans. levers . . . . .   | 4 | 534007  |
| 1959-60 | All S.T. . . . .                       | gearshift cont. rod to strg. column . . . . .  | 4 | 534007  |
| 1960    | All S.T. . . . .                       | SWIVEL, trans. control rod to trans. levers . . . . . (1-7/16" O.L.)                                       | 2 | 3712384 |
| 1958    | All S.T. taxi, police & H.D.C. . . . . |  |   |         |

## Group 4.017 GEARSHIFT CONTROL SHAFT ANTI-RATTLE PARTS

|         |                  |  |       |           |
|---------|------------------|--|-------|-----------|
| 1939-52 | All S.T. . . . . | CUP, gearshift shaft anti-rattle spring . . . . .                | 1     | 502484    |
| 1939-52 | All . . . . .    | SPRING, steer. column shift shaft-anti-rattle,<br>coil . . . . . | Upper | 1 3655726 |

## Group 4.018 SUPPORT, GEAR SHIFT CONTROL

|         |                            |   |   |        |
|---------|----------------------------|---|---|--------|
| 1939-48 | All S.T. . . . .           | Upper . . . . .   | 1 | 502509 |
| 1939    | All . . . . .              | Lower . . . . .   | 1 | 502511 |
| 1940-48 | All L.H.D., S.T. . . . .   | Lower . . . . .   | 1 | 508660 |
| 1949-52 | All S.T. . . . .           | Upper . . . . .   | 1 | 511333 |
| 1949-52 | All L.H.D., S.T. . . . .   | Lower . . . . .   | 1 | 511334 |
| 1939-52 | All S.T. . . . .           | BEARING, gearshift upper support . . . . .                              | 1 | 502501 |
| 1958-59 | All H.T. . . . .           | BRACKET, gearshift tube locating . . . . .                              | 1 | 529343 |
| 1946-52 | All S.T. . . . .           | BUSHING, gearshift control lower support . . . . .                      | 1 | 508661 |
| 1939-48 | All S.T. . . . .           | CAP, gearshift control lower support . . . . .                          | 1 | 507453 |
| 1953-56 | All H.T. exc. C.C. . . . . | PLATE, steering column gearshift interlock . . . . .                    | 1 | 516400 |
| 1953    | All P.G. . . . .           | . . . . .   | 1 | 518488 |
| 1956    | All C.C.-H.T. . . . .      | . . . . .   | 1 | 521826 |
| 1957    | All H.T. . . . .           | . . . . .   | 1 | 528327 |
| 1957-60 | All . . . . .              | bearing support and direction signal lock . . . . .                     | 1 | 523617 |
| 1958-60 | All H.T. . . . .           | steering column gearshift interlock . . . . .                           | 1 | 529304 |
| 1953-56 | All . . . . .              | SUPPORT, gearshift lever bearing . . . . .                              | 1 | 515131 |
| 1957    | All . . . . .              | gearshift shaft upper bearing . . . . .                                 | 1 | 523624 |
| 1958    | All . . . . .              | gearshift shaft upper bearing . . . . .                                 | 1 | 529357 |
| 1959    | All . . . . .              | gearshift shaft upper bearing-use w/529345 Hsg. . . . .                 | 1 | 533381 |
| 1959-60 | All . . . . .              | gearshift shaft upper bearing-use w/531865 Hsg. . . . .                 | 1 | 531864 |
| 1939-48 | All S.T. . . . .           | SUPPORT AND BEARING PKG., gearshift . . . Upper                         | 1 | 510328 |
| 1949-52 | All L.H.D., S.T. . . . .   | . . . . .   | 1 | 513407 |
| 1960    | All H.T. . . . .           | PIN, gearshift tube locating . . . . .                                  | 1 | 535249 |
| 1939-52 | All S.T. . . . .           | SCREW, gearshift<br>control support . . . Upper (Cl. Hd. 1/4"-28x7/16") | 2 | 516444 |
|         |                            | gearshift lever bearing   |   |        |
| 1953-56 | All . . . . .              | support . . . . . (Hex. Hd. 5/16"-18x13/32")                            | 4 | 516235 |
| 1953-56 | All . . . . .              | WASHER, gearshift lever bearing support-special . . .                   | 4 | 516250 |

## Group 4.018 BRACKET, GEAR SHIFT CONTROL SHAFT

|         |                          |  |   |        |
|---------|--------------------------|--|---|--------|
| 1948    | 25 H.T. . . . .          | BRACKET, lower control lever . . . . .     | 1 | 510901 |
| 1948    | 26 H.T. . . . .          | . . . . .                                  | 1 | 510904 |
| 1953-54 | All L.H.D., S.T. . . . . | gearshift selector lever support . . . . . | 1 | 516375 |
| 1955-57 | All L.H.D., S.T. . . . . | . . . . .                                  | 1 | 519148 |
| 1949-52 | All . . . . .            | "U" BOLT, lower bracket . . . . .          | 1 | 511410 |

## Group 4.019 ROD ASSY., GEARSHIFT CONTROL

|         |                            |                                      |   |         |
|---------|----------------------------|--------------------------------------|---|---------|
| 1941-48 | 25-27 L.H.D., S.T. . . . . | . . . . .                            | 1 | 505803  |
| 1941-48 | 26-29 L.H.D., S.T. . . . . | with one piece control rod . . . . . | 1 | 506712  |
| 1949-52 | All L.H.D., S.T. . . . .   | . . . . .                            | 1 | 514142  |
| 1949-51 | All H.T. . . . .           | . . . . .                            | 1 | 511420  |
| 1952    | All H.T. . . . .           | . . . . .                            | 1 | 515971  |
| 1953    | All H.T. . . . .           | . . . . .                            | 1 | 515528  |
| 1953    | All L.H.D., S.T. . . . .   | . . . . .                            | 1 | 517347  |
| 1953    | All P.G. . . . .           | . . . . . (20" long)                 | 1 | 518487  |
| 1953    | All P.G. . . . .           | . . . . . (3-1/2" long)              | 1 | 3772802 |
| 1954    | All S.T. . . . .           | . . . . .                            | 1 | 518341  |

|         |   |   |   |        |
|---------|---|---|---|--------|
| 1954    | All H.T. . . . .                            |   | 1 | 518343 |
| 1955    | All L.H.D., S.T. . . . .                    |   | 1 | 519167 |
| 1955-56 | All H.T. exc. C.C. . . . .                  |   | 1 | 519297 |
| 1956    | All S.T. . . . .                            |   | 1 | 521777 |
| 1956-57 | All C.C.-H.T. . . . .                       |   | 1 | 521361 |
| 1957    | All L.H.D., S.T. . . . .                    |   | 1 | 523620 |
| 1958    | All H.T. . . . .                            |   | 1 | 529307 |
| 1958    | All S.T. exc. taxi, police & H.D.C. . . . . | first and reverse . . . . .   | 1 | 531462 |
| 1958    | 27 S.T. taxi, police & H.D.C. . . . .       | first and reverse . . . . .   | 1 | 531370 |
| 1958    | All S.T. exc. taxi, police & H.D.C. . . . . | second and third . . . . .  | 1 | 531463 |
| 1958    | 27 S.T. taxi, police & H.D.C. . . . .       | second and third . . . . .  | 1 | 531371 |
| 1959    | All H.T. . . . .                            | first and reverse . . . . .   | 1 | 532484 |
| 1959    | All S.T. exc. H.D. . . . .                  | first and reverse-orig. eqpt. . . . .   | 1 | 534356 |
| 1959    | All S.T. exc. H.D. . . . .                  | used w/534944 linkage pkg. . . . .  | 1 | 534952 |
| 1959    | All S.T.-H.D. . . . .                       | first and reverse-use w/534663 lever . . . . .  | 1 | 534665 |
| 1959    | All S.T. exc. H.D. . . . .                  | second and third-orig. eqpt. . . . .  | 1 | 533191 |
| 1959    | All S.T.-H.D. . . . .                       | second and third-orig. eqpt. . . . .  | 1 | 533267 |
| 1959-60 | All S.T. exc. 4 SPD.-S.T. . . . .           | second and third-w/534943 tube & lever pkg. on 1959 models . . . . .                  | 1 | 536527 |
| 1960    | All S.T. exc. 4 SPD.-S.T. & H.D. . . . .    | first and reverse . . . . .   | 1 | 536535 |
| 1960    | All S.T.-taxi-police & H.D.C. . . . .       | first and reverse . . . . .   | 1 | 536624 |
| 1960    | All H.T. . . . .                            | BRACKET ASSY., gear shift idler lever frame . . . . .                                 | 1 | 536310 |
| 1959    | All S.T. . . . .                            | gearshift idler lever frame . . . . .   | 1 | 534980 |
| 1960    | All S.T. exc. 4 SPD.-S.T. . . . .           | BUSHING, gearshift idler lever . . . . .  | 2 | 529878 |
| 1960    | All 3 SPD.-S.T. . . . . (3.425)             | CLEVIS ASSY., gearshift control rod . . . . .   | 1 | 517326 |
| 1953-54 | All L.H.D., S.T. . . . .                    | EXTENSION, trans. control rod . . . . .   | 1 | 519169 |
| 1955-57 | All L.H.D., S.T. . . . .                    | INSULATOR PACKAGE, gearshift control . . . . .  | 1 | 531457 |
| 1958    | All S.T. exc. taxi, police & H.D.C. . . . . | INSULATOR, gearshift control rod . . . . .  | 1 | 510327 |
| 1939-52 | All S.T. . . . .                            | gearshift control rod . . . . .   | 2 | 502488 |
| 1939-52 | All S.T. . . . .                            | control rod to trans. lever . . . . .   | 1 | 515156 |
| 1953-56 | All . . . . .                               | control rod to trans. lever . . . . .   | 1 | 523611 |
| 1957    | All L.H.D., S.T. . . . .                    | control rod to trans. lever . . . . .   | 1 | 515156 |
| 1957-59 | All H.T. . . . .                            | gearshift control rod to levers-orig. eqpt. . . . .                                   | 4 | 534060 |
| 1958    | All S.T. taxi, police & H.D.C. . . . .      | gearshift control rod to levers-used w/534943 Tube & Lever Pkg. . . . .               | 6 | 534060 |
| 1959-60 | All S.T. . . . .                            | gearshift control rod to levers . . . . .   | 2 | 534060 |
| 1959    | All S.T. . . . .                            | idler lever link to shifter and idler lever . . . . .                                 | 2 | 534060 |
| 1960    | All H.T. . . . .                            | gearshift control rod . . . . .   | 2 | 534060 |
| 1959    | All S.T. exc. H.D. . . . .                  | LINK, gearshift idler lever-second & third-use w/534944 Linkage Pkg. . . . .          | 1 | 534950 |
| 1959    | All S.T. . . . .                            | second and third-used w/534945 Linkage Pkg. . . . .                                   | 1 | 536206 |
| 1960    | All S.T. . . . .                            | gearshift idler lever-second and third . . . . .                                      | 1 | 535201 |
| 1960    | All S.T. exc. 4 SPD.-S.T. & H.D. . . . .    | NUT, gearshift control and selector rod trunnion ret. . . . .                         | 1 | 535206 |
| 1960    | All S.T.-taxi-police & H.D.C. . . . .       | PIN, gearshift control rod clevis . . . . . (3/8" x 31/32")                           | 2 | 124925 |
| 1953-57 | All S.T. . . . . (8.916)                    | SLEEVE, idler lever link to idler and shifter lever . . . . .                         | 1 | 408162 |
| 1953-54 | All S.T. . . . . (4.040)                    | STUD, trans. control rod extension . . . . .  | 2 | 534007 |
| 1960    | All S.T. . . . . (4.017)                    | TRUNNION, gearshift control front rod . . . . .                                       | 1 | 531458 |
| 1958    | All S.T. exc. taxi, police & H.D.C. . . . . | gearshift control rod . . . . .   | 1 | 510934 |
| 1948-52 | All H.T. . . . .                            | gearshift selector rod . . . . .  | 1 | 515155 |
| 1953-57 | All H.T. & P.G. . . . .                     | gearshift control rod . . . . .   | 1 | 515162 |
| 1953-57 | All S.T. . . . .                            | gearshift control rod . . . . .   | 1 | 529308 |
| 1958    | All H.T. . . . .                            | gearshift control rod . . . . .   | 1 | 532485 |
| 1959-60 | All H.T. . . . .                            | orig. eqpt. . . . .   | 2 | 515155 |
| 1959    | All S.T. . . . .                            | used w/534943 Tube & Lever Pkg. . . . .   | 1 | 535077 |
| 1960    | All S.T. . . . .                            | gearshift control rod . . . . .   | 2 | 535077 |
| 1960    | All S.T. . . . . (0.854)                    | gearshift control idler lever link . . . . . (13/32" LD. x 53/64" O.D. x 1/16" thick) | 2 | 535076 |

|         |                                 |  |    |         |
|---------|---------------------------------|--|----|---------|
| 1939-52 | All S.T. . . . .                | WASHER, control rod insulator<br>fabric . . . . . (25/64" I.D., x 13/16" O.D.) | 2  | 502499  |
| 1939-58 | All S.T. . . . .                | control rod anti-rattle spring . . . . .                                       | AR | 501253  |
| 1953    | All P.G. . . . .                | throttle rod anti-rattle . . . . . (1/2" O.D.)                                 | AR | 3750683 |
| 1959-60 | All H.T. . . . .                | throttle rod anti-rattle . . . . . (1/2" O.D.)                                 | 1  | 3750683 |
| 1960    | All S.T. . . . . (0.854)        | gearshift control rod to lever . . . . .                                       | 2  | 535076  |
| 1960    | All 3 SPD.-S.T. . . . . (8.928) | gearshift control rod to<br>lever . . . . . (25/64" I.D. x 3/4" O.D.)          | 2  | 402547  |

**Group 4.019 ROD, TRANS. CONTROL**

|      |                 |                            |   |         |
|------|-----------------|----------------------------|---|---------|
| 1960 | All 4 SPD.-S.T. | first and second           | 1 | 3771964 |
| 1960 | All 4 SPD.-S.T. | third and fourth           | 1 | 540516  |
| 1960 | All 4 SPD.-S.T. | reverse                    | 1 | 3771966 |
| 1960 | All 4 SPD.-S.T. | CLEVIS, trans. control rod | 3 | 3771963 |

**Group 4.020 CABLE ASSY.-ROD, SHIFT SELECTOR CONTROL**

|         |   |  |   |        |
|---------|---|--|---|--------|
| 1939    | All L.H.D. . . . .                          | CABLE . . . . .                                | 1 | 502481 |
| 1942-48 | 25 L.H.D., S.T. . . . .                     | ROD ASSEMBLY, shift selector control . . . . . | 1 | 507143 |
| 1942-48 | 26 L.H.D., S.T. . . . .                     | . . . . .                                      | 1 | 507144 |
| 1949-52 | All L.H.D., S.T. . . . .                    | . . . . .                                      | 1 | 511332 |
| 1953    | All L.H.D., S.T. . . . .                    | . . . . .                                      | 1 | 517350 |
| 1954    | All S.T. . . . .                            | . . . . .                                      | 1 | 518345 |
| 1955    | All L.H.D., S.T. . . . .                    | . . . . .                                      | 1 | 519175 |
| 1956    | All S.T. . . . .                            | . . . . .                                      | 1 | 521779 |
| 1957    | All L.H.D., S.T. . . . .                    | . . . . .                                      | 1 | 523622 |
| 1940-57 | All S.T. . . . .                            | INSULATOR, gearshift selector rod . . . . .    | 1 | 503873 |
| 1958    | All S.T. exc. taxi, police & H.D.C. . . . . | shifter lever . . . . .                        | 1 | 503873 |
| 1938-39 | All . . . . . (3,459)                       | SPRING, selector cable anti-rattle . . . . .   | 1 | 499997 |

Group 4.020 CLIP, TRANS. CONTROL ROD

## Group 4-021 ROD AND CABLE PARTS, GEARSHIFT SELECTOR AND CONTROL

1938 All steer. col. shift . . . . . NUT, selector rod end plunger . . . . . 1 413298  
 1940-52 All S.T. . . . . COLLAR, gearshift control shaft, lower . . . . . 1 503871  
 1940-52 All S.T. (4 046) LOCKWASHER, shaft collar . . . . . (Ext. tooth 3/8") 1 502482

#### Group 4 036 GEARSHIFT CONTROL UPPER LEVER PARTS

|         |                                |  |    |        |
|---------|--------------------------------|--|----|--------|
| 1953-56 | All H.T. & P.G. . . . .        | PAD, gearshift lever friction . . . . .              | 1  | 517061 |
| 1939-52 | All S.T. . . . .               | PIN, gearshift lever pivot . . . . .                 | 2  | 502495 |
| 1953-56 | All . . . . .                  | gearshift lever fulcrum . . . . . (11/32" x 1-1/16") | 1  | 515148 |
| 1957-60 | All exc. 4 SPD.-S.T. . . . .   | gearshift lever fulcrum . . . . . (3/16" x 27/32")   | 1  | 523616 |
| 1939-53 | All S.T. . . . .               | SHIM, gearshift control lever . . . . .              | AR | 501301 |
| 1954-56 | All . . . . .                  | . . . . .  | AR | 501301 |
| 1938    | All with steer. col. shift . . | SPRING, gearshift lever tension . . . . .            | 1  | 501597 |
| 1939-52 | All S.T. . . . .               | fulcrum cup pivot pin . . . . .                      | 2  | 502505 |
| 1948-52 | All H.T.                       |  | 1  | 413431 |

|         |                         |   |   |         |
|---------|-------------------------|---|---|---------|
| 1953-56 | All . . . . .           | gearshift lever anti-rattle . . . . .   | 1 | 515147  |
| 1953-56 | All H.T. & P.G. . . . . | gearshift lever friction pad . . . . .  | 1 | 517062  |
| 1957-58 | All . . . . .           | gearshift lever . . . . .   | 1 | 523643  |
| 1959    | All S.T. . . . .        | gearshift lever-orig. eqpt. . . . .   | 1 | 523643  |
| 1959-60 | All S.T. . . . .        | gearshift lever-w/534943 tube & lever pkg. on 1959<br>models . . . . .          | 1 | 535056  |
| 1959-60 | All H.T. . . . .        | gearshift lever . . . . .   | 1 | 5668424 |
| 1948-52 | All H.T. . . . .        | RETAINER, spring . . . . .  | 1 | 413432  |
| 1948-52 | All H.T. . . . .        | gearshift control upper lever pin . . . . .                                     | 1 | 413301  |
| 1957-58 | All . . . . .           | gearshift lever housing . . . . .   | 1 | 523618  |
| 1959    | All . . . . .           | gearshift lever housing-orig. eqpt. . . . .                                     | 1 | 534281  |
| 1959-60 | All 3 SPD.-S.T. . . . . | gear shift lever housing-w/534943 tube & lever pkg.<br>on 1959 models . . . . . | 1 | 535202  |
| 1960    | All 4 SPD.-S.T. . . . . | strg. col. housing . . . . .  | 1 | 535202  |
| 1953-56 | All . . . . .           | RING, gearshift lever fulcrum pin-retaining . . . . .                           | 1 | 515149  |
| 1939-52 | All S.T. . . . .        | WASHER, gearshift lever<br>anti-rattle . . . . . (23/64" I.D.x19/32" O.D.)      | 1 | 501315  |

#### Group 4.038 BRACKET, GEARSHIFT CONTROL SHAFT UPPER

|         |                              |  |   |         |
|---------|------------------------------|--|---|---------|
| 1949-51 | All H.T. . . . .             | BEARING, gearshift lever housing-use w/531865          | 1 | 511408  |
| 1952    | All H.T. . . . .             | Housing on 1959 models . . . . .                       | 1 | 516664  |
| 1949-52 | All H.T. . . . .             | HOUSING ASSY., gearshift lever support (▲) . . . . .   | 1 | 511421  |
| 1959-60 | All . . . . .                | use w/533381 Support on 1959 models . . . . .          | 1 | 531866  |
| 1953-54 | All H.T. . . . .             | use w/531864 Support on 1959 models . . . . .          | 1 | 518275  |
| 1953-56 | All S.T. . . . .             | steering column . . . . .                              | 1 | 515142  |
| 1955-56 | All H.T. . . . .             | WASHER, gearshift lever housing-thrust . . . . .       | 1 | 519269  |
| 1957    | All S.T. . . . .             | gearshift lever housing-wave . . . . .                 | 1 | 523610  |
| 1957    | All H.T. . . . .             | gearshift lever thrust . . . . . (1-13/64" I.D.)       | 1 | 523630  |
| 1958-59 | All . . . . .                | use w/533381 Support on 1959 models . . . . .          | 1 | 529345  |
| 1959-60 | All exc. 4 SPD.-S.T. . . . . | use w/531864 Support on 1959 models . . . . .          | 1 | 531865  |
| 1960    | All 4 SPD.-S.T. . . . .      | steering column . . . . .                              | 1 | 535406  |
| 1957-59 | All . . . . .                | WASHER, gearshift lever housing-thrust . . . . .       | 2 | 5667525 |
| 1957-59 | All . . . . .                | gearshift lever housing-wave . . . . .                 | 1 | 5667524 |
| 1959-60 | All . . . . .                | gearshift lever thrust . . . . . (1-13/64" I.D.)       | 1 | 531867  |
| 1959-60 | All . . . . .                | gearshift lever housing-wave . . . . . (1-13/64" I.D.) | 1 | 531868  |

▲NOTE: Also use 1-2960560 socket and wire on 1953 models.

#### Group 4.038 COVER AND LENS, GEARSHIFT UPPER CONTROL INDICATOR

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1952    | All H.T. . . . .           | LENS, one piece . . . . .                  | 1 | 515984  |
| 1952    | All H.T. . . . .           | indicator . . . . .                        | 1 | 515515  |
| 1953-55 | All H.T. . . . .           | PAD, gearshift indicator lens ret. . . . . | 2 | 534334  |
| 1953    | All P.G. . . . .           | RETAINER, lens . . . . .                   | 1 | 515967  |
| 1956    | All H.T. exc. C.C. . . . . |  | 1 | 516919  |
| 1956-57 | All C.C.-H.T. . . . .      |  | 1 | 518458  |
| 1958    | All H.T. . . . .           |  | 1 | 521358  |
| 1959    | All H.T. . . . .           |  | 1 | 1585745 |
| 1960    | All H.T. . . . .           |  | 1 | 533239  |
| 1959-60 | All H.T. . . . .           |  | 1 | 535117  |
| 1952    | All H.T. . . . .           | PAD, gearshift indicator lens ret. . . . . | 2 | 534334  |
| 1953-56 | All H.T. exc. C.C. . . . . | RETAINER, lens . . . . .                   | 1 | 515967  |
| 1953    | All P.G. . . . .           |  | 1 | 516919  |
| 1956    | All C.C.-H.T. . . . .      |  | 1 | 518458  |
| 1957    | All H.T. . . . .           |  | 1 | 521359  |
| 1959-60 | All H.T. . . . .           |  | 1 | 523634  |
| 1952    | All H.T. . . . .           | SCREEN, lens . . . . .                     | 1 | 533231  |
| 1953-55 | All H.T. & P.G. . . . .    |  | 1 | 516191  |
| 1956    | All H.T. . . . .           |  | 1 | 515521  |
| 1957    | All H.T. . . . .           |  | 1 | 522301  |
|         |                            |  | 1 | 515521  |

## Group 4.038 INDICATOR ASSEMBLY, GEARSHIFT CONTROL

|         |                  |  |   |         |
|---------|------------------|--|---|---------|
| 1948    | All H.T.         |  | 1 | 417584  |
| 1949-52 | All H.T.         |  | 1 | 511412  |
| 1958    | All H.T.         |  | 1 | 1585843 |
| 1959-60 | All H.T.         |  | 1 | 532906  |
| 1960    | All 4 SPD.-S.T.  |  | 1 | 535441  |
| 1960    | All 4 SPD.-S.T.  |  | 1 | 535439  |
| 1953-54 | All H.T. & P.G.  |  | 1 | 515518  |
| 1955-57 | All H.T.         |  | 1 | 519261  |
| 1953-54 | All H.T. & P.G.  |  | 1 | 516915  |
| 1955    | All H.T.         |  | 1 | 519262  |
| 1956    | All H.T.         |  | 1 | 522300  |
| 1957    | All H.T.         |  | 1 | 519262  |
| 1958    | All H.T.         |  | 1 | 1586115 |
| 1959-60 | All H.T.         |  | 1 | 533228  |
| 1959-60 | All H.T.         |  | 1 | 533238  |
| 1960    | All H.T.         |  | 1 | 535089  |
| 1948    | All H.T.         |  | 1 | 511517  |
| 1949-52 | All H.T.         |  | 1 | 515776  |
| 1948-52 | All H.T.         |  | 1 | 5291664 |
| 1953-54 | All H.T. & P.G.  |  | 1 | 2960560 |
| 1955-56 | All H.T.         |  | 1 | 2961690 |
| 1957    | All H.T.         |  | 1 | 2967416 |
| 1949-52 | All H.T.         |  | 1 | 512494  |
| 1960    | All H.T.         |  | 1 | 535058  |
| 1958    | All H.T.         |  | 1 | 1585749 |
| 1959-60 | All H.T.         |  | 1 | 533240  |
| 1959-60 | All H.T.         |  | 1 | 533232  |
| 1959-60 | All H.T. (8.938) |  | 1 | 225845  |
| 1958    | All H.T.         |  | 1 | 531449  |
| 1960    | All 4 SPD.-S.T.  |  | 1 | 3757865 |
| 1960    | All 4 SPD.-S.T.  |  | 1 | 3742510 |
| 1958    | All .            |  | 1 | 528662  |
| 1958-60 | All H.T. (8.866) |  | 1 | 1583933 |
| 1958    | All H.T.         |  | 1 | 531775  |
| 1958    | All H.T.         |  | 1 | 529381  |
| 1959-60 | All H.T.         |  | 1 | 533241  |
| 1960    | All H.T.         |  | 1 | 535090  |
| 1948-52 | All H.T.         |  | 1 | 514153  |
| 1948-52 | All H.T.         |  | 1 | 514152  |
| 1957    | C.C.-H.T.        |  | 1 | 9405813 |
| 1958    | All H.T.         |  | 3 | 1586080 |
| 1959-60 | All H.T. (8.977) |  | 4 | 448905  |
| 1959-60 | All H.T.         |  | 2 | 440403  |
| 1959-60 | All H.T.         |  | 1 | 533236  |
| 1958    | All H.T.         |  | 1 | 1585750 |
| 1959-60 | All H.T.         |  | 1 | 533237  |
| 1959-60 | All H.T.         |  | 1 | 533242  |
| 1958    | All H.T.         |  | 1 | 1585751 |

## Group 4.039 SHAFT AND HOUSING ASSEMBLY, GEARSHIFT CONTROL

|         |                           |                                       |   |         |
|---------|---------------------------|---------------------------------------|---|---------|
| 1940-52 | All exc. 1940 25-26, S.T. | SHAFT                                 | 1 | 504052  |
| 1948-52 | All H.T.                  | SHAFT AND HOUSING                     | 1 | 5664347 |
| 1953-54 | All H.T. & P.G.           | TUBE ASSY., steering column gearshift | 1 | 517353  |
| 1953-54 | All L.H.D., S.T.          |                                       | 1 | 517352  |
| 1955-56 | All L.H.D., S.T.          |                                       | 1 | 519180  |
| 1955-56 | All H.T.                  |                                       | 1 | 519181  |
| 1957    | All L.H.D., S.T.          |                                       | 1 | 523625  |

|         |                  |  |  |   |         |
|---------|------------------|--|--|---|---------|
| 1957    | All H.T. . . . . |  |  | 1 | 523626  |
| 1958    | All H.T. . . . . |  |  | 1 | 529297  |
| 1958    | All S.T. . . . . | use with 531821 Tube and Lever Pkg.                |  | 1 | 531811  |
| 1959    | All S.T. . . . . | orig. eqpt.  |  | 1 | 532413  |
| 1959    | All S.T. . . . . | used w/534943 Tube and Lever Pkg.                  |  | 1 | 535127  |
| 1959    | All H.T. . . . . |  |  | 1 | 532415  |
| 1960    | All S.T. . . . . |  |  | 1 | 535365  |
| 1960    | All H.T. . . . . |  |  | 1 | 535366  |
| 1958    | All S.T. . . . . | TUBE AND LEVER PKG., steering column gearshift (▲) |  | 1 | 531821  |
| 1957-60 | All P.S. . . . . | BEARING, gearshift tube                            |  | 1 | 5685285 |

▲NOTE: Consists of: 1-531811 Tube, 1-531819 Lever, 1-531820 Lever, 1-531824 Guide, 1-531825 Guide, 1-534986 Seat, 2-531692 Support and 4-134551 Nut. For use when replacing the 1958 early production Syncro-Mesh Steering Column Tube Assy. Refer to the August 1958 issue of the Pontiac Service Craftsman News.

#### Group 4.039 SHAFT PARTS, GEARSHIFT CONTROL LEVER

|         |                          |  |  |   |        |
|---------|--------------------------|--|--|---|--------|
| 1948    | All H.T. . . . .         | BLOCK, gearshift indicator link                              |  | 1 | 418529 |
| 1949-52 | All H.T. . . . .         |  |  | 1 | 511406 |
| 1949-52 | All H.T. . . . .         | BRACKET, gearshift control shaft lower                       |  | 1 | 511409 |
| 1948-52 | All H.T. . . . . (4.017) | SPRING, gearshift control shaft to lower bracket anti-rattle |  | 1 | 413320 |
| 1959-60 | All H.T. . . . .         | gearshift tube anti-rattle                                   |  | 1 | 534936 |

#### Group 4.040 ROD ASSEMBLY, TRANSMISSION THROTTLE

|         |  |  |       |   |         |
|---------|--|--|-------|---|---------|
| 1948-49 | P/6 H.T. . . . .                         |  | Front | 1 | 510861  |
| 1948-49 | P/8 H.T. . . . .                         |  | Front | 1 | 510862  |
| 1950-54 | All H.T. & P.G. . . . .                  |  | Front | 1 | 513955  |
| 1948    | All H.T. . . . .                         |  | Rear  | 1 | 510866  |
| 1949-54 | All H.T. . . . .                         |  | Rear  | 1 | 511448  |
| 1953    | All P.G. . . . .                         |  | Rear  | 1 | 518453  |
| 1955-56 | All H.T.-2 B.C.-4 B.C. exc. C.C. . . . . |  |       | 1 | 519483  |
| 1956    | All C.C.-H.T.-2 B.C.-4 B.C. . . . .      |  |       | 1 | 521520  |
| 1956    | All C.C.-H.T.-2/4 B.C. . . . .           |  |       | 1 | 522789  |
| 1957    | All H.T. exc. F.I. . . . .               |  |       | 1 | 524100  |
| 1957    | All H.T.-F.I. . . . .                    |  |       | 1 | 528192  |
| 1958    | All H.T. exc. F.I. . . . .               |  |       | 1 | 529792  |
| 1958    | All H.T.-F.I. . . . .                    |  |       | 1 | 530528  |
| 1959    | All H.T. . . . .                         |  |       | 1 | 533627  |
| 1960    | All H.T. . . . .                         |  |       | 1 | 536308  |
| 1948-49 | All H.T. . . . .                         | BALL JOINT, transmission throttle front rod . . . (1/4") |       | 1 | 511067  |
| 1959    | All H.T. . . . .                         | PIN, trans. outer shift lever clevis                     |       | 1 | 529309  |
| 1949-55 | All H.T. . . . .                         | TRUNNION, trans. throttle rear rod                       |       | 1 | 512397  |
| 1953    | All P.G. . . . .                         |  |       | 1 | 518454  |
| 1959-60 | All H.T. . . . . (3.425)                 | throttle control trans. rod assy.                        |       | 1 | 522288  |
| 1953    | All P.G. . . . .                         | STUD, outer shift lever pivot to trans.                  |       | 1 | 3689974 |
|         |  | LOCK (see Group 4.152 for use)                           |       |   | 3685801 |

#### Group 4.040 ROD PARTS, GEARSHIFT CONTROL REAR

|         |                          |   |                 |   |        |
|---------|--------------------------|---|-----------------|---|--------|
| 1948    | All H.T. . . . .         | CLEVIS, rod   |                 | 1 | 411368 |
| 1948    | All H.T. . . . .         | PIN, clevis   | (3/8" x 31/32") | 1 | 408162 |
| 1958    | All H.T. . . . .         |   | (3/8"x1")       | 1 | 529309 |
| 1960    | All H.T. . . . .         |   |                 | 1 | 536612 |
| 1959-60 | All H.T. . . . . (8.928) | WASHER, throttle control rod to gearshift lower lever |                 |   |        |
|         |                          | I-rod . . . . . (25/64" I.D.x3/4" O.D.x1/64" thick)   |                 | 1 | 402547 |

## Group 4.041 LEVER, GEARSHIFT LOWER CONTROL

|         |   |    |         |
|---------|---|----|---------|
| 1939-48 | All exc. 1940 25-29 L.H.D., S.T. . . . .    | 1  | 502493  |
| 1940    | 25-29 L.H.D. . . . .                        | 1  | 504050  |
| 1948    | All H.T. . . . .                            | 1  | 510908  |
| 1949-51 | All H.T. . . . .                            | 1  | 511416  |
| 1949-52 | All L.H.D., S.T. . . . .                    | 1  | 511326  |
| 1952    | All H.T. . . . .                            | 1  | 515968  |
| 1953-54 | All H.T. . . . .                            | 1  | 517383  |
| 1953-54 | All L.H.D., S.T. . . . .                    | 1  | 516383  |
| 1953    | All P.G. . . . .                            | 1  | 518484  |
| 1955    | All L.H.D., S.T. . . . .                    | 1  | 519154  |
| 1955-56 | All H.T. exc. C.C. . . . .                  | 1  | 519265  |
| 1956    | All L.H.D., S.T. . . . .                    | 1  | 521809  |
| 1956    | All C.C.-H.T. . . . .                       | 1  | 521354  |
| 1957    | All L.H.D., S.T. . . . .                    | 1  | 523613  |
| 1957    | All H.T. . . . .                            | 1  | 523632  |
| 1958    | All S.T. . . . .                            | 1  | 531819  |
| 1958    | All S.T. taxi, police & H.D.C. . . . .      | 1  | 531691  |
| 1958    | All S.T. exc. taxi, police & H.D.C. . . . . | 1  | 531820  |
| 1958    | All H.T. . . . .                            | 1  | 529299  |
| 1959    | All S.T. . . . .                            | 1  | 534008  |
| 1959-60 | All S.T. exc. 4 SPD.-S.T. . . . .           | 1  | 535048  |
| 1959    | All S.T. . . . .                            | 1  | 534009  |
| 1959-60 | All H.T. . . . .                            | 1  | 535414  |
| 1960    | All 4 SPD.-S.T. . . . .                     | 1  | 3771960 |
| 1960    | All 4 SPD.-S.T. . . . .                     | 1  | 3771961 |
| 1960    | All 4 SPD.-S.T. . . . .                     | 1  | 3771962 |
| 1941    | 26-29 L.H.D. . . . .                        | 1  | 505760  |
| 1941-48 | All L.H.D., S.T. . . . .                    | 1  | 505760  |
| 1949-52 | All L.H.D., S.T. . . . .                    | 1  | 511327  |
| 1953    | All P.G. . . . .                            | 1  | 3709015 |
| 1953    | All P.G. . . . .                            | 1  | 3703892 |
| 1958-59 | All S.T. . . . .                            | 1  | 531824  |
| 1958-59 | All S.T. . . . .                            | 1  | 531825  |
| 1959-60 | All exc. 4 SPD.-S.T. . . . . (8.934)        | AR | 9413183 |
| 1958-59 | All S.T. . . . .                            | 2  | 531692  |
| 1959-60 | All exc. 4 SPD.-S.T. . . . .                | AR | 535412  |

## Group 4.042 BUSHING, GEARSHIFT CONTROL SHAFT LOWER LEVER

|         |                  |   |        |
|---------|------------------|---|--------|
| 1948-52 | All H.T. . . . . | 1 | 411975 |
|---------|------------------|---|--------|

## Group 4.044 SHIELD, SHIFT CONTROL SPLASH

|      |                  |   |        |
|------|------------------|---|--------|
| 1959 | All H.T. . . . . | 1 | 532827 |
| 1960 | All H.T. . . . . | 1 | 536464 |

## Group 4.045 LEVER, GEARSHIFT SELECTOR CONTROL

|         |                          |   |        |
|---------|--------------------------|---|--------|
| 1940-48 | All L.H.D., S.T. . . . . | 1 | 503876 |
| 1949-52 | All L.H.D., S.T. . . . . | 1 | 511328 |

|         |                          |   |   |        |
|---------|--------------------------|---|---|--------|
| 1953    | All L.H.D., S.T. . . . . |   | 1 | 516377 |
| 1954    | All L.H.D., S.T. . . . . |   | 1 | 518413 |
| 1955-56 | All L.H.D., S.T. . . . . |   | 1 | 519149 |
| 1957    | All L.H.D., S.T. . . . . |   | 1 | 523614 |
| 1940-48 | All L.H.D., S.T. . . . . | LEVER, gearshift selector idler . . . . .     | 1 | 503877 |
| 1949-52 | All L.H.D., S.T. . . . . |   | 1 | 511329 |
| 1940-48 | All L.H.D., S.T. . . . . | PIN, gearshift selector lever pivot . . . . . | 1 | 503878 |
| 1949-52 | All L.H.D., S.T. . . . . | (5/16" x 15/16") . . . . .                    | 1 | 511330 |
| 1953-54 | All L.H.D., S.T. . . . . | (5/16" x 17/16") . . . . .                    | 1 | 516385 |
| 1955-57 | All L.H.D., S.T. . . . . | (5/16" x 17/16") . . . . .                    | 1 | 519160 |

## Group 4.046 LEVER, TRANSMISSION SHIFTER

|         |   |  |   |        |
|---------|---|--|---|--------|
| 1941-54 | 25 L.H.D., S.T. . . . .                     |  | 1 | 505808 |
| 1941-48 | 26-29 L.H.D., S.T. . . . .                  | w/1 rod control on 1941 model . . . . .  | 1 | 506713 |
| 1955    | All L.H.D., S.T. . . . .                    |  | 1 | 519155 |
| 1956-57 | All L.H.D., S.T. . . . .                    |  | 1 | 521773 |
| 1958    | All S.T. exc. taxi, police & H.D.C. . . . . |  | 1 | 531460 |
| 1958    | All S.T. taxi, police & H.D.C. . . . .      | first and reverse . . . . .  | 1 | 530729 |
| 1958    | All S.T. exc. taxi, police & H.D.C. . . . . | first and reverse . . . . .  | 1 | 531461 |
| 1958    | All S.T. taxi, police & H.D.C. . . . .      | second and third . . . . .   | 1 | 530730 |
| 1959    | All S.T. exc. H.D. . . . .                  | second and third . . . . .   | 1 | 534354 |
| 1959    | All S.T. exc. H.D. . . . .                  | first and reverse-orig. eqpt. . . . .  | 1 | 534948 |
| 1959-60 | All S.T. taxi, police & H.D. . . . .        | first and reverse-used w/534944 Linkage Pkg. . . . .                             | 1 | 534663 |
| 1959    | All S.T. exc. H.D. . . . .                  | first and reverse-use w/534665 rod on 1959 models . . . . .                      | 1 | 533185 |
| 1959    | All S.T. . . . .                            | second and third-orig. eqpt. . . . .   | 1 | 535205 |
| 1959    | All S.T.-H.D. . . . .                       | second and third-used w/534945 Linkage Pkg. . . . .                              | 1 | 533261 |
| 1959    | All S.T. exc. H.D. . . . .                  | second and third-orig. eqpt. . . . .   | 1 | 534949 |
| 1960    | All S.T. exc. 4 SPD.-S.T. & H.D. . . . .    | first and reverse . . . . .  | 1 | 536621 |
| 1960    | All S.T. exc. 4 SPD.-S.T. & H.D. . . . .    | second and third . . . . .   | 1 | 536622 |
| 1960    | All S.T.-taxi-police & H.D.C. . . . .       | second and third . . . . .   | 1 | 535205 |
| 1953-54 | All S.T. . . . .                            | RETAINER, transmission shifter lever . . . . .                                   | 1 | 515512 |
| 1940-52 | All S.T. . . . .                            | BOLT, transmission shifter, lever to transmission . . . . .                      | 1 | 503875 |
| 1955    | All L.H.D., S.T. . . . .                    | (Hex. 3/8"-24x1/2") . . . . .  | 1 | 519158 |
| 1956-57 | All S.T. . . . .                            | (3/8"-24x1") . . . . .   | 1 | 521775 |
| 1939-52 | All S.T. . . . .                            | (3/8"-24x15/16") . . . . .   | 1 | 502482 |
| 1955-57 | All S.T. . . . .                            | WASHER, transmission shifter lever to transmission . . . . .                     | 1 | 502482 |
| 1960    | All S.T. . . . . (0.854)                    | (3/8" I.D. x 7/8" O.D. ext. tooth) . . . . .                                     | 1 | 535076 |
|         |   | control rod to shifter levers . . . . . (13/32" I.D. x 53/64" O.D. x 1/16" thk.) | 4 |        |

## Group 4.047 SPRING, TRANSMISSION SHIFT LEVER

|         |                          |  |   |        |
|---------|--------------------------|--|---|--------|
| 1940-54 | All S.T. . . . .         |  | 1 | 504224 |
| 1955-57 | All L.H.D., S.T. . . . . |  | 1 | 519178 |
| 1940-54 | All L.H.D., S.T. . . . . | EXTENSION, transmission shift lever spring . . . . . | 1 | 503872 |

## Group 4.048 SUPPORT, SHIFT LEVER SPRING YOKE

|         |                          |   |   |         |
|---------|--------------------------|---|---|---------|
| 1940-54 | All L.H.D., S.T. . . . . |   | 1 | 504202  |
| 1955    | All S.T. . . . .         |   | 1 | 1166462 |
| 1956-57 | All L.H.D., S.T. . . . . |   | 1 | 1170503 |
| 1940-54 | All S.T. . . . .         | YOKE, selector shaft shift lever spring . . . . . | 1 | 504225  |
| 1955    | All L.H.D., S.T. . . . . |   | 1 | 519185  |
| 1956-57 | All S.T. . . . .         |   | 1 | 521781  |

## Group 4.050 LEVER, TRANSMISSION SELECTOR SHAFT OUTER

|         |                          |  |   |        |
|---------|--------------------------|--|---|--------|
| 1946-55 | All L.H.D., S.T. . . . . |  | 1 | 509097 |
| 1956-57 | All L.H.D., S.T. . . . . |  | 1 | 521724 |

## Group 4.054 SWITCH ASSY., TRANS. AND BACK UP LAMP

|         |                                 |   |   |         |
|---------|---------------------------------|---|---|---------|
| 1949-52 | All H.T. . . . .                |   | 1 | 1997846 |
| 1953-56 | All H.T. exc. C.C. . . . .      |   | 1 | 1998039 |
| 1953    | All P.G. . . . .                |   | 1 | 1998071 |
| 1956-57 | All C.C.-H.T. . . . .           |   | 1 | 1998129 |
| 1958    | All H.T. . . . .                |   | 1 | 1998664 |
| 1959-60 | All H.T. . . . .                |   | 1 | 1998705 |
| 1960    | All H.T. . . . .                | 2nd type . . . . .  | 1 | 535068  |
| 1948    | All H.T. . . . .                | LEVER, starter to gearshift neutralizer . . . . .   | 1 | 510911  |
| 1958    | All H.T. . . . .                | trans. neutralizer and back-up lamp switch . . . . .                                      | 1 | 530171  |
| 1959-60 | All H.T. . . . .                |   | 1 | 533640  |
| 1949-52 | All H.T. . . . .                | ROD, trans. neutralizer switch . . . . .  | 1 | 512522  |
| 1953-54 | All H.T. . . . .                |   | 1 | 515504  |
| 1953    | All P.G. . . . .                |   | 1 | 518483  |
| 1955-56 | All H.T. exc. C.C. . . . .      |   | 1 | 519504  |
| 1956-57 | All C.C.-H.T. . . . .           |   | 1 | 521373  |
| 1960    | All 4 SPD.-S.T. . . . .         | SHIELD, back up lamp switch . . . . .   | 1 | 3706355 |
| 1953    | All P.G. . . . .                | BRACKET, trans. neutralizer rod . . . . .   | 1 | 518485  |
| 1949-54 | All H.T. & P.G. . . . . (3.430) | WASHER, trans. neutralizer switch rod . . . . .   | 2 | 510851  |
| 1949-54 | All H.T. & P.G. . . . .         | WIRE ASSY., switch to solenoid . . . . .  | 1 | 5289294 |
| 1953    | All P.G. . . . .                | SPRING, trans. neutralizer switch rod return . . . . .                                    | 1 | 518670  |
| 1958-60 | All H.T. . . . .                | SCREW, trans. neutralizer and back-up lamp switch lever . . . . . (Spec. No. 10-32x9/32") | 1 | 529150  |
|         |                                 | CLIP (see Group 3.425 for use) . . . . .  |   | 2294788 |

## Group 4.081 SHIM-SUPPORT, TRANSMISSION REAR

|      |                  |                   |   |         |
|------|------------------|-------------------|---|---------|
| 1953 | All P.G. . . . . | SHIM . . . . .    | 2 | 518609  |
|      | All P.G. . . . . | SUPPORT . . . . . | 1 | 3704551 |

## Group 4.083 RETAINER, TRANSMISSION REAR SUPPORT

|      |                  |  |   |         |
|------|------------------|--|---|---------|
| 1953 | All P.G. . . . . |  | 1 | 3704555 |
|------|------------------|--|---|---------|

## Group 4.095 PLATE, TRANSMISSION SHIFT INTERLOCK

|         |                                  |   |   |         |
|---------|----------------------------------|---|---|---------|
| 1956-57 | All S.T. . . . .                 | (5/8" I.D. x 1-1/4" O.D. x 45/64") . . . . .              | 1 | 1320939 |
| 1956-57 | All S.T. . . . .                 | PIN, 1st. and reverse interlock . . . . . (3/8" x 29/32") | 1 | 1308154 |
| 1958-60 | All S.T. taxi, police & H.D.C. . | shifter interlock . . . . . (1/4" x 21/64")               | 1 | 3709315 |
| 1960    | All 4 SPD.-S.T. . . . .          |   | 1 | 3709315 |
| 1960    | All 4 SPD.-S.T. . . . . (8.940)  | reverse shifter shaft, plate lock . . . . .               | 1 | 103565  |
| 1958-60 | All S.T. taxi, police & H.D.C. . | SLEEVE, trans. shifter interlock . . . . . (1.0085")      | 1 | 3709313 |
| 1958-60 | All S.T. taxi, police & H.D.C. . |   | 1 | 3709312 |
| 1958-60 | All S.T. taxi, police & H.D.C. . |   | 1 | 3709311 |
| 1958-60 | All S.T. taxi, police & H.D.C. . |   | 1 | 3709314 |
| 1960    | All 4 SPD.-S.T. . . . .          |   | 1 | 3709313 |
| 1960    | All 4 SPD.-S.T. . . . .          |   | 1 | 3709312 |
| 1960    | All 4 SPD.-S.T. . . . .          |   | 1 | 3709311 |
| 1960    | All 4 SPD.-S.T. . . . .          |   | 1 | 3709314 |

## Group 4.096 RETAINER, TRANSMISSION SELECTOR SHAFT

|         |                  |   |         |
|---------|------------------|---|---------|
| 1956-57 | All S.T. . . . . | 1 | 1307547 |
|---------|------------------|---|---------|

## Group 4.097 INTERLOCK, TRANSMISSION SHIFTER

|         |   |                            |   |         |
|---------|---|----------------------------|---|---------|
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | (31/32" x 7/32" x 4-5/64") | 1 | 3686833 |
|---------|---|----------------------------|---|---------|

## Group 4.101 FLUID, HYDRA-MATIC TRANSMISSION

|         |                  |                |    |        |
|---------|------------------|----------------|----|--------|
| 1948-60 | All H.T. . . . . | (1 qt. can)    | AR | 576401 |
| 1948-60 | All H.T. . . . . | (5 qt. can)    | AR | 576402 |
| 1948-60 | All H.T. . . . . | (55 gal. drum) | AR | 576403 |

## Group 4.103 CASE, TRANSMISSION

|         |   |  |    |         |
|---------|---|--|----|---------|
| 1940-47 | All L.H.D. . . . .                          |  | 1  | 1317853 |
| 1948-54 | All L.H.D., S.T. . . . .                    |  | 1  | 1335514 |
| 1950    | All H.T. . . . .                            |  | 1  | 8611854 |
| 1951    | All H.T. . . . .                            |  | 1  | 8613171 |
| 1952    | All H.T. . . . .                            |  | 1  | 8613984 |
| 1953-54 | All H.T. . . . .                            | also use L-8615318 Seal on 1953 models . . . . .         | 1  | 8615429 |
| 1955    | All L.H.D., S.T. . . . .                    |  | 1  | 1195305 |
| 1955-56 | All H.T. exc. C.C. . . . .                  |  | 1  | 8615444 |
| 1956    | All L.H.D., S.T. . . . .                    |  | 1  | 1317854 |
| 1957    | All L.H.D., S.T. . . . .                    |  | 1  | 1175493 |
| 1956-57 | All C.C.-H.T. . . . .                       |  | 1  | 8617544 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . |  | 1  | 3743368 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      |  | 1  | 531421  |
| 1958    | All H.T. . . . .                            |  | 1  | 8618299 |
| 1959    | All H.T. . . . .                            |  | 1  | 8618717 |
| 1960    | All 4 SPD.-S.T. . . . .                     |  | 1  | 3772339 |
| 1960    | All H.T. . . . .                            | (see note) . . . . .                                     | 1  | 8619915 |
| 1953    | All P.G. . . . .                            | CASE AND BELL HOUSING ASSY., trans. . . . .              | 1  | 518456  |
| 1948-49 | All H.T. . . . . (4.003)                    | NAME PLATE, transmission . . . . .                       | 1  | 8609324 |
| 1950-51 | P/6 . . . . . (4.003)                       | black . . . . .  | 1  | 8609324 |
| 1950-51 | P/8 . . . . . (4.003)                       | green . . . . .  | 1  | 8611896 |
| 1952-54 | All H.T. . . . . (4.003)                    | green . . . . .  | 1  | 8611896 |
| 1955-57 | All H.T. . . . . (4.003)                    | green . . . . .  | 1  | 8617017 |
| 1937-60 | All S.T. . . . . (8.971)                    | PLUG, trans. case, filler and drain . . . (1/2" sq. hd.) | AR | 103868  |
| 1948-60 | All H.T. . . . . (8.971)                    | . . . . . (Hex. hd. 1/8")                                | 1  | 444613  |
| 1960    | All H.T. . . . . (0.683)                    | BOLT, trans. to flywheel housing . . . (7/16"-14x25/64") | 6  | 536847  |

NOTE: When replacement of the 1960 model P trans. aluminum case is necessary, this case must be used. The original pump and seal ring from the aluminum case can be re-used, but it is necessary to use a center support to case retaining ring, part 8616152 in place of part 8619312.

## Group 4.104 TRANSMISSION BREATHER PARTS

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1955-56 | All H.T. exc. C.C. . . . . | BREATHER ASSY., transmission . . . . .           | 1 | 8615014 |
| 1953    | All P.G. . . . .           | BUSHING, trans. case rear . . . . .              | 1 | 3780084 |
| 1938-57 | All S.T. . . . . (4.687)   | CAP, transmission cover breather screw . . . . . | 1 | 498373  |
| 1956-57 | All C.C.-H.T. . . . .      | PIPE AND CLIP, trans. breather . . . . .         | 1 | 8616751 |
| 1958    | All H.T. . . . .           | PIPE ASSY., trans. breather . . . . .            | 1 | 8618586 |
| 1959    | All H.T. . . . .           | . . . . .  | 1 | 534262  |
| 1960    | All H.T. . . . .           | . . . . .  | 1 | 536300  |
| 1958    | All H.T. . . . .           | CLIP, trans. breather pipe . . . . .             | 1 | 8618587 |

|         |                                  |                                  |       |   |         |
|---------|----------------------------------|----------------------------------|-------|---|---------|
| 1959-60 | All H.T. . . . .                 | trans. breather pipe . . . . .   | Front | 1 | 534268  |
| 1959    | All H.T. . . . .                 | trans. breather pipe . . . . .   |       | 1 | 8619028 |
| 1960    | All H.T. . . . .                 |                                  |       | 1 | 8619274 |
| 1938-57 | All with steer. col. shift, S.T. | SCREW, trans. breather . . . . . |       | 1 | 501330  |

## Group 4.105 COVER-HOUSING, TRANSMISSION CASE

|         |   |   |            |   |            |
|---------|---|---|------------|---|------------|
| 1939    | L.H.D. . . . .                              | COVER . . . . .                                       |            | 1 | 1313679    |
| 1940-55 | All S.T. . . . .                            |   |            | 1 | 1313679    |
| 1953    | All P.G. . . . .                            |   | 3689912 RH |   | 3702647 LH |
| 1956-57 | All S.T. . . . .                            |   |            | 1 | 1308105    |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . |   |            | 1 | 3741357    |
| 1960    | All 4 SPD.-S.T. . . . .                     | trans. side . . . . .                                 |            | 1 | 3772403    |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | HOUSING, transmission control . . . . .               |            | 1 | 3709340    |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | COLLECTOR, trans. case chip . . . (3-1/16" x 4-1/16") |            | 1 | 3845067    |

## Group 4.105 COVER, TRANSMISSION CASE SIDE

|         |                            |                                     |                |    |         |
|---------|----------------------------|-------------------------------------|----------------|----|---------|
| 1951    | All H.T. . . . .           |                                     |                | 1  | 8611924 |
| 1952-56 | All H.T. exc. C.C. . . . . |                                     |                | 1  | 8614093 |
| 1948-56 | All H.T. exc. C.C. . . . . | BOLT & WASHER, side cover . . . . . | (1/4"-20x1/2") | 12 | 8609489 |
| 1948-56 | All H.T. . . . . (4.195)   | GASKET, screw . . . . .             |                | 1  | 1307237 |
| 1948-56 | All H.T. . . . . (4.195)   | SCREW, with gasket . . . . .        |                | 1  | 1307238 |

## Group 4.106 VALVE-PIN-RETAINER-SPRING, TRANS. LINE EXHAUST

|         |                            |   |                     |   |         |
|---------|----------------------------|---|---------------------|---|---------|
| 1952    | All H.T. . . . .           | VALVE, 1st type . . . . .                       | (1-37/64" long)     | 1 | 8614051 |
| 1952    | All H.T. . . . .           | (2nd type) . . . . .                            | (1" long)           | 1 | 8614353 |
| 1953-56 | All H.T. exc. C.C. . . . . | front servo line exhaust . . . . .              |                     | 1 | 8614794 |
| 1955-56 | All H.T. exc. C.C. . . . . | PIN . . . . .                                   | (5/64" dia. x 5/8") | 2 | 8615247 |
| 1952    | All H.T. . . . .           | RETAINER . . . . .                              |                     | 1 | 8614041 |
| 1953-54 | All H.T. . . . .           | front servo line exhaust valve spring . . . . . |                     | 1 | 8614174 |
| 1952    | All H.T. . . . .           | SPRING, 1st type . . . . .                      | (2-27/64" long)     | 1 | 8614050 |
| 1952-56 | All H.T. exc. C.C. . . . . | (2nd type on 1952) . . . . .                    | (1-49/64" long)     | 1 | 8614352 |

## Group 4.107 LOCK-RETAINER-STUD-SEAL, TRANS. SHIFTER INTERLOCK

|         |   |   |                            |   |         |
|---------|---|---|----------------------------|---|---------|
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | LOCK, trans. shifter interlock retainer . . . . . |                            | 2 | 591539  |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | RETAINER, trans. shifter interlock . . . . .      |                            | 1 | 591538  |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | STUD, trans. shifter interlock retainer . . . . . |                            | 2 | 591537  |
| 1958-60 | All S.T. . . . .                            | SEAL, trans. shifter shaft . . . . .              |                            |   |         |
|         |   | "O" ring . . . . .                                | (7/16" I.D. x 17/32" O.D.) | 2 | 3845164 |
| 1960    | All 4 SPD.-S.T. . . . .                     |   |                            | 3 | 3845164 |

## Group 4.109 GASKET, TRANSMISSION CASE SIDE COVER

|         |  |                                  |                     |   |            |
|---------|--|----------------------------------|---------------------|---|------------|
| 1948-50 | All H.T. . . . .                       |                                  |                     | 1 | 8608556    |
| 1951    | All H.T. . . . .                       |                                  |                     | 1 | 8611923    |
| 1952-56 | All H.T. exc. C.C. . . . .             |                                  |                     | 1 | 8614176    |
| 1953    | All P.G. . . . .                       |                                  | 3689910 RH          |   | 3702649 LH |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . . | trans. control housing . . . . . | (5-11/16" x 7-5/8") | 1 | 3709316    |

## Group 4.109 GASKET, TRANSMISSION COVER

|         |   |                   |   |         |
|---------|---|-------------------|---|---------|
| 1939-55 | All S.T. . . . .                            |                   | 1 | 1312441 |
| 1956-57 | All S.T. . . . .                            |                   | 1 | 1308106 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . |                   | 1 | 591513  |
| 1960    | All 4 SPD.-S.T. . . . .                     | trans. side cover | 1 | 3709316 |

## Group 4.115 PUMP-TURBINE, TORQUE CONVERTER

|      |                  |  |    |         |
|------|------------------|--|----|---------|
| 1953 | All P.G. . . . . | PUMP, primary-w/housing and cover . . . . .                            | 1  | 3719595 |
| 1953 | All P.G. . . . . | TURBINE, w/hub . . . . .   | 1  | 3702724 |
| 1953 | All P.G. . . . . | BOLT, converter cover to housing . (5/16"-24x13/16")                   | 18 | 3717166 |
| 1953 | All P.G. . . . . | BUSHING, converter cover hub . . . . . (1-3/8" O.D. x7/16" wide)       | 1  | 3702079 |
| 1953 | All P.G. . . . . | NUT, converter to flywheel-anchor (3/8"-24 "U" type) . . . . .         | 3  | 3703277 |
| 1953 | All P.G. . . . . | w/retainer . . . . . (3/8"-24)   | 3  | 3713686 |
| 1953 | All P.G. . . . . | SCREW AND LOCKWASHER, convertor to flywheel . . . . . (3/8"-24x11/16") | 3  | 3708352 |
| 1953 | All P.G. . . . . | SEAL, cover ("O" ring) . . . . .                                       | 1  | 3775610 |
| 1953 | All P.G. . . . . | WASHER, turbine thrust . (1-1/4" I.D.x2-3/4" O.D.) . . . . .           | 1  | 3719262 |
| 1953 | All P.G. . . . . | pump thrust-w/3 tabs . (1-1/2" I.D.x2-7/8" O.D.) . . . . .             | 1  | 3709044 |

## Group 4.117 ROLLER-CAM-RETAINER-WASHER-RING, STATOR

|      |                  |  |   |         |
|------|------------------|--|---|---------|
| 1953 | All P.G. . . . . | ROLLER UNIT, over run . . . . .  | 1 | 3703804 |
| 1953 | All P.G. . . . . | CAM, stator over run . . . . . (3-1/4" O.D.)                             | 1 | 3716412 |
| 1953 | All P.G. . . . . | RETAINER, stator cam roller spring . . . . . (3-1/4" O.D.)               | 1 | 3702100 |
| 1953 | All P.G. . . . . | WASHER, stator race thrust . . . . . Front                               | 1 | 3709094 |
| 1953 | All P.G. . . . . | WASHER UNIT . . . . . Rear   | 1 | 3709886 |
| 1953 | All P.G. . . . . | RING, over run cam ret. . . . . (3-1/32" I.D.x3-11/32" O.D.x1/16" thick) | 2 | 3702104 |

## Group 4.118 COVER ASSY., TORUS

|         |                                    |   |                 |         |         |
|---------|------------------------------------|---|-----------------|---------|---------|
| 1948-54 | All H.T. . . . .                   |   | 1               | 8614249 |         |
| 1955    | All H.T. . . . .                   |   | 1               | 8615164 |         |
| 1956    | All H.T. exc. C.C. . . . .         |   | 1               | 8617341 |         |
| 1956-57 | All C.C.-H.T. . . . .              |   | 1               | 8616954 |         |
| 1958-60 | All H.T. . . . .                   |   | 1               | 8618985 |         |
| 1948-54 | All H.T. . . . .                   | GASKET, torus cover to flywheel . . . . .                                     | 1               | 8611284 |         |
| 1955-56 | All H.T. exc. C.C. . . . .         |   | 1               | 8615237 |         |
| 1956-60 | All C.C.-H.T. . . . .              | SEAL, torus cover to flywheel . . . . .                                       | 1               | 8616338 |         |
| 1956-57 | All C.C.-H.T. . . . .              | SHIM, flywheel plate . . . . . (.011" thick)                                  | AR              | 523087  |         |
| 1956-57 | All C.C.-H.T. . . . .              |   | (.030" thick)   | AR      | 523088  |
| 1957-60 | All H.T. . . . .                   | SPRING, torus cover damper-red . . . . .                                      | AR              | 8619099 |         |
| 1959-60 | All H.T. . . . .                   | black . . . . .   | 3               | 8617969 |         |
| 1948-54 | All H.T. . . . .                   | BOLT, cover to flywheel (service in complete sets) . . . . . (No. 15-24x5/8") | 30              | 511849  |         |
| 1955-56 | All H.T. exc. C.C. . . . . (8.900) |   | (3/8"-24x5/8")  | 30      | 181356  |
| 1956-60 | All C.C.-H.T. . . . .              |   | (5/16"-24x3/4") | 24      | 8616889 |

## Group 4.119 RACE-STATOR, TORQUE CONVERTER

|      |                  |  |   |         |
|------|------------------|--|---|---------|
| 1953 | All P.G. . . . . | RACE, stator . . . . . (5/16"x2-3/16") | 1 | 3702102 |
| 1953 | All P.G. . . . . | STATOR ASSY. . . . . (2-3/4"x7")       | 1 | 3702688 |

## Group 4.121 TORUS ASSY., FLUID COUPLING

|         |                                    |  |       |   |         |
|---------|------------------------------------|--|-------|---|---------|
| 1948-54 | All H.T. . . . .                   | driven . . . . .   | Front | 1 | 8610183 |
| 1948-54 | All H.T. . . . .                   | drive . . . . .  | Rear  | 1 | 8610201 |
| 1955-56 | All H.T. exc. C.C. . . . .         | driven . . . . .   | Front | 1 | 8615001 |
| 1955-56 | All H.T. exc. C.C. . . . .         | drive . . . . .  | Rear  | 1 | 8615002 |
| 1956    | All C.C.-H.T. . . . .              | drive . . . . .  | Rear  | 1 | 8616088 |
| 1956    | All C.C.-H.T. . . . .              | driven . . . . .   | Front | 1 | 8616089 |
| 1957-60 | All H.T. . . . .                   | driven . . . . .   |       | 1 | 8618712 |
| 1957-60 | All H.T. . . . .                   | drive . . . . .  |       | 1 | 8618713 |
| 1956-60 | All C.C.-H.T. . . . .              | BUSHING, driven torus hub . . . . .                        |       | 1 | 8619932 |
| 1956-58 | All C.C.-H.T. . . . . (8.938)      | PIN, driven torus check valve ret. . . . . (1/16" x 3/4")  |       | 1 | 103362  |
| 1948-53 | All H.T. . . . .                   | RETAINER, driven torus check valve . . . . .               |       | 1 | 8610018 |
| 1948-56 | All H.T. exc. C.C. . . . . (4.128) | RING, driven torus retainer snap . . . . .                 |       | 1 | 8613260 |
| 1956-60 | All C.C.-H.T. . . . . (4.128)      | driving torus to intermediate shaft . . . (1-5/32" I.D.)   |       | 1 | 8618830 |
| 1956-60 | All C.C.-H.T. . . . . (4.128)      | driven torus ret. snap . . . . .                           |       | 2 | 8616503 |
| 1948-56 | All H.T. exc. C.C. . . . .         | SPRING, driven torus check valve . . . . .                 |       | 1 | 8609508 |
| 1956-60 | All C.C.-H.T. . . . .              | VALVE, driven torus check (use w/ 8613260 snap ring) . . . |       | 1 | 8616020 |
| 1948-56 | All H.T. exc. C.C. . . . .         |  |       | 1 | 8613150 |
| 1956-60 | All C.C.-H.T. . . . .              |  |       | 1 | 8616062 |

## Group 4.123 RING-SHAFT, TRANSMISSION INPUT

|      |                  |  |   |         |
|------|------------------|--|---|---------|
| 1953 | All P.G. . . . . | RING, input shaft oil seal . . . . . (1" O.D.) | 1 | 3689838 |
| 1953 | All P.G. . . . . | SHAFT, input . . . . . (13" O.L.-19 splines)   | 1 | 3740041 |

## Group 4.124 GASKET-SEAL, TRANS. FRONT OIL PUMP COVER

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-53 | All H.T. . . . .           | GASKET-paper . . . . .                       | 1 | 8609437 |
| 1954-56 | All H.T. exc. C.C. . . . . | SEAL-'O' ring type . . . . .                 | 1 | 8615318 |
| 1956-60 | All C.C.-H.T. . . . .      | flywheel housing to case . . . . . (8" I.D.) | 1 | 8616480 |

## Group 4.125 SEAL ASSY., TRANS. FRONT OIL PUMP COVER

|         |                               |  |   |         |
|---------|-------------------------------|--|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . .    | (spring loaded type) . . . . .                                     | 1 | 8618697 |
| 1956-57 | All C.C.-H.T. . . . .         | rear flywheel housing oil-spring loaded . . . . .                  | 1 | 8618181 |
| 1958-60 | All H.T. . . . .              | rear flywheel housing oil-spring loaded . . . . .                  | 1 | 8618479 |
| 1956-60 | All C.C.-H.T. . . . . (4.127) | RING, front oil pump cover<br>oil seal . . . . . (3/32" x 3" O.D.) | 1 | 8616030 |

## Group 4.126 KEY, TRANS. FRONT OIL PUMP DRIVE GEAR

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . |  | 2 | 8609496 |
|---------|----------------------------|--|---|---------|

## Group 4.127 RING, TRANS. OIL SEAL

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-51 | All H.T. . . . .           | front oil pump covdr oil seal . . . . . (3/32" x 2-3/8")           | 2 | 8609472 |
| 1948-60 | All H.T. . . . .           | governor sleeve oil seal (special gap) . . . . . (1-3/16" x 3/32") | 4 | 8609440 |
| 1948-54 | All H.T. . . . .           | special gap . . . . . (2" x 3/32")                                 | 4 | 8617567 |
| 1948-56 | All H.T. exc. C.C. . . . . | special gap . . . . . (2-3/8" x 3/32")                             | 1 | 8611581 |
| 1952-56 | All H.T. exc. C.C. . . . . | front oil pump cover oil seal . . . . . (1/8" x 2-3/8")            | 1 | 8613202 |
| 1952    | All H.T. . . . .           | front servo apply piston . . . . . (1-3/8" x 3/32")                | 1 | 8614062 |

|         |                            |  |                    |    |         |
|---------|----------------------------|--|--------------------|----|---------|
| 1953-56 | All H.T. exc. C.C. . . . . | front servo apply piston . . . . .       | (1-7/16" x 3/32")  | 1  | 8614122 |
| 1956-60 | All C.C.-H.T. . . . .      | front unit driven torus shaft . . .      | (3/32" x 1-19/32") | 1  | 8616481 |
| 1956-60 | All C.C.-H.T. . . . .      | front unit torus hub . . . . .           | (3/32" x 2")       | 1  | 8618847 |
| 1956-60 | All C.C.-H.T. . . . .      | front pump and torus . . . . .           | (3/32" x 2-1/8")   | 2  | 8616034 |
| 1956-60 | All C.C.-H.T. . . . .      | front pump cover . . . . .               | (3/32" x 3")       | 1  | 8616030 |
| 1956-60 | All C.C.-H.T. . . . .      | inter. shaft to frt. torus hub . . .     | (3/32" x 1-19/64") | 1  | 8616052 |
| 1956    | All C.C.-H.T. . . . .      | reverse piston-outer . . . . .           | (6-5/8" O.D.)      | 1  | 8616014 |
| 1956-58 | All C.C.-H.T. . . . .      | reverse piston-inner . . . . .           | (3/32" x 2-3/4")   | 1  | 8616048 |
| 1956-59 | All C.C.-H.T. . . . .      | front servo piston . . . . .             | (3/32" x 2-3/4")   | 1  | 8616048 |
| 1956-60 | All C.C.-H.T. . . . .      | center support . . . . .                 | (3/32" x 2")       | AR | 8617567 |
| 1956    | All C.C.-H.T. . . . .      | neutral clutch-outer . . . . .           | (1/8" x 6-61/64")  | 1  | 8616701 |
| 1956-60 | All C.C.-H.T. . . . .      | accumulator piston-outer . . . . .       | (3/32" x 2-1/4")   | 1  | 8616031 |
| 1956    | All C.C.-H.T. . . . .      | overrun clutch-inner . . . . .           | (1/4" x 3-47/64")  | 1  | 8616043 |
| 1956    | All C.C.-H.T. . . . .      | overrun clutch-outer . . . . .           | (5-55/64" O.D.)    | 1  | 8616009 |
|         |                            | RING (see Group 4.229 for use) . . . . . |                    |    | 8611851 |

## Group 4.128 RING, TRANS. RETAINING AND SNAP

|         |                            |  |                         |    |         |
|---------|----------------------------|--|-------------------------|----|---------|
| 1948-56 | All H.T. exc. C.C. . . . . | clutch drum retainer-  |                         |    |         |
| 1948-56 | All H.T. exc. C.C. . . . . | front and rear . . . . .   | (3/32" x 6-3/8" O.D.)   | 2  | 8609501 |
| 1948-56 | All H.T. exc. C.C. . . . . | driven torus retainer snap . . . . .                             |                         | 1  | 8613260 |
| 1948-56 | All H.T. exc. C.C. . . . . | driving torus retainer snap . . . . .                            | (3/32" x 1-7/32" I.D.)  | 1  | 8609434 |
| 1948-56 | All H.T. exc. C.C. . . . . | front clutch drum locating snap . . . . .                        |                         | 1  | 8609434 |
| 1948-56 | All H.T. exc. C.C. . . . . | front drive gear retainer . . . . .                              |                         | 1  | 8609434 |
| 1948-56 | All H.T. exc. C.C. . . . . | front drum rear clutch hub retainer snap . . . . .               |                         | 1  | 8609434 |
| 1948-50 | All H.T. . . . .           | rear bearing retainer snap<br>(horse shoe type washer) . . . . . | (3/32" x 1-3/16" I.D.)  | 1  | 8607299 |
| 1950-55 | All H.T. . . . .           | rear bearing to retainer snap . . . . .                          | (1/16" x 2-9/32")       | 1  | 8612215 |
| 1948-56 | All H.T. exc. C.C. . . . . | rear clutch drum rear hub rear retainer snap . . . . .           |                         | 1  | 8609434 |
| 1948-50 | All H.T. . . . .           | reverse internal gear snap . . . . .                             | (3/32" x 2-7/8" I.D.)   | 1  | 8609602 |
| 1951-55 | All H.T. . . . .           | rear bearing to shaft snap . . . . .                             | (1/16" x 1-1/16")       | 1  | 8612243 |
| 1948-60 | All H.T. . . . .           | reverse planet carrier<br>retainer . . . . .                     | (3/32" x 1-11/32" I.D.) | AR | 8606763 |
| 1948-56 | All H.T. exc. C.C. . . . . | reverse unit oil pump and governor<br>driven gear snap . . . . . | (3/64" x 2-13/32" I.D.) | 1  | 8609422 |
| 1951-56 | All H.T. exc. C.C. . . . . | reverse unit piston to<br>retainer snap . . . . .                | (1/16" x 2-7/8")        | 1  | 8611980 |
| 1956-60 | All C.C.-H.T. . . . .      | reverse inter. shaft . . . . .                                   | (1-5/32")               | 1  | 8618830 |
| 1956-60 | All C.C.-H.T. . . . .      | drive torus and inter. shaft . . . . .                           | (1-5/32" I.D.)          | 1  | 8618830 |
| 1956-60 | All C.C.-H.T. . . . .      | front unit torus cover to<br>drive torus . . . . .               | (7-21/32" O.D.)         | 1  | 8616190 |
| 1956-60 | All C.C.-H.T. . . . .      | driven torus to main shaft . . . . .                             | (3/4" I.D.)             | 2  | 8616503 |
| 1956    | All C.C.-H.T. . . . .      | center supt. to case . . . . .                                   | (7-39/64" O.D.)         | 1  | 8616152 |
| 1956-57 | All C.C.-H.T. . . . .      | rear bearing to retainer . . . . .                               | (1/16" x 2-9/16")       | 1  | 8614188 |
| 1956-60 | All C.C.-H.T. . . . .      | rear bearing to cover . . . . .                                  | (1/16" x 2-9/16")       | 1  | 8614188 |
|         |                            | rear unit reverse flange to rear<br>drum . . . . .               | (6-23/32" O.D.)         | 2  | 8616015 |
| 1956-60 | All C.C.-H.T. . . . .      | rear clutch spring . . . . .                                     | (2-3/4" I.D.)           | 1  | 8616060 |
| 1956-60 | All H.T. exc. C.C. . . . . | rear bearing to shift snap . . . . .                             | (3/32" x 1.240")        | 1  | 8614096 |
| 1956-60 | All H.T. . . . .           | center gear to main shaft (Tru-Arc) . . . . .                    |                         | 1  | 8616503 |
| 1958-60 | All H.T. . . . .           | center gear to main shaft Spirolox . . . . .                     | (.788 I.D.)             | 1  | 8617953 |
| 1958-60 | All H.T. . . . .           | front sun gear to intermediate shaft . . . . .                   |                         | 1  | 8618282 |
| 1959-60 | All . . . . . (8.934)      | accumulator piston pin retainer . . . . .                        |                         | 1  | 9412979 |
| 1959-60 | All H.T. . . . .           | rear bearing to reverse clutch cover . . . . .                   |                         | 1  | 8614188 |
| 1960    | All H.T. . . . .           | governor drive gear snap . . . . .                               |                         | 1  | 8614096 |
| 1960    | All H.T. . . . .           | center support to case retaining-w/aluminum case . . . . .       |                         | 1  | 8619312 |
| 1948-50 | All H.T. . . . .           | SNAP RING PKG., transmission . . . . .                           |                         | 1  | 519449  |
| 1951-55 | All H.T. . . . .           |  |                         | 1  | 519450  |
| 1956    | All H.T. exc. C.C. . . . . |  |                         | 1  | 522673  |
| 1956-58 | All C.C.-H.T. . . . .      |  |                         | 1  | 8616916 |
| 1959-60 | All H.T. . . . .           |  |                         | 1  | 8618998 |

**Group 4.128 COOLER AND PARTS, TRANSMISSION OIL**

|         |                                    |  |    |         |
|---------|------------------------------------|--|----|---------|
| 1953-55 | All P.G.-H.T. . . . .              | COOLER ASSY. . . . .   | 1  | 8520972 |
| 1956    | All H.T. exc. heavy duty .         | . . . . .  | 1  | 8523401 |
| 1956    | All C.C.-H.T. heavy duty .         | . . . . .  | 1  | 8525249 |
| 1953    | All P.G. . . . .                   | CLIP, oil cooler pipe to trans. . . . .                      | 1  | 5841303 |
| 1953    | All P.G. . . . .                   | oil cooler pipe to cyl. block . . . . .                      | 1  | 5841304 |
| 1957-58 | All H.T. . . . .                   | oil cooler pipe to frame . . . . .                           | 1  | 568066  |
| 1956    | All H.T. . . . .                   | CONNECTOR, hose-tee . (7/8" O.D.-5/8" O.D.x4-1/2") . . . . . | 1  | 522175  |
| 1956    | All H.T. . . . .                   | (7/8" O.D.-5/8" O.D.x4-1/2") . . . . .                       | 1  | 522524  |
| 1957-58 | All H.T. exc. A.C. . . . . (8.963) | oil cooler pipe to cooler . . . . . (3/8" I.D.x1-1/64")      | 2  | 442323  |
| 1957    | All H.T.-A.C. . . . . (8.963)      | oil cooler pipe to cooler . . . . . (3/8" I.D.)              | 2  | 442330  |
| 1958    | All H.T. . . . .                   | oil cooler pipe to cooler . . . . . (3/8" I.D.x2-3/16")      | 2  | 529963  |
| 1959    | All H.T. . . . . (8.963)           | pipes to cooler . . . . . (3/8" I.D.)                        | 2  | 442330  |
| 1953    | All P.G.-P.S. . . . .              | BRACKET, oil cooler mounting . . . . .                       | 1  | 518437  |
| 1953    | P/6 P.G.-S.S. . . . .              | . . . . .  | 1  | 5841508 |
| 1953    | All P.G.-P.S. . . . .              | oil cooler water pipe support . . . . .                      | 1  | 518720  |
| 1960    | All H.T. . . . .                   | oil cooler inlet pipe . . . . .                              | 1  | 536848  |
| 1960    | All H.T. . . . .                   | oil cooler outlet pipe . . . . .                             | 1  | 536849  |
| 1960    | All H.T. . . . .                   | oil cooler pipes . . . . .                                   | 1  | 536850  |
| 1960    | All H.T. . . . . (1.166)           | CLAMP, oil cooler hose . . . . . (11/16")                    | 4  | 111603  |
| 1953    | All P.G.-S.S. . . . .              | ELBOW, oil cooler water outlet to water pump . . . . .       | 1  | 5841589 |
| 1956    | All H.T. exc. A.C. . . . .         | oil cooler hose to rad. . . . . (7/8" O.D.x3")               | 1  | 522316  |
| 1960    | All H.T. . . . .                   | FITTING, oil cooler pipe to radiator . . . . .               | 2  | 535382  |
| 1956-60 | All C.C.-H.T. . . . .              | GASKET, oil cooler adapter plate . . . . .                   | 1  | 8616496 |
| 1956-60 | All C.C.-H.T. . . . .              | copper . . . . .   | 1  | 8616498 |
| 1953    | All P.G. . . . . (8.846)           | HOSE, oil cooler . . . . . (100 ft. roll) AR                 | AR | 506531  |
| 1956    | All . . . . .                      | oil cooler . . . . . (7/8" I.D.x34-1/2") AR                  | AR | 522331  |
| 1956    | All . . . . .                      | tube to radiator-curved . . . . . (6-1/2" long)              | 1  | 522707  |
| 1960    | All H.T. . . . .                   | oil cooler pipe to fitting . . . . . (3/8" I.D. x 6")        | 2  | 536927  |
| 1956    | All H.T. . . . .                   | INSULATOR, water tube . . . . . (7/8"x1-3/16""x2-3/8")       | 1  | 522319  |
| 1953    | All P.G. . . . .                   | NIPPLE, oil cooler water hose to water pump . . . . .        | 2  | 3121016 |
| 1956    | All H.T.-A.C. . . . .              | to radiator . . . . .  | 1  | 522345  |
| 1957    | All H.T.-A.C. . . . . (8.963)      | oil cooler pipe to cooler . . . . . (1/4"x3")                | 2  | 192055  |
| 1957    | All H.T.-A.C. . . . . (8.963)      | oil cooler pipe to cooler . . . . . (1/4"x4")                | 2  | 192057  |
| 1959    | All H.T.-A.C. . . . . (8.963)      | oil cooler pipe to cooler . . . . . (1/4"x4")                | 2  | 192057  |
| 1953    | All P.G.-S.S. . . . .              | PIPE, oil cooler water . . . . . Inlet                       | 1  | 518553  |
| 1953    | All P.G.-S.S. . . . .              | . . . . . Outlet   | 1  | 5841509 |
| 1953    | All P.G.-P.S. . . . .              | . . . . . Inlet  | 1  | 518608  |
| 1953    | All P.G.-P.S. . . . .              | . . . . . Outlet   | 1  | 518607  |
| 1956    | All C.C.-H.T. . . . .              | oil outlet . . . . . (3/8" O.D.x30-3/8" dev. length)         | 1  | 522920  |
| 1956    | All C.C.-H.T. . . . .              | oil inlet . . . . . (3/8" O.D.x20' dev. length)              | 1  | 521368  |
| 1956    | All H.T. . . . .                   | cooler to radiator-  |    |         |
|         |                                    | Front . . . . . (7/8" O.D.x29-7/8" dev. length)              | 1  | 522349  |
| 1956    | All C.C.-H.T. . . . .              | water inlet . . . . . (5/8" O.D.x23-3/4" dev. length)        | 1  | 521372  |
| 1956    | All H.T. . . . .                   | water outlet . . . . . (5/8" O.D. x 9-1/4" dev. length)      | 1  | 521890  |
| 1957    | All H.T. exc. A.C. . . . .         | oil inlet . . . . . (3/8" O.D.x53-1/8" dev. length)          | 1  | 524108  |
| 1957    | All H.T.-A.C. . . . .              | oil inlet . . . . . (3/8" O.D.x56-1/8" dev. length)          | 1  | 524110  |
| 1957    | All H.T. exc. A.C. . . . .         | oil outlet . . . . . (3/8" O.D.x64-7/8" dev. length)         | 1  | 524112  |
| 1957    | All H.T.-A.C. . . . .              | oil outlet . . . . . (3/8" O.D.x66" dev. length)             | 1  | 524114  |
| 1958    | All H.T. . . . .                   | oil inlet . . . . . (3/8" O.D.x14-7/8" dev. length) Front    | 1  | 530976  |
| 1958    | All H.T. exc. A.S. . . . .         | oil outlet . . . . . (3/8" O.D.x24-3/4" dev. length) Front   | 1  | 530978  |
| 1958    | All H.T.-A.S. . . . .              | oil outlet . . . . . (3/8" O.D.x32-5/8" dev. length) Front   | 1  | 530980  |
| 1958    | All H.T. . . . .                   | oil inlet . . . . . (3/8" O.D.x38" dev. length) Rear         | 1  | 529212  |
| 1958    | All H.T. . . . .                   | oil outlet . . . . . (3/8" O.D.x38-1/2" dev. length) Rear    | 1  | 529214  |
| 1959    | All H.T. . . . .                   | oil inlet . . . . .  | 1  | 532926  |
| 1959    | All H.T. . . . .                   | oil outlet . . . . .   | 1  | 532928  |
| 1960    | All H.T. . . . .                   | oil cooler oil inlet . . . . .                               | 1  | 536853  |
| 1960    | All H.T. . . . .                   | oil outlet . . . . .   | 1  | 536854  |
| 1954-56 | All H.T. . . . .                   | VALVE ASSY., oil cooler pressure relief . . . . .            | 1  | 520838  |
| 1956-60 | All C.C.-H.T. . . . .              | PLATE, oil cooler adapter . . . . .                          | 1  | 8616495 |
| 1956-60 | All C.C.-H.T. . . . .              | SEAL, oil cooler sleeve . . . . .                            | 2  | 8616494 |
| 1956-60 | All C.C.-H.T. . . . .              | SLEEVE, oil cooler adapter to front pump . . . . .           | 2  | 8616497 |

## Group 4.129 WASHERS, TRANS. THRUST

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . | front unit drive gear rear thrust-bronze . . . . .                         | 1 | 8609511 |
| 1948-56 | All H.T. exc. C.C. . . . . | front unit drive gear thrust backing-steel . . . . .                       | 1 | 8609487 |
| 1948-56 | All H.T. exc. C.C. . . . . | front unit drive gear front thrust-bronze . . . . .                        | 1 | 8609512 |
| 1948-56 | All H.T. exc. C.C. . . . . | front clutch drum rear backing-steel . . . . .                             | 1 | 8609455 |
| 1948-56 | All H.T. exc. C.C. . . . . | rear clutch hub-bronze . . . . .   | 2 | 8617342 |
| 1948-56 | All H.T. exc. C.C. . . . . | main shaft selective,<br>rear . . . . . (.055"-.059" ident. No. 1)         | 1 | 8609191 |
| 1948-56 | All H.T. exc. C.C. . . . . | main shaft selective,<br>rear . . . . . (.062"-.067" ident. No. 2)         | 1 | 8609192 |
| 1948-56 | All H.T. exc. C.C. . . . . | main shaft selective,<br>rear . . . . . (.071"-.076" ident. No. 3)         | 1 | 8609193 |
| 1948-56 | All H.T. exc. C.C. . . . . | main shaft selective,<br>rear . . . . . (.079"-.083" ident. No. 4)         | 1 | 8609194 |
| 1948-56 | All H.T. exc. C.C. . . . . | main shaft selective,<br>rear . . . . . (.087"-.091" ident. No. 5)         | 1 | 8609195 |
| 1948-56 | All H.T. exc. C.C. . . . . | main shaft selective,<br>rear . . . . . (.095"-.099" ident. No. 6)         | 1 | 8609196 |
| 1950-56 | All H.T. exc. C.C. . . . . | main shaft selective thrust,<br>rear . . . . . (.103"-.107" ident. No. 7)  | 1 | 8609197 |
| 1950-56 | All H.T. exc. C.C. . . . . | main shaft selective thrust,<br>rear . . . . . (.111"-.115" ident. No. 8)  | 1 | 8609198 |
| 1948-56 | All H.T. exc. C.C. . . . . | reverse unit center gear backing-steel . . . . .                           | 1 | 8617148 |
| 1948-56 | All H.T. exc. C.C. . . . . | reverse unit center gear thrust-bronze . . . . .                           | 1 | 8608658 |
| 1948-54 | All H.T. . . . .           | front planet carrier backing-steel . . . . .                               | 1 | 8609421 |
| 1951-55 | All H.T. . . . .           | reverse internal gear thrust-bronze . . (3-1/4" O.D.)                      | 1 | 8613114 |
| 1956-57 | All C.C.-H.T. . . . .      | front internal gear backing . . . . .                                      | 1 | 8616087 |
| 1956-57 | All C.C.-H.T. . . . .      | front internal gear backing-steel . . . . .                                | 1 | 8616540 |
| 1956-60 | All C.C.-H.T. . . . .      | sun gear to internal gear-bronze . . . . .                                 | 1 | 8616189 |
| 1956-60 | All C.C.-H.T. . . . .      | sun gear to carrier-bronze . . . . .                                       | 1 | 8616091 |
| 1956-60 | All C.C.-H.T. . . . .      | front sprag inner race to case supt. . . . .                               | 1 | 8616097 |
| 1956-60 | All C.C.-H.T. . . . .      | front unit torus backing-steel . . . . .                                   | 1 | 8616646 |
| 1956-57 | All C.C.-H.T. . . . .      | front unit drive torus spacer-steel . . . . .                              | 1 | 8617938 |
| 1956-60 | All C.C.-H.T. . . . .      | front unit drive torus thrust-bronze . . . . .                             | 1 | 8616107 |
| 1956-60 | All C.C.-H.T. . . . .      | rear unit clutch cyl. to clutch hub . . . . .                              | 1 | 8616173 |
| 1956-60 | All C.C.-H.T. . . . .      | rear unit center gear thrust . . . . .                                     | 2 | 8616433 |
| 1956    | All C.C.-H.T. . . . .      | rear unit flange and center<br>gear . . . . . (.055"-.059" ident. No. 1)   | 1 | 8616570 |
| 1956    | All C.C.-H.T. . . . .      | . . . . . (.060"-.064" ident. No. 2)                                       | 1 | 8616571 |
| 1956    | All C.C.-H.T. . . . .      | . . . . . (.065"-.069" ident. No. 3)                                       | 1 | 8616572 |
| 1956    | All C.C.-H.T. . . . .      | . . . . . (.070"-.074" ident. No. 4)                                       | 1 | 8616573 |
| 1956    | All C.C.-H.T. . . . .      | . . . . . (.075"-.079" ident. No. 5)                                       | 1 | 8616574 |
| 1956    | All C.C.-H.T. . . . .      | . . . . . (.080"-.084" ident. No. 6)                                       | 1 | 8616575 |
| 1956    | All C.C.-H.T. . . . .      | . . . . . (.085"-.089" ident. No. 7)                                       | 1 | 8616576 |
| 1956    | All C.C.-H.T. . . . .      | . . . . . (.090"-.094" ident. No. 8)                                       | 1 | 8616577 |
| 1956    | All C.C.-H.T. . . . .      | . . . . . (.095"-.099" ident. No. 9)                                       | 1 | 8616578 |
| 1956-60 | All C.C.-H.T. . . . .      | reverse internal gear to rear pump body-bronze . . .                       | 1 | 8618398 |
| 1957-60 | All H.T. . . . .           | rear unit and reverse output<br>shaft . . . . . (.055"-.059" ident. no. 1) | 1 | 8617821 |
| 1957-60 | All H.T. . . . .           | . . . . . (.060"-.064" ident. no. 2)                                       | 1 | 8617822 |
| 1957-60 | All H.T. . . . .           | . . . . . (.065"-.069" ident. no. 3)                                       | 1 | 8617823 |
| 1957-60 | All H.T. . . . .           | . . . . . (.070"-.074" ident. no. 4)                                       | 1 | 8617824 |
| 1957-60 | All H.T. . . . .           | . . . . . (.075"-.079" ident. no. 5)                                       | 1 | 8617825 |
| 1957-60 | All H.T. . . . .           | . . . . . (.080"-.084" ident. no. 6)                                       | 1 | 8617826 |
| 1957-60 | All H.T. . . . .           | . . . . . (.085"-.089" ident. no. 7)                                       | 1 | 8617827 |
| 1957-60 | All H.T. . . . .           | . . . . . (.090"-.094" ident. no. 8)                                       | 1 | 8617828 |
| 1957-60 | All H.T. . . . .           | . . . . . (.095"-.099" ident. no. 9)                                       | 1 | 8617829 |
| 1958-60 | All H.T. . . . .           | front internal gear backing . . . . . Front                                | 1 | 8618524 |
| 1958-60 | All H.T. . . . .           | front internal gear backing . . . . . Rear                                 | 1 | 8618523 |

## Group 4.131 LOCK PLATE, TRANS. CASE CENTER BEARING CAP BOLT

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . |  | 1 | 8609426 |
| 1948-54 | All . . . . . (8.900)      | BOLT, center bearing cap to case . . . . . (7/16"-14x2-1/2") | 2 | 454948  |

## Group 4.132 SLEEVE, TRANS. CASE OIL FILLER

|         |                       |  |   |         |
|---------|-----------------------|--|---|---------|
| 1948-54 | All H.T. . . . .      |  | 1 | 8611007 |
| 1956-58 | All C.C.-H.T. . . . . | SLEEVE AND SEAL PKG., trans. oil filler tube . . . . . | 1 | 8616956 |

## Group 4.133 INDICATOR ASSY., TRANS. OIL LEVEL

|         |                                 |   |   |         |
|---------|---------------------------------|---|---|---------|
| 1948-54 | All H.T. . . . .                |   | 1 | 8605800 |
| 1955-56 | All H.T. exc. C.C. . . . .      |   | 1 | 519657  |
| 1956-57 | All C.C.-H.T. . . . .           |   | 1 | 521362  |
| 1958    | All H.T. exc. F.I.-A.C. . . . . |   | 1 | 521362  |
| 1958    | All H.T.-F.I.-A.C. . . . .      |   | 1 | 530823  |
| 1959    | All H.T. . . . .                |   | 1 | 521362  |
| 1960    | All H.T. . . . .                |   | 1 | 536298  |
| 1955    | All H.T. . . . .                | PIPE ASSY., trans. oil filler . . . . .       | 1 | 519418  |
| 1956    | All H.T. exc. C.C. . . . .      |   | 1 | 522582  |
| 1956-57 | All C.C.-H.T. . . . .           |   | 1 | 521363  |
| 1958    | All H.T. exc. F.I.-A.C. . . . . |   | 1 | 529045  |
| 1958    | All H.T.-F.I.-A.C. . . . .      |   | 1 | 530824  |
| 1959    | All H.T. . . . .                |   | 1 | 533018  |
| 1960    | All H.T. . . . .                |   | 1 | 536312  |
| 1955    | All H.T. . . . .                | SUPPORT, trans. oil filler pipe . . . . .     | 1 | 519651  |
| 1956    | All H.T. exc. C.C. . . . .      |   | 1 | 522085  |
| 1956-57 | All C.C.-H.T. . . . .           |   | 1 | 521409  |
| 1958    | All H.T. exc. F.I.-A.C. . . . . |   | 1 | 529047  |
| 1958    | All H.T.-F.I.-A.C. . . . .      |   | 1 | 530826  |
| 1959-60 | All H.T. . . . .                |   | 1 | 532999  |
| 1953    | All P.G. . . . .                | GAUGE, oil filler level w/breather . . . . .  | 1 | 3697699 |
| 1953    | All P.G. . . . .                | SEAL, oil filler "O" ring . . . . . (1" I.D.) | 1 | 3689940 |
| 1956-57 | All C.C.-H.T. . . . .           |   | 1 | 8617747 |
| 1958-60 | All H.T. . . . .                |   | 1 | 531917  |
| 1953    | All P.G. . . . . (4.006)        | TUBE, oil filler . . . . .                    | 1 | 3689937 |

## Group 4.152 LEVER, TRANSMISSION OUTER SHIFT

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-50 | All H.T. . . . .           |  | 1 | 8600271 |
| 1951-54 | All H.T. . . . .           |  | 1 | 8613181 |
| 1953    | All P.G. . . . .           |  | 1 | 518498  |
| 1955-56 | All H.T. exc. C.C. . . . . |  | 1 | 520693  |
| 1956-57 | All C.C.-H.T. . . . .      |  | 1 | 521355  |
| 1958-59 | All H.T. . . . .           |  | 1 | 529302  |
| 1960    | All H.T. . . . .           |  | 1 | 8620539 |
| 1953    | All P.G. . . . . (4.006)   | LOCK, trans. outer shift lever . . . . . | 1 | 3685801 |

## Group 4.155 COVER-VALVE-SEAL-SPRING-RING, TRANS. FRONT UNIT TORUS COUPLING

|         |                               |   |   |         |
|---------|-------------------------------|---|---|---------|
| 1956-57 | All C.C. H.T. . . . .         | COVER ASSY. (Casting No. 8618338) . . . . .                 | 1 | 8619972 |
| 1958-60 | All C.C.-H.T. . . . .         | (Casting No. 8619314) . . . . .                             | 1 | 8618949 |
| 1956-60 | All C.C.-H.T. . . . .         | BUSHING, front unit torus cover . . . . .                   | 1 | 8619939 |
| 1956-60 | All C.C.-H.T. . . . .         | VALVE, exhaust . . . . .                                    | 2 | 8616407 |
| 1956-60 | All C.C.-H.T. . . . .         | SEAL, oil . . . . . (6-9/16" I.D.)                          | 2 | 8616479 |
| 1956-60 | All C.C.-H.T. . . . .         | SPRING, exhaust valve . . . . .                             | 2 | 8616406 |
| 1956-60 | All C.C.-H.T. . . . . (4.128) | RING, cover to driving torus snap . . . . . (7-21/32" O.D.) | 1 | 8616190 |

**Group 4.156 TORUS ASSY., TRANS. FRONT UNIT**

|         |                               |   |   |         |
|---------|-------------------------------|---|---|---------|
| 1956-57 | All C.C.-H.T. . . . .         | drive . . . . .   | 1 | 8618968 |
| 1956-57 | All C.C.-H.T. . . . .         | driven . . . . .  | 1 | 8618037 |
| 1958-60 | All H.T. . . . .              | drive . . . . .   | 1 | 8618649 |
| 1958-60 | All H.T. . . . .              | driven . . . . .  | 1 | 8619039 |
| 1956-60 | All C.C.-H.T. . . . .         | BUSHING, driven torus . . . . .   | 1 | 8619930 |
| 1956-60 | All C.C.-H.T. . . . . (4.127) | RING, torus hub oil seal . . . . . (3/32"x2")                             | 1 | 8618847 |
| 1956-60 | All C.C.-H.T. . . . . (4.127) | front unit driven torus shaft oil<br>seal . . . . . (3/32"x1-19/32" O.D.) | 1 | 8616481 |
| 1956-60 | All C.C.-H.T. . . . . (4.127) | front pump and torus oil seal . . (3/32"x2-1/8" O.D.)                     | 2 | 8616034 |
| 1956-57 | All C.C.-H.T. . . . . (4.129) | WASHER, front unit drive torus spacing-steel . . . . .                    | 1 | 8617938 |
| 1956-60 | All C.C.-H.T. . . . . (4.129) | thrust-bronze . . . . .   | 1 | 8616107 |
| 1956-60 | All C.C.-H.T. . . . . (4.129) | backing-steel . . . . .   | 1 | 8616646 |

**Group 4.158 GEAR ASSY., TRANS. FRONT UNIT INTERNAL DRIVE**

|         |                    |                |   |   |         |
|---------|--------------------|----------------|---|---|---------|
| 1948-49 | All H.T.           |                |   | 1 | 8607339 |
| 1950-51 | All H.T.           |                |   | 1 | 8611736 |
| 1952-54 | All H.T.           |                |   | 1 | 8613184 |
| 1955-56 | All H.T. exc. C.C. |                |   | 1 | 8614443 |
| 1956-57 | All C.C.-H.T.      |                |   | 1 | 8616040 |
| 1958-60 | All H.T.           |                |   | 1 | 8618271 |
| 1958-60 | All H.T.           |                | BEARING ASSY., frt. internal gear to center gear thrust | 1 | 8619946 |
| 1948-49 | All H.T.           |                | BUSHING, front unit drive gear . . . . . Front          | 2 | 8618131 |
| 1950-56 | All H.T. exc. C.C. |                | . . . . . Rear  | 3 | 8618131 |
| 1956-60 | All C.C., H.T.     |                | front internal gear . . . . .                           | 1 | 8619931 |
| 1956-57 | All C.C.-H.T.      |                | SPACER, front internal                                  |   |         |
|         |                    | gear . . . . . | (.0695"-.0705" ident. No. 1)                            | 1 | 8616703 |
| 1956-57 | All C.C.-H.T.      |                | . . . . (.077"-.079" ident. No. 2)                      | 1 | 8616704 |
| 1956-57 | All C.C.-H.T.      |                | . . . . (.085"-.087" ident. No. 3)                      | 1 | 8616705 |
| 1956-57 | All C.C.-H.T.      |                | . . . . (.093"-.095" ident. No. 4)                      | 1 | 8616706 |
| 1956-57 | All C.C.-H.T.      |                | . . . . (.101"-.103" ident. No. 5)                      | 1 | 8616707 |
| 1956-57 | All C.C.-H.T.      |                | . . . . (.109"-.111" ident. No. 6)                      | 1 | 8616708 |
| 1956-57 | All C.C.-H.T.      |                | . . . . (.117"-.119" ident. No. 7)                      | 1 | 8616709 |
| 1956-57 | All C.C.-H.T.      |                | . . . . (.125"-.127" ident. No. 8)                      | 1 | 8616710 |
| 1956-57 | All C.C.-H.T.      |                | . . . . (.133"-.135" ident. No. 9)                      | 1 | 8616711 |
| 1956-57 | All C.C.-H.T.      |                | . . . . (.141"-.143" ident. No. 10)                     | 1 | 8616712 |
| 1956-57 | All C.C.-H.T.      |                | . . . . (.149"-.151" ident. No. 11)                     | 1 | 8616713 |
| 1956-57 | All C.C.-H.T.      |                | . . . . (.157"-.159" ident. No. 12)                     | 1 | 8616714 |
| 1956-57 | All C.C.-H.T.      |                | . . . . (.165"-.167" ident. No. 13)                     | 1 | 8616715 |
| 1956-57 | All C.C.-H.T.      |                | . . . . (.173"-.175" ident. No. 14)                     | 1 | 8616716 |
| 1958-60 | All H.T.           |                | . . . . (.045"-.047" ident. no. 1)                      | 1 | 8618319 |
| 1958-60 | All H.T.           |                | . . . . (.058"-.060" ident. no. 2)                      | 1 | 8618320 |
| 1958-60 | All H.T.           |                | . . . . (.071"-.073" ident. no. 3)                      | 1 | 8618321 |
| 1958-60 | All H.T.           |                | . . . . (.084"-.086" ident. no. 4)                      | 1 | 8618322 |
| 1958-60 | All H.T.           |                | . . . . (.097"-.099" ident. no. 5)                      | 1 | 8618323 |
| 1958-60 | All H.T.           |                | . . . . (.110"-.112" ident. no. 6)                      | 1 | 8618324 |
| 1958-60 | All H.T.           |                | . . . . (.123"-.125" ident. no. 7)                      | 1 | 8618325 |
| 1958-60 | All H.T.           |                | . . . . (.136"-.138" ident. no. 8)                      | 1 | 8618326 |
| 1958-60 | All H.T.           |                | . . . . (.149"-.151" ident. no. 9)                      | 1 | 8618327 |
| 1958-60 | All H.T.           |                | . . . . (.162"-.164" ident. no. 10)                     | 1 | 8618328 |
| 1958-60 | All H.T.           |                | . . . . (.175"-.177" ident. no. 11)                     | 1 | 8618329 |
| 1948-56 | All H.T. exc. C.C. | (4.129)        | WASHER, front thrust backing-steel . . . . .            | 1 | 8609487 |
| 1948-56 | All H.T. exc. C.C. | (4.129)        | rear thrust-bronze . . . . .                            | 1 | 8609511 |
| 1948-56 | All H.T. exc. C.C. | (4.129)        | front thrust-bronze . . . . .                           | 1 | 8609512 |
| 1956-57 | All C.C.-H.T.      | (4.129)        | front internal gear backing . . . . .                   | 1 | 8616087 |
| 1958-60 | All H.T.           | (4.129)        | front internal gear backing . . . . . Front             | 1 | 8618524 |
| 1958-60 | All H.T.           | (4.129)        | front internal gear backing . . . . . Rear              | 1 | 8618523 |

## Group 4.159 GEAR-RING-WASHER, TRANS. FRONT SUN

|         |                               |  |   |         |
|---------|-------------------------------|--|---|---------|
| 1956-60 | All C.C.-H.T. . . . .         | GEAR . . . . .                                       | 1 | 8618277 |
| 1958-60 | All H.T. . . . . (4.128)      | RING, front sun gear to intermediate shaft . . . . . | 1 | 8618282 |
| 1956-57 | All C.C.-H.T. . . . . (4.129) | WASHER, internal gear backing-steel . . . . .        | 1 | 8616540 |
| 1956-60 | All C.C.-H.T. . . . . (4.129) | sun gear to carrier-bronze . . . . .                 | 1 | 8616091 |
| 1956-57 | All C.C.-H.T. . . . . (4.129) | sun gear to internal gear-bronze . . . . .           | 1 | 8616189 |

## Group 4.161 CARRIER ASSY., TRANS. FRONT PLANET

|         |                                    |  |   |         |
|---------|------------------------------------|--|---|---------|
| 1948-54 | All H.T. . . . .                   | . . . . .  | 1 | 8611858 |
| 1955-56 | All H.T. exc. C.C. . . . .         | . . . . .  | 1 | 8615277 |
| 1948-54 | All H.T. . . . .                   | PINION PKG., trans. front planet . . . . .               | 1 | 8610737 |
| 1955-56 | All H.T. exc. C.C. . . . .         | . . . . .  | 1 | 8618006 |
| 1956-60 | All C.C.-H.T. . . . .              | SHAFT, rear unit and reverse inter.-less hub . . . . .   | 1 | 8616095 |
| 1948-56 | All H.T. exc. C.C. . . . . (4.129) | WASHER, bronze thrust . . . . .                          | 1 | 8609511 |
| 1956-60 | All C.C.-H.T. . . . . (4.127)      | RING, inter. shaft to front torus hub oil seal . . . . . | 1 | 8616052 |

## Group 4.162 DRUM, TRANS. FRONT CLUTCH

|         |                                    |   |           |            |
|---------|------------------------------------|---|-----------|------------|
| 1948-51 | All H.T. . . . .                   | . . . . .   | 1         | 8611456    |
| 1952-54 | All H.T. . . . .                   | . . . . .   | 1         | 8613976    |
| 1955-56 | All H.T. exc. C.C. . . . .         | . . . . .   | 1         | 8615549    |
| 1956    | All C.C.-H.T. . . . .              | neutral clutch (▲) . . . . .  | 1         | 8616463    |
| 1956-60 | All C.C.-H.T. . . . .              | neutral clutch-2nd type on 1956 (▲▲) . . . . .                            | 1         | 8617478    |
| 1948-56 | All H.T. exc. C.C. . . . .         | BUSHING, front clutch drum . . . . .                                      | Front     | 1 8618132  |
| 1948-56 | All H.T. exc. C.C. . . . . (4.158) | . . . . .   | Rear      | 1 8618131  |
| 1956-60 | All C.C.-H.T. . . . .              | neutral clutch case center supt. . . . .                                  | . . . . . | 1 8619934  |
| 1956-60 | All C.C.-H.T. . . . . (4.189)      | KEY, neutral clutch drum . . . . .  | . . . . . | 1 8616605  |
| 1948-56 | All H.T. exc. C.C. . . . . (4.129) | WASHER, rear bronze thrust . . . . .                                      | . . . . . | 1 8609511  |
| 1956-60 | All C.C.-H.T. . . . . (4.128)      | RING, center supt. to case snap . . . . .                                 | . . . . . | 1 8616152  |
| 1956-60 | All H.T. . . . . (4.127)           | center support oil seal . . . . .   | . . . . . | AR 8617567 |
| 1960    | All H.T. . . . . (4.128)           | center support to case-w/AL-60-P trans. . . . .                           | . . . . . | 1 8619312  |
| 1956-60 | All C.C.-H.T. . . . .              | SUPPORT, neutral clutch case center-with step in oil groove (■) . . . . . | . . . . . | 1 8616897  |
| 1956-59 | All C.C.-H.T. . . . .              | BOLT, neutral clutch support locking . . . . . (1/2"-20x51/64" special)   | . . . . . | 1 8616432  |

▲NOTE: 1st type used with piston without step in oil groove.

▲▲NOTE: 2nd type used with piston with step in oil groove.

■NOTE: Also use 1-8616899 Piston, 1-8617478 Drum and 1-8616919 Seal Pkg. when replacing the early 1956 transmission neutral clutch case center support.

## Group 4.162 FLANGE ASSY., LOW SUN GEAR AND CLUTCH

|      |                  |  |    |         |
|------|------------------|--|----|---------|
| 1953 | All P.G. . . . . | FLANGE ASSY. . . . .                                   | 1  | 3741026 |
| 1953 | All P.G. . . . . | RETAINER, flange . . . . . (5-1/2" O.D.)               | 1  | 3692094 |
| 1953 | All P.G. . . . . | RING, flange retainer . . . . . (.055"-5-3/4")         | AR | 3689706 |
| 1953 | All P.G. . . . . | . . . . . (.073"-5-3/4")                               | AR | 3692316 |
| 1953 | All P.G. . . . . | . . . . . (.064"-5-3/4")                               | AR | 3692317 |
| 1953 | All P.G. . . . . | WASHER, low sun gear thrust . . . . . (.095"-1-11/32") | AR | 3694467 |
| 1953 | All P.G. . . . . | . . . . . (.120"-1-11/32")                             | AR | 3694468 |
| 1953 | All P.G. . . . . | . . . . . (.145"-1-11/32")                             | AR | 3694469 |

## Group 4.163 PLATE, TRANS. CLUTCH

|         |                            |  |    |         |
|---------|----------------------------|--|----|---------|
| 1948-55 | All H.T. exc. C.C. . . . . | driven-steel-front or rear . . . . .         | AR | 8603954 |
| 1948-55 | All H.T. exc. C.C. . . . . | drive-steel w/facing-front or rear . . . . . | AR | 8609115 |

|         |  |  |                      |    |         |
|---------|--|--|----------------------|----|---------|
| 1953    | All P.G. . . . .                               | drive . . . . .  | (8 internal splines) | 4  | 3713694 |
| 1953    | All P.G. . . . .                               | driven . . . . .                                       | (6 internal splines) | 5  | 3703210 |
| 1956-57 | All C.C.-H.T. . . . .                          | neutral clutch drive . . . . .                         |                      | 5  | 8617931 |
| 1956-60 | All C.C.-H.T. . . . .                          | neutral clutch driven . . . . .                        |                      | 4  | 8616475 |
| 1956-57 | All C.C.-H.T. . . . .                          | rear unit and reverse clutch drive . . . . .           |                      | 7  | 8616059 |
| 1956-60 | All C.C.-H.T. . . . .                          | rear unit clutch driven . . . . .                      |                      | 7  | 8618819 |
| 1956    | All H.T. exc. C.C. . . . .                     | drive-steel w/facing-front or rear . . . . .           |                      | 12 | 8609115 |
| 1956    | All H.T. exc. C.C. . . . .                     | driven-steel-front or rear . . . . .                   |                      | 12 | 8603954 |
| 1958-60 | All H.T. . . . .                               | neutral clutch drive . . . . .                         |                      | 5  | 8618366 |
| 1958    | All H.T. . . . .                               | rear unit and reverse clutch drive-w/P58 trans. (▲) .  |                      | 7  | 8616059 |
| 1958    | All H.T. . . . .                               | rear unit and reverse clutch drive-w/P58 trans. (▲▲) . |                      | 7  | 8618835 |
| 1959-60 | All H.T. . . . .                               | rear unit and reverse clutch drive . . . . .           |                      | 7  | 8618835 |
|         | ▲NOTE: Used thru trans. No. P58-192269.        |  |                      |    |         |
|         | ▲▲NOTE: Used wih trans. No. P58-192270 and up. |  |                      |    |         |

#### Group 4.164 SPRING, CLUTCH RELEASE

|         |                               |   |                         |    |         |
|---------|-------------------------------|---|-------------------------|----|---------|
| 1948-56 | All H.T. exc. C.C. . . . .    | front and rear unit . . . . .                       | Inner                   | 12 | 8609071 |
| 1948-56 | All H.T. exc. C.C. . . . .    | front and rear unit . . . . .                       | Outer                   | 12 | 8609072 |
| 1956-60 | All C.C.-H.T. . . . .         | neutral clutch release-valve . . . . .              |                         | 5  | 8616476 |
| 1956-60 | All C.C.-H.T. . . . .         | rear clutch release . . . . .                       | (14 coils, 1-1/2" long) | 8  | 8616132 |
| 1948-56 | All H.T. exc. C.C. . . . .    | PIN, rear clutch spring guide . . . . .             |                         | 6  | 8609070 |
| 1956-60 | All C.C.-H.T. . . . .         | RETAINER, rear clutch drum release spring . . . . . |                         | 1  | 8616054 |
| 1956-60 | All C.C.-H.T. . . . . (4.128) | RING, rear clutch spring ret. snap . . . . .        |                         | 1  | 8616060 |

#### Group 4.164 CLUTCH-HUB, TRANSMISSION

|      |                  |                                      |                            |   |         |
|------|------------------|--------------------------------------|----------------------------|---|---------|
| 1953 | All P.G. . . . . | CLUTCH ASSY. . . . .                 |                            | 1 | 3767721 |
| 1953 | All P.G. . . . . | HUB, trans. clutch drive . . . . .   |                            | 1 | 3689749 |
| 1953 | All P.G. . . . . | RING, trans. clutch snap . . . . .   |                            | 1 | 3692700 |
| 1953 | All P.G. . . . . | SEAT, trans. clutch spring . . . . . |                            | 1 | 3692699 |
| 1953 | All P.G. . . . . | SPRING, trans. clutch . . . . .      | (2-3/4" I.D.,x3-3/4" O.L.) | 1 | 3703248 |
| 1953 | All P.G. . . . . | WASHER, trans. clutch hub . . . . .  |                            |   |         |
|      |                  | thrust . . . . .                     | (1-5/16" I.D.,x3" O.D.)    | 1 | 3737901 |

#### Group 4.165 PLATE-SPRING, TRANS. OVERRUN CLUTCH

|         |                       |                                |  |   |         |
|---------|-----------------------|--------------------------------|--|---|---------|
| 1956-60 | All C.C.-H.T. . . . . | PLATE . . . . .                |  | 1 | 8618704 |
| 1956-60 | All C.C.-H.T. . . . . | SPRING, release-wave . . . . . |  | 1 | 8616209 |

#### Group 4.166 PISTON, TRANS. CLUTCH ANNULAR

|         |                            |  |         |   |         |
|---------|----------------------------|--|---------|---|---------|
| 1948-49 | All H.T. . . . .           | Front . . . . .                                | Front   | 1 | 8611261 |
| 1948-49 | All H.T. . . . .           | Rear . . . . .                                 | Rear    | 1 | 8611258 |
| 1950-51 | P/8 H.T. . . . .           | w/D50, D51 trans. (see Note Group 4.003) . . . | Front   | 1 | 8611259 |
| 1950-51 | P/8 H.T. . . . .           | w/D50, D51 trans. (see Note Group 4.003) . . . | Rear    | 1 | 8611520 |
| 1950-51 | P/6 H.T. . . . .           | w/P50, P51 trans. (see Note Group 4.003) . . . | Front   | 1 | 8611261 |
| 1950-51 | P/6 H.T. . . . .           | w/P50, P51 trans. (see Note Group 4.003) . . . | Rear    | 1 | 8611258 |
| 1952-54 | All H.T. . . . .           | Front . . . . .                                | Rear    | 1 | 8613967 |
| 1952-54 | All H.T. . . . .           | Front . . . . .                                | Front   | 1 | 8613968 |
| 1951-56 | All H.T. exc. C.C. . . . . | Reverse . . . . .                              | Reverse | 1 | 8611934 |

|         |                               |   |   |         |
|---------|-------------------------------|---|---|---------|
| 1953    | All P.G. . . . .              | Front   | 1 | 3702919 |
| 1955-56 | All H.T. exc. C.C. . . . .    |   | 1 | 8611259 |
| 1955    | All H.T. . . . .              | Rear  | 1 | 8611520 |
| 1956    | All H.T. exc. C.C. . . . .    |   | 1 | 8611260 |
| 1956    | All C.C.-H.T. . . . .         | reverse clutch-with 3/16" chamfer on I.D. . . . .   | 1 | 8616606 |
| 1956-58 | All C.C.-H.T. . . . .         | reverse clutch-with 3/64" chamfer on I.D. . . . .   | 1 | 8617372 |
| 1956-57 | All C.C.-H.T. . . . .         | neutral clutch-without step in oil groove . . . . . | 1 | 8616464 |
| 1956-60 | All C.C.-H.T. . . . .         | neutral clutch-with step in oil groove . . . . .    | 1 | 8616899 |
| 1956-57 | All C.C.-H.T. . . . .         | overrun clutch-without step in oil groove . . . . . | 1 | 8616146 |
| 1956-60 | All C.C.-H.T. . . . .         | overrun clutch-with step in oil groove . . . . .    | 1 | 8616896 |
| 1956    | All C.C.-H.T. . . . .         | rear clutch drum . . . . .                          | 1 | 8616149 |
| 1957-60 | All H.T. . . . .              | rear clutch drum . . . . .                          | 1 | 8617416 |
| 1959-60 | All H.T. . . . .              | reverse clutch . . . . .                            | 1 | 8619239 |
| 1953    | All P.G. . . . . (3.825)      | BALL, pressure relief valve . . . . .               | 1 | 7002117 |
| 1956    | All C.C.-H.T. . . . . (4.127) | RING, reverse piston oil seal outer . . . . .       | 1 | 8616014 |
| 1956-58 | All C.C.-H.T. . . . . (4.127) | reverse piston oil seal inner . . . . .             | 1 | 8616048 |
| 1956    | All C.C.-H.T. . . . . (4.127) | overrun clutch oil seal inner . . . . .             | 1 | 8616043 |
| 1956    | All C.C.-H.T. . . . . (4.127) | overrun clutch oil seal outer . . . . .             | 1 | 8616009 |
| 1956    | All C.C.-H.T. . . . . (4.127) | neutral clutch oil seal outer . . . . .             | 1 | 8616701 |

## Group 4.166 EXPANDER AND SEAL PKG., CLUTCH ANNULAR PISTON

|         |                            |   |                      |         |         |
|---------|----------------------------|---|----------------------|---------|---------|
| 1948-51 | All H.T. . . . .           | (▲) . . . . .                             | Front and rear       | 2       | 8619305 |
| 1952-54 | All H.T. . . . .           | (▲) . . . . .                             | Front and rear       | 2       | 8619317 |
| 1955-56 | All H.T. exc. C.C. . . . . | (▲) . . . . .                             | Front and rear       | 2       | 8619305 |
| 1955-56 | All H.T. exc. C.C. . . . . | SEAL PKG., reverse . . . . .              | 1                    | 8613275 |         |
| 1956-60 | All C.C.-H.T. . . . .      | rear clutch piston . . . . .              | Inner and outer      | 1       | 8616909 |
| 1956-60 | All C.C.-H.T. . . . .      | overrun clutch piston . . . . .           | 1                    | 8616918 |         |
| 1956-58 | All C.C.-H.T. . . . .      | reverse clutch piston . . . . .           | 1                    | 8616925 |         |
| 1956-60 | All C.C.-H.T. . . . .      | neutral clutch piston . . . . .           | 1                    | 8616919 |         |
| 1959-60 | All H.T. . . . .           | reverse clutch piston . . . . .           | 1                    | 8618997 |         |
| 1953    | All P.G. . . . .           | SEAL, trans. clutch piston ring . . . . . | Inner (2-1/32" I.D.) | 1       | 3783456 |
| 1953    | All P.G. . . . .           | Outer (4-5/32" I.D.)                      | Outer (4-5/32" I.D.) | 1       | 3774057 |

▲NOTE: Package consists of 2 seals, inner and outer expanders for 1 piston.

## Group 4.167 SPRAG ASSY., TRANS. FRONT OVERRUN CLUTCH

|         |                       |                                       |   |         |
|---------|-----------------------|---------------------------------------|---|---------|
| 1956-60 | All C.C.-H.T. . . . . |                                       | 1 | 8618363 |
| 1956-60 | All C.C.-H.T. . . . . | RING, front sprag ret. snap . . . . . | 1 | 8616057 |

## Group 4.168 RACE-WASHER, FRONT SPRAG

|         |                               |  |       |   |         |
|---------|-------------------------------|--|-------|---|---------|
| 1956-60 | All H.T. . . . .              | RACE, trans. frt. sprag, splined, use w/8618037<br>torus on 1956-57 models . . . . . | Inner | 1 | 8618033 |
| 1956-60 | All C.C.-H.T. . . . . (4.129) | WASHER, inner race to case supt.-bronze thrust . . . . .                             |       | 1 | 8616097 |

## Group 4.169 DRUM ASSY., TRANS. FRONT BRAKE

|         |                            |   |   |         |         |
|---------|----------------------------|---|---|---------|---------|
| 1948-56 | All H.T. exc. C.C. . . . . | with 3 pins . . . . .                       |   | 1       | 8611446 |
| 1953    | All P.G. . . . .           | trans. clutch-w/bushing . . . . .           |   | 1       | 3742455 |
| 1953    | All P.G. . . . .           | RING, clutch drum oil seal . . . . .        | 2 | 3689808 |         |
| 1953    | All P.G. . . . . (4.190)   | WASHER, clutch drum thrust-bronze . . . . . | 1 | 3697501 |         |

## Group 4.172 SHAFT-BEARING-BUSHING-GEAR-RING, TRANS. MAIN

|         |                  |                                     |   |         |
|---------|------------------|-------------------------------------|---|---------|
| 1948-54 | All H.T. . . . . | SHAFT, trans. main-w/gear . . . . . | 1 | 8610712 |
|---------|------------------|-------------------------------------|---|---------|

|         |                               |  |   |         |
|---------|-------------------------------|--|---|---------|
| 1955-56 | All H.T. exc. C.C. . . . .    | w/gear . . . . . (17-13/16" O.L.-22 splines-41 teeth)    | 1 | 8614289 |
| 1956-60 | All C.C.-H.T. . . . .         | less center gear . . . . .                               | 1 | 8618376 |
| 1958-60 | All H.T. . . . .              | BEARING, center gear thrust-roller type . . . . .        | 1 | 457209  |
| 1948-56 | All H.T. exc. C.C. . . . .    | BUSHING, main shaft pilot . . . . .                      | 1 | 8618129 |
| 1956-60 | All C.C.-H.T. . . . .         | GEAR, rear unit center (▲) . . . . .                     | 1 | 8617948 |
| 1958-60 | All H.T. . . . .              | RETAINER, reverse thrust backing washer . . . . .        | 1 | 8617949 |
| 1956-60 | All C.C.-H.T. . . . . (4.128) | RING, center gear to main shaft snap (Tru-Arc) . . . . . | 1 | 8616503 |
| 1958-60 | All H.T. . . . . (4.128)      | center gear to main shaft (Spirlox) . . . . .            | 1 | 8617953 |

▲NOTE: Use 1-457209 bearing assy., 1-8617953 ring and 1-8617949 retainer when used on 1956-57.

#### Group 4.173 NUT-WASHER, TRANS. MAIN SHAFT

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . | NUT, driven torus to main shaft . . . . . (7/8"-16 hex.) | 1 | 8609425 |
| 1948-56 | All H.T. exc. C.C. . . . . | WASHER, main shaft nut lock (29/32" I.D. x 1-3/4" O.D.)  | 1 | 8613734 |

#### Group 4.175 CARRIER ASSY., TRANSMISSION PLANET

|      |                  |                                       |   |         |
|------|------------------|---------------------------------------|---|---------|
| 1953 | All P.G. . . . . | CARRIER ASSY. . . . .                 | 1 | 3702061 |
| 1953 | All P.G. . . . . | GEAR, reverse sun . . . . .           | 1 | 3747381 |
| 1953 | All P.G. . . . . | PINION UNIT, planet carrier . . . . . | 3 | 3764366 |

#### Group 4.176 PLANET CARRIER SMALL PARTS

|      |                  |   |     |         |
|------|------------------|---|-----|---------|
| 1953 | All P.G. . . . . | BEARING, pinion needle . . . . .                          | 240 | 7450410 |
| 1953 | All P.G. . . . . | PLATE, pinion shaft lock . . . . .                        | 1   | 3694428 |
| 1953 | All P.G. . . . . | SCREW, lock plate . . . . . (12-24 x 1/4")                | 3   | 3694432 |
| 1953 | All P.G. . . . . | SPACER, pinion needle brg. . . . .                        | 6   | 3689732 |
| 1953 | All P.G. . . . . | WASHER, pinion thrust . . . . . (1/2" I.D.)               | 6   | 3689719 |
| 1953 | All P.G. . . . . | reverse sun gear thrust . . . . . (1/2 I.D. x 1-1/2 O.D.) | 1   | 3689834 |

#### Group 4.177 CARRIER ASSY., REAR PLANET-WITH DRIVEN SHAFT

|         |                            |   |   |         |
|---------|----------------------------|---|---|---------|
| 1948-50 | All H.T. . . . .           | . . . . .   | 1 | 8610716 |
| 1951-54 | All H.T. . . . .           | . . . . .   | 1 | 8611933 |
| 1955    | All H.T. . . . .           | . . . . .   | 1 | 8615158 |
| 1956    | All H.T. exc. C.C. . . . . | . . . . .   | 1 | 8617236 |
| 1956-57 | All C.C.-H.T. . . . .      | SHAFT ASSY., rear unit and reverse output . . . . . | 1 | 8616362 |
| 1958    | All H.T. . . . .           | . . . . .   | 1 | 8618381 |
| 1959-60 | All H.T. . . . .           | . . . . .   | 1 | 8618728 |

#### Group 4.179 SLEEVE ASSY., OIL DELIVERY

|         |                                    |  |   |         |
|---------|------------------------------------|--|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . .         | . . . . .                              | 1 | 8611654 |
| 1948-56 | All H.T. exc. C.C. . . . .         | BUSHING, oil delivery sleeve . . . . . | 1 | 8618162 |
| 1948-56 | All H.T. exc. C.C. . . . . (4.127) | RING, oil seal . . . . . (3/32"x2")    | 4 | 8617567 |

#### Group 4.180 SPRAG ASSY., TRANS. REAR UNIT

|         |                               |                                       |   |         |
|---------|-------------------------------|---------------------------------------|---|---------|
| 1956-60 | All H.T. . . . .              | . . . . .                             | 1 | 8618372 |
| 1956-60 | All C.C.-H.T. . . . .         | RACE, rear unit sprag . . . . . Outer | 1 | 8616103 |
| 1956-60 | All C.C.-H.T. . . . .         | RETAINER, rear unit sprag . . . . .   | 1 | 8617627 |
| 1956-60 | All C.C.-H.T. . . . . (4.167) | RING, rear sprag ret. . . . .         | 1 | 8616057 |

## Group 4.184 CYLINDER-DRUM-PLATE, TRANS. REAR CLUTCH

|         |                            |   |   |         |
|---------|----------------------------|---|---|---------|
| 1956-60 | All C.C.-H.T. . . . .      | CYLINDER ASSY., rear clutch-w/bushing . . . . . | 1 | 8617624 |
| 1948-51 | All H.T. . . . .           | DRUM ASSY. . . . .                              | 1 | 8618233 |
| 1952-54 | All H.T. . . . .           |   | 1 | 8613975 |
| 1955-56 | All H.T. exc. C.C. . . . . |   | 1 | 8618233 |
| 1956-60 | All C.C.-H.T. . . . .      |   | 1 | 8616119 |
| 1948-56 | All H.T. exc. C.C. . . . . | BUSHING, rear clutch drum . . . . .             | 1 | 8618133 |
| 1956-60 | All C.C.-H.T. . . . .      | rear clutch drum case center supt. . . . .      | 1 | 8619935 |
| 1956-60 | All C.C.-H.T. . . . .      | PLATE, rear clutch backing . . . . .            | 1 | 8616118 |

## Group 4.186 HUB, TRANS. REAR CLUTCH

|         |                               |  |   |              |         |
|---------|-------------------------------|--|---|--------------|---------|
| 1948-56 | All H.T. exc. C.C. . . . .    |  | 1 | 8615451      |         |
| 1956-60 | All C.C.-H.T. . . . .         |  | 1 | 8616112      |         |
| 1956-60 | All C.C.-H.T. . . . . (4.128) | RING, rear unit inter. shaft snap (Spiralox) . . . . .                                       | 1 | 8618830      |         |
| 1953-56 | All H.T. exc. C.C. . . . .    | WASHER, rear clutch hub-after trans.   |   |              |         |
| 1956-60 | All C.C.-H.T. . . . . (4.129) | No. PS3-271454 . . . . . (1.300"-1.514")<br>rear clutch cyl. to hub . . . . . (2.115"-2.94") | 1 | 8615568<br>1 | 8616173 |

## Group 4.187 DRUM, TRANS. REAR

|         |                            |   |   |         |
|---------|----------------------------|---|---|---------|
| 1948-51 | All H.T. . . . .           | with pin-w/three drive pins (▲) . . . . .               | 1 | 8611445 |
| 1951    | All H.T. . . . .           | with pin-less dowel pin (▲▲) . . . . .                  | 1 | 8613826 |
| 1952-56 | All H.T. exc. C.C. . . . . | w/three drive pins . . . . .                            | 1 | 8613990 |
| 1951-56 | All H.T. exc. C.C. . . . . | GEAR, rear internal-less dowel pin holes (▲▲) . . . . . | 1 | 8613824 |
| 1956-60 | All C.C.-H.T. . . . .      | rear internal . . . . .                                 | 1 | 8616110 |

▲NOTE: Used on 1951 models thru trans. No. D51-121219 and P51-6939.

▲▲NOTE: Used with trans. Nos. D51-121220 & P51-6940 and up.

## Group 4.188 HOUSING AND PLUG PKG., TRANS. REVERSE CLUTCH

|         |                  |  |   |         |
|---------|------------------|--|---|---------|
| 1959-60 | All H.T. . . . . |  | 1 | 8619947 |
| 1959-60 | All H.T. . . . . | GASKET, reverse clutch housing to case . . . . . | 1 | 8618751 |
| 1960    | All H.T. . . . . | SCREEN ASSY., governor feed . . . . .            | 1 | 8620556 |

## Group 4.189 REVERSE UNIT PARTS, TRANS.

|         |                                    |   |   |         |
|---------|------------------------------------|---|---|---------|
| 1951-56 | All H.T. exc. C.C. . . . .         | CONE, stationary . . . . .  | 1 | 8611937 |
| 1956-58 | All C.C.-H.T. . . . .              |   | 1 | 8618568 |
| 1959-60 | All H.T. . . . .                   |   | 1 | 8618736 |
| 1951-56 | All H.T. exc. C.C. . . . .         | KEY, stationary cone . . . . .                                      | 1 | 8611936 |
| 1956-60 | All C.C.-H.T. . . . .              |   | 1 | 8616605 |
| 1951-56 | All H.T. exc. C.C. . . . .         | RETAINER, reverse piston release<br>spring . . . . . (4-1/16" O.D.) | 1 | 8611985 |
| 1951-53 | All H.T. . . . .                   | clutch release spring . . . . . (3-7/8" O.D.)                       | 1 | 8611973 |
| 1954-56 | All H.T. exc. C.C. . . . .         | clutch release spring (4 tangs) . . . . .                           | 1 | 8615316 |
| 1959-60 | All H.T. . . . .                   | reverse piston release spring . . . . .                             | 1 | 8618746 |
| 1951-56 | All H.T. exc. C.C. . . . . (4.128) | RING, snap, reverse unit piston to ret. . . . .                     | 1 | 8611980 |
| 1959-60 | All H.T. . . . .                   | reverse piston retainer . . . . .                                   | 1 | 8618747 |
| 1951-53 | All H.T. . . . .                   | SPRING, clutch release . . . . . (3-1/8" LD.)                       | 1 | 8611972 |
| 1951-56 | All H.T. exc. C.C. . . . .         | piston release-coil type . . . . .                                  | 6 | 8611958 |
| 1954-56 | All H.T. exc. C.C. . . . .         | clutch release . . . . . (3-1/8" LD.)                               | 1 | 8615314 |
| 1956-58 | All C.C.-H.T. . . . .              | piston release-wave type . . . . .                                  | 1 | 8616221 |
| 1956-60 | All C.C.-H.T. . . . .              | clutch release . . . . .  | 1 | 8618886 |
| 1959-60 | All H.T. . . . .                   | piston release . . . . .  | 1 | 8619278 |

## Group 4.190 GEAR, REVERSE UNIT CENTER

|         |                                    |  |   |         |
|---------|------------------------------------|--|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . .         | includes flange, retainer and bushings . . . . .       | 1 | 8608765 |
| 1956    | All C.C.-H.T. . . . .              | w/flange . . . . .                                     | 1 | 8616220 |
| 1957-60 | All H.T. . . . .                   | w/flange . . . . .                                     | 1 | 8617817 |
| 1948-56 | All H.T. exc. C.C. . . . .         | BUSHING, reverse center gear . . . . .                 | 1 | 8618136 |
| 1960    | All H.T. . . . .                   | reverse center gear . . . . .                          | 1 | 8618136 |
| 1953    | All P.G. . . . .                   | DRUM ASSY., planet reverse-w/ring gear . . . . .       | 1 | 3721564 |
| 1956-60 | All C.C.-H.T. . . . . (4.128)      | RING, flange to rear drum . . . . .                    | 2 | 8616015 |
| 1953    | All P.G. . . . .                   | WASHER, reverse drum thrust . . . . .                  | 1 | 3697501 |
| 1948-56 | All H.T. exc. C.C. . . . . (4.129) | center gear backing . . . . .                          | 1 | 8617148 |
| 1956    | All C.C.-H.T. . . . . (4.129)      | rear unit flange thrust . . (.055"-.059" ident. No. 1) | 1 | 8616570 |
| 1956    | All C.C.-H.T. . . . . (4.129)      | (.060"-.064" ident. No. 2)                             | 1 | 8616571 |
| 1956    | All C.C.-H.T. . . . . (4.129)      | (.065"-.069" ident. No. 3)                             | 1 | 8616572 |
| 1956    | All C.C.-H.T. . . . . (4.129)      | (.070"-.074" ident. No. 4)                             | 1 | 8616573 |
| 1956    | All C.C.-H.T. . . . . (4.129)      | (.075"-.079" ident. No. 5)                             | 1 | 8616574 |
| 1956    | All C.C.-H.T. . . . . (4.129)      | (.080"-.084" ident. No. 6)                             | 1 | 8616575 |
| 1956    | All C.C.-H.T. . . . . (4.129)      | (.085"-.089" ident. No. 7)                             | 1 | 8616576 |
| 1956    | All C.C.-H.T. . . . . (4.129)      | (.090"-.094" ident. No. 8)                             | 1 | 8616577 |
| 1956    | All C.C.-H.T. . . . . (4.129)      | (.095"-.099" ident. No. 9)                             | 1 | 8616578 |

## Group 4.192 CARRIER ASSY., TRANS. REVERSE PLANET

|         |                            |                          |    |         |
|---------|----------------------------|--------------------------|----|---------|
| 1948-50 | All H.T. . . . .           | . . . . .                | 1  | 8608186 |
| 1951-56 | All H.T. exc. C.C. . . . . | . . . . .                | 1  | 8611960 |
| 1956    | All C.C.-H.T. . . . .      | . . . . .                | 1  | 8616845 |
| 1957-60 | All H.T. . . . .           | . . . . .                | 1  | 8618733 |
| 1948-60 | All H.T. . . . . (4.128)   | RING, retainer . . . . . | AR | 8606763 |

## Group 4.193 GEAR, TRANS. REVERSE INTERNAL

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-50 | All H.T. . . . .           | . . . . .  | 1 | 8608597 |
| 1956-58 | All C.C.-H.T. . . . .      | . . . . .  | 1 | 8616843 |
| 1959-60 | All H.T. . . . .           | . . . . .  | 1 | 8618737 |
| 1951-56 | All H.T. exc. C.C. . . . . | GEAR AND SPRING PKG., reverse internal . . . . .     | 1 | 8615449 |
| 1951-56 | All H.T. exc. C.C. . . . . | BUSHING, reverse internal gear . . . . .             | 1 | 8618128 |
| 1956-60 | All C.C.-H.T. . . . .      | reverse internal gear . . . . .                      | 1 | 8619938 |
| 1948-50 | All H.T. . . . . (4.128)   | RING, gear retaining snap . . . . .                  | 1 | 8609602 |
| 1956-60 | All H.T. . . . . (4.129)   | WASHER, reverse internal gear to rear pump . . . . . | 1 | 8618398 |

## Group 4.194 SUPPORT, TRANS. REVERSE INTERNAL GEAR

|         |                  |           |   |         |
|---------|------------------|-----------|---|---------|
| 1948-49 | All H.T. . . . . | . . . . . | 1 | 8608745 |
| 1950    | All H.T. . . . . | . . . . . | 1 | 8611758 |

## Group 4.195 PAN, TRANS. OIL

|         |                            |                               |   |         |
|---------|----------------------------|-------------------------------|---|---------|
| 1948-54 | All H.T. . . . .           | . . . . .                     | 1 | 8608630 |
| 1955-56 | All H.T. exc. C.C. . . . . | . . . . .                     | 1 | 8615416 |
| 1956-57 | All C.C.-H.T. . . . .      | . . . . .                     | 1 | 8617571 |
| 1958-59 | All H.T. . . . .           | . . . . .                     | 1 | 8618792 |
| 1960    | All H.T. . . . .           | . . . . .                     | 1 | 8619210 |
| 1948-58 | All H.T. . . . .           | GASKET, drain screw . . . . . | 1 | 1307237 |
| 1948-58 | All H.T. . . . .           | SCREW, with gasket . . . . .  | 1 | 1307238 |

## Group 4.196 GASKET, TRANS. OIL PAN

|         |                            |   |   |         |
|---------|----------------------------|---|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . | (10-3/16" x 13-13/32") (12 holes 11/32" dia.) | 1 | 8608910 |
| 1956-59 | All C.C.-H.T. . . . .      |   | 1 | 8616182 |
| 1960    | All H.T. . . . .           |   | 1 | 8619209 |

## Group 4.197 PIPE ASSY., OIL SUPPLY PUMP SUCTION

|      |                  |                                    |   |         |
|------|------------------|------------------------------------|---|---------|
| 1953 | All P.G. . . . . | w/seal and screen . . . . .        | 1 | 3697574 |
| 1953 | All P.G. . . . . | SEAL, pipe . . . . . (53/64" O.D.) | 1 | 3689919 |

## Group 4.200 PUMP ASSY., TRANS. OIL

|         |                            |  |       |   |         |
|---------|----------------------------|--|-------|---|---------|
| 1948-54 | All H.T. . . . .           | . . . . .                                  | Rear  | 1 | 8615624 |
| 1953    | All P.G. . . . .           | . . . . .                                  | Rear  | 1 | 3711668 |
| 1953    | All P.G. . . . .           | . . . . .                                  | Front | 1 | 3703256 |
| 1955-56 | All H.T. exc. C.C. . . . . | . . . . .                                  | Rear  | 1 | 8615329 |
| 1956    | All C.C.-H.T. . . . .      | without step in oil groove . . . . .       | Rear  | 1 | 8616354 |
| 1956-58 | All C.C.-H.T. . . . .      | with step in oil groove . . . . .          | Rear  | 1 | 8617922 |
|         |                            | WASHER (see Group 4.211 for use) . . . . . |       |   | 8617452 |

## Group 4.203 COVER-VALVE, TRANS. REAR OIL PUMP

|         |                            |   |   |         |
|---------|----------------------------|---|---|---------|
| 1948-50 | All H.T. . . . .           | COVER, with external tooth type pump . . . . .      | 1 | 8609556 |
| 1948-52 | All H.T. . . . .           | with internal tooth type pump . . . . .             | 1 | 8611355 |
| 1953-56 | All H.T. exc. C.C. . . . . | . . . . .   | 1 | 8614704 |
| 1957-58 | All H.T. . . . .           | VALVE, rear oil pump check . . . . .                | 2 | 8617991 |
| 1948-56 | All H.T. exc. C.C. . . . . | BOLT, rear oil pump cover . . . . . (1/4"-20x9/16") | 4 | 8614824 |

## Group 4.203 OIL SUPPLY PUMP PARTS

|         |                          |   |   |         |
|---------|--------------------------|---|---|---------|
| 1953    | All P.G. . . . . (4.408) | BEARING, rear oil pump . . . . .                        | 1 | 903205  |
| 1953    | All P.G. . . . .         | COVER, front pump-w/shaft . . . . .                     | 1 | 3703255 |
| 1953    | All P.G. . . . .         | rear pump . . . . .                                     | 1 | 3719289 |
| 1953    | All P.G. . . . .         | GASKET, rear  |   |         |
| 1956-58 | All C.C.-H.T. . . . .    | pump . . . . . (2-1/2" I.D.x4-7/16" O.D.-7 holes)       | 1 | 3719267 |
|         |                          | rear pump body to case . . . . .                        | 1 | 8618751 |
| 1953    | All P.G. . . . .         | PLATE, rear pump bearing lock . . . . . (1-13/16" I.D.) | 1 | 3694475 |
| 1953    | All P.G. . . . .         | SEAL, front pump body oil . . . . . (2" I.D.)           | 1 | 3772748 |
| 1953    | All P.G. . . . .         | front pump body "O" ring . . . . . (4-23/64" I.D.)      | 1 | 3689826 |

## Group 4.205 COVER-DIAPHRAGM-SPRING, VACUUM MODULATOR

|      |                  |                                       |   |         |
|------|------------------|---------------------------------------|---|---------|
| 1953 | All P.G. . . . . | COVER, diaphragm . . . . .            | 1 | 3692971 |
| 1953 | All P.G. . . . . | DIAPHRAGM, vacuum modulator . . . . . | 1 | 3709049 |
| 1953 | All P.G. . . . . | SPRING, diaphragm . . . . .           | 1 | 3691669 |

## Group 4.208 HOUSING-GASKET-LEVER-PISTON-PIN, HYD. MODULATOR

|      |                  |                                     |   |         |
|------|------------------|-------------------------------------|---|---------|
| 1953 | All P.G. . . . . | HOUSING, modulator . . . . .        | 1 | 3697577 |
| 1953 | All P.G. . . . . | GASKET, modulator housing . . . . . | 1 | 3692975 |

|      |                  |  |   |         |
|------|------------------|--|---|---------|
| 1953 | All P.G. . . . . | LEVER ASSY., modulator control . . . . .             | 1 | 3692968 |
| 1953 | All P.G. . . . . | PISTON, modulator . . . . . (5/8" O.D. x 5/8" O.L.)  | 2 | 3697578 |
| 1953 | All P.G. . . . . | PIN, control lever guide . . . . . (1/4" x 1-11/32") | 1 | 3692970 |
| 1953 | All P.G. . . . . | control lever fulcrum . . . . . (3/16" x 2-1/4")     | 1 | 424286  |

#### Group 4.210 GEAR, TRANS. OIL PUMP AND GOVERNOR DRIVE

|         |                            |                                     |   |         |
|---------|----------------------------|-------------------------------------|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . | reverse unit-bronze . . . . .       | 1 | 8609428 |
| 1959-60 | All H.T. . . . .           | trans. governor drive . . . . .     | 1 | 8618752 |
| 1959-60 | All H.T. . . . . (4.128)   | RING, governor drive gear . . . . . | 1 | 8614096 |

#### Group 4.211 GEAR PKG., TRANS. OIL PUMP AND GOVERNOR DRIVEN

|         |                               |  |   |         |
|---------|-------------------------------|--|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . .    | GEAR AND PIN PKG., rear oil pump . . . . .     | 1 | 8610744 |
| 1959-60 | All H.T. . . . .              | GEAR, trans. governor driven . . . . .         | 1 | 8618759 |
| 1956-57 | All C.C.-H.T. . . . . (4.200) | WASHER, rear pump dowel pin retainer . . . . . | 1 | 8617452 |

#### Group 4.212 COVER ASSY., SERVO

|      |                  |   |   |         |
|------|------------------|---|---|---------|
| 1953 | All P.G. . . . . | COVER . . . . .                                     | 1 | 3697554 |
| 1953 | All P.G. . . . . | GASKET, servo cover . . . . .                       | 1 | 3697556 |
| 1953 | All P.G. . . . . | SLEEVE, servo cover locating . . . . (.840 x 5/16") | 1 | 3697516 |

#### Group 4.213 BALL-SPRING, REAR OIL PUMP CHECK VALVE

|         |                                  |                             |   |         |
|---------|----------------------------------|-----------------------------|---|---------|
| 1955-56 | All H.T. exc. C.C. . . . (8.899) | BALL . . . . . (7/16" Dia.) | 1 | 147491  |
| 1955-56 | All H.T. exc. C.C. . . . .       | SPRING . . . . .            | 1 | 8615071 |

#### Group 4.216 VALVE, TRANS. OIL PRESSURE REGULATOR

|         |                            |   |   |         |
|---------|----------------------------|---|---|---------|
| 1948-51 | All H.T. . . . .           | . . . . .   | 1 | 8608611 |
| 1952-56 | All H.T. exc. C.C. . . . . | . . . . .   | 1 | 8614378 |
| 1956-60 | All C.C.-H.T. . . . .      | . . . . .   | 1 | 8616202 |
| 1948-49 | All H.T. . . . .           | GASKET, pressure regulator plug . . . . .   | 1 | 8609515 |
| 1950    | P/8 H.T. . . . .           | used with D50 trans. (see Note Group 4.003) . . . . .   | 1 | 8611827 |
| 1950    | P/6 H.T. . . . .           | used with P50 trans. (see Note Group 4.003) . . . . .   | 1 | 8609515 |
| 1951-56 | All H.T. exc. C.C. . . . . | . . . . .   | 1 | 8611827 |
| 1950    | P/6 H.T. . . . .           | PLUG ASSY., transmission pressure regulator valve used w/P50 trans. (see Note Group 4.003) . . . . .        | 1 | 8611811 |
| 1950    | P/8 H.T. . . . .           | oil pump pressure reg. used with D50 trans. (see Note Group 4.003) . . . . .                                | 1 | 8611798 |
| 1948-50 | All H.T. . . . .           | PLUGS AND GASKET PKG., use w/8614994 pump pkg. on P9 trans. . . . .   | 1 | 8614982 |
| 1950    | All H.T. . . . .           | use w/8614994 pump pkg. on P50 trans. . . . .   | 1 | 8614986 |
| 1950    | P/8 H.T. . . . .           | use w/8614994 pump pkg. on D50 trans. . . . .   | 1 | 8614984 |
| 1951    | P/6 H.T. . . . .           | consists of 1 press. reg. plug and gasket and 1 rev. booster plug . . . . .                                 | 1 | 8613692 |
| 1951    | P/8 H.T. . . . .           | consists of 1 each-press. reg. plug, gasket and seal-rev. booster plug-throttle valve press. plug . . . . . | 1 | 8613604 |
| 1951    | P/8 H.T. . . . .           | use w/8614996 pump pkg. on D51 trans. . . . .   | 1 | 8614989 |
| 1951    | P/6 H.T. . . . .           | use w/8614996 pump pkg. on P51 trans. . . . .   | 1 | 8614992 |
| 1952-54 | All H.T. . . . .           | . . . . .   | 1 | 8614133 |
| 1955-56 | All H.T. exc. C.C. . . . . | . . . . .   | 1 | 8614977 |
| 1956-60 | All C.C.-H.T. . . . .      | . . . . .   | 1 | 8616904 |

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1950    | P/8 H.T. . . . .           | PLUG, oil pump throttle valve pressure used with D50 trans. (see Note Group 4.003) . . . . . | 1 | 8611802 |
| 1950-51 | P/8 H.T. . . . .           | SEAL, pressure reg. plug used with D50, D51 trans. (see Note Group 4.003) . . . . .          | 1 | 8611804 |
| 1952-60 | All H.T. . . . .           | SPRING, pressure regulator valve . . . . .   | 1 | 8611804 |
| 1948-49 | All H.T. . . . .           | used with P50 trans. (see Note Group 4.003) . . . . .  | 1 | 8609052 |
| 1950    | P/6 H.T. . . . .           | used with D50 trans. (see Note Group 4.003). Front . . . . .                                 | 1 | 8609052 |
| 1950    | P/8 H.T. . . . .           | Front . . . . .  | 1 | 8611860 |
| 1951    | P/6 H.T. . . . .           | Front . . . . .  | 1 | 8613036 |
| 1951    | P/8 H.T. . . . .           | Front . . . . .  | 1 | 8611942 |
| 1952-56 | All H.T. exc. C.C. . . . . | Front . . . . .  | 1 | 8615263 |
| 1956-60 | All C.C.-H.T. . . . .      | w/P57-P58-P59-PE59-P60 & PE60 trans. . . . .   | 1 | 8616204 |
| 1957-58 | All H.T. . . . .           | w/PA57-PA58 trans. . . . .   | 1 | 8617968 |
| 1957-58 | All H.T. . . . .           | rear pump check valve . . . . .  | 2 | 8617992 |
| 1960    | All H.T. . . . .           | pressure regulator-w/PA60 trans. . . . .   | 1 | 8617968 |

**Group 4.216 BODY ASSY.-VALVE-VALVE PARTS, TRANSMISSION**

|      |                  |   |   |         |
|------|------------------|---|---|---------|
| 1953 | All P.G. . . . . | BODY ASSY., trans. main valve . . . . .   | 1 | 3703298 |
| 1953 | All P.G. . . . . | GASKET, valve spring plug . (11/16" I.D. x 15/16" O.D.) . . . . .                             | 1 | 3694419 |
| 1953 | All P.G. . . . . | PLUG, by-pass valve spring . . . . . (11/16"-16)  | 1 | 3692266 |
| 1953 | All P.G. . . . . | RING, clutch low servo valve ret. . . . . (11/16" O.D.) . . . . .                             | 1 | 3697570 |
| 1953 | All P.G. . . . . | SPRING, lubrication by-pass . . . . .   | 1 | 3691684 |
| 1953 | All P.G. . . . . | pressure regulator valve . . . . . (5/16" x 1-1/32") . . . . .                                | 1 | 3703242 |
| 1953 | All P.G. . . . . | pressure regulator governor valve . . . . . (3/8" O.D. x 7/8" O.L.) . . . . .                 | 1 | 3702609 |
| 1953 | All P.G. . . . . | SPRING UNIT, pressure reg. valve (1 inner, 1 outer) . . . . .                                 | 1 | 3704240 |
| 1953 | All P.G. . . . . | low and drive valve (1 inner, 1 outer) . . . . .  | 1 | 3704242 |
| 1953 | All P.G. . . . . | THERMOSTAT, lubricating by-pass valve . . . . . (3-11/16" O.L. w/1 hole 3/16" dia.) . . . . . | 1 | 3709006 |
| 1953 | All P.G. . . . . | VALVE, pressure regulator . . . . . (1-1/8" O.L.) . . . . .                                   | 1 | 3703243 |
| 1953 | All P.G. . . . . | pressure regulator governor . . . . . (1-1/2" O.L.) . . . . .                                 | 1 | 3702809 |
| 1953 | All P.G. . . . . | lubrication pressure relief . . . . . (1/8" Pipe hd., 3/4" hex. w/cap 1" O.L.) . . . . .      | 1 | 3702106 |
| 1953 | All P.G. . . . . | front and rear pump check . . . . .   | 1 | 3745376 |
| 1953 | All P.G. . . . . | clutch low servo . . . . .  | 1 | 3751214 |
| 1953 | All P.G. . . . . | manual . . . . . (6-7/8" O.L.) . . . . .  | 1 | 3693075 |
| 1953 | All P.G. . . . . | VALVE UNIT, pressure reg.-w/plunger . . . . .   | 1 | 3705486 |

**Group 4.217 GASKET, TRANSMISSION VALVE BODY**

|      |                          |  |   |         |
|------|--------------------------|--|---|---------|
| 1953 | All P.G. . . . .         | valve body and case to housing . . . . .   | 1 | 3703282 |
| 1953 | All P.G. . . . .         | valve body to case . . . . .   | 1 | 3694448 |
| 1953 | All P.G. . . . . (8.900) | BOLT, front oil pump to valve body . . . . . (Hex. hd. 1/4"-20x1-13/16") . . . . . | 5 | 9409201 |

**Group 4.218 LEVER-SEAL-SPACER, MANUAL VALVE**

|      |                  |   |   |         |
|------|------------------|---|---|---------|
| 1953 | All P.G. . . . . | LEVER ASSY., manual valve inner . . . . .                             | 1 | 3697508 |
| 1953 | All P.G. . . . . | SEAL, parking lock lever shaft oil . . . . . (7/8" O.D.) . . . . .    | 1 | 3689866 |
| 1953 | All P.G. . . . . | SPACER, manual valve lever . . . . . (1/4" thick x 1" O.D.) . . . . . | 1 | 3689941 |

**Group 4.220 PAWL-SHAFT-SPRING, PARKING LOCK LEVER**

|      |                  |  |   |         |
|------|------------------|--|---|---------|
| 1953 | All P.G. . . . . | PAWL, parking lock . . . . .                                 | 1 | 3743880 |
| 1953 | All P.G. . . . . | SHAFT, parking lock pawl . . . . . (5-1/4") . . . . .        | 1 | 3689882 |
| 1953 | All P.G. . . . . | SHAFT ASSY., parking lock-w/lever . . . . .                  | 1 | 3709016 |
| 1953 | All P.G. . . . . | SPRING, parking lock lever . . . . . (3-3/4" long) . . . . . | 1 | 3694488 |

## Group 4.222 PIPE, TRANS. OIL PUMP INLET (SUCTION)

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-51 | All H.T. . . . .           | front pump to screen . . . . .         | 1 | 8608738 |
| 1952-54 | All H.T. . . . .           | front oil pump inlet suction . . . . . | 1 | 8613234 |
| 1955-56 | All H.T. exc. C.C. . . . . | . . . . .                              | 1 | 8615017 |
| 1956-57 | All C.C.-H.T. . . . .      | front pump inlet . . . . .             | 1 | 8618208 |
| 1956    | All C.C.-H.T. . . . .      | rear pump inlet . . . . .              | 1 | 8616281 |
| 1958-59 | All H.T. . . . .           | front pump inlet . . . . .             | 1 | 8619259 |
| 1957-58 | All C.C.-H.T. . . . .      | rear pump inlet . . . . .              | 1 | 8618223 |
| 1960    | All H.T. . . . .           | front pump inlet . . . . .             | 1 | 8619280 |
| 1956    | All C.C.-H.T. . . . .      | PIPE KIT, rear pump inlet . . . . .    | 1 | 8616978 |
| 1948-51 | All H.T. . . . .           | PLATE, inlet pipe bolt lock . . . . .  | 2 | 8609531 |

## Group 4.223 GASKET-SEAL, TRANS. OIL PUMP INLET PIPE

|         |                            |                               |   |         |
|---------|----------------------------|-------------------------------|---|---------|
| 1948-51 | All H.T. . . . .           | GASKET, front pump . . . . .  | 1 | 8609490 |
| 1952-56 | All H.T. exc. C.C. . . . . | SEAL, front pump . . . . .    | 1 | 8613199 |
| 1956-60 | All C.C.-H.T. . . . .      | front pump-'O' ring . . . . . | 1 | 8616279 |
| 1956-58 | All C.C.-H.T. . . . .      | rear pump-'O' ring . . . . .  | 1 | 8616280 |
| 1960    | All H.T. . . . .           | rear pump 'O' ring . . . . .  | 1 | 8616280 |

## Group 4.224 SCREEN, TRANS. OIL

|         |                            |   |   |         |
|---------|----------------------------|---|---|---------|
| 1948-51 | All H.T. . . . .           | . . . . .                                   | 1 | 8608654 |
| 1952-54 | All H.T. . . . .           | . . . . .                                   | 1 | 8613216 |
| 1955-56 | All H.T. exc. C.C. . . . . | . . . . .                                   | 1 | 8615082 |
| 1956-58 | All C.C.-H.T. . . . .      | . . . . .                                   | 1 | 8618209 |
| 1959    | All H.T. . . . .           | . . . . .                                   | 1 | 8618773 |
| 1960    | All H.T. . . . .           | . . . . .                                   | 1 | 8619214 |
| 1959    | All H.T. . . . .           | CLIP, control valve oil screen ret. . . . . | 1 | 8618771 |
| 1960    | All H.T. . . . .           | oil strainer retaining . . . . .            | 1 | 8619281 |

## Group 4.225 CYLINDER, TRANS. FRONT SERVO BAND RELEASE

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-51 | All H.T. . . . .           | . . . . .  | 1 | 8609492 |
| 1952    | All H.T. . . . .           | . . . . .  | 1 | 8614073 |
| 1953-54 | All H.T. . . . .           | . . . . .  | 1 | 8614777 |
| 1955-56 | All H.T. exc. C.C. . . . . | . . . . .  | 1 | 8615031 |
| 1956    | All C.C.-H.T. . . . .      | COVER, front servo . . . . .                     | 1 | 8616638 |
| 1957-59 | All H.T. . . . .           | first type 1959 (see note) . . . . .             | 1 | 8617893 |
| 1959-60 | All H.T. . . . .           | second type 1959 (see note) . . . . .            | 1 | 8619126 |
| 1952    | All H.T. . . . .           | GASKET, front servo . . . . .                    | 1 | 8614377 |
| 1956-59 | All C.C.-H.T. . . . .      | accumulator-first type 1959 (see note) . . . . . | 1 | 8617894 |
| 1959-60 | All H.T. . . . .           | second type 1959 (see note) . . . . .            | 1 | 8619127 |

NOTE: Refer to illustration for proper identification of first and second type servo parts.

## Group 4.226 BODY, FRONT SERVO

|         |                            |           |   |         |
|---------|----------------------------|-----------|---|---------|
| 1950-51 | All H.T. . . . .           | . . . . . | 1 | 8611742 |
| 1952    | All H.T. . . . .           | . . . . . | 1 | 8614398 |
| 1953-54 | All H.T. . . . .           | . . . . . | 1 | 8614833 |
| 1955-56 | All H.T. exc. C.C. . . . . | . . . . . | 1 | 8615019 |

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1956    | All C.C.-H.T. . . . .      |  | 1 | 8616906 |
| 1957    | All H.T. . . . .           |  | 1 | 8616983 |
| 1958    | All H.T. . . . .           | w/P58 trans. (see note 1)                            | 1 | 8616983 |
| 1958    | All H.T. . . . .           | w/P58 trans. (see note 2)                            | 1 | 8618980 |
| 1958    | All H.T. . . . .           | w/PA58 trans.  | 1 | 8616983 |
| 1959    | All H.T. . . . .           | w/P59 trans.-first type (see note 3)                 | 1 | 8618980 |
| 1959    | All H.T. . . . .           | w/P59 trans.-second type (see note 3)                | 1 | 8619910 |
| 1959    | All H.T.-T420E . . . . .   | w/PE59 trans.-first type (see note 3)                | 1 | 8618990 |
| 1959    | All H.T. . . . .           | w/PE59 trans.-second type (see note 3)               | 1 | 8619909 |
| 1960    | All H.T. . . . .           | w/P60 and PE60 trans.                                | 1 | 8619123 |
| 1960    | All H.T. . . . .           | w/PA 60 trans.                                       | 1 | 8619122 |
| 1950-54 | H.T. . . . . (8.899)       | BALL, front servo rear pump check                    | 1 | 453578  |
| 1948-60 | All H.T. . . . . (8.971)   | PLUG, front servo body (Hex. Hd. 1/8")               | 1 | 444613  |
| 1950-51 | All H.T. . . . .           | SEAT, front servo rear pump check valve              | 1 | 8611743 |
| 1952    | All H.T. . . . .           | SPACER, front servo . . . . .                        | 1 | 8614125 |
| 1955-56 | All H.T. exc. C.C. . . . . | SPRING, front servo check valve . . . . .            | 1 | 8615605 |
| 1950-54 | All H.T. . . . .           | WASHER, servo body to case . (13/32" I.D.x3/4" O.D.) | 3 | 8616883 |

NOTE 1: Used thru trans. No. P58-192269.

NOTE 2: Used with trans. No. P58-192270 and up.

NOTE 3: Refer to illustration for proper identification of first and second type servo parts.

**Group 4.226 OIL PUMP AND COVER ASSY., TRANS. FRONT**

|         |                                    |   |   |         |
|---------|------------------------------------|---|---|---------|
| 1948-50 | All H.T. . . . .                   | PUMP ASSY., trans. front oil (see Note) . . . . .                   | 1 | 8614994 |
| 1951    | All H.T. . . . .                   | (see Note) . . . . .  | 1 | 8614996 |
| 1952-56 | All H.T. exc. C.C. . . . .         | . . . . .   | 1 | 8613262 |
| 1956-60 | All C.C.-H.T. . . . .              | . . . . .   | 1 | 8618945 |
| 1960    | All H.T. . . . .                   | w/AL-60-P trans.-w/aluminum case . . . . .                          | 1 | 8619961 |
| 1959-60 | All H.T. . . . . (8.899)           | BALL, front pump check valve . . . . . (1/4" dia.)                  | 1 | 104918  |
| 1956-58 | All C.C.-H.T. . . . .              | BOLT, cover to pump body . . . . . (Special 5/16"-18x1")            | 1 | 8617629 |
| 1956-60 | All C.C.-H.T. . . . .              | cover to pump body . . . . . (3/8"-16x2-7/8")                       | 3 | 8617658 |
| 1960    | All H.T. . . . .                   | front pump to body . . . . . (5/16"-18 x 1")                        | 1 | 8617629 |
| 1948-51 | All H.T. . . . .                   | BUSHING, front oil pump . . . . .                                   | 1 | 8618161 |
| 1952-56 | All H.T. exc. C.C. . . . .         | . . . . .   | 1 | 8618137 |
| 1956-59 | All C.C., H.T. . . . .             | front pump body . . . . .   | 1 | 8617596 |
| 1956-60 | All C.C., H.T. . . . .             | front pump rotor . . . . .  | 1 | 8619933 |
| 1956-60 | All C.C., H.T. . . . .             | front pump . . . . .  | 1 | 8619959 |
| 1952-56 | All H.T. exc. C.C. . . . .         | GUIDE, front oil pump relief valve . . . . .                        | 1 | 8613899 |
| 1956-60 | All C.C.-H.T. . . . .              | PIN, torus feed and check valve spring . . . . .                    | 2 | 8616539 |
| 1948-51 | All H.T. . . . . (4.127)           | RING, cover oil seal . . . . .                                      | 2 | 8609472 |
| 1952-56 | All H.T. exc. C.C. . . . . (4.127) | . . . . .   | 1 | 8613202 |
| 1960    | All H.T. . . . .                   | oil pump seal-w/AL-60-P<br>trans. . . . . (5/16" I.D. x 7/16" O.D.) | 1 | 8619374 |
| 1956-60 | All C.C.-H.T. . . . .              | RETAINER, torus feed valve spring . . . . .                         | 1 | 8616465 |
| 1948-50 | All H.T. . . . .                   | SPRING, front oil pump by-pass valve . . . . .                      | 1 | 8609517 |
| 1951    | All H.T. . . . .                   | . . . . .   | 1 | 8611822 |
| 1952-56 | All H.T. exc. C.C. . . . .         | front oil pump priming . . . . . Outer                              | 1 | 8616199 |
| 1952-56 | All H.T. exc. C.C. . . . .         | front oil pump priming . . . . . Inner                              | 1 | 8616198 |
| 1952-54 | All H.T. . . . .                   | front oil pump relief valve . . . . .                               | 1 | 8613898 |
| 1955-56 | All H.T. exc. C.C. . . . .         | front oil pump relief-use w/8614897 valve . . . . .                 | 1 | 8614896 |
| 1956-60 | All C.C.-H.T. . . . .              | cooler by-pass check valve . . . . .                                | 1 | 8616466 |
| 1956-60 | All C.C.-H.T. . . . .              | front pump torus feed valve . . . . .                               | 1 | 8616467 |
| 1956-60 | All C.C.-H.T. . . . .              | SPRING PKG., front oil pump priming . . . . .                       | 1 | 8616928 |
| 1951    | All H.T. . . . .                   | VALVE, front oil pump by-pass . . . . .                             | 1 | 8611823 |
| 1952-54 | All H.T. . . . .                   | front oil pump relief . . . . .                                     | 1 | 8613900 |
| 1955-56 | All H.T. exc. C.C. . . . .         | front oil pump relief-use w/8614896 spg. . . . .                    | 1 | 8614897 |
| 1956-60 | All C.C.-H.T. . . . .              | front oil pump torus feed . . . . .                                 | 1 | 8616468 |

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . | WASHER, front oil pump locating . . . . .                                    | 1 | 8609486 |
| 1948-51 | All H.T. . . . .           | cover to pump body . . . . . (1/4")  | 3 | 8609514 |
| 1951    | All H.T. . . . .           | SCREW AND WASHER PKG., front oil pump . . . . .                              | 1 | 8611878 |
| 1952-56 | All H.T. exc. C.C. . . . . |  | 1 | 8614360 |
|         |                            | NOTE: See Group 4.216 for pressure regulator pkg. to be used with this pump. |   |         |

#### Group 4.227 VALVE, FRONT SERVO OVERRUN CONTROL

|         |                            |   |   |         |
|---------|----------------------------|---|---|---------|
| 1952    | All H.T. . . . .           |   | 1 | 8614053 |
| 1953-54 | All H.T. . . . .           |   | 1 | 8614793 |
| 1955-56 | All H.T. exc. C.C. . . . . |   | 1 | 8615026 |
| 1953-54 | All H.T. . . . .           | BODY, valve . . . . .                         | 1 | 8614884 |
| 1955-56 | All H.T. exc. C.C. . . . . |   | 1 | 8617026 |
| 1952    | All H.T. . . . .           | PIN, control valve . . . . .                  | 1 | 8614186 |
| 1953-54 | All H.T. . . . . (4.265)   |   | 1 | 8614136 |
| 1955-56 | All H.T. exc. C.C. . . . . | PLATE, front servo valve body cover . . . . . | 1 | 8615028 |
| 1952    | All H.T. . . . .           | SPRING, control valve . . . . .               | 1 | 8614054 |
| 1953-56 | All H.T. exc. C.C. . . . . |   | 1 | 8614791 |

#### Group 4.228 PISTON, TRANS. FRONT SERVO

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-51 | All H.T. . . . .           | front band release . . . . .                     | 1 | 8609458 |
| 1948-51 | All H.T. . . . .           | front band apply . . . . .                       | 1 | 8609539 |
| 1952    | All H.T. . . . .           |  | 1 | 8614406 |
| 1953-56 | All H.T. exc. C.C. . . . . | front band release . . . . .                     | 1 | 8611849 |
| 1953-54 | All H.T. . . . .           | front band apply . . . . .                       | 1 | 8614851 |
| 1955    | All H.T. . . . .           | front band apply . . . . .                       | 1 | 8615032 |
| 1956    | All H.T. exc. C.C. . . . . | front band apply . . . . .                       | 1 | 8615570 |
| 1956-59 | All C.C.-H.T. . . . .      | front servo-first type 1959 (see note) . . . . . | 1 | 8616140 |
| 1959    | All H.T. . . . .           | front servo-second type (see note) . . . . .     | 1 | 8619235 |
| 1956    | All C.C.-H.T. . . . .      | accumulator . . . . .                            | 1 | 8616643 |
| 1957    | All H.T. . . . .           | accumulator . . . . .                            | 1 | 8616836 |
| 1958-59 | All H.T. . . . .           | accumulator-first type 1959 (see note) . . . . . | 1 | 8618521 |
| 1959-60 | All H.T. . . . .           | accumulator-second type (see note) . . . . .     | 1 | 8619131 |
| 1960    | All H.T. . . . .           | servo . . . . .                                  | 1 | 8619132 |

NOTE: Refer to illustration for proper identification of first and second type servo parts.

#### Group 4.228 PISTON-ROD-RET.-RING-SPRING-WASHER, LOW SERVO

|      |                  |   |   |         |
|------|------------------|---|---|---------|
| 1953 | All P.G. . . . . | PISTON, trans. low servo . . . . . (3-15/64" O.D.x15/16" high)                | 1 | 3702801 |
| 1953 | All P.G. . . . . | ROD, low servo piston . . . . . (3-5/8" O.L.)                                 | 1 | 3702802 |
| 1953 | All P.G. . . . . | RETAINER, low servo piston rod . . . . .                                      | 1 | 3713624 |
| 1953 | All P.G. . . . . | RING, low servo piston . . . . . (3-1/4" O.D.)                                | 1 | 3719237 |
| 1953 | All P.G. . . . . | SPRING, low servo piston apply . . . . . (9/16" I.D.x15/16" O.D.x1-1/4" O.L.) | 1 | 3702805 |
| 1953 | All P.G. . . . . | low servo piston return . . . . . (31/32" I.D.x17/32" O.D.x2" O.L.)           | 1 | 3702804 |
| 1953 | All P.G. . . . . | WASHER, piston apply spring seat . . . . . (7/8" O.D.)                        | 1 | 3702807 |

#### Group 4.229 RING, TRANS. FRONT SERVO PISTON

|         |                          |   |   |         |
|---------|--------------------------|---|---|---------|
| 1948-51 | All H.T. . . . .         | front band apply-Special gap . . . . . (3/32"x1-5/16")  | 1 | 8611055 |
| 1948-52 | All H.T. . . . .         | front band release-special gap . . . . . (3/32"x1-5/8") | 1 | 8609464 |
| 1952    | All H.T. . . . . (4.127) | front band apply . . . . . (3/32"x1-3/8")               | 1 | 8614062 |

|         |                            |         |   |                   |   |         |
|---------|----------------------------|---------|---|-------------------|---|---------|
| 1953-56 | All H.T. exc. C.C. . . . . | (4.127) | front band apply . . . . .                | (1-7/16" x 3/32") | 1 | 8614122 |
| 1953-56 | All H.T. exc. C.C. . . . . | (4.127) | front band release . . . . .              | (3/32" x 1-3/4")  | 1 | 8611851 |
| 1956-59 | All C.C.-H.T. . . . .      | (4.127) | servo piston . . . . .                    | (3/32" x 2-3/4")  | 1 | 8616048 |
| 1956-60 | All C.C.-H.T. . . . .      | (4.127) | accumulator piston . . . . .              | (3/32" x 2-1/4")  | 1 | 8616031 |
| 1956    | All C.C.-H.T. . . . .      |         | SEAL, accumulator piston-rubber . . . . . | Inner             | 1 | 8616636 |

### Group 4.230 VALVE-PIN-PLUG-RING-SPRING, TRANS. ACCUMULATOR TRIMMER

|         |                               |  |   |                  |   |         |
|---------|-------------------------------|--|---|------------------|---|---------|
| 1956    | All C.C.-H.T. . . . .         |  | VALVE, trimmer . . . . .  |                  | 1 | 8616644 |
| 1957    | All H.T. . . . .              |  | . . . . .   |                  | 1 | 8617983 |
| 1958    | All H.T. . . . .              |  | w/P58 trans. (see note 1) . . . . .   |                  | 1 | 8617983 |
| 1958    | All H.T. . . . .              |  | w/P58 trans. (see note 2) . . . . .   |                  | 1 | 8618899 |
| 1958    | All H.T. . . . .              |  | w/PA58 trans. . . . .   |                  | 1 | 8617983 |
| 1959    | All H.T. exc. T420E . . . . . |  | w/P59 trans. . . . .  |                  | 1 | 8618899 |
| 1959-60 | All H.T.-T420E . . . . .      |  | w/PE59 trans. . . . .   |                  | 1 | 8618896 |
| 1960    | All H.T. . . . .              |  | w/PA 60 trans. . . . .  |                  | 1 | 8617983 |
| 1957    | All H.T. . . . .              |  | VALVE, throttle valve accumulator . . . . .                                   |                  | 1 | 8617984 |
| 1958    | All H.T. . . . .              |  | w/P58 trans. (see note 1) . . . . .   |                  | 1 | 8617984 |
| 1958    | All H.T. . . . .              |  | w/P58 trans. (see note 2) . . . . .   |                  | 1 | 8618831 |
| 1958    | All H.T. . . . .              |  | w/PA58 trans. . . . .   |                  | 1 | 8617984 |
| 1959    | All H.T. exc. T420E . . . . . |  | w/P59 trans. . . . .  |                  | 1 | 8618831 |
| 1959-60 | All H.T.-T420E . . . . .      |  | w/PE59 trans. . . . .   |                  | 1 | 8618895 |
| 1960    | All H.T. . . . .              |  | throttle valve accumulator-w/PA 60 trans. . . . .                             |                  | 1 | 8617984 |
| 1956-59 | All H.T. . . . .              |  | PIN, trimmer valve retaining spring-first type 1959<br>(see note 3) . . . . . |                  | 1 | 8617527 |
|         |                               |  | . . . . .   |                  |   |         |
|         |                               |  | . . . . .   |                  | 1 | 8619128 |
| 1957    | All H.T. . . . .              |  | PIN, accumulator plug stop . . . . .  | (3/32" x 47/64") | 1 | 8617898 |
| 1958    | All H.T. . . . .              |  | w/P58 trans. (see note 1) . . . . .   | (3/32" x 13/16") | 1 | 8617898 |
| 1958    | All H.T. . . . .              |  | w/P58 trans. (see note 2) . . . . .   | (3/32" x 13/16") | 1 | 8618877 |
| 1958    | All H.T. . . . .              |  | w/PA58 trans. . . . .   |                  | 1 | 8617898 |
| 1959-60 | All H.T. . . . .              |  | . . . . .   |                  | 1 | 8618877 |
| 1956-59 | All C.C.-H.T. . . . .         |  | PIN, trimmer valve-first type 1959 (see note 3) . . . . .                     |                  | 1 | 8616645 |
| 1959-60 | All H.T. . . . .              |  | . . . . .   |                  | 1 | 8619137 |
| 1959-60 | All H.T. . . . .              |  | RETAINER, accumulator valve plug-second type (see<br>note 3) . . . . .        |                  | 1 | 8619234 |
| 1959-60 | All H.T. . . . . (8.934)      |  | RING, accumulator piston pin retainer . . . . .                               | (7/32" type C)   | 1 | 9412979 |
| 1956    | All C.C.-H.T. . . . .         |  | SPRING, trimmer valve . . . . .   |                  | 1 | 8616650 |
| 1957    | All H.T. . . . .              |  | . . . . .   |                  |   |         |
| 1957    | All H.T. . . . .              |  | . . . . .   |                  | 1 | 8617988 |
| 1958    | All H.T. . . . .              |  | . . . . .   |                  | 1 | 8618832 |
| 1958    | All H.T. . . . .              |  | . . . . .   |                  | 1 | 8617985 |
| 1959    | All H.T. . . . .              |  | . . . . .   |                  | 1 | 8618832 |
| 1959-60 | All H.T. . . . .              |  | . . . . .   |                  | 1 | 8618897 |
| 1960    | All H.T. . . . .              |  | . . . . .   |                  | 1 | 8619041 |
| 1960    | All H.T. . . . .              |  | . . . . .   |                  | 1 | 8619057 |

NOTE 1: Used thru trans. No. P58-192269.

NOTE 2: Used with trans. No. P58-192270 and up.

NOTE 3: Refer to illustration for proper identification of first and second type servo parts.

### Group 4.233 SPRING, TRANS. FRONT SERVO

|         |                            |  |  |  |   |         |
|---------|----------------------------|--|--|--|---|---------|
| 1948-51 | All H.T. . . . .           |  | retracting . . . . .                       |  | 1 | 8609449 |
| 1948-51 | All H.T. . . . .           |  | booster . . . . .                          |  | 1 | 8609474 |
| 1952    | All H.T. . . . .           |  | release . . . . .                          |  | 1 | 8614412 |
| 1953-56 | All H.T. exc. C.C. . . . . |  | booster . . . . .                          |  | 1 | 8609474 |
| 1953    | All P.G. . . . .           |  | low brake band apply strut guide . . . . . |  | 1 | 3694451 |

|         |                            |  |        |           |
|---------|----------------------------|--|--------|-----------|
| 1953-56 | All H.T. exc. C.C. . . . . | retracting . . . . .   | 1      | 8609449   |
| 1956-60 | All C.C.-H.T. . . . .      | retracting . . . . .   | 1      | 8618659   |
| 1956    | All C.C.-H.T. . . . .      | accumulator. . . . .   | Outer  | 1 8616649 |
| 1956    | All C.C.-H.T. . . . .      | accumulator. . . . .   | Middle | 1 8616648 |
| 1956    | All C.C.-H.T. . . . .      | accumulator. . . . .   | Inner  | 1 8616657 |
| 1957    | All H.T. . . . .           | servo and accumulator-   |        |           |
|         |                            | 1st type . . . . . (1-1/8" O.D.x3-3/4" long)   | 1      | 8616851   |
| 1957    | All H.T. . . . .           | servo and accumulator-w/PA57 trans.-2nd type-use<br>w/8618596 spacer . . . . (1-1/8" O.D.x2-7/8" long) | 1      | 8618598   |
| 1958    | All H.T. . . . .           | servo and accumulator-w/P58 trans. (see note 1) . .  | 1      | 8618588   |
| 1958    | All H.T. . . . .           | servo and accumulator-w/P58 trans.<br>(see note 1) . . . . (1-1/8" O.D.x2-7/16" long)                  | 1      | 8618597   |
| 1958    | All H.T. . . . .           | servo and accumulator-w/P58 trans.<br>(see note 2) . . . . (1-1/8" O.D.x2-7/8" long)                   | 1      | 8618598   |
| 1958    | All H.T. . . . .           | servo and accumulator-w/PA58<br>trans. . . . . (1-1/8" O.D.x2-7/16" long)                              | 1      | 8618597   |
| 1959-60 | All H.T. . . . .           | retracting . . . . .   | 1      | 8618659   |
| 1959-60 | All H.T. . . . .           | servo and accumulator . . . . . (1-1/8" O.D.)  | 1      | 8618598   |
| 1959    | All H.T.-T420E . . . . .   | servo and accumulator-w/PE59 trans.-first type (see<br>note 3) . . . . .                               | 1      | 8618598   |
| 1959-60 | All H.T. . . . .           | accumulator-w/PE59 trans.-second type (see note 3)   | 1      | 8619136   |
| 1957    | All H.T. . . . .           | SPACER, servo and accumulator spring . . . . . (7/8")  | 1      | 8618596   |
| 1958    | All H.T. . . . .           | w/P58 trans. (see note 1) . . . . .  | 1      | 8618596   |
| 1958    | All H.T. . . . .           | w/P58 trans. (see note 2) . . . . . (41/64")   | 1      | 8618857   |
| 1958    | All H.T. . . . .           | w/PA58 trans. . . . .  | 1      | 8618596   |
| 1959    | All H.T. . . . .           | w/PS9 trans.-first type (see note 3) . . . . .   | 1      | 8618596   |
| 1959    | All H.T.-T420E . . . . .   | w/PE59 trans.-first type (see note 3) . . . . .  | 1      | 8618857   |
| 1953    | All P.G. . . . .           | STRUT ASSY., low brake band apply . . (1-5/8"x1-7/8")  | 1      | 3702910   |
| 1953    | All P.G. . . . .           | low brake band anchor . . . . . (1-11/16"x2-1/4")  | 1      | 3702911   |
| 1959-60 | All H.T. . . . .           | WASHER, accumulator spring retainer-second type (see<br>note 3) . . . . .                              | 1      | 8619260   |

NOTE 1: Used thru trans. No. P58-192269.

NOTE 2: Used with trans. No. P58-192270 and up.

NOTE 3: Refer to illustration for proper identification of first and second type servo parts.

**Group 4.234 VALVE, TRANS. FRONT UNIT SERVO DOWNSHIFT**

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-51 | All H.T. . . . .           | 4th to 3rd . . . . .                                 | 1 | 8609116 |
| 1952    | All H.T. . . . .           | 4th to 3rd . . . . .                                 | 1 | 8614126 |
| 1953-54 | All H.T. . . . .           | 4th to 3rd . . . . .                                 | 1 | 8614792 |
| 1955-56 | All H.T. exc. C.C. . . . . | 4th to 3rd . . . . .                                 | 1 | 8615665 |
| 1948-52 | All H.T. . . . .           | RETAINER, front servo 4-3 downshift valve spring . . | 1 | 8613733 |
| 1948-51 | All H.T. . . . .           | front servo retracting spring . . . . .              | 1 | 8609545 |
| 1953-56 | All H.T. exc. C.C. . . . . | front servo release spring . . . . .                 | 1 | 8619071 |
| 1955-56 | All H.T. exc. C.C. . . . . | SPRING, 4-3 downshift valve . . . . .                | 1 | 8617212 |
| 1958    | All H.T. . . . .           | control valve 3-4 shift-w/PA58 trans. . . . .        | 1 | 8617537 |

**Group 4.236 LEVER, TRANS. SERVO BAND ACTUATING**

|         |                            |                |   |         |
|---------|----------------------------|----------------|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . | Rear . . . . . | 1 | 8609600 |
|---------|----------------------------|----------------|---|---------|

**Group 4.237 BEARING PKG., REAR SERVO BAND ACTUATING LEVER**

|         |                            |   |   |         |
|---------|----------------------------|---|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . | package contains 20 needle roller brgs. . . . . | 1 | 7450049 |
| 1948-56 | All H.T. exc. C.C. . . . . | PIN, servo band actuating lever . . . . .       | 1 | 8613172 |

## Group 4.239 BODY, REAR SERVO

|         |                            |  |  |   |         |
|---------|----------------------------|--|--|---|---------|
| 1948-59 | All H.T. . . . .           |  |  | 1 | 8610748 |
| 1951    | All H.T. . . . .           |  |  | 1 | 8613269 |
| 1952-54 | All H.T. . . . .           |  |  | 1 | 8613142 |
| 1955-56 | All H.T. exc. C.C. . . . . |  |  | 1 | 8615057 |
| 1952-56 | All H.T. exc. C.C. . . . . | GASKET, servo body to accumulator body . . . . . |  | 1 | 8613159 |

## Group 4.241 PISTON AND STEM ASSY., REAR SERVO

|         |                            |                       |  |   |         |
|---------|----------------------------|-----------------------|--|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . | accumulator . . . . . |  | 1 | 8610751 |
| 1948-56 | All H.T. exc. C.C. . . . . | booster . . . . .     |  | 1 | 8610752 |

## Group 4.241 PISTON, REVERSE SERVO

|      |                  |   |                 |   |         |
|------|------------------|---|-----------------|---|---------|
| 1953 | All P.G. . . . . | PISTON, reverse servo . . . . .         | (3-1/4" O.D.)   | 1 | 3694462 |
| 1953 | All P.G. . . . . | RING, reverse servo piston . . . . .    | (3-1/4" O.D.)   | 1 | 3719237 |
| 1953 | All P.G. . . . . | ROD, reverse servo piston . . . . .     | (3-15/16" long) | 1 | 3691676 |
| 1953 | All P.G. . . . . | RETAINER, piston apply spring . . . . . | (1-5/8" O.D.)   | 1 | 3691679 |
| 1953 | All P.G. . . . . | SPRING, piston return . . . . .         | (2-5/32" O.D.)  | 1 | 3691677 |
| 1953 | All P.G. . . . . | piston apply . . . . .                  | (1-5/32" I.D.)  | 1 | 3691678 |
| 1953 | All P.G. . . . . | KEY, piston spring . . . . .            | (1/8" thick)    | 2 | 3691680 |

## Group 4.242 RING, TRANS. REAR SERVO PISTON

|         |                                    |                                      |                  |   |         |
|---------|------------------------------------|--------------------------------------|------------------|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . (4.127) | accumulator-special gap . . . . .    | (3/32"x2-3/8")   | 1 | 8611581 |
| 1948-56 | All H.T. exc. C.C. . . . .         | booster, small-special gap . . . . . | (3/32"x1-11/16") | 1 | 8609446 |
| 1948-56 | All H.T. exc. C.C. . . . .         | booster, large-special gap . . . . . | (3/32"x2-1/4")   | 1 | 8609445 |
| 1948-51 | All H.T. . . . .                   | compensator-special gap . . . . .    | (3/32"x1-1/4")   | 1 | 8609452 |
| 1956    | All H.T. exc. C.C. . . . .         | compensator-special gap . . . . .    | (3/32"x1-1/4")   | 1 | 8609452 |

## Group 4.244 PISTON AND SPRING PKG., REAR SERVO COMPENSATOR

|         |                            |  |  |   |         |
|---------|----------------------------|--|--|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . |  |  | 1 | 8613764 |
|---------|----------------------------|--|--|---|---------|

## Group 4.246 SPRING, TRANS. REAR SERVO

|         |                            |                                    |                 |   |         |
|---------|----------------------------|------------------------------------|-----------------|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . | accumulator piston apply . . . . . | (5/8" dia.)     | 1 | 8609061 |
| 1948-56 | All H.T. exc. C.C. . . . . | servo main . . . . .               | (1-29/32" dia.) | 1 | 8611794 |
| 1948-51 | All H.T. . . . .           | servo inner . . . . .              | (5/8" dia.)     | 1 | 8609479 |
| 1948-51 | All H.T. . . . .           | servo outer . . . . .              |                 | 1 | 8610339 |
| 1948-56 | All H.T. exc. C.C. . . . . | servo booster piston . . . . .     | (1-5/16" dia.)  | 1 | 8609480 |
| 1952    | All H.T. . . . .           | rear servo compensator . . . . .   | Inner           | 1 | 8614184 |

## Group 4.246 ANCHOR-LEVER-LINK-LOCK-PIN, REVERSE BRAKE BAND

|      |                          |                                   |                 |   |         |
|------|--------------------------|-----------------------------------|-----------------|---|---------|
| 1953 | All P.G. . . . .         | ANCHOR, reverse band . . . . .    |                 | 1 | 3691027 |
| 1953 | All P.G. . . . .         | LEVER, reverse band . . . . .     |                 | 1 | 3769625 |
| 1953 | All P.G. . . . .         | LINK, reverse band . . . . .      |                 | 1 | 3756726 |
| 1953 | All P.G. . . . . (5.030) | LOCK, reverse band . . . . .      |                 | 2 | 475508  |
| 1953 | All P.G. . . . .         | PIN, reverse band lever . . . . . | (1-61/64" long) | 1 | 3754795 |

## Group 4.247 RETAINER, TRANS. REAR SERVO SPRING

|         |                            |   |         |
|---------|----------------------------|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . | 1 | 8609470 |
|---------|----------------------------|---|---------|

## Group 4.248 OIL PIPES, TRANSMISSION

|         |                            |   |         |
|---------|----------------------------|---|---------|
| 1950-51 | All H.T. . . . .           | 1 | 8611770 |
| 1948-54 | All H.T. . . . .           | 1 | 8609507 |
| 1948-54 | All H.T. . . . .           | 1 | 8609459 |
| 1948-51 | All H.T. . . . .           | 3 | 8609435 |
| 1951-56 | All H.T. exc. C.C. . . . . | 1 | 8611963 |
| 1951    | All H.T. . . . .           | 1 | 8611922 |
| 1952    | All H.T. . . . .           | 1 | 8614175 |
| 1952-56 | All H.T. exc. C.C. . . . . | 2 | 8609435 |
| 1952    | All H.T. . . . .           | 1 | 8614038 |
| 1952-54 | All H.T. . . . .           | 1 | 8614128 |
| 1953-54 | All H.T. . . . .           | 1 | 8614789 |
| 1953-56 | All H.T. exc. C.C. . . . . | 1 | 8614817 |
| 1955-56 | All H.T. exc. C.C. . . . . | 1 | 8615016 |
| 1955-56 | All H.T. exc. C.C. . . . . | 1 | 8615059 |
| 1955-56 | All H.T. exc. C.C. . . . . | 1 | 8615077 |
| 1955-56 | All H.T. exc. C.C. . . . . | 1 | 8617023 |
| 1956-59 | All C.C.-H.T. . . . .      | 1 | 8616561 |
| 1959    | All H.T. . . . .           | 1 | 8619261 |
| 1960    | All H.T. . . . .           | 1 | 8619095 |
| 1955-56 | All H.T. exc. C.C. . . . . | 1 | 8615556 |
| 1948-60 | All H.T. . . . . (8.971)   | 1 | 444613  |

## Group 4.250 ACCUMULATOR BODY, TRANS. REAR SERVO UNIT

|         |                            |   |         |
|---------|----------------------------|---|---------|
| 1948-50 | All H.T. . . . .           | 1 | 8610749 |
| 1951    | All H.T. . . . .           | 1 | 8613158 |
| 1952    | All H.T. . . . .           | 1 | 8614044 |
| 1953-56 | All H.T. exc. C.C. . . . . | 1 | 8614856 |
| 1948-51 | All H.T. . . . .           | 1 | 8610745 |
| 1952    | All H.T. . . . .           | 1 | 8613949 |
| 1953-56 | All H.T. exc. C.C. . . . . | 1 | 8614877 |
| 1948-52 | All H.T. . . . .           | 1 | 8609619 |
| 1953-56 | All H.T. exc. C.C. . . . . | 1 | 8614859 |
| 1952    | All H.T. . . . .           | 1 | 8611715 |
| 1953-56 | All H.T. exc. C.C. . . . . | 1 | 8614858 |
| 1952    | All H.T. . . . .           | 1 | 8611842 |
| 1953-56 | All H.T. exc. C.C. . . . . | 1 | 8614886 |

## Group 4.251 BAND AND LINING, TRANS.

|         |                            |                       |   |         |
|---------|----------------------------|-----------------------|---|---------|
| 1948-54 | All H.T. . . . .           | Front                 | 1 | 8615224 |
| 1948-51 | All H.T. . . . .           | Rear                  | 1 | 8607477 |
| 1952-56 | All H.T. exc. C.C. . . . . | Rear                  | 1 | 8619032 |
| 1953    | All P.G. . . . .           | low and reverse brake | 1 | 5459234 |
| 1955-56 | All H.T. exc. C.C. . . . . | Front                 | 1 | 8615039 |
| 1956-60 | All C.C.-H.T. . . . .      | Rear                  | 1 | 8616092 |

**Group 4.252 SPRING, TRANS. REAR DRUM BAND**

|         |                            |   |   |         |
|---------|----------------------------|---|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . | rear band release . . . . .               | 1 | 8615089 |
| 1955-56 | All H.T. exc. C.C. . . . . | front band adj. stop screw lock . . . . . | 1 | 8615239 |

**Group 4.253 COVER-NUT-SCREW, TRANS. BAND ADJUSTING**

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1953    | All P.G. . . . .           | COVER, low band adj.   |   |         |
| 1953    | All P.G. . . . .           | screw . . . . . (1-3/16" O.D. x 3/4" deep)                   | 1 | 3689839 |
| 1953    | All P.G. . . . .           | NUT, low and reverse band adj. screw . . . . . (1/2"-16)     | 2 | 3689846 |
| 1955-56 | All H.T. exc. C.C. . . . . | front band adj. stop screw . . . . . (7/16"-20x57/64" spec.) | 1 | 8615034 |
| 1948-54 | All H.T. . . . .           | SCREW, band adj. stop . . . . . (1/2"-20x2-29/64" spec.)     | 2 | 8609584 |
| 1953    | All P.G. . . . .           | low and reverse band adj. . . . . (1/2"-16x2-7/32" long)     | 2 | 3697509 |
| 1955-56 | All H.T. exc. C.C. . . . . | front band adj. stop . . . . . (7/16"-20x1-45/64" spec.)     | 1 | 8615037 |
| 1955-56 | All H.T. exc. C.C. . . . . | rear band adj. stop . . . . . (1/2"-20x2-29/64" Spec.)       | 1 | 8609584 |

**Group 4.255 SLEEVE, TRANS. GOVERNOR OIL DELIVERY**

|         |                  |                |   |         |
|---------|------------------|----------------|---|---------|
| 1948-50 | All H.T. . . . . | PLUG . . . . . | 1 | 8609436 |
| 1948-50 | All H.T. . . . . | PLUG . . . . . | 1 | 8608657 |

**Group 4.256 GOVERNOR ASSY., TRANSMISSION**

|         |                            |   |   |         |
|---------|----------------------------|---|---|---------|
| 1948-51 | All H.T. . . . .           | .....   | 1 | 8614425 |
| 1952-56 | All H.T. exc. C.C. . . . . | .....   | 1 | 8615062 |
| 1953    | All P.G. . . . .           | .....   | 1 | 3717077 |
| 1956-57 | All C.C.-H.T. . . . .      | .....   | 1 | 8618400 |
| 1958    | All H.T. . . . .           | w/P58 trans. . . . .                                      | 1 | 8618400 |
| 1958    | All H.T. . . . .           | w/PA58 trans. . . . .                                     | 1 | 8618401 |
| 1959    | All H.T. . . . .           | .....   | 1 | 8619950 |
| 1960    | All H.T. . . . .           | w/P60 & AL-P trans. . . . .                               | 1 | 8619950 |
| 1960    | All H.T. . . . .           | w/PA60 trans.-less driven gear . . . . .                  | 1 | 8619958 |
| 1960    | All H.T. . . . .           | w/PE 60 trans. . . . .                                    | 1 | 8619968 |
| 1953    | All P.G. . . . .           | COVER, trans. governor . . . . .                          | 1 | 3713600 |
| 1956-58 | All C.C.-H.T. . . . .      | .....   | 1 | 8616352 |
| 1959-60 | All H.T. . . . .           | .....   | 1 | 8618758 |
| 1953    | All P.G. . . . .           | GASKET, governor cover . . . . .                          | 1 | 3702696 |
| 1953    | All P.G. . . . .           | GEAR UNIT, w/3 pins . . . . .                             | 1 | 3705357 |
| 1956-58 | All C.C.-H.T. . . . .      | KEY, rear pump governor drive . . . . .                   | 1 | 8616501 |
| 1959-60 | All H.T. . . . .           | governor drive . . . . .                                  | 1 | 8618839 |
| 1953    | All P.G. . . . .           | PIN, governor weight . . . . . (.090" dia. x 1-5/8")      | 2 | 3702148 |
| 1953    | All P.G. . . . . (4.123)   | governor driven gear ret. . . . . (5/32"x3/4")            | 1 | 455346  |
| 1959-60 | All H.T. . . . .           | governor bushing set . . . . .                            | 1 | 8618808 |
| 1948-51 | All H.T. . . . .           | PLUNGER AND BUSHING ASSY., G-2 governor . . . . .         | 1 | 8610740 |
| 1948-60 | All H.T. . . . . (4.127)   | RING, governor sleeve oil sleeve . . . . . (3/32"x1-3/4") | 4 | 8609440 |
| 1953    | All P.G. . . . . (4.123)   | ..... (1" O.D.)   | 3 | 3689838 |
| 1948-51 | All H.T. . . . .           | STOP, governor plunger . . . . .                          | 2 | 8609441 |
| 1952    | All H.T. . . . .           | .....   | 1 | 8609441 |
| 1952    | All H.T. . . . .           | .....   | 1 | 8614048 |
| 1959-60 | All H.T. . . . .           | WASHER, trans. G-2 bushing . . . . .                      | 1 | 8618761 |

**Group 4.259 FLANGE, REAR OIL PUMP GOVERNOR DRIVE**

|         |                  |                             |   |         |
|---------|------------------|-----------------------------|---|---------|
| 1948-54 | All H.T. . . . . | FLANGE AND PIN PKG. . . . . | 1 | 8607755 |
|---------|------------------|-----------------------------|---|---------|

## Group 4.265 VALVE BODY, TRANS. OIL CONTROL

|         |                               |  |   |         |
|---------|-------------------------------|--|---|---------|
| 1948-49 | All H.T. . . . .              | Inner . . . . .  | 1 | 8610750 |
| 1948-49 | All H.T. . . . .              | Outer . . . . .  | 1 | 8611598 |
| 1950    | P/6 H.T. . . . .              | VALVE ASSY., control used w/P50 trans. (see note Group 4.003) . . . . .  | 1 | 8611832 |
| 1950    | P/8 H.T. . . . .              | used with D50 trans. (see Note Group 4.003) . . . . .                    | 1 | 8611672 |
| 1951    | P/6 H.T. . . . .              | . . . . .  | 1 | 8613066 |
| 1951    | P/8 H.T. . . . .              | . . . . .  | 1 | 8611927 |
| 1952    | All H.T. . . . .              | . . . . .  | 1 | 8614129 |
| 1953-54 | All H.T. . . . .              | . . . . .  | 1 | 8615354 |
| 1955    | All H.T. . . . .              | . . . . .  | 1 | 8615661 |
| 1956    | All H.T. exc. C.C. . . . .    | . . . . .  | 1 | 8617333 |
| 1956-57 | All C.C.-H.T. . . . . (8.899) | BALL, control valve . . . . . (1/8")                                     | 1 | 169064  |
| 1951    | All H.T. . . . .              | BODY ASSY., front servo exhaust . . . . .                                | 1 | 8613914 |
| 1953    | All P.G. . . . .              | low and drive valve . . . . .  | 1 | 3704238 |
| 1956-59 | All C.C.-H.T. . . . .         | control valve reverse blocker . . . . .                                  | 1 | 8616984 |
| 1956    | All C.C.-H.T. . . . .         | manual valve . . . . .   | 1 | 8616921 |
| 1956    | All C.C.-H.T. . . . .         | overrun clutch valve (see Note 4) . . . . .                              | 1 | 8616901 |
| 1956    | All C.C.-H.T. . . . .         | overrun clutch valve . . . . .   | 1 | 8616955 |
| 1956    | All C.C.-H.T. . . . .         | shift valve (see Note 4) . . . . .                                       | 1 | 8616920 |
| 1956    | All C.C.-H.T. . . . .         | shift valve (see Note 5) . . . . .                                       | 1 | 8616965 |
| 1957-58 | All H.T. . . . .              | manual valve-less TV adj. screw and element . . . . .                    | 1 | 8618914 |
| 1957    | All H.T. . . . .              | overrun clutch valve-w/P57 trans.-use w/8618224 channel plate . . . . .  | 1 | 8618910 |
| 1957    | All H.T. . . . .              | overrun clutch valve-w/P57 trans.-use w/8618195 channel plate . . . . .  | 1 | 8618934 |
| 1957    | All H.T. . . . .              | overrun clutch valve-w/PA57 trans.-use w/8618224 channel plate . . . . . | 1 | 8618907 |
| 1957    | All H.T. . . . .              | overrun clutch valve-w/PA57 trans.-use w/8618195 channel plate . . . . . | 1 | 8618932 |
| 1957    | All H.T. . . . .              | shift valve-less 1/4" ball check-w/P57 trans. . . . .                    | 1 | 8618928 |
| 1958    | All H.T. . . . .              | shift valve-w/PA57 trans. . . . .  | 1 | 8618930 |
| 1958    | All H.T. . . . .              | manual valve-w/TV adj. screw and element . . . . .                       | 1 | 8618961 |
| 1958    | All H.T. . . . .              | shift valve-w/P58 trans. (see Note 10) . . . . .                         | 1 | 8618952 |
| 1958    | All H.T. . . . .              | shift valve-w/P58 trans. (see Note 11) . . . . .                         | 1 | 8618983 |
| 1958    | All H.T. . . . .              | shift valve-w/PA58 trans. . . . .  | 1 | 8618951 |
| 1958    | All H.T. . . . .              | overrun clutch valve-w/P58 trans. (see Note 6) . . . . .                 | 1 | 8618957 |
| 1958    | All H.T. . . . .              | overrun clutch valve-w/P58 trans. (see Note 7) . . . . .                 | 1 | 8618965 |
| 1958    | All H.T. . . . .              | overrun clutch valve-w/P58 trans. (see Note 11) . . . . .                | 1 | 8618984 |
| 1958    | All H.T. . . . .              | overrun clutch valve-w/PA58 trans. (see Note 8) . . . . .                | 1 | 8618955 |
| 1958    | All H.T. . . . .              | overrun clutch valve-w/PA58 trans. (see Note 9) . . . . .                | 1 | 8618966 |
| 1959    | All H.T. . . . .              | clutch valve . . . . .   | 1 | 8618986 |
| 1959    | All H.T. . . . .              | manual valve . . . . .   | 1 | 8618988 |
| 1959    | All H.T. . . . .              | shift valve-w/P59 trans. . . . .   | 1 | 8618995 |
| 1959    | All H.T.-T420E . . . . .      | shift valve-w/PE59 trans. . . . .  | 1 | 8619900 |
| 1960    | All H.T. . . . .              | clutch control-w/P60 and PE60 trans. . . . .                             | 1 | 8619929 |
| 1960    | All H.T. . . . .              | clutch control-w/PA 60 trans. . . . .                                    | 1 | 8619955 |
| 1960    | All H.T. . . . .              | manual control-w/P60 and PA60 trans. . . . .                             | 1 | 8619926 |
| 1960    | All H.T. . . . .              | manual control-w/PE60 trans. . . . .                                     | 1 | 8619960 |
| 1960    | All H.T. . . . .              | shift control-w/PA60 trans. . . . .                                      | 1 | 8619957 |
| 1960    | All H.T. exc. T425E . . . . . | shift control-w/P60 trans. . . . .                                       | 1 | 8619922 |
| 1960    | All H.T.-T425E . . . . .      | shift control-w/PE60 trans. . . . .                                      | 1 | 8619923 |
| 1960    | All H.T. . . . .              | BOLT, detent spring to case . . . . .                                    | 1 | 8619377 |
| 1953    | All P.G. . . . .              | CAP, low and drive regulator valve . . . . . (31/32" O.D.)               | 1 | 3702118 |
| 1958-60 | All H.T. . . . .              | CLIP, control valve thermo, TV element . . . . .                         | 1 | 8618564 |
| 1960    | All H.T.-3/2 B.C. . . . .     | CONVERSION PKG., trans. (see note 12) . . . . .                          | 1 | 8619490 |
| 1956    | All C.C.-H.T. . . . .         | COVER, control valve regulator body . . . . .                            | 1 | 8616415 |
| 1957-59 | All H.T. . . . .              | control valve regulator valve body . . . . .                             | 1 | 8617912 |
| 1960    | All H.T. . . . .              | MODIFICATION KIT, control valve . . . . .                                | 1 | 8619905 |
| 1959    | All H.T. . . . .              | PIN, timing valve plug retainer . . . . .                                | 1 | 8614136 |
| 1952-56 | All H.T. exc. C.C. . . . .    |  |   |         |

|         |                            |   |                      |   |         |
|---------|----------------------------|---|----------------------|---|---------|
| 1953    | All P.G. . . . .           | detent valve stop . . . . .   | (3/16" x 1/2")       | 1 | 455160  |
| 1956-58 | All C.C.-H.T. . . . .      | throttle valve plug retainer . . . . .                                  |                      | 1 | 8617501 |
| 1948-49 | All H.T. . . . .           | PLATE, valve body spacer . . . . .                                      |                      | 1 | 8609423 |
| 1953    | All P.G. . . . .           | clutch exhaust cover . . . . .  | (2-1/4" O.L.)        | 1 | 3697597 |
| 1953    | All P.G. . . . .           | low and drive valve body end . . . . .                                  |                      | 1 | 3703052 |
| 1956    | All C.C.-H.T. . . . .      | control valve channel . . . . .   |                      | 1 | 8616368 |
| 1956-58 | All C.C.-H.T. . . . .      | clutch valve body (long-4 holes) . . . . .                              | Front                | 1 | 8616419 |
| 1956-57 | All C.C.-H.T. . . . .      | clutch valve body . . . . .   | Rear                 | 1 | 8616420 |
| 1956    | All C.C.-H.T. . . . .      | regulator valve body . . . . .  |                      | 1 | 8616277 |
| 1956-59 | All C.C.-H.T. . . . .      | shift valve body . . . . .  |                      | 1 | 8616273 |
| 1957    | All H.T. . . . .           | control valve channel-use w/8618907 and 8618910<br>valve body . . . . . |                      | 1 | 8618224 |
| 1957    | All H.T. . . . .           | control valve channel-use w/8618932 and 8618934<br>valve body . . . . . |                      | 1 | 8618195 |
| 1957-59 | All H.T. . . . .           | regulator valve body . . . . .  |                      | 1 | 8617911 |
| 1958-60 | All H.T. . . . .           | clutch valve body (short-3 holes) . . . . .                             | Front                | 1 | 8618880 |
| 1958-59 | All H.T. . . . .           | clutch valve body . . . . .   | Rear                 | 1 | 8618487 |
| 1958    | All H.T. . . . .           | control valve channel . . . . .   |                      | 1 | 8618566 |
| 1959    | All H.T. . . . .           | control valve channel . . . . .   |                      | 1 | 8618786 |
| 1960    | All H.T. . . . .           | control valve channel . . . . .   |                      | 1 | 8619183 |
| 1960    | All H.T. . . . .           | clutch valve body . . . . .   | Rear                 | 1 | 8619184 |
| 1960    | All H.T. . . . .           | regulator valve body . . . . .  |                      | 1 | 8619185 |
| 1960    | All H.T. . . . .           | shift valve body . . . . .  |                      | 1 | 8619186 |
| 1951-56 | All H.T. exc. C.C. . . . . | PLUNGER, manual control valve detent . . . . .                          |                      | 1 | 8611995 |
| 1956-59 | All C.C.-H.T. . . . .      | REPAIR KIT, control valve body . . . . .                                |                      | 1 | 8616949 |
| 1956-57 | All C.C.-H.T. . . . .      | RETAINER, manual valve detent ball . . . . .                            |                      | 1 | 8611595 |
| 1948-49 | All H.T. . . . .           | manual valve detent plunger . . . . .                                   |                      | 1 | 8614426 |
| 1951    | All H.T. . . . .           | control valve detent plunger . . . . .                                  |                      | 1 | 8617151 |
| 1955-56 | All H.T. exc. C.C. . . . . | detent plunger shaft spring . . . . .                                   |                      | 1 | 8616557 |
| 1956-59 | All C.C.-H.T. . . . .      | RETAINER AND LEVER PKG., detent . . . . .                               |                      | 1 | 8617136 |
| 1952-56 | All H.T. exc. C.C. . . . . | RING, low and drive reg. valve cap ret. . . . .                         |                      | 1 | 274400  |
| 1953    | All P.G. . . . .           | ROLLER AND SPRING ASSY., manual valve . . . . .                         |                      | 1 | 8619104 |
| 1960    | All H.T. . . . .           | SCREW, low and drive valve end plate-<br>w/washer . . . . .             | (10-24x1/2")         | 3 | 3702868 |
| 1953    | All P.G. . . . .           | shift valve body to channel plate-<br>w/washer . . . . .                | (No. 10-24x2")       | 1 | 274073  |
| 1956-58 | All C.C.-H.T. . . . .      | manual valve body . . . . .   | (No. 10-24 x 15/32") | 1 | 8617373 |
| 1959    | All H.T. . . . .           | manual control valve body . . . . .                                     |                      | 1 | 8618853 |
| 1953    | All P.G. . . . .           | SLEEVE, low and drive reg. valve . . . . .                              | (1" x 1-5/16")       | 1 | 3702607 |
| 1956    | All C.C.-H.T. . . . .      | SPACER, channel plate to body . . . . .                                 |                      | 1 | 8617754 |
| 1956    | All C.C.-H.T. . . . .      | channel plate to case . . . . .   |                      | 1 | 8616683 |
| 1957    | All H.T. . . . .           | channel plate to body-w/square notch in corner . . .                    |                      | 1 | 8617954 |
| 1957    | All H.T. . . . .           | channel plate to body-w/V notch in corner . . .                         |                      | 1 | 8618190 |
| 1957    | All H.T. . . . .           | channel plate to case . . . . .   |                      | 1 | 8618170 |
| 1958    | All H.T. . . . .           | channel plate to body-w/P58 trans. (see Note 10) . .                    |                      | 1 | 8618573 |
| 1958    | All H.T. . . . .           | channel plate to body-w/P58 trans. (see Note 11) . .                    |                      | 1 | 8618879 |
| 1958    | All H.T. . . . .           | channel plate to body-w/PA58 trans. . . . .                             |                      | 1 | 8618573 |
| 1958    | All H.T. . . . .           | channel plate to case . . . . .   |                      | 1 | 8618561 |
| 1959    | All H.T. . . . .           | channel plate to case . . . . .   |                      | 1 | 8618789 |
| 1959    | All H.T. . . . .           | channel plate to valve body . . . . .                                   |                      | 1 | 8618879 |
| 1960    | All H.T. . . . .           | channel plate to case . . . . .   |                      | 1 | 8619188 |
| 1960    | All H.T. . . . .           | channel plate to valve body . . . . .                                   |                      | 1 | 8619190 |
| 1948-50 | All H.T. . . . .           | SPRING, manual valve detent . . . . .                                   |                      | 1 | 8611662 |
| 1951-56 | All H.T. exc. C.C. . . . . | reverse exhaust valve . . . . .   |                      | 1 | 8611991 |
| 1951    | All H.T. . . . .           | detent plunger . . . . .  |                      | 1 | 8613839 |
| 1956-58 | All C.C.-H.T. . . . .      | 3-4 coupling check valve . . . . .                                      |                      | 1 | 8616558 |
| 1956    | All C.C.-H.T. . . . .      | 3-4 TV valve-w/P58 trans. . . . .                                       |                      | 1 | 8613839 |
| 1958    | All H.T. . . . .           | control valve detent plunger . . . . .                                  |                      | 1 | 8618845 |
| 1959    | All H.T. . . . .           | 3-4 TV valve . . . . .  |                      | 1 | 8619054 |
| 1959    | All H.T. . . . .           | SPRING KIT, valve body . . . . .  |                      | 1 | 8618845 |
| 1956    | All C.C.-H.T. . . . .      | SPRING UNIT, throttle control valve (see Note 1) . .                    |                      | 1 | 8616966 |
| 1953    | All P.G. . . . .           |   |                      | 1 | 3704360 |

|         |                            |   |   |         |
|---------|----------------------------|---|---|---------|
| 1956-59 | All C.C.H.T. . . . .       | STOP, control valve throttle valve . . . . .  | 1 | 8617651 |
| 1958    | All H.T. . . . .           | THERMOSTAT ASSY., trans. coupling fill . . . . .  | 1 | 8618551 |
| 1959-60 | All H.T. . . . .           | VALVE, manual control . . . . .   | 1 | 8618790 |
| 1948-50 | All H.T. . . . .           | VALVE, manual control . . . . .   | 1 | 8609593 |
| 1951    | All H.T. . . . .           | VALVE, manual control . . . . .   | 1 | 8611974 |
| 1952-56 | All H.T. exc. C.C. . . . . | VALVE, manual control . . . . .   | 1 | 8614164 |
| 1956-60 | All C.C.-H.T. . . . .      | VALVE, manual control . . . . .   | 1 | 8616258 |
| 1953-56 | All H.T. exc. C.C. . . . . | by-pass . . . . .   | 1 | 8614814 |
| 1956-58 | All C.C.-H.T. . . . .      | by-pass . . . . .   | 1 | 8616542 |
| 1957-60 | All H.T. . . . .           | neutral regulator by-pass . . . . .   | 1 | 8617913 |
| 1953    | All P.G. . . . .           | low and drive regulator . . . . .   | 1 | 3702606 |
| 1953    | All P.G. . . . .           | low and drive (identified by raised ring) . . . . .   | 1 | 3703285 |
| 1953    | All P.B. . . . .           | low and drive (+6 on end of valve) . . . . (.006" O.S.)   | 1 | 3703269 |
| 1959-60 | All H.T. . . . .           | VALVE, governor boost-G-5 . . . . .   | 1 | 8618192 |
| 1953    | All P.G. . . . .           | VALVE UNIT, clutch exhaust primary and secondary control (▲) . . . . .  | 1 | 3704361 |
| 1953    | All P.G. . . . .           | throttle and detent (▲★) . . . . .  | 1 | 3704359 |
|         |                            | ▲NOTE: Consists of 2 pins, 1 each of following valve springs: clutch exhaust, primary and secondary control, throttle and detent. |   |         |
|         |                            | ▲■NOTE: Consists of 1 primary valve, 1 secondary valve, 2 springs and 2 pins.   |   |         |
|         |                            | ▲★NOTE: Consists of 1 throttle valve, 1 detent valve, 2 springs, 1 regulator and 1 washer.  |   |         |
|         |                            | ■NOTE: Used on 1956 models thru trans. No. P56-170202.  |   |         |
|         |                            | ■■NOTE: Used with trans. No. P56-170203 and up.   |   |         |
|         |                            | ■★NOTE: Used thru trans. No. 30275  |   |         |
|         |                            | ★NOTE: Used with trans. No. 30276 thru 192269.  |   |         |
|         |                            | ★▲NOTE: Used thru trans. No. 1501.  |   |         |
|         |                            | ★■NOTE: Used with trans. No. 1502 and up.   |   |         |
|         |                            | ▲■■NOTE: Used thru trans. No. P58-192269.   |   |         |
|         |                            | ■★★NOTE: Used with trans. No. P58-192270 and up.  |   |         |
|         |                            | ■▲▲NOTE: Use for converting a model P trans. to a model PA trans.   |   |         |

## Group 4.278 LEVER AND SHAFT, THROTTLE VALVE

|         |                                  |   |        |           |
|---------|----------------------------------|---|--------|-----------|
| 1948-54 | All H.T. . . . .                 | Inside . . . . .  | 1      | 8609591   |
| 1955-56 | All H.T. exc. C.C. . . . .       | Inside . . . . .  | 1      | 8617071   |
| 1956-59 | All C.C.-H.T. . . . .            | Inside . . . . .  | 1      | 8617585   |
| 1953    | All P.G. . . . .                 | LEVER ASSY., throttle control . . . . .                             | Outer  | 1 5844424 |
| 1953    | All P.G. . . . .                 | throttle valve . . . . .  |        | 1 3709012 |
| 1960    | All H.T. . . . .                 | Inside . . . . .  | Inside | 1 8619159 |
| 1948-56 | All H.T. exc. C.C. . . . (8.940) | PIN, manual control valve<br>shaft . . . . . (Grooved 1/16" x 1/2") | AR     | 455478    |
| 1953    | All P.G. . . . .                 | SEAL, lever shaft . . . . . (3/8" I.D. x 9/16" x 3/32" thk.)        | 1      | 3702648   |
| 1953    | All P.G. . . . .                 | SHIELD, lever shaft seal . . . . .                                  | 1      | 3702701   |

## Group 4.279 LEVER ASSY., TRANS. CONTROL VALVE

|         |                            |                         |        |           |
|---------|----------------------------|-------------------------|--------|-----------|
| 1948-50 | All H.T. . . . .           | inside detent . . . . . | 1      | 8611266   |
| 1951    | All H.T. . . . .           | inside detent . . . . . | 1      | 8611999   |
| 1952-56 | All H.T. exc. C.C. . . . . | inside detent . . . . . | 1      | 8614134   |
| 1956-59 | All C.C.-H.T. . . . .      | inside detent . . . . . | 1      | 8616240   |
| 1960    | All H.T. . . . .           | Inside . . . . .        | Inside | 1 8619153 |

## Group 4.282 PIN-SEAL AND WASHER PKG., INNER CONTROL LEVER

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . | SCREW, inside detent control lever . . . . . | 1 | 8615193 |
| 1960    | All H.T. . . . .           | SCREW, inside detent control lever . . . . . | 1 | 8619376 |

|         |                            |         |  |             |   |         |
|---------|----------------------------|---------|--|-------------|---|---------|
| 1956-60 | All C.C.-H.T. . . . .      | (4.223) | SEAL, manual shaft . . . . .                       | (9/16" LD.) | 1 | 8616280 |
| 1960    | All H.T. . . . .           |         | throttle shaft . . . . .                           |             | 1 | 8615481 |
| 1948-56 | All H.T. exc. C.C. . . . . |         | SEAL AND WASHER PKG., manual control shaft-        |             |   |         |
|         |                            |         | consists of seal, inner and outer washer . . . . . |             | 1 | 8610731 |
| 1956-59 | All C.C.-H.T. . . . .      |         | inner control levers . . . . .                     |             | 1 | 8616907 |
| 1956-59 | All C.C.-H.T. . . . .      |         | WASHER, case to detent plate-special . . . . .     |             | 1 | 8616450 |
| 1958    | All H.T. . . . .           |         | inner control lever-flat . . . . .                 |             | 1 | 8609585 |
| 1960    | All H.T. . . . .           |         | manual lever seal . . . . .                        |             | 1 | 8619320 |

## Group 4.286 LEVER, TRANS. THROTTLE CONTROL

|         |  |  |  |                        |         |        |
|---------|--|--|--|------------------------|---------|--------|
| 1948-54 | All H.T. . . . .                           |  | Outer  | 1                      | 8611315 |        |
| 1955-56 | All H.T.-2 B.C.-4 B.C. exc. C.C. . . . .   |  | Outer  | 1                      | 520694  |        |
| 1956-57 | All C.C.-H.T. exc. 2/4 B.C. & F.I. . . . . |  | Outer  | 1                      | 524496  |        |
| 1956    | All H.T.-2/4 B.C. exc. C.C. . . . .        |  | Outer  | 1                      | 522229  |        |
| 1956    | All C.C.-H.T.-2/4 B.C. . . . .             |  | Outer  | 1                      | 521523  |        |
| 1957    | All H.T.-F.I. . . . .                      |  | Outer  | 1                      | 528593  |        |
| 1958    | All H.T.-F.I. . . . .                      |  | Outer  | 1                      | 530495  |        |
| 1958    | All H.T. exc. F.I. . . . .                 |  | Outer  | 1                      | 529785  |        |
| 1959    | All H.T. . . . .                           |  | Outer  | 1                      | 533624  |        |
| 1960    | All H.T. . . . .                           |  | Outer  | 1                      | 8619467 |        |
| 1955-57 | All . . . . .                              |  | SCREW, trans. throttle control outer lever clamp . . . . . | (Spec. 1/4"-28x1-1/8") | 1       | 521151 |

## Group 4.290 TRANS. REVERSE BLOCKER PARTS

|         |                            |  |   |  |   |         |
|---------|----------------------------|--|---|--|---|---------|
| 1948-50 | All H.T. . . . .           |  | PISTON . . . . .                                |  | 1 | 8611768 |
| 1951-56 | All H.T. exc. C.C. . . . . |  | reverse blocker . . . . .                       |  | 1 | 8613177 |
| 1956-59 | All C.C.-H.T. . . . .      |  | BRACKET AND CRANK . . . . .                     |  | 1 | 8616272 |
| 1960    | All H.T. . . . .           |  | PIN, reverse blocker piston stop . . . . .      |  | 1 | 8619237 |
| 1948-51 | All H.T. . . . .           |  | retaining . . . . .                             |  | 1 | 8611760 |
| 1951-56 | All H.T. exc. C.C. . . . . |  | reverse blocker retaining . . . . .             |  | 1 | 8613173 |
| 1956-59 | All C.C.-H.T. . . . .      |  | SPRING, trans. reverse blocker piston . . . . . |  | 1 | 8616421 |
| 1960    | All H.T. . . . .           |  | control valve reverse blocker . . . . .         |  | 1 | 8619442 |
| 1951-56 | All H.T. exc. C.C. . . . . |  | reverse blocker . . . . .                       |  | 1 | 8613086 |
| 1956-59 | All C.C.-H.T. . . . .      |  |   |  | 1 | 8616191 |
| 1960    | All H.T. . . . .           |  |   |  | 1 | 8619382 |

## Group 4.290 TRANS. PARKING BRAKE PARTS

|         |                            |         |   |                  |   |         |
|---------|----------------------------|---------|---|------------------|---|---------|
| 1951    | All H.T. . . . .           |         | BRACKET ASSY. . . . .                       |                  | 1 | 8613506 |
| 1952-56 | All H.T. exc. C.C. . . . . |         |   |                  | 1 | 8614077 |
| 1956    | All C.C.-H.T. . . . .      |         |   |                  | 1 | 8616184 |
| 1957-59 | All H.T. . . . .           |         |   |                  | 1 | 8618967 |
| 1960    | All H.T. . . . .           |         |   |                  | 1 | 8619286 |
| 1956-57 | All C.C.-H.T. . . . .      |         | LEVER ASSY., trans. parking brake . . . . . |                  | 1 | 8616183 |
| 1958-59 | All H.T. . . . .           |         |   |                  | 1 | 8618422 |
| 1960    | All H.T. . . . .           |         |   |                  | 1 | 8619142 |
| 1956-57 | All C.C.-H.T. . . . .      |         | LINK, trans. parking brake . . . . .        |                  | 2 | 8616888 |
| 1958-60 | All H.T. . . . .           |         |   |                  | 2 | 8618425 |
| 1952-56 | All H.T. exc. C.C. . . . . | (8.939) | PIN, parking blocker piston . . . . .       |                  | 1 | 103679  |
| 1956-57 | All C.C.-H.T. . . . .      |         | parking brake clevis . . . . .              | (3/8" x 3/4")    | 3 | 8616136 |
| 1958-59 | All H.T. . . . .           |         | parking brake link clevis . . . . .         | (9/32" x 21/32") | 1 | 8618428 |
| 1958-59 | All H.T. . . . .           |         | parking brake pawl clevis . . . . .         | (9/32" x 1")     | 1 | 8618427 |

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1960    | All H.T. . . . .           | parking brake link clevis . . . . .              | 1 | 8619147 |
| 1960    | All H.T. . . . .           | parking brake pawl clevis . . . . .              | 1 | 8619146 |
| 1951    | All H.T. . . . .           | PISTON, parking blocker . . . . .                | 1 | 8611982 |
| 1952-56 | All H.T. exc. C.C. . . . . | RETAINER, parking blocker piston pin . . . . .   | 1 | 8614080 |
| 1952-56 | All H.T. exc. C.C. . . . . | parking brake bracket . . . . .                  | 1 | 8614082 |
| 1956-59 | All C.C.-H.T. . . . .      | SPACER, parking brake bracket . . . . .          | 1 | 8616885 |
| 1956-57 | All C.C.-H.T. . . . .      | SPRING, parking blocker piston release . . . . . | 1 | 8616185 |
| 1951    | All H.T. . . . .           |  | 1 | 8613811 |
| 1952-56 | All H.T. exc. C.C. . . . . |  | 1 | 8614081 |

## Group 4.293 ROLLER, TRANS. REVERSE SHIFTER CRANK

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-56 | All H.T. exc. C.C. . . . . |  | 1 | 8609594 |
|---------|----------------------------|--|---|---------|

## Group 4.294 ANCHOR, TRANS. REVERSE

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-50 | All H.T. . . . .           |  | 1 | 8609761 |
| 1951-56 | All H.T. exc. C.C. . . . . | trans. parking brake . . . . .                     | 1 | 8611929 |
| 1956-57 | All C.C.-H.T. . . . .      | trans. parking brake . . . . .                     | 1 | 8616143 |
| 1958-60 | All H.T. . . . .           | PAWL, trans. parking brake . . . . .               | 1 | 8619144 |
| 1948-50 | All H.T. . . . .           | BOLT, reverse anchor support . . . . .             | 1 | 8608996 |
| 1951-56 | All H.T. exc. C.C. . . . . | trans. parking brake pawl support . . . . .        | 1 | 8611961 |
| 1948-56 | All H.T. exc. C.C. . . . . | LOCK, reverse anchor support bolt . . . . .        | 1 | 8609022 |
| 1960    | All H.T. . . . .           | PIN, parking brake pawl . . . . .                  | 1 | 8619149 |
| 1956-59 | All C.C.-H.T. . . . .      | SHAFT, parking brake anchor pivot . . . . .        | 1 | 8616171 |
| 1956-59 | All C.C.-H.T. . . . .      | SPACER, parking brake anchor pivot shaft . . . . . | 1 | 8616164 |
| 1960    | All H.T. . . . .           | parking brake pawl . . . . .                       | 1 | 8619151 |

## Group 4.295 SPRING, TRANS. REVERSE ANCHOR RETRACTING

|         |                            |  |   |         |
|---------|----------------------------|--|---|---------|
| 1948-50 | All H.T. . . . .           |  | 1 | 8609130 |
| 1951-56 | All H.T. exc. C.C. . . . . | trans. parking brake anchor return . . . . . | 1 | 8613179 |
| 1956    | All C.C.-H.T. . . . .      | trans. parking brake lever . . . . .         | 1 | 8616186 |
| 1957-59 | All H.T. . . . .           | trans. parking brake lever . . . . .         | 1 | 8617881 |
| 1960    | All H.T. . . . .           |  | 1 | 8619152 |

## Group 4.301 SHAFT, TRANSMISSION SELECTOR SHIFT

|         |                          |  |   |         |
|---------|--------------------------|--|---|---------|
| 1940-54 | All S.T. . . . .         |  | 1 | 1312989 |
| 1955    | All L.H.D., S.T. . . . . |  | 1 | 1166449 |
| 1956-57 | All L.H.D., S.T. . . . . |  | 1 | 1308494 |

## Group 4.302 LEVER, TRANSMISSION SHIFT SELECTOR INNER

|         |                                  |   |   |         |
|---------|----------------------------------|---|---|---------|
| 1940-55 | All S.T. . . . .                 | shaft and lever . . . . .   | 1 | 1330676 |
| 1956-57 | All S.T. . . . .                 | shaft and lever . . . . .   | 1 | 1312622 |
| 1958-60 | All S.T. taxi, police & H.D.C. . | second and third . . . . .  | 1 | 3709343 |
| 1958-60 | All S.T. taxi, police & H.D.C. . | first and reverse . . . . .   | 1 | 3709344 |
| 1960    | All 4 SPD.-S.T. . . . .          | first and second shifter . . . . .  | 1 | 3744962 |
| 1960    | All 4 SPD.-S.T. . . . .          | third and fourth shifter . . . . .  | 1 | 3744963 |
| 1960    | All 4 SPD.-S.T. . . . .          | reverse shifter . . . . .   | 1 | 3772568 |
| 1940-57 | All S.T. . . . .                 | SEAL, selector lever shaft oil . . . . .  | 1 | 1166286 |
| 1940-57 | All S.T. . . . .                 | WASHER, selector lever shaft oil seal, plain . . . . . (Spec. 25/64" I.D. x 9/16" O.D.) | 1 | 1312581 |
| 1940-57 | All S.T. . . . . (8.928)         | spring type . . . . . (25/64" I.D. x 3/4" O.D.)   | 1 | 402547  |

## Group 4.303 FORK-YOKE, GEARSHIFT SECOND AND HIGH SHIFT

|         |   |   |   |         |
|---------|---|---|---|---------|
| 1939-55 | All S.T. . . . .                            | FORK . . . . .                              | 1 | 1307865 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | . . . . .                                   | 1 | 3785217 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | . . . . .                                   | 1 | 3709307 |
| 1960    | All 4 SPD.-S.T. . . . .                     | first and second-third and fourth . . . . . | 2 | 3746272 |
| 1960    | All 4 SPD.-S.T. . . . .                     | reverse . . . . .                           | 1 | 3743478 |
| 1956-57 | All S.T. . . . .                            | YOKE, second and third shifter . . . . .    | 1 | 1162293 |
|         |   | FORK (see Group 4.304 for use) . . . . .    |   | 3709308 |

## Group 4.304 FORK-YOKE, GEARSHIFT LOW AND REVERSE SHIFT

|         |   |   |   |         |
|---------|---|---|---|---------|
| 1939-55 | All S.T. . . . .                                    | FORK . . . . .                            | 1 | 1307864 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . .         | . . . . .                                 | 1 | 3731918 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . (4.303) | . . . . .                                 | 1 | 3709308 |
| 1956-57 | All S.T. . . . .                                    | YOKE, first and reverse shifter . . . . . | 1 | 1317457 |

## Group 4.309 SHAFT, TRANSMISSION LOW AND REVERSE SHIFT

|         |   |   |   |         |
|---------|---|---|---|---------|
| 1940-55 | All S.T. . . . .                            | . . . . . (7-3/16" long)  | 1 | 1312407 |
| 1956-57 | All S.T. . . . .                            | . . . . . (8-13/16" long)   | 1 | 1314508 |
| 1958    | All S.T. exc. taxi, police & H.D.C. . . . . | with plate and 15/16" long sleeve . . . . .                         | 1 | 3741350 |
| 1959    | All S.T. exc. H.D. . . . .                  | . . . . .   | 1 | 3755879 |
| 1940-55 | All S.T. . . . .                            | SHAFT, transmission second and high shift . . . . . (6-17/32" long) | 1 | 1334187 |
| 1956-57 | All S.T. . . . .                            | . . . . . (6-5/32" long)  | 1 | 1334188 |
| 1958    | All S.T. exc. taxi, police & H.D.C. . . . . | with plate and 1-1/2" long sleeve . . . . .                         | 1 | 3741354 |
| 1960    | All S.T. exc. taxi-police & H.D.C. . . . .  | first and reverse . . . . .   | 1 | 3741350 |
| 1959-60 | 23, 25, 27 All S.T. exc. H.D. . . . .       | second and third-w/plate . . . . .                                  | 1 | 3780653 |

## Group 4.311 SPRING, TRANSMISSION SHIFT FORK POPPET

|         |   |  |    |         |
|---------|---|--|----|---------|
| 1939-40 | All . . . . .   | . . . . .  | 2  | 1314658 |
| 1941-55 | All S.T. . . . .                                      | . . . . .  | 2  | 1320299 |
| 1956-57 | All S.T. . . . .                                      | . . . . .  | 2  | 1314658 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .                | shift lever poppet ball . . . (13/16" O.L.-7 active coils) | 1  | 3709310 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . .           | trans. cam detent . . . (1-1/8" long-14 coils)             | 1  | 3737068 |
| 1960    | All 4 SPD.-S.T. . . . .                               | detent ball . . . . .                                      | AR | 3709310 |
| 1960    | All 4 SPD.-S.T. . . . .                               | reverse detent ball . . . . .                              | 1  | 3773017 |
| 1932-57 | All S.T. . . . . (8.899)                              | BALL transmission shift shaft, steel . . . (3/8" dia.)     | 2  | 453593  |
| 1958-60 | All 3 SPD.-S.T. taxi, police & H.D.C. . . . . (8.899) | . . . . .  | 2  | 453593  |
| 1960    | All 4 SPD.-S.T. . . . . (8.899)                       | trans. detent . . . . .                                    | 3  | 453593  |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . .           | CAM trans. first and reverse detent . . . (one 1/4" hole)  | 1  | 3731914 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . .           | trans. second and third detent . . . . .                   | 1  | 3750558 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . (8.934)   | RING, trans. cam detent retainer . . . . .                 | 1  | 274612  |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . .           | SHAFT, trans. cam detent . . . . . (5/8" O.L.)             | 1  | 3731912 |

**Group 4.312 RING-ROLLER-SCREW-WASHER, TRANSMISSION SHIFT FORK**

|         |   |   |   |         |
|---------|---|---|---|---------|
| 1935-57 | All exc. 1935 Type A, S.T. . . . .                  | SCREW, headless cone point . . . (Spec. 3/8"-24 x 3/4")               | 4 | 1301275 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . (8.934) | RING, shift fork retaining . . . . .                                  | 2 | 274611  |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . .         | ROLLER, shift fork . . . . .  | 2 | 3731920 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . .         | WASHER, shift fork shaft . . . (3/16" I.D. x 5/8" O.D. x 1/32" thick) | 2 | 3731921 |

**Group 4.313 SEAL, SELECTOR SHAFT**

|         |                  |                            |   |         |
|---------|------------------|----------------------------|---|---------|
| 1939-57 | All S.T. . . . . | transmission end . . . . . | 1 | 1310194 |
|---------|------------------|----------------------------|---|---------|

**Group 4.314 LEVER, TRANSMISSION SELECTOR SHAFT SHIFT**

|         |                  |                           |   |         |
|---------|------------------|---------------------------|---|---------|
| 1939-55 | All S.T. . . . . | second and high . . . . . | 1 | 1308074 |
| 1956-57 | All S.T. . . . . | second and high . . . . . | 1 | 1313280 |

**Group 4.315 LEVER, TRANSMISSION SELECTOR SHAFT SHIFT**

|         |                          |                           |   |         |
|---------|--------------------------|---------------------------|---|---------|
| 1939-55 | All S.T. . . . .         | low and reverse . . . . . | 1 | 1308073 |
| 1956    | All S.T. . . . .         | low and reverse . . . . . | 1 | 1312615 |
| 1957    | All L.H.D., S.T. . . . . | .....                     | 1 | 1312615 |

**Group 4.317 RETAINER, TRANSMISSION REAR BEARING**

|         |   |   |   |         |
|---------|---|---|---|---------|
| 1948-49 | All H.T. . . . .                            | .....   | 1 | 8608768 |
| 1950    | All H.T. . . . .                            | .....   | 1 | 8611756 |
| 1949-54 | All S.T. . . . .                            | .....   | 1 | 1336377 |
| 1951-55 | All H.T. . . . .                            | .....   | 1 | 8611994 |
| 1955    | All S.T. . . . .                            | .....   | 1 | 1166528 |
| 1956-57 | All S.T. . . . .                            | .....   | 1 | 1170639 |
| 1956    | All H.T. exc. C.C. . . . .                  | .....   | 1 | 8617234 |
| 1956-58 | All C.C.-H.T. . . . .                       | .....   | 1 | 8616307 |
| 1958    | All S.T. exc. taxi, police & H.D.C. . . . . | .....   | 1 | 3741455 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | .....   | 1 | 3719075 |
| 1959-60 | All S.T. exc. taxi, police & H.D. . . . .   | .....   | 1 | 3741455 |
| 1959    | All H.T. . . . .                            | .....   | 1 | 8618764 |
| 1960    | All 4 SPD.-S.T. . . . .                     | .....   | 1 | 3771770 |
| 1960    | All 4 SPD.-S.T. . . . .                     | EXTENSION ASSY., trans. . . . .                         | 1 | 3771958 |
| 1960    | All H.T. . . . .                            | RETAINER AND PLUG PKG. . . . .                          | 1 | 8619916 |
| 1953    | AH P.G. . . . . (4.203)                     | SEAL, rear brg. supt. to case . . . . .                 | 1 | 3689826 |
| 1953    | All P.G. . . . .                            | SUPPORT ASSY., rear bearing . . . . .                   | 1 | 3706147 |
| 1960    | All 4 SPD.-S.T. . . . .                     | BOLT, rear bearing retainer . . . . .                   | 1 | 3774911 |
| 1948-50 | All H.T. . . . .                            | WASHER, trans. rear brg. ret. to support . . . (3/8")   | 4 | 1456254 |
| 1956-57 | All C.C.-H.T. . . . .                       | rear bearing retainer to case (13/32" I.D. x 3/4" O.D.) | 8 | 8616883 |

**Group 4.318 GASKET-SEAL, TRANSMISSION REAR BEARING RETAINER**

|         |                  |                  |   |         |
|---------|------------------|------------------|---|---------|
| 1939-54 | All S.T. . . . . | GASKET . . . . . | 1 | 1316970 |
| 1948-50 | All H.T. . . . . | .....            | 1 | 8608488 |

|         |   |   |   |         |
|---------|---|---|---|---------|
| 1951-56 | All H.T. exc. C.C. . . . .                  |   | 1 | 8611998 |
| 1955    | All S.T. . . . .                            |   | 1 | 1166445 |
| 1956-57 | All S.T. . . . .                            |   | 1 | 1170719 |
| 1956    | All C.C.-H.T. . . . .                       | rear extension housing to pump body . . . . .                                 | 1 | 8616348 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | rear extension . . . . . (5 holes 15/32" I.D.) . . . . . (5 holes 9/16" I.D.) | 1 | 3707172 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | rear bearing ret. to reverse clutch . . . . .                                 | 1 | 3709321 |
| 1957-60 | All H.T. . . . .                            | Front . . . . . Rear . . . . .  | 1 | 8618769 |
| 1960    | All 4 SPD.-S.T. . . . .                     | SEAL, transmission rear bearing retainer oil . . . . .                        | 1 | 3787721 |
| 1960    | All 4 SPD.-S.T. . . . .                     | trans. rev. unit rear brg. oil . . . . .                                      | 1 | 3787720 |
| 1939-54 | All S.T. . . . .                            | rear bearing oil . . . . .  | 1 | 502568  |
| 1948-50 | All H.T. . . . .                            | 1314707   | 1 | 3746212 |
| 1951-55 | All H.T. . . . .                            | 3706126   | 1 | 3706126 |
| 1953    | All P.G. . . . .                            | 520282  | 1 | 520282  |
| 1955-57 | All S.T. . . . .                            | 8618702   | 1 | 8618702 |
| 1956-60 | All H.T. . . . .                            |   | 1 | 3769588 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . |   | 1 | 3746212 |
| 1960    | All S.T. taxi, police & H.D.C. . . . .      |   | 1 | 3746212 |

## Group 4.335 SHIELD, TRANSMISSION REAR BEARING SPLASH

|         |                  |                 |   |        |
|---------|------------------|-----------------|---|--------|
| 1940-54 | All S.T. . . . . |                 | 1 | 509500 |
| 1955    | All S.T. . . . . | Inner . . . . . | 1 | 519819 |
| 1955-57 | All S.T. . . . . | Outer . . . . . | 1 | 519820 |
| 1956-57 | All S.T. . . . . | Inner . . . . . | 1 | 521831 |

## Group 4.337 GEAR, SHAFT AND SLEEVE ASSY., SPEEDOMETER DRIVEN

|         |                              |  |   |         |
|---------|------------------------------|--|---|---------|
| 1940-49 | All S.T. . . . .             | 20-7 ratio, 39-10 axle . . . . .                 | 1 | 503932  |
| 1940-49 | All S.T. . . . .             | 23-7 ratio, 41-9 axle . . . . .                  | 1 | 503935  |
| 1940-49 | All S.T. . . . .             | 21-7 ratio, 41-10 axle . . . . .                 | 1 | 503933  |
| 1940-49 | All S.T. . . . .             | 22-7 ratio, 43-10 axle . . . . .                 | 1 | 503934  |
| 1948-50 | 25 H.T. . . . .              | 19-7 ratio, 40-11 axle . . . . .                 | 1 | 510955  |
| 1948    | 26 H.T. . . . .              | 18-7 ratio, 40-11 axle . . . . .                 | 1 | 510956  |
| 1950-51 | All S.T. . . . .             | 20-7 ratio, 39-10 axle . . . . .                 | 1 | 513802  |
| 1950-51 | All S.T. . . . .             | 21-7 ratio, 41-10 axle . . . . .                 | 1 | 513803  |
| 1950-51 | All S.T. . . . .             | 22-7 ratio, 43-10 axle . . . . .                 | 1 | 513804  |
| 1950-51 | All S.T. . . . .             | 19-7 ratio, 40-11 axle . . . . .                 | 1 | 510955  |
| 1951-54 | All exc. export H.T. . . . . | 21-8 ratio, 40-11 axle . . . . .                 | 1 | 514866  |
| 1952-54 | All S.T. . . . .             | 20-7 ratio, 39-10 axle . . . . .                 | 1 | 516364  |
| 1952-54 | All S.T. . . . .             | 21-7 ratio, 41-10 axle . . . . .                 | 1 | 516363  |
| 1952-54 | All S.T. . . . .             | 22-7 ratio, 43-10 axle . . . . .                 | 1 | 516365  |
| 1952-54 | All S.T. . . . .             | 19-7 ratio, 40-11 axle . . . . .                 | 1 | 516366  |
| 1952-54 | All H.T. . . . .             | 18-8 ratio, 40-13 axle . . . . .                 | 1 | 515383  |
| 1952-54 | All H.T. . . . .             | 18-8 ratio, 40-13 axle, o.s. gear . . . . .      | 1 | 517321  |
| 1953-54 | All H.T. . . . .             | 20-8 ratio, 41-12 axle . . . . .                 | 1 | 517764  |
| 1953    | All P.G. . . . .             |  | 1 | 3704230 |
| 1954    | All H.T. . . . .             | 19-8 ratio, 42-13 axle . . . . .                 | 1 | 518433  |
| 1955    | All S.T. . . . .             | 20-7 ratio, 39-10 axle . . . . .                 | 1 | 519374  |
| 1955    | All S.T. . . . .             | 19-7 ratio, 40-11 axle . . . . .                 | 1 | 519373  |
| 1955-57 | All H.T. . . . .             | 18-8 ratio, 40-13 axle . . . . .                 | 1 | 519390  |
| 1955-57 | All H.T. . . . .             | 19-8 ratio, 42-13 axle . . . . .                 | 1 | 520737  |
| 1956    | All S.T. . . . .             | 20-7 ratio, 39-10 axle . . . . .                 | 1 | 522035  |
| 1957    | All S.T. . . . .             | 20-7 ratio, 39-10 axle-8:00-8:50 tires . . . . . | 1 | 522035  |
| 1956-57 | All S.T. . . . .             | 19-7 ratio, 40-11 axle . . . . .                 | 1 | 522036  |
| 1956-57 | All H.T. . . . .             | 20-8 ratio, 41-12 axle . . . . .                 | 1 | 519391  |

|         |   |   |   |         |
|---------|---|---|---|---------|
| 1957    | All S.T. . . . .                            | 17-7 ratio, 41-12 axle-8:50 tires . . . . .           | 1 | 524314  |
| 1957    | All S.T.-3/2 B.C. . . . .                   | 17-7 ratio, 40-13 & 42-13 axle . . . . .              | 1 | 524314  |
| 1957    | All S.T. . . . .                            | 18-7 ratio, 41-12 axle . . . . .                      | 1 | 524315  |
| 1958-60 | All H.T. . . . .                            | 18-8 ratio, 40-13 axle . . . . .                      | 1 | 529021  |
| 1958-60 | All H.T. . . . .                            | 19-8 ratio, 42-13 axle . . . . .                      | 1 | 529022  |
| 1958-60 | All S.T. taxi, police & H.D. . . . .        | 20-8 ratio, 41-12 axle . . . . .                      | 1 | 2368548 |
| 1958    | All S.T. taxi, police & H.D.C. . . . .      | 21-8 ratio, 40-11 axle . . . . .                      | 1 | 2368546 |
| 1958-60 | All S.T.-H.D.C. . . . .                     | 22-8 ratio, 39-10 axle-7.60 x 15 tires . . . . .      | 1 | 2358151 |
| 1959-60 | All S.T.-police . . . . .                   | 17-8 ratio, 40-13 axle-special calibrated . . . . .   | 1 | 2358149 |
| 1959-60 | All H.T.-police . . . . .                   | 17-8 ratio, 40-13 axle-special calibrated . . . . .   | 1 | S31709  |
| 1959-60 | All H.T. . . . .                            | 17-8 ratio, 43-15 axle . . . . .                      | 1 | 531709  |
| 1959-60 | All S.T. taxi, police & H.D. . . . .        | 18-8 ratio, 40-13 axle . . . . .                      | 1 | 2358150 |
| 1959-60 | All S.T.-police . . . . .                   | 18-8 ratio, 42-13 axle-special calibrated . . . . .   | 1 | 2358150 |
| 1959-60 | All H.T.-police . . . . .                   | 18-8 ratio, 42-13 axle-special calibrated . . . . .   | 1 | 529021  |
| 1959-60 | All S.T. taxi, police & H.D. . . . .        | 19-8 ratio, 42-13 axle . . . . .                      | 1 | 2380431 |
| 1959-60 | All S.T.-police . . . . .                   | 19-8 ratio, 41-12 axle-special calibrated . . . . .   | 1 | 2380431 |
| 1959-60 | All S.T.-T420A . . . . .                    | 21-8 ratio, 40-11 axle . . . . .                      | 1 | 2368546 |
| 1960    | All H.T. . . . .                            | 16-8 ratio, 43-16 axle . . . . .                      | 1 | 536634  |
| 1960    | 4 SPD.-S.T. . . . .                         | 21:8 ratio, 40:11 axle . . . . .                      | 1 | 3708142 |
| 1960    | B/W S.T. spec. order . . . . .              | 22:8 ratio, 39-10 axle . . . . .                      | 1 | 2358151 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | GEAR, speedometer driven-20-8 ratio, 41-12 axle . . . | 1 | 3708246 |
| 1958    | All S.T. exc. taxi, police & H.D.C. . . . . | 21-8 ratio, 40-11 axle . . . . .                      | 1 | 3708142 |
| 1959-60 | All S.T. taxi, police & H.D. . . . .        | 18-8 ratio, 40-13 axle . . . . .                      | 1 | 3756762 |
| 1959-60 | All S.T. taxi, police & H.D. . . . .        | 19-8 ratio, 42-13 axle . . . . .                      | 1 | 534117  |
| 1960    | All 4 SPD.-S.T. . . . .                     | RETAINER, speedometer driver gear sleeve . . . . .    | 1 | 535544  |

## Group 4.338 SEAL, SPEEDOMETER DRIVEN GEAR OIL

|         |   |   |   |         |
|---------|---|---|---|---------|
| 1955-57 | All . . . . .                             | "O" Ring type . . . . . (15/34" I.D.)                           | 1 | 565673  |
| 1958-60 | All S.T. exc. taxi, police & H.D. . . . . | ' O" Ring type . . . . . (11/16" I.D.)                          | 1 | 3708146 |
| 1958-60 | All S.T. exc. taxi, police & H.D. . . . . | FITTING, speedometer driven gear . . . (2-5/8" long)            | 1 | 3748533 |
| 1958-60 | All S.T. exc. taxi, police & H.D. . . . . | RETAINER, speedometer driven gear sleeve . . . . . (9/32" I.D.) | 1 | 3708148 |
| 1958-60 | All H.T. . . . .                          | RING, speedometer driven gear retainer-nylon . . . . .          | 1 | 529019  |

## Group 4.339 HEAD ASSEMBLY, SPEEDOMETER (MILES)

|         |                      |   |   |         |
|---------|----------------------|---|---|---------|
| 1949-50 | All . . . . .        | ..... . . . . .   | 1 | 1569877 |
| 1951-52 | All . . . . .        | ..... . . . . .   | 1 | 1580822 |
| 1953-54 | All . . . . .        | ..... . . . . .   | 1 | 1581326 |
| 1956    | All . . . . .        | ..... . . . . .   | 1 | 1584223 |
| 1957    | All . . . . .        | ..... . . . . .   | 1 | 1584487 |
| 1958    | All . . . . .        | exc. safeguard speedometer . . . . .                        | 1 | 1585453 |
| 1958    | All . . . . .        | safeguard speedometer . . . . .                             | 1 | 1585905 |
| 1958    | All police . . . . . | w/7.10-7.60 x 15 tires exc. 40-11 axle ratio . . . . .      | 1 | 1580138 |
| 1959    | All . . . . .        | exc. safeguard speedometer . . . . .                        | 1 | 1586407 |
| 1959    | All . . . . .        | w/safeguard speedometer . . . . .                           | 1 | 1586409 |
| 1959    | All police . . . . . | w/special calibrated police speedometer . . . . .           | 1 | 1587477 |
| 1960    | All . . . . .        | exc. safeguard and spec. eqpt. police speedometer . . . . . | 1 | 1589333 |
| 1960    | All . . . . .        | w/safeguard speedometer . . . . .                           | 1 | 1589346 |
| 1960    | All police . . . . . | w/special calibrated police speedometer . . . . .           | 1 | 1589347 |

**Group 4.342 CABLE KIT, SPEEDOMETER**

**Group 4.343 GEAR, SPEEDOMETER DRIVE**

|         |   |   |   |         |
|---------|---|---|---|---------|
| 1940-49 | All S.T. . . . .                          | with all axle ratios . . . . .                  | I | 503936  |
| 1948-50 | All H.T. . . . .                          | 7 teeth . . . . . (2" O.D. x 3/8" thick)        | I | 1315449 |
| 1950-57 | All S.T. . . . .                          | 7 teeth . . . . . (2" O.D. x 3/8" thick)        | I | 1315449 |
| 1958-60 | All S.T. exc. taxi, police & H.D. . . . . | 8 teeth . . . . . (1-3/4" O.D. x 39/64" thk.)   | I | 3708144 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .    | 8 teeth . . . . . (2-13/64" O.D. x 23/32" thk.) | I | 2357808 |
| 1960    | All 4 SPD.-S.T. . . . .                   | . . . . . (1-3/4" O.D. x 39/64" thick)          | I | 3708144 |
| 1960    | 4 SPD.-S.T. . . . .                       | w/39:10 & 40:11 axle ratio . . . . .            | I | 3708145 |

**Group 4.345 SPACER, SPEEDOMETER DRIVE GEAR**

## Group 4.351 GEAR, TRANSMISSION MAIN DRIVE

|         |   |                                 |   |         |
|---------|---|---------------------------------|---|---------|
| 1940-42 | P/6 taxi . . . . .                          |                                 | 1 | 1332892 |
| 1946-54 | All S.T. . . . .                            |                                 | 1 | 1332892 |
| 1955    | All S.T. . . . .                            |                                 | 1 | 1166444 |
| 1956    | All S.T. . . . .                            |                                 | 1 | 1170472 |
| 1957    | All S.T. . . . .                            |                                 | 1 | 1174860 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | w/synchronizer spring . . . . . | 1 | 3751420 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      |                                 | 1 | 2358433 |
| 1960    | All 4 SPD.-S.T. . . . .                     |                                 | 1 | 3743447 |

**Group 4.352 BEARING PACKAGE, TRANSMISSION MAIN SHAFT PILOT**

|         |   |   |    |         |
|---------|---|---|----|---------|
| 1939-57 | All S.T. . . . .                            | roller type . . . . .                             | 1  | 7450059 |
| 1937-38 | All . . . . .                               | BEARING-roller type . . . . .                     | 14 | 435844  |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | Front (3/16" dia.x33/64")                         | 14 | 435844  |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | Rear (1/8" x 1/2")                                | 24 | 7450247 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | main shaft front roller bearing . . . . .         | 14 | 2358434 |
| 1960    | All 4 SPD.-S.T. . . . .                     |   | 14 | 3743449 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | SPACER, main shaft front roller bearing . . . . . | 1  | 591851  |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | main shaft rear roller bearing . . . . .          | 1  | 591852  |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | main shaft rear roller bearing . . . . .          | 1  | 3750555 |

**Group 4.353 SPACER, MAIN SHAFT PILOT BEARING**

|         |  |   |   |         |
|---------|--|---|---|---------|
| 1948-54 | All H.T. . . . .                       | ..... . . . . .                                     | 1 | 511102  |
| 1955-56 | All H.T. exc. C.C. . . . .             | ..... . . . . .                                     | 1 | 518683  |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . . | ..... . . . . .                                     | 1 | 2358435 |
| 1939-57 | All S.T. . . . .                       | RING, transmission pilot bearing snap . . . . .     | 1 | 1298456 |
| 1939-57 | All S.T. . . . .                       | WASHER, main shaft pilot bearing retainer . . . . . | 1 | 1299317 |

**Group 4.354 SEAL, TRANSMISSION MAIN DRIVE GEAR OIL**

|         |                    |                          |   |        |
|---------|--------------------|--------------------------|---|--------|
| 1939-42 | P/6 taxi . . . . . | (1" I.D. x 1-7/16" O.D.) | 1 | 509217 |
| 1946-57 | All S.T. . . . .   | (1" I.D. x1-7/16" O.D.)  | 1 | 509217 |

**Group 4.355 BEARING, TRANSMISSION FRONT**

|         |  |   |   |        |
|---------|--|---|---|--------|
| 1936-57 | All . . . . .                                      | ball type . . . . .                               | 1 | 954379 |
| 1958-60 | All 3 SPD.-S.T. exc. taxi, police & H.D.C. . . . . | trans. main drive gear-ball type . . . . .        | 1 | 954998 |
| 1958-60 | All 3 SPD.-S.T. taxi, police & H.D.C. . . . .      | trans. main drive gear-ball type . . . . .        | 1 | 954127 |
| 1960    | All 4 SPD.-S.T. . . . .                            | trans. main drive gear clutch-ball type . . . . . | 1 | 907247 |

**Group 4.356 BOLT-RETAINER, TRANSMISSION MAIN DRIVE GEAR BEARING**

|         |   |                                  |   |         |
|---------|---|----------------------------------|---|---------|
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | BOLT, bearing retainer . . . . . | 4 | 591135  |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | RETAINER, bearing . . . . .      | 1 | 3741458 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | (4-11/16" O.D.x3-3/16" O.L.)     | 1 | 3709331 |
| 1960    | All 4 SPD.-S.T. . . . .                     | clutch gear . . . . .            | 1 | 3709331 |

**Group 4.357 NUT, TRANSMISSION MAIN DRIVE GEAR BEARING RETAINER**

|         |   |             |   |        |
|---------|---|-------------|---|--------|
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | (1-3/8"-12) | 1 | 591150 |
|---------|---|-------------|---|--------|

## Group 4.358 GASKET, TRANSMISSION MAIN DRIVE GEAR BEARING RETAINER

|         |   |                                  |            |         |
|---------|---|----------------------------------|------------|---------|
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | .....                            | 1          | 591022  |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | .....                            | (.010") AR | 3709317 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | .....                            | (.015") AR | 3709318 |
| 1960    | All 4 SPD.-S.T. . . . .                     | clutch gear bearing ret. . . . . | 1          | 3743481 |

## Group 4.374 SLINGER-WASHER, TRANSMISSION FRONT BEARING OIL

|         |  |  |   |         |
|---------|--|--|---|---------|
| 1939-42 | P/6 taxi . . . . .                     | SLINGER . . . . .                            | 1 | 1302020 |
| 1946-57 | All S.T. . . . .                       | .....  | 1 | 1302020 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . . | WASHER . . . . . (1-3/8" I.D. x 2-5/8" O.D.) | 1 | 3709322 |

## Group 4.376 RETAINER-RING-WASHER, TRANSMISSION FRONT BEARING

|         |   |   |                                 |         |         |
|---------|---|---|---------------------------------|---------|---------|
| 1937-57 | All S.T. . . . .                            | RETAINER, front bearing washer . . . . .          | 1                               | 1321312 |         |
| 1936-57 | All S.T. . . . .                            | .....   | 1                               | 2830049 |         |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | front bearing locating . . . . .                  | 1                               | 590849  |         |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | main drive gear bearing washer snap . . . (.087") | 1                               | 3709351 |         |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | .....   | (.090")                         | 1       | 3709352 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | .....   | (.093")                         | 1       | 3709353 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | .....   | (.096")                         | 1       | 3709354 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | .....   | (.099")                         | 1       | 3709355 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | .....   | (.102")                         | 1       | 3709356 |
| 1960    | All 4 SPD.-S.T. . . . .                     | .....   | (.087")                         | 1       | 3709351 |
| 1960    | All 4 SPD.-S.T. . . . .                     | .....   | (.090")                         | 1       | 3709352 |
| 1960    | All 4 SPD.-S.T. . . . .                     | .....   | (.093")                         | 1       | 3709353 |
| 1960    | All 4 SPD.-S.T. . . . .                     | .....   | (.096")                         | 1       | 3709354 |
| 1960    | All 4 SPD.-S.T. . . . .                     | .....   | (.099")                         | 1       | 3709355 |
| 1960    | All 4 SPD.-S.T. . . . .                     | .....   | (.102")                         | 1       | 3709356 |
| 1960    | All 4 SPD.-S.T. . . . .                     | clutch gear ret. . . . .                          | (.087")                         | 1       | 3709351 |
| 1960    | All 4 SPD.-S.T. . . . .                     | clutch gear ret. . . . .                          | (.090")                         | 1       | 3709355 |
| 1960    | All 4 SPD.-S.T. . . . .                     | clutch gear ret. . . . .                          | (.102")                         | 1       | 3709356 |
| 1960    | All 4 SPD.-S.T. . . . .                     | clutch gear bearing locating . . . . .            | 1                               | 954261  |         |
| 1939-54 | All S.T. . . . .                            | RING PACKAGE, transmission snap . . . . .         | 1                               | 509517  |         |
| 1937-57 | All S.T. . . . .                            | WASHER, front bearing retainer spring . . . . .   | 1                               | 1295397 |         |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | .....   | (1-25/64" I.D. x 1-13/16" O.D.) | 1       | 3709350 |
| 1960    | All 4 SPD.-S.T. . . . .                     | trans. clutch . . . . .                           | 1                               | 3709350 |         |

## Group 4.380 CLUTCH ASSY., TRANSMISSION SYNCHRONIZER

|         |   |                                  |   |         |
|---------|---|----------------------------------|---|---------|
| 1956-57 | All S.T. . . . .                            | .....                            | 1 | 1314644 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | second and third speed . . . . . | 1 | 3774720 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | .....                            | 1 | 3709345 |
| 1960    | All 4 SPD.-S.T. . . . .                     | first and second speed . . . . . | 1 | 3743456 |
| 1960    | All 4 SPD.-S.T. . . . .                     | third and fourth speed . . . . . | 1 | 3709345 |

## Group 4.383 RETAINER, TRANSMISSION SYNCHRONIZER DRUM

|         |   |  |   |         |
|---------|---|--|---|---------|
| 1938-55 | All S.T. . . . .                            | second and third speed . . . . .           | 2 | 1310248 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | synchronizer ring . . . . . (2-3/32" I.D.) | 2 | 3845202 |

|         |   |   |   |         |
|---------|---|---|---|---------|
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | RING, trans. synchronizer<br>clutch . . . . . (2-3/32" O.D. at small end)       | 2 | 3845039 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | synchronizer blocking . . . . . (2-13/16" I.D. x 3-7/32" O.D. w/3 inside slots) | 1 | 3709348 |
| 1960    | All 4 SPD.-S.T. . . . .                     | synchronizer blocking . . . . .   | 4 | 3709348 |
| 1960    | All 4 SPD.-S.T. . . . . (4.376)             | third and fourth synchronizer . . . . .   | 1 | 3709351 |

## Group 4.384 DRUM-PLATE-RING, TRANSMISSION SYNCHRONIZER

|         |   |                                     |   |         |
|---------|---|-------------------------------------|---|---------|
| 1940-55 | All S.T. . . . .                              | second and third speed . . . . .    | 2 | 1314659 |
| 1959-60 | All S.T.-taxi, police & H.D.C. . . . .        | PLATE, trans. shifting . . . . .    | 3 | 3709306 |
| 1960    | All 4 SPD.-S.T. . . . .                       | trans. shifting . . . . .           | 6 | 3709306 |
| 1958-60 | All S.T.-taxi-police & H.D.C. . . . . (4.376) | RING, clutch hub retainer . . . . . | 1 | 3709351 |

## Group 4.395 GEAR, TRANSMISSION MAIN SHAFT SECOND SPEED

|         |   |                               |   |         |
|---------|---|-------------------------------|---|---------|
| 1941-54 | All S.T. . . . .                            | .....                         | 1 | 1319471 |
| 1955    | All S.T. . . . .                            | .....                         | 1 | 1166485 |
| 1956    | All S.T. . . . .                            | .....                         | 1 | 1314645 |
| 1957    | All S.T. . . . .                            | .....                         | 1 | 1193094 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | w/energizing spring . . . . . | 1 | 3737447 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | w/bushing . . . . .           | 1 | 2358437 |
| 1960    | All 4 SPD.-S.T. . . . .                     | ..... (32 teeth-4-1/2" O.D.)  | 1 | 3743455 |

## Group 4.396 BUSHING, TRANS. MAIN SHAFT SECOND SPEED GEAR

|      |                  |       |   |         |
|------|------------------|-------|---|---------|
| 1956 | All S.T. . . . . | ..... | 1 | 1298873 |
| 1957 | All S.T. . . . . | ..... | 1 | 1174850 |

## Group 4.397 RING, MAIN SHAFT SECOND SPEED SLEEVE SNAP

|         |                          |  |   |         |
|---------|--------------------------|--|---|---------|
| 1936-53 | All . . . . .            | .....  | 1 | 1287260 |
| 1954    | All S.T. . . . . (4.376) | use w/1166418 shaft . . . . .                      | 1 | 1321312 |
| 1955    | All S.T. . . . . (4.376) | .....  | 1 | 1321312 |
| 1956    | All S.T. . . . .         | .....  | 1 | 1298945 |
| 1956    | All S.T. . . . .         | main shaft spacer . . . . .                        | 1 | 1309249 |
| 1957    | All S.T. . . . .         | second speed gear thrust washer retainer . . . . . | 1 | 1174814 |
| 1957    | All S.T. . . . .         | SPACER, thrust washer retainer ring . . . . .      | 1 | 1174841 |

## Group 4.398 WASHER-BEARING, TRANS. SECOND SPEED GEAR THRUST

|         |   |  |   |         |
|---------|---|--|---|---------|
| 1936-55 | All . . . . .                               | .....  | 1 | 1287808 |
| 1956    | All S.T. . . . .                            | .....  | 1 | 1298913 |
| 1957    | All S.T. . . . .                            | .....  | 2 | 1174810 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | .... (1-3/16" I.D. x 1-25/32" O.D. x 3/16" thick)                    | 1 | 3736753 |
| 1960    | All 4 SPD.-S.T. . . . .                     | BEARING, trans. second speed . . . . . (1-27/32" I.D. x 2-1/2" O.D.) | 1 | 457096  |

## Group 4.403 SHAFT, TRANSMISSION MAIN

|         |   |   |   |         |
|---------|---|---|---|---------|
| 1939-48 | All exc. 1939 26 S.T. . . . .               | ..... (12-9/16" over-all)   | 1 | 1308377 |
| 1949-54 | All S.T. . . . .                            | use w/1321312 ring . . . . .  | 1 | 1166418 |
| 1955    | All S.T. . . . .                            | .....   | 1 | 1166443 |
| 1956    | All S.T. . . . .                            | .....   | 1 | 1170539 |
| 1957    | All S.T. . . . .                            | .....   | 1 | 1174843 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | .....   | 1 | 3751499 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | .....   | 1 | 2358438 |
| 1960    | All 4 SPD.-S.T. . . . .                     | .....   | 1 | 3743450 |
| 1953    | All P.G. . . . .                            | EXTENSION ASSY., main shaft-w/speedo. gear . . . . .                        | 1 | 3703246 |
| 1953    | All P.G. . . . .                            | WASHER, main shaft extension-<br>special . . . . . (13/32" I.D., x 1" O.D.) | 1 | 3706113 |
| 1953    | All P.G. . . . .                            | rear brg. to main shaft ext. . (1" I.D. x 1-3/8" O.D.)                      | 1 | 518922  |
| 1953    | All P.G. . . . . (8.931)                    | LOCK WASHER, main shaft extension-<br>special . . . . . (3/8 lock)          | 1 | 120382  |

## Group 4.404 RING-WASHER, TRANSMISSION MAIN SHAFT TO UNIVERSAL JOINT

|         |  |   |   |         |
|---------|--|---|---|---------|
| 1949-55 | All S.T. . . . .                       | RING, trans. frt. U/J stop snap . . . . . | 1 | 1333886 |
| 1939-54 | All S.T. . . . .                       | WASHER PKG., main shaft . . . . .         | 1 | 509518  |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . . | companion flange . . . . .                | 1 | 591472  |

## Group 4.405 BOLT, TRANS. MAIN SHAFT EXTENSION

|      |                  |   |   |         |
|------|------------------|---|---|---------|
| 1953 | All P.G. . . . . | ext. to main shaft . . . . . (3/8"-24 x 1-1/4") | 1 | 3690869 |
|------|------------------|---|---|---------|

## Group 4.406 WASHER, TRANSMISSION MAIN SHAFT THRUST

|         |                  |                                     |   |         |
|---------|------------------|-------------------------------------|---|---------|
| 1939-55 | All S.T. . . . . | ..... (1-3/16" I.D., x 1-3/4" O.D.) | 1 | 1308347 |
|---------|------------------|-------------------------------------|---|---------|

## Group 4.408 BEARING, TRANSMISSION REAR

|         |  |   |   |         |
|---------|--|---|---|---------|
| 1932-55 | All S.T. . . . .                                   | main shaft-ball type . . . . .              | 1 | 954387  |
| 1948-50 | All H.T. . . . .                                   | output shaft-ball type . . . . .            | 1 | 906883  |
| 1951-55 | All H.T. . . . .                                   | output shaft-ball type . . . . .            | 1 | 903006  |
| 1956-57 | All S.T. . . . .                                   | main shaft-ball type . . . . .              | 1 | 954382  |
| 1956-60 | All H.T. . . . .                                   | output shaft-ball type . . . . .            | 1 | 906883  |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . .        | main shaft-ball type . . . . .              | 1 | 954997  |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .             | main shaft-ball type . . . . .              | 1 | 903307  |
| 1960    | All 4 SPD.-S.T. . . . . (4.355)                    | main shaft-ball type . . . . .              | 1 | 907247  |
| 1948-50 | All H.T. . . . .                                   | BUSHING, rear bearing retainer . . . . .    | 1 | 8618166 |
| 1951-55 | All H.T. . . . .                                   | .....                                       | 1 | 8618160 |
| 1955-57 | All S.T. . . . .                                   | .....                                       | 1 | 522976  |
| 1956    | All H.T. exc. C.C. . . . .                         | .....                                       | 1 | 8618134 |
| 1956-60 | All C.C.-H.T. . . . .                              | .....                                       | 1 | 8619943 |
| 1958-60 | All 3 SPD.-S.T. exc. taxi, police & H.D.C. . . . . | ..... (1-1/2" I.D., x 1-5/8" O.D.)          | 1 | 3786292 |
| 1960    | All 4 SPD.-S.T. . . . .                            | BEARING (see Group 4.203 for use) . . . . . | 1 | 3786292 |
|         |  |   |   | 903205  |

## Group 4.409 WASHER, TRANSMISSION BEARING SUPPORT TO CASE

|      |                  |         |   |        |
|------|------------------|---------|---|--------|
| 1953 | All P.G. . . . . | (8.931) | 6 | 120382 |
|------|------------------|---------|---|--------|

## Group 4.412 RING, TRANSMISSION REAR BEARING SNAP

|         |   |         |  |                   |         |         |
|---------|---|---------|--|-------------------|---------|---------|
| 1936-55 | All . . . . .                               |         | Front  | 1                 | 1258832 |         |
| 1939-57 | All S.T. . . . .                            |         | Rear   | 1                 | 1308271 |         |
| 1948-50 | All H.T. . . . .                            | (4.128) |  | 1                 | 8607299 |         |
| 1950-55 | All H.T. . . . .                            | (4.128) | retainer ring-horseshoe type . . . . .           | 1                 | 8612215 |         |
| 1951-55 | All H.T. . . . .                            | (4.128) | rear bearing to retainer . . . . .               | (1/16" x 2-9/32") | 1       | 8612243 |
| 1956    | All H.T. . . . .                            | (4.128) | rear bearing to shaft . . . . .                  | (1/16" x 1-1/16") | 1       | 8614188 |
| 1956-60 | All H.T. . . . .                            | (4.128) | rear bearing to retainer . . . . .               | (1/16" x 2-9/16") | 1       | 8614096 |
| 1956-58 | All C.C.-H.T. . . . .                       | (4.128) | rear bearing to shaft . . . . .                  | (3/32" x 1-9/32") | 1       | 8614188 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . |         | rear bearing to cover . . . . .                  |                   | 1       | 8614188 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . |         | rear bearing to case . . . . .                   | (2-11/16" I.D.)   | 1       | 3707174 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . |         | rear bearing to shaft . . . . .                  | (.087" thick)     | 1       | 3707188 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . |         | rear bearing to shaft . . . . .                  | (.090" thick)     | 1       | 3707189 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . |         | rear bearing to shaft . . . . .                  | (.093" thick)     | 1       | 3707190 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . |         | rear bearing to shaft . . . . .                  | (.096" thick)     | 1       | 3707191 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      |         | rear bearing to shaft . . . . .                  | (.088" thick)     | 1       | 3709301 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      |         | rear bearing to shaft . . . . .                  | (.091" thick)     | 1       | 3709302 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      |         | rear bearing to shaft . . . . .                  | (.094" thick)     | 1       | 3709303 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      |         | rear bearing to shaft . . . . .                  | (.097" thick)     | 1       | 3709304 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      |         | rear bearing to shaft . . . . .                  | (.100" thick)     | 1       | 3709305 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      |         | rear bearing to retainer . . . . .               |                   | 1       | 531772  |
| 1959-60 | All H.T. . . . .                            | (4.128) | rear bearing to reverse clutch housing . . . . . |                   | 1       | 8614188 |
| 1960    | All 4 SPD.-S.T. . . . .                     |         | rear bearing locating . . . . .                  |                   | 1       | 3725439 |
|         |   |         | RING (See Group 4.376 for use) . . . . .         |                   |         | 954261  |

## group 4.413 SPRING, TRANSMISSION SYNCHRONIZER DETENT

|         |   |  |                                   |   |         |
|---------|---|--|-----------------------------------|---|---------|
| 1956-57 | All S.T. . . . .                            |  |                                   | 3 | 1314727 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . |  | synchronizer energizing . . . . . | 2 | 3737448 |
| 1959-60 | All S.T.-taxi, police & H.D.C. . . . .      |  |                                   | 2 | 3709349 |
| 1960    | All 4 SPD.-S.T. . . . .                     |  |                                   | 4 | 3709349 |

## Group 4.414 SLEEVE, SECOND AND HIGH SLIDING

|         |                  |  |  |   |         |
|---------|------------------|--|--|---|---------|
| 1939-55 | All S.T. . . . . |  |  | 1 | 1307805 |
|---------|------------------|--|--|---|---------|

## Group 4.415 GEAR, TRANS. HIGH SPEED SLIDING

|      |                         |  |                                 |  |   |         |
|------|-------------------------|--|---------------------------------|--|---|---------|
| 1960 | All 4 SPD.-S.T. . . . . |  | third speed-w/bushing . . . . . |  | 1 | 3743452 |
|------|-------------------------|--|---------------------------------|--|---|---------|

## Group 4.416 RETAINER, LOW AND REVERSE SLIDING GEAR

|         |                  |  |                               |  |   |         |
|---------|------------------|--|-------------------------------|--|---|---------|
| 1956-57 | All S.T. . . . . |  | (1-1/2" I.D. x 1-13/16" O.D.) |  | 1 | 1298915 |
|---------|------------------|--|-------------------------------|--|---|---------|

## Group 4.417 GEAR, LOW AND REVERSE SLIDING

|         |   |             |  |   |         |
|---------|---|-------------|--|---|---------|
| 1939-54 | All S.T. . . . .                            |             |  | 1 | 1307764 |
| 1956    | All S.T. . . . .                            |             |  | 1 | 1319384 |
| 1955    | All S.T. . . . .                            |             |  | 1 | 1166484 |
| 1957    | All S.T. . . . .                            |             |  | 1 | 1179182 |
| 1958    | All S.T. exc. taxi, police & H.D.C. . . . . |             |  | 1 | 3725646 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      |             |  | 1 | 2358439 |
| 1959-60 | All S.T. exc. taxi, police & H.D. . . . .   |             |  | 1 | 3760845 |
| 1960    | All 4 SPD.-S.T. . . . .                     | first speed |  | 1 | 3743458 |
| 1960    | All 4 SPD.-S.T. . . . .                     | reverse     |  | 1 | 3774912 |

## Group 4.419 SLEEVE-WASHER, TRANS. FIRST GEAR

|      |                         |                                 |  |   |         |
|------|-------------------------|---------------------------------|--|---|---------|
| 1960 | All 4 SPD.-S.T. . . . . |                                 |  | 1 | 3743459 |
| 1960 | All 4 SPD.-S.T. . . . . | WASHER, first speed gear-thrust |  | 1 | 3743460 |

## Group 4.421 GEAR PKG., TRANSMISSION COUNTERSHAFT

|         |   |   |  |   |         |
|---------|---|---|--|---|---------|
| 1939    | All . . . . .                               |   |  | 1 | 510848  |
| 1940-54 | All S.T. . . . .                            | consists of 1-1310985 gear and 2-1309089 washer . . . |  | 1 | 510849  |
| 1955    | All S.T. . . . .                            | GEAR, trans. countershaft . . . . .                   |  | 1 | 1166425 |
| 1956    | All S.T. . . . .                            |   |  | 1 | 1319382 |
| 1957    | All S.T. . . . .                            |   |  | 1 | 1189189 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . |   |  | 1 | 3729696 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      |   |  | 1 | 2358436 |
| 1960    | All 4 SPD.-S.T. . . . .                     |   |  | 1 | 3746271 |

## Group 4.422 BEARING PKG., TRANSMISSION COUNTERSHAFT GEAR

|         |   |   |                |    |         |
|---------|---|---|----------------|----|---------|
| 1940-55 | All S.T. . . . .                            | consists of 50 rollers . . . . .              | Front and rear | 1  | 1394874 |
| 1956-57 | All S.T. . . . .                            | consists of 52 rollers . . . . .              | Front and rear | 1  | 1394873 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | BEARING, trans. countershaft-roller . . . . . |                | 50 | 435847  |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | countershaft-roller . . . . .                 | (3/4" O.L.)    | 80 | 3709328 |
| 1960    | All 4 SPD.-S.T. . . . .                     | roller type . . . . .                         |                | 80 | 3709328 |
|         |   | WASHER (see Group 4.423 for use) . . . . .    |                |    | 3737814 |
|         |   | WASHER (see Group 4.423 for use) . . . . .    |                |    | 3709324 |
|         |   | SPACER (see Group 4.426 for use) . . . . .    |                |    | 3709323 |

## Group 4.423 WASHER, COUNTER GEAR BEARING RETAINER

|         |   |  |       |   |         |
|---------|---|--|-------|---|---------|
| 1940-55 | All S.T. . . . .                                    |  | Outer | 2 | 1315274 |
| 1941-55 | All S.T. . . . .                                    |  | Inner | 2 | 1319014 |
| 1956-57 | All S.T. . . . .                                    |  | Outer | 2 | 1298451 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . (4.422) |  |       |   |         |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . . (4.422)      | (7/8" I.D. x 1-5/32" O.D.)                 |       | 2 | 3737814 |
|         |   |  |       |   |         |
|         |   | (7/8" I.D. x 1-5/32" O.D. x 1/16" thk.)    |       | 4 | 3709324 |
| 1960    | All 4 SPD.-S.T. . . . . (4.422)                     | counter gear bearing . . . . .             |       | 6 | 3709324 |
| 1960    | All 4 SPD.-S.T. . . . .                             |  |       | 2 | 3740819 |
|         |   | WASHER (see Group 4.442 for use) . . . . . |       |   | 3740819 |
|         |   | WASHER (see Group 4.442 for use) . . . . . |       |   | 3709325 |
|         |   | WASHER (see Group 4.442 for use) . . . . . |       |   | 3709326 |
|         |   | WASHER (see Group 4.442 for use) . . . . . |       |   | 3709327 |

## Group 4.426 SPACER, TRANSMISSION COUNTERSHAFT BEARING

|         |  |   |                           |   |         |
|---------|--|---|---------------------------|---|---------|
| 1941-55 | All S.T. . . . .                       | inside gear . . . . .                         | (4-7/8" long)             | 1 | 1319013 |
| 1956-57 | All S.T. . . . .                       | inside gear . . . . .                         | (4-31/32" long)           | 1 | 1331664 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . . | (4.422)                                       | (4-5/8" long)             | 1 | 3709323 |
| 1960    | All 4 SPD.-S.T. . . . .                | (4.422)                                       |                           | 1 | 3709323 |
| 1956-57 | All S.T. . . . .                       | WASHER, countershaft bearing spacer . . . . . | (61/64" I.D.xL-1/8" O.D.) | 2 | 1331663 |

## Group 4.428 COUNTERSHAFT, TRANSMISSION

|         |   |         |                            |   |         |
|---------|---|---------|----------------------------|---|---------|
| 1939-55 | All S.T. . . . .                            |         | (8-1/16" long)             | 1 | 1307848 |
| 1956-57 | All S.T. . . . .                            |         | (9-23/64" long)            | 1 | 1298459 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | (4.435) | (7-1/8" long)              | 1 | 3707179 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | (8.960) | (7/8" dia. x 9-7/16" O.L.) | 1 | 3709300 |
| 1960    | All 4 SPD.-S.T. . . . .                     |         |                            | 1 | 3709300 |

## Group 4.429 PIN, TRANSMISSION COUNTERSHAFT GEAR

|         |                                       |         |               |   |        |
|---------|---------------------------------------|---------|---------------|---|--------|
| 1956-57 | All S.T. exc. taxi & police . . . . . | (4.435) | (1/4" x 3/4") | 1 | 590832 |
| 1960    | All S.T.-taxi-police & H.D.C. . . . . | (8.960) | (1/8" x 5/8") | 1 | 103905 |
| 1960    | All 4 SPD.-S.T. . . . .               | (8.960) |               | 1 | 103905 |

## Group 4.430 GEAR, REVERSE IDLER

|         |  |  |       |   |         |
|---------|--|--|-------|---|---------|
| 1939-55 | All S.T. . . . .                       |  |       | 1 | 1307851 |
| 1956-57 | All S.T. . . . .                       |  |       | 1 | 1189187 |
| 1958-60 | All S.T. exc. taxi, police & H.D.      |  |       | 1 | 3759842 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . . |  |       | 1 | 2358431 |
| 1959    | All S.T. exc. H.D. . . . .             |  |       | 1 | 3759842 |
| 1960    | All 4 SPD.-S.T. . . . .                |  | Front | 1 | 3774904 |
| 1960    | All 4 SPD.-S.T. . . . .                |  | Rear  | 1 | 3774905 |

## Group 4.431 BUSHING, REVERSE IDLER GEAR

|         |   |  |                                       |   |         |
|---------|---|--|---------------------------------------|---|---------|
| 1939-55 | All S.T. . . . .                            |  |                                       | 2 | 1307898 |
| 1956-57 | All S.T. . . . .                            |  |                                       | 2 | 553119  |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . |  | BEARING, reverse idler gear . . . . . | 1 | 457202  |

## Group 4.433 SHAFT, REVERSE IDLER GEAR

|         |   |         |                            |   |         |
|---------|---|---------|----------------------------|---|---------|
| 1939-55 | All S.T. . . . .                            |         | (4-17/32" long)            | 1 | 1307847 |
| 1956-57 | All S.T. . . . .                            |         | (5-7/32" long)             | 1 | 1308185 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . | (4.435) | (3/4" dia. x 4-7/32" long) | 1 | 590831  |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . .      | (8.960) | (7/8" dia. x 2-1/2" O.L.)  | 1 | 3709309 |
| 1960    | All 4 SPD.-S.T. . . . .                     |         |                            | 1 | 3746277 |

## Group 4.435 PIN-KEY-RING, REVERSE IDLER SHAFT LOCK

|         |   |   |               |  |  |   |         |
|---------|---|---|---------------|--|--|---|---------|
| 1940-54 | All S.T. . . . .                              |   |               |  |  | 1 | 590832  |
| 1956-57 | All S.T. . . . .                              |   |               |  |  | 1 | 590832  |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . .   |   |               |  |  | 1 | 590832  |
| 1960    | All S.T.-taxi-police & H.D.C. . . . . (8.960) | KEY, reverse idler shaft . . . . .          | (1/8" x 5/8") |  |  | 1 | 103905  |
| 1960    | All 4 SPD.-S.T. . . . . (8.960)               |   |               |  |  | 1 | 103905  |
| 1960    | All 4 SPD.-S.T. . . . .                       | RING, reverse idler front gear ret. . . . . |               |  |  | 1 | 3774910 |

## Group 4.437 WASHER, REVERSE IDLER GEAR THRUST

|         |   |  |  |  |       |   |         |
|---------|---|--|--|--|-------|---|---------|
| 1939-55 | All S.T. . . . .                            |  |  |  |       | 2 | 1307850 |
| 1956-57 | All S.T. . . . .                            |  |  |  |       | 2 | 1409103 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . |  |  |  | Front | 1 | 591091  |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . |  |  |  | Rear  | 1 | 3746442 |
| 1960    | All 4 SPD.-S.T. . . . .                     |  |  |  | Front | 1 | 3774909 |
| 1960    | All 4 SPD.-S.T. . . . . (4.423)             |  |  |  |       | 2 | 3740819 |

## Group 4.442 WASHER, TRANSMISSION COUNTERSHAFT THRUST

|         |   |                        |   |                                 |            |   |         |
|---------|---|------------------------|---|---------------------------------|------------|---|---------|
| 1939    | All . . . . . (4.437)                               |                        |   |                                 |            | 2 | 1307850 |
| 1940-55 | All St. . . . .                                     |                        |   |                                 |            | 2 | 1309089 |
| 1956-57 | All S.T. . . . .                                    |                        |   |                                 | Front      | 1 | 1298444 |
| 1956    | All S.T. . . . .                                    |                        |   |                                 | Rear-inner | 1 | 1298439 |
| 1956    | All S.T. . . . .                                    |                        |   |                                 | Rear-outer | 1 | 1298440 |
| 1957    | All S.T. . . . .                                    |                        |   |                                 | Rear-inner | 1 | 1178267 |
| 1957    | All S.T. . . . .                                    |                        |   |                                 | Rear-outer | 1 | 1178268 |
| 1957    | All S.T. . . . .                                    |                        |   |                                 | Rear       | 1 | 1180482 |
| 1958-60 | All S.T. exc. taxi, police & H.D.C. . . . . (4.423) |                        | (15/16" I.D. x 1-5/8" O.D. x 1/32" thick) |                                 |            | 2 | 3740819 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . . (4.423)      |                        |   | Front (7/8" I.D. x 2-5/8" O.D.) |            | 1 | 3709325 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . . (4.423)      | w/oil grooves . . .    | Rear (7/8" I.D. x 2-1/8" O.D.)            |                                 |            | 1 | 3709326 |
| 1958-60 | All S.T. taxi, police & H.D.C. . . . . (4.423)      | less oil grooves . . . | Rear (7/8" I.D. x 2-1/8" O.D.)            |                                 |            | 1 | 3709327 |
| 1960    | All 4 SPD.-S.T. . . . . (4.423)                     |                        |   |                                 |            | 2 | 3740819 |

## Group 4.589 PARKING BRAKE WARNING LAMP PARTS

|         |                        |   |  |  |  |   |         |
|---------|------------------------|---|--|--|--|---|---------|
| 1952-54 | All . . . . .          | FLASHER . . . . .                                       |  |  |  | 1 | 516592  |
| 1955-60 | All . . . . .          |   |  |  |  | 1 | 562728  |
| 1952    | All . . . . . (10.275) | SWITCH ASSY. . . . .                                    |  |  |  | 1 | 510963  |
| 1953-54 | All . . . . .          |   |  |  |  | 1 | 1998010 |
| 1955-56 | All . . . . .          |   |  |  |  | 1 | 1998091 |
| 1957    | All . . . . .          |   |  |  |  | 1 | 524451  |
| 1958    | All . . . . .          |   |  |  |  | 1 | 530479  |
| 1959-60 | All . . . . .          | SWITCH AND WIRE ASSY. . . . .                           |  |  |  | 1 | 533210  |
| 1959-60 | All . . . . .          | SOCKET AND WIRE ASSY. . . . .                           |  |  |  | 1 | 533128  |
| 1953-54 | All . . . . .          | HOUSING ASSY., w/lens . . . . .                         |  |  |  | 1 | 517975  |
| 1955-57 | All . . . . .          | LENS . . . . .  |  |  |  | 1 | 563762  |
| 1958-60 | All . . . . .          | with bezel . . . . .                                    |  |  |  | 1 | 529798  |
| 1958-60 | All . . . . .          | RETAINER, warning lamp lens and bezel . . . . .         |  |  |  | 1 | 529799  |
| 1958-60 | All . . . . .          | SPRING, warning lamp lens and bezel retaining . . . . . |  |  |  | 1 | 529759  |

## Group 4.591 LEVER-ROD ASSEMBLY, PARKING BRAKE L.H.D.

|         |            |  |   |        |
|---------|------------|--|---|--------|
| 1939-40 | 26         | LEVER . . . . .  | 1 | 504465 |
| 1941-47 | All        | . . . . .  | 1 | 505343 |
| 1948    | All        | . . . . .  | 1 | 511033 |
| 1957    | All L.H.D. | foot operated . . . . .  | 1 | 524372 |
| 1958    | All        | . . . . .  | 1 | 529512 |
| 1959    | All        | . . . . .  | 1 | 536833 |
| 1960    | All        | . . . . .  | 1 | 536833 |
| 1955-56 | All        | HANDLE, parking brake pull rod-plastic . . . . .                             | 1 | 522696 |
| 1955-56 | All        | PIN, hand brake pull rod . . . . . (5/32" x 7/16")                           | 1 | 456636 |
| 1949-52 | All        | ROD ASSY., hand brake pull . . . . .   | 1 | 516594 |
| 1953-54 | All        | w/black handle . . . . .   | 1 | 516996 |
| 1953    | All        | w/chrome handle-less cable . . . . .   | 1 | 516193 |
| 1954    | All S.D.   | w/beige handle . . . . .   | 1 | 517961 |
| 1954    | All SD     | w/red handle . . . . .   | 1 | 517962 |
| 1954    | All SD     | w/yellow handle . . . . .  | 1 | 517963 |
| 1955-56 | All        | black-w/white handle . . . . .   | 1 | 522565 |
| 1955    | All        | brown-w/chrome handle . . . . .  | 1 | 520404 |
| 1953-56 | All        | SCREW, hand brake pull rod to instl. panel-special . . . . . (5/16"-24x5/8") | 2 | 516214 |

## Group 4.595 PAWL, HAND BRAKE LEVER

|         |            |  |   |         |
|---------|------------|--|---|---------|
| 1940-48 | All        | for Types G, I and K levers . . . . .                      | 1 | 504544  |
| 1941-47 | All        | for Type L lever . . . . .                                 | 1 | 506605  |
| 1949-52 | All        | pull rod-w/Type A rod . . . . .                            | 2 | 3687878 |
| 1952    | All L.H.D. | pull rod-w/Type C rod . . . . .                            | 2 | 516197  |
| 1953-56 | All L.H.D. | pull rod-w/Type D rod . . . . .                            | 1 | 516196  |
| 1953-56 | All L.H.D. | pull rod-w/Type E rod . . . . .                            | 2 | 516197  |
| 1940-48 | All        | SLEEVE, brake lever pawl, for Type G and I lever . . . . . | 1 | 504545  |

## Group 4.596 RIVET, HAND BRAKE LEVER PAWL

|         |            |                          |   |        |
|---------|------------|--------------------------|---|--------|
| 1952    | All L.H.D. | for Type C rod . . . . . | 2 | 516237 |
| 1953-56 | All L.H.D. | for Type E rod . . . . . | 2 | 516237 |

## Group 4.597 SPRING, HAND BRAKE LEVER PAWL

|         |                     |  |   |         |
|---------|---------------------|--|---|---------|
| 1949-52 | All                 | pull rod pawl-                                   |   |         |
|         |                     | w/Type A rod . . . . . (5/16" O.D.-2-1/2" coils) | 2 | 3687883 |
| 1952-56 | All L.H.D.          | pull rod pawl-w/Type C and E rod . . . . .       | 2 | 516226  |
| 1953-56 | All                 | pull rod pawl-w/Type D rod . . . . .             | 1 | 516228  |
| 1937-38 | All                 | SPRING, hand brake cable return . . . . .        | 1 | 500021  |
| 1939-40 | 25-26 All           | . . . . .  | 1 | 502738  |
| 1940-58 | All exc. 1940 25-26 | . . . . .  | 1 | 504661  |
| 1959-60 | All                 | . . . . .  | 1 | 534258  |
| 1949-52 | All L.H.D.          | SPRING, hand brake pull rod handle return-       |   |         |
|         |                     | w/Type A rod . . . . .                           | 1 | 512556  |
|         |                     | w/Type B and C rod . . . . .                     | 1 | 516597  |
| 1949-52 | All L.H.D.          | w/Type D rod . . . . .                           | 1 | 516200  |
| 1953-56 | All                 | w/Type E rod . . . . .                           | 1 | 516199  |

## Group 4.600 LEVER ASSY., PARKING BRAKE RELEASE

|      |            |           |   |        |
|------|------------|-----------|---|--------|
| 1957 | All L.H.D. | . . . . . | 1 | 524256 |
| 1958 | All        | . . . . . | 1 | 530264 |
| 1958 | All        | . . . . . | 1 | 530943 |

## Group 4.603 SECTOR, HAND BRAKE LEVER

|         |                                 |  |   |        |
|---------|---------------------------------|--|---|--------|
| 1941-48 | All L.H.D. . . . .              | for Type K lever . . . . .                     | 1 | 505345 |
| 1941-47 | All L.H.D. . . . .              | for Type L lever . . . . .                     | 1 | 506606 |
| 1949-51 | All exc. 2537-67 L.H.D. . . . . | BRACKET ASSEMBLY, hand brake pull rod (Type B) |   |        |
| 1949-51 | 2537 & conv. All . . . . .      | painted . . . . .<br>(Type B) . . . . .        | 1 | 515945 |
|         |                                 |  | 1 | 514141 |

## Group 4.625 PEDAL, BRAKE (L.H.D.)

|         |                                  |   |   |        |
|---------|----------------------------------|---|---|--------|
| 1942-48 | 26 . . . . .                     |   | 1 | 507534 |
| 1942-48 | 25 . . . . .                     |   | 1 | 507533 |
| 1949-53 | All S.B. . . . .                 |   | 1 | 507533 |
| 1953-54 | All P.B. . . . .                 |   | 1 | 518315 |
| 1954    | All S.B. . . . .                 |   | 1 | 518684 |
| 1955-57 | All S.B. . . . .                 |   | 1 | 518845 |
| 1955    | All P.B. . . . .                 |   | 1 | 519352 |
| 1956-57 | All L.H.D., P.B. . . . .         |   | 1 | 522142 |
| 1958    | All S.B. . . . .                 |   | 1 | 529171 |
| 1958    | All P.B. . . . .                 |   | 1 | 529172 |
| 1959-60 | All . . . . .                    |   | 1 | 532329 |
| 1958    | All S.B. . . . .                 | LEVER, brake pedal . . . . .                          | 1 | 529319 |
| 1958    | All P.B. . . . .                 |   | 1 | 530012 |
| 1939-57 | All L.H.D., S.B. . . . . (0.833) | SHAFT, brake pedal . . . . .                          | 1 | 505310 |
| 1958-60 | All . . . . .                    | SPACER, brake pedal . . . . .                         | 1 | 529323 |
| 1940-57 | All exc. 1940 25-26              |   |   |        |
|         | S.B. . . . . (8.934)             | RETAINER, brake pedal-spring type . (3/4" dia. shaft) | 1 | 142590 |
| 1958    | All . . . . .                    | BOLT, brake pedal lever . . . . . (3/8"-16x1")        | 1 | 531768 |

## Group 4.626 BUSHING, BRAKE PEDAL

|         |                          |                             |   |        |
|---------|--------------------------|-----------------------------|---|--------|
| 1953-57 | All P.B. . . . .         |                             | 2 | 518322 |
| 1958    | All S.B. . . . . (0.831) |                             | 2 | 529316 |
| 1958    | All P.B. . . . . (0.831) | pedal idler lever . . . . . | 2 | 529316 |
| 1959-60 | All . . . . . (0.831)    | nylon . . . . .             | 2 | 529316 |

## Group 4.630 PAD, BRAKE AND CLUTCH PEDAL RUBBER

|         |                       |                               |   |        |
|---------|-----------------------|-------------------------------|---|--------|
| 1935-58 | All S.B. . . . .      |                               | 2 | 494832 |
| 1953-56 | All P.B. . . . .      |                               | 1 | 518318 |
| 1957    | All P.B. . . . .      |                               | 1 | 523948 |
| 1957-60 | All L.H.D. . . . .    | parking brake lever . . . . . | 1 | 524262 |
| 1958    | All H.T.-P.B. . . . . |                               | 1 | 529492 |
| 1959-60 | All S.T. . . . .      |                               | 2 | 494832 |
| 1959-60 | All H.T.-S.B. . . . . |                               | 1 | 533193 |
| 1959-60 | All H.T.-P.B. . . . . |                               | 1 | 532573 |

## Group 4.634 CLIP-BRACKET-RETAINER-WASHER, BRAKE PEDAL PIVOT

|         |                       |   |   |        |
|---------|-----------------------|---|---|--------|
| 1953-57 | All P.B. . . . .      | CLIP, pivot brkt. to strg. col. . . . .         | 1 | 518324 |
| 1949-57 | All L.H.D. . . . .    | BRACKET, brake and clutch pedal shaft . . . . . | 1 | 511207 |
| 1958    | All . . . . .         | brake pedal stop . . . . .                      | 1 | 529315 |
| 1958    | All exc. P.B. . . . . | brake and clutch pedal mounting . . . . .       | 1 | 529313 |
| 1958    | All P.B. . . . .      | brake and clutch pedal mounting . . . . .       | 1 | 530018 |
| 1959-60 | All . . . . .         | brake and clutch pedal mounting . . . . .       | 1 | 532452 |

|         |                  |  |   |         |
|---------|------------------|--|---|---------|
| 1953-54 | All P.B.         | BRACKET AND SHAFT  | 1 | 518319  |
| 1955-56 | All P.B.         |  | 1 | 519348  |
| 1957    | All P.B.         |  | 1 | 523951  |
| 1959-60 | All P.B.         | BRACE, brake and clutch pedal mtg. bracket   | 1 | 534487  |
| 1959-60 | All S.B.-P.S.    |  | 1 | 534487  |
| 1959-60 | All Bendix P.B.  | HUB AND LEVERS ASSY., push rod linkage   | 1 | 533035  |
| 1959-60 | All Moraine P.B. | LEVER, vacuum cyl. push rod linkage  | 1 | 5459060 |
| 1958    | All P.B.         | LEVER ASSY., brake pedal idler   | 1 | 530008  |
| 1959-60 | All Moraine P.B. | vacuum cyl. push rod linkage   | 1 | 5459059 |
| 1958    | All P.B.         | LINK, brake pedal idler lever  | 1 | 530013  |
| 1958    | All S.B.         | PAD, brake pedal stop screw  | 1 | 529320  |
| 1958    | All P.B.         | PIN, brake pedal idler lever link  | 2 | 530014  |
| 1959-60 | All P.B.         | cyl. push rod lever fulcrum  | 1 | 5456697 |
| 1959-60 | All Moraine P.B. | cyl. push rod to lever clevis  | 2 | 138084  |
| 1959-60 | All Bendix P.B.  | brake lever to push rod  | 2 | 533036  |
| 1959-60 | All Bendix P.B.  | ROD, brake pedal to cyl. lever aux. push   | 1 | 533033  |
| 1959-60 | All Moraine P.B. | brake pedal to cyl. lever aux. push  | 1 | 5459058 |
| 1953-57 | All P.B.         | RETAINER, pedal retaining  | 1 | 148150  |
| 1960    | All P.B.-P.S.    | SILENCER, brake and clutch pedal mtg. brkt.  | 1 | 4572237 |
| 1958    | All P.B.         | SPACER, brake pedal idler lever  | 1 | 529323  |
| 1958    | All S.B.         | SCREW, brake pedal stop . . . (Spec. 5/16"-24x1-1/2")                                | 1 | 529322  |
| 1959-60 | All              | brake and clutch pedal mtg. brkt. to<br>inst. panel . . . (Hex. Hd. 5/16"-18x1-1/8") | 2 | 9413229 |
| 1953-57 | All P.B.         | WASHER, pedal retaining . . . (33/64" I.D.x3/4" O.D.)                                | 1 | 518323  |

#### Group 4.639 SPRING, BRAKE PEDAL RETURN

|         |                  |         |             |   |        |
|---------|------------------|---------|-------------|---|--------|
| 1939-40 | All exc. 1940 25 | (4.597) |             | 1 | 500021 |
| 1941    | All L.H.D.       | (4.597) |             | 1 | 500021 |
| 1942-55 | All S.B.         | (4.597) |             | 1 | 500021 |
| 1956-57 | All L.H.D., S.B. |         |             | 1 | 522372 |
| 1953-57 | All P.B.         |         | anti-rattle | 1 | 518510 |
| 1958    | All S.B.         |         |             | 1 | 529324 |
| 1959-60 | All S.B.         |         |             | 1 | 533359 |

#### Group 4.648 REINFORCEMENT, BRAKE MASTER CYLINDER

|         |               |         |   |        |
|---------|---------------|---------|---|--------|
| 1959-60 | All P.B.      | to dash | 1 | 533067 |
| 1959-60 | All S.B.-P.S. | to dash | 1 | 533067 |

#### Group 4.649 REPAIR KIT, BRAKE MASTER CYLINDER

|         |          |  |   |         |
|---------|----------|--|---|---------|
| 1936-57 | All S.B. | NOTE: The kit consists of valve, spring, cup, piston, boot, ring, washers and gaskets. | 1 | 5453950 |
| 1958    | All S.B. |  | 1 | 5456353 |
| 1959-60 | All S.B. |  | 1 | 5456967 |

#### Group 4.650 CYLINDER ASSEMBLY, BRAKE MASTER

|         |                  |               |   |         |
|---------|------------------|---------------|---|---------|
| 1937-54 | All S.B.         |               | 1 | 5450208 |
| 1953-56 | All P.B.         | cylinder only | 1 | 563733  |
| 1955-57 | All L.H.D., S.B. |               | 1 | 5454556 |
| 1957-58 | All Bendix P.B.  |               | 1 | 524278  |
| 1958    | All S.B.         |               | 1 | 5456118 |

|         |                  |                             |   |         |
|---------|------------------|-----------------------------|---|---------|
| 1959    | All S.B.         |                             | 1 | 5456806 |
| 1959-60 | All Bendix P.B.  |                             | 1 | 3764144 |
| 1960    | All S.B.         |                             | 1 | 5459640 |
| 1938-57 | All S.B.         | BODY, brake master cylinder | 1 | 5450162 |
| 1955-57 | All Moraine P.B. | w/vent pin                  | 1 | 5455037 |
| 1958    | All Moraine P.B. |                             | 1 | 5455991 |
| 1959-60 | All Moraine P.B. |                             | 1 | 5459092 |

## Group 4.651 CAP ASSY., MASTER CYLINDER FILLER

|         |                  |                                    |   |         |
|---------|------------------|------------------------------------|---|---------|
| 1935-60 | All S.B.         |                                    | 1 | 5455826 |
| 1953-60 | All Bendix P.B.  |                                    | 1 | 1464056 |
| 1955-60 | All Moraine P.B. |                                    | 1 | 5455826 |
| 1935-60 | All S.B.         | GASKET, master cylinder filler cap | 1 | 080445  |
| 1953-60 | All Bendix P.B.  | use w/cast iron cap                | 1 | 519282  |
| 1955-60 | All Moraine P.B. | see Group 14.482 for use           | 1 | 080445  |
|         |                  |                                    |   | 043234  |

## Group 4.652 NUT, MASTER CYLINDER HEAD

|         |                  |                                    |   |         |
|---------|------------------|------------------------------------|---|---------|
| 1938-54 | All S.B.         | with valve washer                  | 1 | 5450615 |
| 1955-57 | All L.H.D., S.B. |                                    | 1 | 5450607 |
| 1955-58 | All Moraine P.B. |                                    | 1 | 5454970 |
| 1938-57 | All S.B.         | GASKET, master cylinder head nut   | 1 | 5450212 |
| 1955-58 | All Moraine P.B. |                                    | 1 | 5454151 |
| 1953-58 | All Bendix P.B.  | SEAL, residual check valve fitting | 1 | 563705  |

## Group 4.654 CUP, MASTER CYLINDER PISTON

|         |                  |           |   |         |
|---------|------------------|-----------|---|---------|
| 1935-60 | All S.B.         | primary   | 1 | 5450617 |
| 1935-60 | All S.B.         | secondary | 1 | 231432  |
| 1959-60 | All Moraine P.B. | primary   | 1 | 5450617 |

## Group 4.655 SPRING, MASTER CYLINDER PISTON

|         |                  |  |   |         |
|---------|------------------|--|---|---------|
| 1935-60 | All S.B.         |  | 1 | 5451121 |
| 1953-58 | All Bendix P.B.  | check valve                              | 1 | 563735  |
| 1955-58 | All Moraine P.B. | check valve                              | 1 | 5454833 |
| 1959-60 | All Moraine P.B. |  | 1 | 5451121 |
| 1959-60 | All Bendix P.B.  | SPRING AND RETAINER ASSY., piston return | 1 | 534080  |

## Group 4.656 RING, MASTER CYLINDER PISTON LOCK

|         |                 |                                      |   |         |
|---------|-----------------|--------------------------------------|---|---------|
| 1935-60 | All S.B.        |                                      | 1 | 231435  |
| 1959    | All Bendix P.B. |                                      | 1 | 9413532 |
| 1960    | All Bendix P.B. | (8.934)                              | 1 | 9413524 |
| 1938-57 | All S.B.        | PLATE, master cylinder push rod stop | 1 | 1074927 |
| 1958    | All S.B.        |                                      | 1 | 231434  |
| 1959-60 | All S.B.        |                                      | 1 | 5456528 |

## Group 4.657 VALVE ASSEMBLY, MASTER CYLINDER CHECK

|         |                          |   |   |         |
|---------|--------------------------|---|---|---------|
| 1935-60 | All S.B. . . . .         |   | 1 | 5453711 |
| 1955-58 | All Moraine P.B. . . . . |   | 1 | 5454145 |
| 1959-60 | All Bendix P.B. . . . .  |   | 1 | 534082  |
| 1959-60 | All Moraine P.B. . . . . |   | 1 | 5453711 |
| 1935-57 | All S.B. . . . .         | WASHER, master cylinder valve seat . . . . .                                | 1 | 5450150 |
| 1955-58 | All Moraine P.B. . . . . | master cylinder head nut . . . . .  | 1 | 5454200 |
| 1958-60 | All S.B. . . . .         | master cylinder valve<br>seat . . . . . (9/16" I.D.x31/32" O.D.x3/16" thk.) | 1 | 5456123 |
| 1959-60 | All Moraine P.B. . . . . |   | 1 | 5456123 |

## Group 4.658 ROD, MASTER CYLINDER PUSH

|         |                          |  |   |         |
|---------|--------------------------|--|---|---------|
| 1936-57 | All S.B. . . . .         | ROD, use 1-1074927 when using on 1936 & 37 models .    | 1 | 5450077 |
| 1955-56 | All Bendix P.B. . . . .  | vacuum cyl. push . . . . .                             | 1 | 520668  |
| 1958    | All S.B. . . . .         |  | 1 | 5456432 |
| 1958    | All Moraine P.B. . . . . |  | 1 | 5455902 |
| 1959-60 | All S.B. . . . .         |  | 1 | 5456920 |
| 1959-60 | All Bendix P.B. . . . .  | linkage lever to vacuum cyl. push . . . (3-5/8" O.L.)  | 2 | 3760635 |
| 1953-54 | All P.B. . . . .         | ROD ASSY., w/valve, screen and gasket . . . . .        | 1 | 519278  |
| 1955-56 | All Bendix P.B. . . . .  | w/valve, screen and gasket . . . . .                   | 1 | 519903  |
| 1955-57 | All Moraine P.B. . . . . |  | 1 | 5454902 |
| 1957    | All Bendix P.B. . . . .  |  | 1 | 524302  |
| 1958    | All Bendix P.B. . . . .  | vac. cyl. valve operating . . . . .                    | 1 | 531235  |
| 1959-60 | All Moraine P.B. . . . . | ROD AND AIR VALVE ASSY., vacuum cyl. push . . . . .    | 1 | 5459093 |
| 1959-60 | All Moraine P.B. . . . . | BOOT, power piston . . . . .                           | 1 | 5459088 |
| 1955-56 | All Bendix P.B. . . . .  | GROMMET, vac. cyl. push rod . . . . .                  | 1 | 520644  |
| 1955-58 | All Moraine P.B. . . . . | PLATE, master cyl. push rod stop . . . . .             | 1 | 5454905 |
| 1955-56 | All Bendix P.B. . . . .  | RETAINER, vac. cyl. push rod grommet . . . . .         | 1 | 520647  |
| 1953-54 | All P.B. . . . .         | RING, vac. cyl. piston push rod stop washer snap . . . | 1 | 2158836 |
| 1955-56 | All Bendix P.B. . . . .  | vac. cyl. piston push rod stop washer snap . . .       | 1 | 1464605 |
| 1955-58 | All Moraine P.B. . . . . | vac. cyl. push rod to air valve lock . . . . .         | 1 | 5454934 |
| 1955-58 | All Moraine P.B. . . . . | vac. cyl. push rod stop plate lock . . . . .           | 1 | 5454906 |
| 1955-56 | All Bendix P.B. . . . .  | SEAL, vac. cyl. push rod . . . . .                     | 1 | 1464444 |
| 1957-58 | All Bendix P.B. . . . .  | vac. cyl. valve rod . . . . .                          | 1 | 524303  |
| 1957-58 | All Bendix P.B. . . . .  | SPRING, vac. cyl. plunger valve return . . . . .       | 1 | 524298  |
| 1959-60 | All Bendix P.B. . . . .  | vacuum cyl. valve return . . . . .                     | 1 | 533889  |
| 1955-56 | All Bendix P.B. . . . .  | VALVE, vac. cyl. push rod . . . . .                    | 1 | 520646  |
| 1957-58 | All Bendix P.B. . . . .  | vac. cyl. plunger . . . . .                            | 1 | 524285  |
| 1955-58 | All Moraine P.B. . . . . | BUMPER, vac. cyl. push rod . . . . .                   | 1 | 5454933 |
| 1957-58 | All Bendix P.B. . . . .  | vac. cyl. reaction plunger valve . . . . .             | 1 | 524286  |

## Group 4.659 BOOT, MASTER CYLINDER END

|         |                          |   |   |         |
|---------|--------------------------|---|---|---------|
| 1936-59 | All S.B. . . . .         |   | 1 | 5456779 |
| 1953-58 | All P.B. . . . .         | vac. cyl. push rod . . . . .              | 1 | 563717  |
| 1955-57 | All Moraine P.B. . . . . | vac. cyl. push rod . . . . .              | 1 | 5454935 |
| 1958    | All Moraine P.B. . . . . | vac. cyl. push rod . . . . .              | 1 | 5455950 |
| 1936-60 | All S.B. . . . .         |   | 1 | 5456779 |
| 1959-60 | All Bendix P.B. . . . .  | vacuum cyl. push rod . . . . .            | 1 | 534095  |
| 1959-60 | All Moraine P.B. . . . . | vacuum cyl. push rod . . . . .            | 1 | 5456672 |
| 1959-60 | All P.B. . . . .         | BELLOWS, brake pedal push rod . . . . .   | 1 | 533363  |
| 1953-58 | All Bendix P.B. . . . .  | WASHER, vac. cyl. push rod-felt . . . . . | 1 | 569509  |
| 1955-58 | All Moraine P.B. . . . . |   | 1 | 5454972 |

## Group 4.661 ADAPTER-BOLT-CONNECTOR, MASTER CYLINDER PIPE

|         |                            |   |       |        |
|---------|----------------------------|---|-------|--------|
| 1935-48 | All . . . . .              | ADAPTER, master cylinder outlet connector . . . . . | 1     | 497751 |
| 1949-54 | All . . . . .              | BOLT, connector . . . . . (Spec. 1/2"-20x1-5/32")   | 1     | 512270 |
| 1935-41 | All exc. 1940 29 . . . . . | CONNECTOR, master cylinder outlet . . . . .         | 1     | 497753 |
| 1940    | All exc. 25-26 . . . . .   | . . . . .   | 1     | 476745 |
| 1942-48 | All . . . . .              | . . . . .   | 1     | 476745 |
| 1949-53 | All L.H.D. . . . .         | . . . . .   | 1     | 512570 |
| 1954    | All L.H.D. . . . .         | . . . . .   | 1     | 518393 |
| 1958-60 | All . . . . .              | . . . . .   | 1     | 530450 |
| 1954-57 | All L.H.D. . . . .         | CONNECTOR BLOCK AND BRACKET, brake pipe . . . . .   | 1     | 518406 |
| 1935-57 | All . . . . .              | GASKET, master cylinder pipe connector . . . . .    | Large | 799390 |
| 1935-57 | All . . . . .              | . . . . .   | Small | 799303 |

## Group 4.662 CLEVIS, MASTER CYLINDER CONNECTING ROD

|         |                  |   |   |        |
|---------|------------------|---|---|--------|
| 1942-57 | All S.B. . . . . | pedal to push rod . . . . .                     | 1 | 507535 |
| 1958    | All S.B. . . . . | . . . . .                                       | 1 | 529317 |
| 1958    | All . . . . .    | PIN, master cylinder conn. rod clevis . . . . . | 1 | 529318 |
| 1959-60 | All . . . . .    | TRUNNION, master cyl. push rod . . . . .        | 1 | 533360 |

## Group 4.663 COVER-GASKET, MASTER CYLINDER

|         |                          |   |   |         |
|---------|--------------------------|---|---|---------|
| 1953-55 | All P.B. . . . .         | COVER, cylinder . . . . .                         | 1 | 519271  |
| 1955-57 | All Moraine P.B. . . . . | . . . . .   | 1 | 5454914 |
| 1956-58 | All Bendix P.B. . . . .  | . . . . .   | 1 | 3731011 |
| 1953-57 | All P.B. . . . .         | GASKET, cylinder cover . . . . .                  | 1 | 519272  |
| 1955-57 | All Moraine P.B. . . . . | . . . . .   | 1 | 5454945 |
| 1958    | All Bendix P.B. . . . .  | . . . . .   | 1 | 563704  |
| 1953-55 | All P.B. . . . .         | SCREW, cylinder cover . . . . . (No. 10-24x7/16") | 6 | 9404148 |

## Group 4.665 CYLINDER ASSEMBLY, WHEEL BRAKE

|         |               |                               |            |            |
|---------|---------------|-------------------------------|------------|------------|
| 1937-41 | All . . . . . | (1" bore)Front . . . . .      | 5450406 RH | 5450407 LH |
| 1942-57 | All . . . . . | (1-1/16" bore)Front . . . . . | 5450662 RH | 5450663 LH |
| 1935-48 | All . . . . . | (15/16" bore)Rear . . . . .   | 5450400 RH | 5450401 LH |
| 1949-54 | All . . . . . | (7/8" bore) Rear . . . . .    | 5450994 RH | 5450995 LH |
| 1955-57 | All . . . . . | (15/16" bore)Rear . . . . .   | 5450400 RH | 5450401 LH |
| 1958    | All . . . . . | (1-1/8" bore) Front . . . . . | 5456584 RH | 5456585 LH |
| 1958-60 | All . . . . . | (1" bore) Rear . . . . .      | 5456586 RH | 5456587 LH |
| 1959-60 | All . . . . . | (1-3/16" bore)Front . . . . . | 5456976 RH | 5456977 LH |

## Group 4.666 VALVE, WHEEL CYLINDER BLEEDER

|         |                    |  |   |         |
|---------|--------------------|--|---|---------|
| 1935-60 | All . . . . .      | . . . . .  | 4 | 1074893 |
| 1958    | All H.D.C. . . . . | PLATE, front wheel cyl. mtg. . . . .                 | 2 | 5456485 |
| 1954-57 | All . . . . .      | SCREW, wheel cylinder valve bleeder (No. 10-32x1/4") | 4 | 5454780 |
| 1958-60 | All . . . . .      | . . . . . (No. 10-32x1/4")                           | 4 | 5454315 |

## Group 4.667 CUP, WHEEL CYLINDER RUBBER

|         |               |   |   |         |
|---------|---------------|---|---|---------|
| 1935-48 | All . . . . . | use w/1074914 spring . . . . . (15/16" dia.) Rear   | 4 | 1409133 |
| 1937-41 | All . . . . . | . . . . . (1" dia.) Front                           | 4 | 5455299 |
| 1942-57 | All . . . . . | use w/1074946 spring . . . . . (1-1/16" dia.) Front | 4 | 1409123 |

|         |     |  |   |         |
|---------|-----|--|---|---------|
| 1949-54 | All | (7/8" dia.) Rear                         | 4 | 5453701 |
| 1955-57 | All | use w/1074914 spring. (15/16" dia.) Rear | 4 | 1409133 |
| 1958    | All | (1-1/8" dia.) Front                      | 4 | 5455298 |
| 1958-60 | All | (1" dia.) Rear                           | 4 | 5455299 |
| 1959-60 | All | Front                                    | 4 | 5456981 |

#### Group 4.667 REPAIR KIT, WHEEL CYLINDER

NOTE: The following repair kits consist of 2 cups and 2 boots.

|         |     |       |   |         |
|---------|-----|-------|---|---------|
| 1935-48 | All | Rear  | 2 | 5456302 |
| 1937-41 | All | Front | 2 | 5455855 |
| 1942-57 | All | Front | 2 | 5456301 |
| 1949-54 | All | Rear  | 2 | 5453710 |
| 1955-57 | All | Rear  | 2 | 5456302 |
| 1958    | All | Front | 2 | 5455856 |
| 1958-60 | All | Rear  | 2 | 5455855 |
| 1959-60 | All | Front | 2 | 5456566 |

#### Group 4.668 PISTON, WHEEL CYLINDER

|         |     |                      |   |         |
|---------|-----|----------------------|---|---------|
| 1936-41 | All | (1" dia.) Front      | 4 | 231334  |
| 1942-57 | All | (1-1/16" dia.) Front | 4 | 1409125 |
| 1935-48 | All | (15/16" dia.) Rear   | 4 | 1409124 |
| 1949-54 | All | (7/8" dia.) Rear     | 4 | 5453700 |
| 1955-57 | All | (15/16" dia.) Rear   | 4 | 1409124 |
| 1958    | All | (1-1/8" dia.) Front  | 4 | 5450648 |
| 1958-60 | All | (1" dia.) Rear       | 4 | 231334  |
| 1959-60 | All | (1-3/16" dia.) Front | 4 | 5456980 |

#### Group 4.669 SPRING, WHEEL CYLINDER PISTON

|         |     |                   |               |    |         |
|---------|-----|-------------------|---------------|----|---------|
| 1935-41 | All | use w/1409133 cup | Front or rear | AR | 1074914 |
| 1942-57 | All | use w/1409123 cup | Front         | 2  | 1074946 |
| 1942-48 | All | use w/1409133 cup | Rear          | 2  | 1074914 |
| 1949-54 | All |                   | Rear          | 2  | 5453702 |
| 1955-57 | All | use w/1409133 cup | Rear          | 2  | 1074914 |
| 1958    | All | w/expander        | Front         | 2  | 5455487 |
| 1958    | All | w/expander        | Rear          | 2  | 5456327 |
| 1959-60 | All | w/expander        | Front         | 2  | 5456982 |
| 1959-60 | All | w/expander        | Rear          | 2  | 5455489 |

#### Group 4.670 BOOT, WHEEL CYLINDER

|         |     |       |   |         |
|---------|-----|-------|---|---------|
| 1935-41 | All | Front | 4 | 231335  |
| 1935-60 | All | Rear  | 4 | 231335  |
| 1942-58 | All | Front | 4 | 5450031 |
| 1959-60 | All | Front | 4 | 1074822 |

#### Group 4.671 WASHER, FRONT BRAKE PIPE TO CONNECTOR

|         |     |  |    |        |
|---------|-----|--|----|--------|
| 1935-60 | All | pipe connector and front hose,<br>small . (29/64" I.D. x 45/64" O.D. x 21/64" thick) | AR | 231343 |
|---------|-----|--|----|--------|

## Group 4.675 LINK, WHEEL CYLINDER CONNECTING

|         |               |  |   |        |
|---------|---------------|--|---|--------|
| 1935-60 | All . . . . . |  | 8 | 509233 |
|---------|---------------|--|---|--------|

## Group 4.680 HOSE, BRAKE

|         |                       |  |       |   |        |
|---------|-----------------------|--|-------|---|--------|
| 1939-48 | All . . . . .         |  | Front | 2 | 503925 |
| 1949-52 | All . . . . .         |  | Front | 2 | 520493 |
| 1937-57 | All . . . . .         |  | Rear  | 1 | 476719 |
| 1953-54 | All . . . . .         |  | Front | 2 | 515314 |
| 1955-57 | All . . . . .         |  | Front | 2 | 520493 |
| 1958    | All exc. A.S. . . . . |  | Front | 2 | 515314 |
| 1958-59 | All A.S. . . . .      |  | Front | 2 | 530795 |
| 1958-60 | All . . . . .         |  | Rear  | 1 | 762921 |
| 1959-60 | All exc. A.S. . . . . |  | Front | 2 | 533996 |

## Group 4.681 BRACKET, BRAKE HOSE OR PIPE

|         |                         |  |           |           |
|---------|-------------------------|--|-----------|-----------|
| 1949-54 | All . . . . .           | rear hose to frame . . . . .                 | 1         | 511636    |
| 1949-52 | All . . . . .           | front hose to frame . . . . .                | 2         | 511647    |
| 1953-54 | All . . . . .           | front hose to frame . . . . .                | 2         | 515371    |
| 1955-57 | All . . . . .           | front hose to frame . . . . .                | 2         | 520280    |
| 1955-57 | All exc. 2867 . . . . . | rear hose to frame . . . . .                 | 1         | 519249    |
| 1955-57 | 2867 . . . . .          | rear hose to frame . . . . .                 | 1         | 519461    |
| 1958-60 | All exc. A.S. . . . .   | front hose to frame . . . . .                | 2         | 519461    |
| 1958-59 | All A.S. . . . .        | front hose to frame . . . . .                | 530667 RH | 530668 LH |
| 1958    | All . . . . .           | rear hose to frame . . . . .                 | 1         | 530449    |
| 1958-60 | All . . . . .           | rear hose to axle . . . . .                  | 1         | 530473    |
| 1958    | All A.S. . . . .        | front hose to upper control arm . . . . .    | 2         | 530794    |
| 1959    | All A.S. . . . .        | front hose to upper control arm . . . . .    | 2         | 533986    |
| 1959-60 | All . . . . .           | rear hose to frame . . . . .                 | 1         | 532843    |
| 1935-60 | All . . . . .           | YOKE, brake hose to frame retainer . . . . . | 3         | 709818    |
| 1958-60 | All . . . . .           | brake hose to axle housing bracket . . . . . | 1         | 709818    |

## Group 4.683 FLUID, HYDRAULIC BRAKE

|         |               |   |    |         |
|---------|---------------|---|----|---------|
| 1935-60 | All . . . . . | pint (super 11) . . . . .                       | AR | 5453723 |
| 1935-60 | All . . . . . | quart (super 11) . . . . .                      | AR | 5453724 |
| 1935-60 | All . . . . . | gallon (super 11) . . . . .                     | AR | 5451232 |
| 1935-60 | All . . . . . | 5 gallons (super 11) . . . . .                  | AR | 5451233 |
| 1935-60 | All . . . . . | 30 gallon drum (super 11) . . . . .             | AR | 5453793 |
| 1935-60 | All . . . . . | FLUID, brake flushing-quart (Declene) . . . . . | AR | 5450412 |

## Group 4.685 PIPE, HYDRAULIC BRAKE

|         |                          |   |           |           |
|---------|--------------------------|---|-----------|-----------|
| 1941-48 | 25 L.H.D. . . . .        | PIPE, master cylinder to front pipe tee . . . . . | 1         | 505454    |
| 1954    | All S.B. . . . .         | to connector block . . . . .                      | 1         | 518338    |
| 1955-56 | All S.B. . . . .         | to connector block . . . . .                      | 1         | 519413    |
| 1955-56 | All L.H.D., P.B. . . . . | to connector block . . . . .                      | 1         | 520208    |
| 1957    | All L.H.D., S.B. . . . . | to connector block . . . . .                      | 1         | 524254    |
| 1957    | All L.H.D., P.B. . . . . | to connector block . . . . .                      | 1         | 524263    |
| 1958    | All S.B. . . . .         | PIPE, to connector block . . . . .                | 1         | 530549    |
| 1958    | All P.B. . . . .         | to connector block . . . . .                      | 1         | 530551    |
| 1959-60 | All exc. P.B. . . . .    | master cyl. to connector block . . . . .          | 1         | 532946    |
| 1959-60 | All P.B. . . . .         | master cyl. to connector block . . . . .          | 1         | 533553    |
| 1949-52 | All L.H.D. . . . .       | PIPE, front brake . . . . .                       | 512077 RH | 512078 LH |

|         |                  |                                     |        |        |        |    |
|---------|------------------|-------------------------------------|--------|--------|--------|----|
| 1953    | All L.H.D.       |                                     | 515619 | RH     | 515620 | LH |
| 1954    | All              | connector block to front brake      | 518332 | RH     | 518333 | LH |
| 1955-56 | All              | connector block to front brake      | 519399 | RH     | 519401 | LH |
| 1957    | All L.H.D.       | connector block to front brake      | 524244 | RH     | 524246 | LH |
| 1958    | All exc. A.S.    | connector block to front brake      | 530451 | RH     | 530453 | LH |
| 1958    | All A.S.         | connector block to front brake      | 530796 | RH     | 530797 | LH |
| 1959-60 | All exc. A.S.    | connector block to front brake      | 532933 | RH     | 532939 | LH |
| 1959    | All A.S.         | connector block to front brake      | 532935 | RH     | 532937 | LH |
| 1942-48 | 25 L.H.D.        | PIPE, master cylinder to rear brake | 1      | 507493 |        |    |
| 1942-48 | 26 L.H.D.        |                                     | 1      | 507494 |        |    |
| 1949-52 | All L.H.D.       |                                     | 1      | 512085 |        |    |
| 1953    | All L.H.D.       |                                     | 1      | 515373 |        |    |
| 1954    | 28 All           | connector block to rear brake pipe  | 1      | 517567 |        |    |
| 1954    | 25 All L.H.D.    | connector block to rear brake pipe  | 1      | 518336 |        |    |
| 1955-56 | 25-27 All L.H.D. | connector block to rear brake pipe  | 1      | 519407 |        |    |
| 1955-56 | 2819-37 All      | connector block to rear brake pipe  | 1      | 519409 |        |    |
| 1955-56 | 2867             | connector block to rear brake pipe  | 1      | 520412 |        |    |
| 1957    | 27 All L.H.D.    | connector block to rear brake pipe  | 1      | 524248 |        |    |
| 1957    | 2819-37-39 All   | connector block to rear brake pipe  | 1      | 524250 |        |    |
| 1957    | 2867             | connector block to rear brake pipe  | 1      | 524252 |        |    |
| 1958    | 25-27 All        | connector block to rear brake       | 1      | 530469 |        |    |
| 1958    | 28 All           | connector block to rear brake       | 1      | 530471 |        |    |
| 1959    | 21-27 All        | connector block to rear brake hose  | 1      | 535581 |        |    |
| 1959-60 | 24-28 All        | connector block to rear brake hose  | 1      | 532944 |        |    |
| 1941-48 | All              | connector to wheel cyl.             | 505430 | RH     |        |    |
| 1949-55 | All              | connector to wheel cyl.             | 512081 | RH     | 512082 | LH |
| 1956    | All              | connector to wheel cyl.             | 522396 | RH     | 522398 | LH |
| 1957    | All              | connector to wheel cyl.             | 523985 | RH     | 523987 | LH |
| 1958    | All              | connector to rear wheel cyl.        | 530455 | RH     | 530457 | LH |
| 1958-60 | All              | hose to rear pipe connector         | Center | 1      | 530466 |    |
| 1959-60 | All              | connector to rear wheel cyl.        | 532948 | RH     | 532950 | LH |
| 1960    | 21-23-27 All     | connector block to rear brake hose  | 1      | 535581 |        |    |
| 1960    | 21-23-27 All     | SLEEVE, brake pipe protector        | 1      | 535584 |        |    |
| 1935-60 | All              | NUT, front and rear brake pipe      | (1/4") | AR     | 137397 |    |

## Group 4.686 CONNECTOR, WHEEL CYLINDER PIPE

|         |     |                    |        |   |        |
|---------|-----|--------------------|--------|---|--------|
| 1937-48 | All | brake hose to axle | Rear   | 1 | 709819 |
| 1949-55 | All | brake hose to axle | Rear   | 1 | 512564 |
| 1956-57 | All | brake hose to axle | Rear   | 1 | 522395 |
| 1958-60 | All | three way tee      | (1/4") | 1 | 127927 |

## Group 4.687 SCREW, HOSE CONNECTOR BREATHER

|         |     |                                   |   |        |
|---------|-----|-----------------------------------|---|--------|
| 1937-57 | All | (Spec. 7/16"-20x15/16")           | 1 | 231915 |
|         |     | see Group 4.104 and 5.387 for use |   | 498373 |

## Group 4.700 LEVER ASSY., HAND BRAKE DASH

|         |            |   |   |         |
|---------|------------|---|---|---------|
| 1953-54 | All        |   | 1 | 516217  |
| 1955-56 | All        |   | 1 | 519072  |
| 1953-54 | All L.H.D. | BRACKET, hand brake dash lever                  | 1 | 516223  |
| 1955-56 | All L.H.D. |   | 1 | 518937  |
| 1957-58 | All L.H.D. | BUMPER, parking brake lever                     | 1 | 524146  |
| 1953-56 | All        | CABLE ASSY., hand brake dash lever-w/Type D rod | 1 | 516215  |
| 1953-56 | All        | GROMMET, hand brake pull rod cable-at dash      | 1 | 4597177 |
| 1957    | All L.H.D. | parking brake cable-at dash                     | 1 | 524260  |

|         |            |  |   |        |
|---------|------------|--|---|--------|
| 1953-56 | All        | PIN, hand brake dash lever to bracket clevis . . . . .                     | 1 | 516209 |
| 1953-56 | All        | hand brake dash lever sheave to lever clevis . . . . .                     | 1 | 516205 |
| 1953-56 | All        | RING, hand brake cable to pull rod ret.-w/Type D rod . . . . .             | 1 | 516198 |
| 1957-58 | All L.H.D. | RIVET, parking brake release lever<br>fulcrum . . . . . (3/8"x13/16" step) | 1 | 524148 |
| 1958    | All        | . . . . . (3/8"x3/4" plain)  | 1 | 530942 |
| 1953-56 | All        | SHEAVE ASSY., hand brake dash lever . . . . .                              | 1 | 516220 |
| 1957-58 | All L.H.D. | SPRING, parking lever release . . . . . (3 coils)                          | 1 | 524147 |
| 1958    | All        | . . . . . (15 coils)   | 1 | 530941 |

## Group 4.764 LEVER, HAND BRAKE INTERMEDIATE

|         |                     |       |   |        |
|---------|---------------------|-------|---|--------|
| 1940-52 | All exc. 1940 25-26 | ..... | 1 | 505490 |
| 1953-57 | All                 | ..... | 1 | 515369 |
| 1958-60 | All                 | ..... | 1 | 529327 |

## Group 4.765 EQUALIZER, HAND BRAKE

|         |        |  |   |        |
|---------|--------|--|---|--------|
| 1939-60 | All    | CLEVIS, parking brake rear cable . . . . .               | 1 | 502707 |
| 1939-60 | All    | PIN, parking brake rear cable clevis . . . . .           | 1 | 502725 |
| 1940-48 | All    | cable to lever . . . . .                                 | 1 | 504411 |
| 1949-56 | All    | .....  | 1 | 502725 |
| 1941-48 | 25 All | HOOK, parking brake intermediate lever support . . . . . | 1 | 505434 |
| 1949-54 | All    | .....  | 1 | 511657 |
| 1955-57 | All    | .....  | 1 | 518942 |
| 1958-60 | All    | .....  | 1 | 529326 |

## Group 4.779 CABLE ASSEMBLY, BRAKE

|         |                |   |   |        |
|---------|----------------|---|---|--------|
| 1941-48 | 25 All         | ..... (63-1/4" long)  | 1 | 506440 |
| 1941-48 | 26-29 All      | ..... (63-1/4" long)  | 1 | 505767 |
| 1949-52 | All            | ..... (62-1/4" long)  | 1 | 513644 |
| 1953-54 | All            | ..... (40" long)  | 1 | 516210 |
| 1955-56 | All            | ..... (39" long)  | 1 | 518938 |
| 1957    | All L.H.D.     | parking brake . . . . . Front (59" long)                            | 1 | 524257 |
| 1958    | All            | parking brake . . . . . Front (65" long)                            | 1 | 529921 |
| 1959-60 | All            | parking brake . . . . . Front                                       | 1 | 533706 |
| 1959-60 | 21-23-27 All   | parking brake . . . . . Rear  | 1 | 533427 |
| 1959-60 | 24-28 All      | parking brake . . . . . Rear  | 1 | 533428 |
| 1940    | 29 All         | CABLE ASSY., cross lever to rear<br>brake . . . . . (159-1/2" long) | 1 | 504105 |
| 1941-48 | 25 All         | ..... (150-1/4" long)   | 1 | 505428 |
| 1941-48 | 26-29 All      | ..... (158-1/2" long)   | 1 | 505429 |
| 1949-52 | All            | .....   | 1 | 513643 |
| 1953-54 | 25 All         | ..... (159-3/4" long)   | 1 | 515372 |
| 1954    | 28 All         | ..... (164" long)   | 1 | 517566 |
| 1955-57 | 25-27 All      | ..... (158-1/2" long)   | 1 | 519247 |
| 1955-57 | 28 All         | ..... (162" long)   | 1 | 519248 |
| 1958    | 25-27 All      | ..... (149-3/4" long)   | 1 | 529884 |
| 1958    | 2831-39-49 All | ..... (153-3/4" long)   | 1 | 529885 |

## Group 4.781 CLEVIS, HAND BRAKE ROD OR CABLE

|         |     |   |   |        |
|---------|-----|---|---|--------|
| 1941-60 | All | (8.946) cable to intermediate lever . . . . . (5/16"-24)          | 1 | 144242 |
| 1958-60 | All | (8.942) PIN, cable to intermediate lever . . . . . (5/16"x31/32") | 1 | 121741 |

## Group 4.784 FELT, HAND BRAKE CABLE ANCHOR

|         |               |  |   |        |
|---------|---------------|--|---|--------|
| 1934-60 | All . . . . . |  | 2 | 496342 |
|---------|---------------|--|---|--------|

## Group 4.785 CLAMP-CLIP, PARKING BRAKE CABLE

|         |                    |                                     |       |   |         |
|---------|--------------------|-------------------------------------|-------|---|---------|
| 1957-58 | All L.H.D. . . . . | CLAMP, front cable . . . . .        | Inner | 1 | 1342508 |
| 1957-58 | All L.H.D. . . . . | front cable . . . . .               | Outer | 1 | 524258  |
| 1958    | All . . . . .      | CLIP, front cable to dash . . . . . |       | 1 | 529805  |

## Group 4.785 ANCHOR, BRAKE CABLE TO FRAME

|         |                                 |  |           |   |           |
|---------|---------------------------------|--|-----------|---|-----------|
| 1939-40 | All exc. 1940 25 L.H.D. . . . . | hand brake . . . . .                                   | Front     | 1 | 502739    |
| 1940    | 25 L.H.D. . . . .               | hand brake . . . . .                                   | Front     | 1 | 502740    |
| 1941-60 | All L.H.D. . . . .              | hand brake . . . . .                                   | Front     | 1 | 502739    |
| 1953-54 | All L.H.D. . . . .              | hand brake . . . . .                                   | Front     | 1 | 516211    |
| 1955-56 | All L.H.D. . . . .              | hand brake . . . . .                                   | Front     | 2 | 518935    |
| 1959-60 | All . . . . .                   | BRACKET, brake rear cable frame . . .                  | 532841 RH |   | 532842 LH |
| 1953    | All P.G. . . . .                | GUIDE, hand brake cable . . . . .                      |           | 1 | 518660    |
| 1958-60 | All . . . . .                   | parking brake rear cable . . . . .                     |           | 2 | 528774    |
| 1953-56 | All . . . . .                   | RETAINER, hand brake cable to frame front anchor . . . |           | 1 | 516213    |
| 1959-60 | All . . . . .                   | brake front cable to dash . . . . .                    |           | 1 | 516213    |
| 1949-52 | All . . . . .                   | ANCHOR, rear brake cable to frame . . .                | 511634 RH |   | 511635 LH |
| 1955-57 | 2867                            |  |           | 2 | 519144    |
| 1956-57 | All exc. 2867 . . . . .         |  | 522224 RH |   | 522225 LH |
| 1958    | All . . . . .                   |  |           | 2 | 529498    |
| 1949-60 | All . . . . . (4.681)           | YOKE, rear brake cable to brkt. . . . .                |           | 2 | 709818    |

## Group 4.786 ANCHOR, BRAKE CABLE TO SUPPORT

|         |                  |   |      |           |           |
|---------|------------------|---|------|-----------|-----------|
| 1940    | 29 All . . . . . |   |      | 504086 RH | 504087 LH |
| 1941-52 | All . . . . .    |   |      | 504086 RH | 504087 LH |
| 1953-54 | All . . . . .    | hand brake rear cable to rear brake . . . |      | 516419 RH | 516420 LH |
| 1955-57 | All . . . . .    |   |      | 519245 RH | 519246 LH |
| 1958    | All . . . . .    |   |      |           | 2 529642  |
| 1959-60 | All . . . . .    |   | Rear | 533051 RH | 533052 LH |

## Group 4.898 KIT-BRACKET-PLATE, POWER BRAKE CYLINDER

|         |                          |  |  |   |         |
|---------|--------------------------|--|--|---|---------|
| 1953-54 | All Bendix P.B. . . . .  | KIT, vacuum cyl. repair . . . . .          |  | 1 | 524508  |
| 1953-54 | All Bendix P.B. . . . .  | hydraulic cyl. repair . . . . .            |  | 1 | 524509  |
| 1955-56 | All Bendix P.B. . . . .  | vacuum cyl. repair . . . . .               |  | 1 | 524988  |
| 1955-57 | All Moraine P.B. . . . . | vacuum cyl. repair . . . . .               |  | 1 | 5455845 |
| 1955-56 | All Bendix P.B. . . . .  | hydraulic cyl. repair . . . . .            |  | 1 | 524513  |
| 1955-57 | All Moraine P.B. . . . . | hydraulic cyl. repair . . . . .            |  | 1 | 5455844 |
| 1957    | All Bendix P.B. . . . .  | vacuum and hydraulic cyl. repair . . . . . |  | 1 | 529216  |
| 1957-58 | All Bendix P.B. . . . .  | vacuum cyl. piston repair . . . . .        |  | 1 | 3741364 |
| 1958    | All Moraine P.B. . . . . | hydraulic cyl. repair . . . . .            |  | 1 | 5455992 |
| 1958    | All Moraine P.B. . . . . | vacuum cyl. repair . . . . .               |  | 1 | 5455993 |
| 1958    | All Bendix P.B. . . . .  | vacuum cyl. repair . . . . .               |  | 1 | 572795  |
| 1959-60 | All Bendix P.B. . . . .  | hydraulic cyl. repair . . . . .            |  | 1 | 3813912 |
| 1959-60 | All Bendix P.B. . . . .  | hydraulic and vacuum cyl. repair . . . . . |  | 1 | 531939  |
| 1959    | All Moraine P.B. . . . . | hydraulic and vacuum cyl. repair . . . . . |  | 1 | 5459082 |
| 1959-60 | All Bendix P.B. . . . .  | vacuum cyl. repair . . . . .               |  | 1 | 1472987 |

|         |                          |   |   |         |
|---------|--------------------------|---|---|---------|
| 1960    | All Moraine P.B. . . . . | vacuum cyl. repair . . . . .            | 1 | 5460838 |
| 1953-54 | All P.B. . . . .         | BRACKET, vacuum cyl. mounting . . . . . | 1 | 517750  |
| 1958    | All P.B. . . . .         | PLATE, vacuum cyl. mounting . . . . .   | 1 | 530006  |
| 1953-54 | All P.B. . . . .         | PLATE, vacuum cyl. mounting . . . . .   | 1 | 518294  |
| 1955-56 | All P.B. . . . .         | PLATE, vacuum cyl. mounting . . . . .   | 1 | 519355  |
| 1957    | All P.B., S.T. . . . .   | PLATE, vacuum cyl. mounting . . . . .   | 1 | 523957  |
| 1957    | All P.B., S.T. . . . .   | PLATE, vacuum cyl. mounting . . . . .   | 1 | 523958  |

#### Group 4.901 CYLINDER ASSY., VACUUM POWER BRAKE

|         |                          |                               |   |         |
|---------|--------------------------|-------------------------------|---|---------|
| 1953-54 | All P.B. . . . .         | PLATE, cylinder end . . . . . | 1 | 517751  |
| 1955-56 | All Bendix P.B. . . . .  | PLATE, cylinder end . . . . . | 1 | 519351  |
| 1955-57 | All Moraine P.B. . . . . | PLATE, cylinder end . . . . . | 1 | 5454950 |
| 1957    | All Bendix P.B. . . . .  | PLATE, cylinder end . . . . . | 1 | 523953  |
| 1958    | All Moraine P.B. . . . . | PLATE, cylinder end . . . . . | 1 | 5455925 |
| 1959-60 | All Bendix P.B. . . . .  | PLATE, cylinder end . . . . . | 1 | 533032  |
| 1959    | All Moraine P.B. . . . . | PLATE, cylinder end . . . . . | 1 | 5456645 |
| 1960    | All Moraine P.B. . . . . | PLATE, cylinder end . . . . . | 1 | 5459542 |

#### Group 4.902 TANK, VACUUM RESERVE

|         |                            |                                |   |        |
|---------|----------------------------|--------------------------------|---|--------|
| 1953-54 | All P.B. exc. A.C. . . . . | TANK, VACUUM RESERVE . . . . . | 1 | 518314 |
| 1954    | All P.B.-A.C. . . . .      | TANK, VACUUM RESERVE . . . . . | 1 | 518795 |
| 1955-56 | All L.H.D., P.B. . . . .   | TANK, VACUUM RESERVE . . . . . | 1 | 520349 |
| 1957    | All P.B. . . . .           | TANK, VACUUM RESERVE . . . . . | 1 | 523959 |
| 1958    | All P.B. . . . .           | TANK, VACUUM RESERVE . . . . . | 1 | 530491 |
| 1959    | All P.B. . . . .           | TANK, VACUUM RESERVE . . . . . | 1 | 532763 |
| 1960    | All P.B. . . . .           | TANK, VACUUM RESERVE . . . . . | 1 | 536715 |

#### Group 4.904 COVER-PLATE-GASKET, VACUUM POWER BRAKE CYLINDER

|         |                          |                                      |   |         |
|---------|--------------------------|--------------------------------------|---|---------|
| 1955-58 | All Moraine P.B. . . . . | COVER, vac. cyl. housing . . . . .   | 1 | 5454960 |
| 1953-54 | All Bendix P.B. . . . .  | PLATE, cylinder end . . . . .        | 1 | 563751  |
| 1955-58 | All Bendix P.B. . . . .  | cylinder end . . . . .               | 1 | 520664  |
| 1953-58 | All Bendix P.B. . . . .  | GASKET, cylinder end plate . . . . . | 1 | 563716  |
| 1955-58 | All Moraine P.B. . . . . | cyl. housing cover . . . . .         | 1 | 5454959 |

#### Group 4.906 SHELL-HOUSING, POWER BRAKE VACUUM CYLINDER

|         |                                 |   |   |         |
|---------|---------------------------------|---|---|---------|
| 1953-54 | All Bendix P.B. . . . .         | SHELL ASSY., vacuum cyl. . . . .  | 1 | 519273  |
| 1955-56 | All Bendix P.B. . . . .         | HOUSING ASSY., vacuum cyl. . . . .  | 1 | 563738  |
| 1957    | All Bendix P.B. . . . .         | Front . . . . .   | 1 | 524947  |
| 1958    | All Bendix P.B. . . . .         | Rear . . . . .  | 1 | 531241  |
| 1959-60 | All Bendix P.B. . . . .         | Front . . . . .   | 1 | 1472982 |
| 1959-60 | All Bendix P.B. . . . .         | Rear . . . . .  | 1 | 533029  |
| 1955-57 | All Moraine P.B. . . . .        | HOUSING ASSY., vacuum cyl. . . . .  | 1 | 5454951 |
| 1958    | All Moraine P.B. . . . .        | Front . . . . .   | 1 | 5455868 |
| 1959-60 | All Moraine P.B. . . . .        | Front . . . . .   | 1 | 5456649 |
| 1959-60 | All Moraine P.B. . . . .        | Rear . . . . .  | 1 | 5459052 |
| 1959-60 | All Bendix P.B. . . . . (8.977) | SCREW, vac. cyl. rear shell to front shell . . . . . (No. 12-28x3/8" Rd. Hd.) | 8 | 9412084 |

## Group 4.910 CUP-GASKET-RING-SEAL, HYDRAULIC CYLINDER

|         |                          |   |   |         |
|---------|--------------------------|---|---|---------|
| 1953-58 | All Bendix P.B. . . . .  | CUP, hyd. cyl. plunger . . . . .                      | 1 | 563706  |
| 1955-58 | All Moraine P.B. . . . . | primary . . . . .                                     | 1 | 5454877 |
| 1955-57 | All Moraine P.B. . . . . | secondary . . . . .                                   | 1 | 5454884 |
| 1955-57 | All Moraine P.B. . . . . | vacuum . . . . .                                      | 1 | 5454882 |
| 1958    | All Moraine P.B. . . . . | secondary . . . . .                                   | 1 | 5455878 |
| 1958    | All Moraine P.B. . . . . | vacuum . . . . .                                      | 1 | 5455876 |
| 1959-60 | All Bendix P.B. . . . .  | primary . . . . .                                     | 1 | 534075  |
| 1959-60 | All Bendix P.B. . . . .  | secondary . . . . .                                   | 1 | 534073  |
| 1953-58 | All Bendix P.B. . . . .  | GASKET, vacuum cyl. to hydraulic cyl. . . . .         | 1 | 563710  |
| 1955-57 | All Moraine P.B. . . . . | . . . . .   | 1 | 5454866 |
| 1958    | All Moraine P.B. . . . . | . . . . .   | 1 | 5455882 |
| 1955-57 | All Moraine P.B. . . . . | RING, master cyl. plug "O" . . . . . (1-51/64" I.D.)  | 2 | 5454885 |
| 1955-58 | All Moraine P.B. . . . . | master cyl. plunger "O" . . . . .                     | 1 | 5454893 |
| 1957    | All Bendix P.B. . . . .  | master cyl. reactionary plunger . . . . .             | 1 | 524277  |
| 1958    | All Moraine P.B. . . . . | master cyl. plug 'O' . . . . . (1-51/64" I.D.)        | 2 | 5455879 |
| 1958    | All Bendix P.B. . . . .  | master cyl. reactionary plunger . . . . .             | 1 | 572797  |
| 1959-60 | All Moraine P.B. . . . . | master cyl. to housing . . . . .                      | 1 | 5456683 |
| 1959-60 | All Bendix P.B. . . . .  | master cyl. to vacuum cyl. . . . .                    | 1 | 3759031 |
| 1959-60 | All Moraine P.B. . . . . | master cyl. piston secondary . . . . .                | 2 | 5456682 |
| 1959-60 | All Moraine P.B. . . . . | piston to power diaphragm supt. "O" ring . . . . .    | 1 | 5456679 |
| 1959-60 | All Bendix P.B. . . . .  | SEAL, vacuum cyl. push rod . . . . .                  | 1 | 534096  |
| 1953-58 | All Bendix P.B. . . . .  | SEAL, hydraulic cyl. end . . . . .                    | 1 | 2250517 |
| 1953-58 | All Bendix P.B. . . . .  | hydraulic cyl. plunger oil . . . . .                  | 1 | 563709  |
| 1957-58 | All Bendix P.B. . . . .  | hyd. cyl. plunger to vac. piston frt. plate . . . . . | 1 | 524281  |
| 1960    | All Moraine P.B. . . . . | SHIM, master cyl. to front housing . . . . .          | 2 | 5459511 |

## Group 4.911 BEARING-PLUG-RETAINER-SPACER-WASHER, MASTER CYLINDER

|         |                                 |   |   |         |
|---------|---------------------------------|---|---|---------|
| 1955-57 | All Moraine P.B. . . . .        | BEARING, master cyl. plunger . . . . .              | 1 | 5454879 |
| 1958    | All Moraine P.B. . . . .        | . . . . .   | 1 | 5455872 |
| 1955-57 | All Moraine P.B. . . . .        | EXPANDER, master cyl. secondary cup . . . . .       | 1 | 5455848 |
| 1955-58 | All Moraine P.B. . . . .        | PLUG, master cyl. seal & brg. ret. . . . .          | 1 | 5454881 |
| 1955-58 | All Moraine P.B. . . . .        | RETAINER, master cyl. primary cup . . . . .         | 1 | 5454876 |
| 1955-57 | All Moraine P.B. . . . .        | secondary cup . . . . .                             | 1 | 5454773 |
| 1953-58 | All Bendix P.B. . . . .         | cyl. head plunger cup . . . . .                     | 1 | 563736  |
| 1958    | All Moraine P.B. . . . .        | secondary cup . . . . .                             | 1 | 5455873 |
| 1958    | All Moraine P.B. . . . .        | vacuum cup . . . . .                                | 1 | 5455877 |
| 1953-58 | All Bendix P.B. . . . . (8.934) | RING, hyd. plunger stop washer snap . . . . .       | 1 | 274947  |
| 1953-58 | All Bendix P.B. . . . .         | WASHER, hydraulic cyl. plunger stop-steel . . . . . | 1 | 563737  |
| 1953-58 | All Bendix P.B. . . . .         | hyd. cyl. plunger-fiber . . . . .                   | 1 | 563707  |
| 1955-58 | All Moraine P.B. . . . .        | master cyl. primary cup . . . . .                   | 1 | 5454878 |
| 1955-58 | All Moraine P.B. . . . .        | master cyl. secondary cup . . . . .                 | 1 | 5454883 |

## Group 4.913 AIR CLEANER PARTS, VACUUM POWER BRAKE CYLINDER

|         |                          |                                     |   |         |
|---------|--------------------------|-------------------------------------|---|---------|
| 1955-57 | All Moraine P.B. . . . . | COVER, air cleaner . . . . .        | 1 | 5454947 |
| 1958    | All Moraine P.B. . . . . | . . . . .                           | 1 | 5455899 |
| 1959-60 | All Moraine P.B. . . . . | . . . . .                           | 1 | 5456647 |
| 1953-58 | All Bendix P.B. . . . .  | SHELL, air cleaner . . . . .        | 1 | 3756308 |
| 1953-58 | All Bendix P.B. . . . .  | ELEMENT, air cleaner . . . . .      | 1 | 2185938 |
| 1955-57 | All Moraine P.B. . . . . | . . . . .                           | 1 | 5455835 |
| 1958    | All Moraine P.B. . . . . | FILTER, air cleaner . . . . .       | 1 | 5455900 |
| 1959-60 | All Bendix P.B. . . . .  | . . . . .                           | 1 | 534094  |
| 1959-60 | All Moraine P.B. . . . . | . . . . .                           | 1 | 5459066 |
| 1953-56 | All Bendix P.B. . . . .  | GASKET, air cleaner shell . . . . . | 2 | 563720  |
| 1955-56 | All Moraine P.B. . . . . | air cleaner cover . . . . .         | 1 | 5454948 |
| 1955-56 | All Bendix P.B. . . . .  | air cleaner shell screw . . . . .   | 1 | 520902  |

|         |                                  |   |   |         |
|---------|----------------------------------|---|---|---------|
| 1955-57 | All Moraine P.B. . . . .         | air cleaner cover screw . . . . .                       | 1 | 5454930 |
| 1957-58 | All Bendix P.B. . . . .          | air cleaner cover . . . . .                             | 1 | 524304  |
| 1955-57 | All Bendix P.B. . . . . (8.977)  | SCREW, air cleaner shell . . . . .                      | 1 | 125706  |
| 1955-57 | All Moraine P.B. . . . . (8.906) | air cleaner cover . . . . .                             | 1 | 132919  |
| 1958    | All Moraine P.B. . . . . (8.906) | air cleaner cover . . . . .                             | 1 | 132915  |
| 1959-60 | All . . . . . (8.977)            | air filter cover to housing . . . . . (No. 8-32 x 3/8") | 1 | 172129  |
| 1955-56 | All Moraine P.B. . . . .         | SPRING, air cleaner . . . . .                           | 1 | 5454927 |

## Group 4.915 PLUNGER, VACUUM POWER BRAKE HYDRAULIC CYLINDER

|         |                          |   |   |         |
|---------|--------------------------|---|---|---------|
| 1953-56 | All Bendix P.B. . . . .  | hydraulic and reactionary . . . . .     | 1 | 563731  |
| 1955-58 | All Moraine P.B. . . . . | hydraulic and reactionary . . . . .     | 1 | 5454892 |
| 1957    | All Bendix P.B. . . . .  | MEMBRANE, reactionary plunger . . . . . | 1 | 524275  |
| 1958    | All Bendix P.B. . . . .  | PISTON, master cylinder . . . . .       | 1 | 573023  |
| 1957    | All Bendix P.B. . . . .  | PISTON, master cylinder . . . . .       | 1 | 524276  |
| 1958    | All Bendix P.B. . . . .  | PISTON, master cylinder . . . . .       | 1 | 572796  |
| 1959    | All Moraine P.B. . . . . | PISTON, master cylinder . . . . .       | 1 | 5456678 |
| 1960    | All Moraine P.B. . . . . | PISTON, master cylinder . . . . .       | 1 | 5459609 |

## Group 4.917 SCREW, VACUUM POWER BRAKE CYLINDER

|         |                         |  |   |        |
|---------|-------------------------|--|---|--------|
| 1955-56 | All Bendix P.B. . . . . | stop washer to piston rear plate . . . . . | 2 | 520651 |
|---------|-------------------------|--|---|--------|

## Group 4.918 VALVE, VACUUM CYLINDER AIR

|         |                          |  |    |         |
|---------|--------------------------|--|----|---------|
| 1955-57 | All Moraine P.B. . . . . | VALVE, air . . . . .                       | 1  | 5454903 |
| 1958    | All Moraine P.B. . . . . | BUMPER, air valve . . . . .                | 1  | 5455896 |
| 1959-60 | All Moraine P.B. . . . . | PLUNGER ASSY., vacuum cyl. valve . . . . . | 1  | 5456681 |
| 1959-60 | All Bendix P.B. . . . .  | RING, air valve "O" . . . . . (.832 I.D.)  | 1  | 533030  |
| 1955-58 | All Moraine P.B. . . . . | SHIM, air valve . . . . .                  | AR | 5454904 |
| 1955-58 | All Moraine P.B. . . . . | SPRING, air valve return . . . . .         | 1  | 5454943 |
| 1955-57 | All Moraine P.B. . . . . | SPRING, air valve return . . . . .         | 1  | 5454916 |
| 1958    | All Moraine P.B. . . . . | SNUBBER ASSY., air valve . . . . .         | 1  | 5456602 |
| 1958    | All Moraine P.B. . . . . | SNUBBER ASSY., air valve . . . . .         | 1  | 5455093 |
| 1959-60 | All Moraine P.B. . . . . | SNUBBER ASSY., air valve . . . . .         | 1  | 5459061 |

## Group 4.922 BUMPER-DIAPHRAGM-GASKET-PISTON-PLATE-PACKING-RING-SPRING-WICK, POWER BRAKE VACUUM CYLINDER

|         |                          |  |   |         |
|---------|--------------------------|--|---|---------|
| 1955-58 | All Moraine P.B. . . . . | BUMPER, vac. cyl. piston stop . . . . .        | 1 | 5455132 |
| 1953-56 | All Bendix P.B. . . . .  | COVER, vacuum cyl. piston diaphragm . . . . .  | 1 | 563748  |
| 1953-54 | All P.B. . . . .         | DIAPHRAGM ASSY., vacuum cyl. piston . . . . .  | 1 | 519277  |
| 1955-56 | All Bendix P.B. . . . .  | DIAPHRAGM, power piston . . . . .              | 1 | 520643  |
| 1959-60 | All Moraine P.B. . . . . | EXPANDER, piston packing . . . . .             | 1 | 5456670 |
| 1955-58 | All Moraine P.B. . . . . | GASKET, vacuum cyl. piston diaphragm . . . . . | 1 | 5454920 |
| 1957-58 | All Bendix P.B. . . . .  | PISTON, vacuum cyl. . . . .                    | 1 | 524294  |
| 1959-60 | All Bendix P.B. . . . .  | PISTON, vacuum cyl. . . . .                    | 1 | 534103  |
| 1953-56 | All Bendix P.B. . . . .  | GASKET, vacuum cyl. piston diaphragm . . . . . | 1 | 563727  |
| 1953-54 | All P.B. . . . .         | PISTON, vacuum cyl. . . . .                    | 1 | 519275  |
| 1955-56 | All Bendix P.B. . . . .  | PISTON, vacuum cyl. . . . .                    | 1 | 520639  |
| 1955-57 | All Moraine P.B. . . . . | PISTON, vacuum cyl. . . . .                    | 1 | 5454896 |
| 1958    | All Moraine P.B. . . . . | PISTON, vacuum cyl. . . . .                    | 1 | 5455927 |
| 1960    | All Moraine P.B. . . . . | PISTON, vacuum cyl. . . . .                    | 1 | 5459577 |
| 1953-58 | All Bendix P.B. . . . .  | PACKING, vacuum cyl. piston-leather . . . . .  | 1 | 563725  |
| 1955-58 | All Moraine P.B. . . . . | PACKING, vacuum cyl. piston-leather . . . . .  | 1 | 5454918 |

|         |                                 |  |       |         |         |
|---------|---------------------------------|--|-------|---------|---------|
| 1959-60 | All Bendix P.B. . . . .         |  | 1     | 534110  |         |
| 1959    | All Moraine P.B. . . . .        | PISTON, power cyl. . . . .                               | 1     | 5456655 |         |
| 1957-58 | All Bendix P.B. . . . .         | FELT, vacuum cyl. piston . . . . .                       | 1     | 524293  |         |
| 1959-60 | All Bendix P.B. . . . .         | vacuum cyl. piston . . . . .                             | 1     | 244553  |         |
| 1957-58 | All Bendix P.B. . . . .         | PLATE, vacuum cyl. piston . . . . .                      | Front | 1       | 524290  |
| 1957-58 | All Bendix P.B. . . . .         | vacuum cyl. piston . . . . .                             | Rear  | 1       | 524284  |
| 1957-58 | All Bendix P.B. . . . .         | vacuum cyl. piston felt retainer . . . . .               |       | 1       | 524295  |
| 1959-60 | All Bendix P.B. . . . .         | vacuum piston . . . . .                                  | Front | 1       | 534120  |
| 1959-60 | All Bendix P.B. . . . .         | vacuum piston . . . . .                                  | Rear  | 1       | 534101  |
| 1959-60 | All Bendix P.B. . . . .         | cyl. felt & expander retainer . . . . .                  |       | 1       | 534109  |
| 1959    | All Moraine P.B. . . . .        | piston diaphragm supt. . . . .                           |       | 1       | 5456669 |
| 1960    | All Moraine P.B. . . . .        | piston diaphragm supt. . . . .                           |       | 1       | 5459586 |
| 1953-56 | All Bendix P.B. . . . .         | RING, vacuum cyl. piston packing . . . . .               |       | 1       | 563724  |
| 1955-57 | All Moraine P.B. . . . .        | guide to vac. piston "O" . . . . . (3-1/4" I.D.)         |       | 1       | 5454917 |
| 1958    | All Moraine P.B. . . . .        | SEAL, vacuum piston to guide . . . . .                   |       | 1       | 5455895 |
| 1959    | All Moraine P.B. . . . .        | power diaphragm supt. plate to power piston . . . . .    |       | 1       | 5456671 |
| 1960    | All Moraine P.B. . . . .        | power diaphragm supt. plate to power piston . . . . .    |       | 1       | 5459581 |
| 1953-53 | All P.B. . . . .                | SPRING, vacuum cyl. piston reaction . . . . .            |       | 1       | 519279  |
| 1955-56 | All Bendix P.B. . . . .         | vacuum cyl. piston reaction . . . . .                    |       | 1       | 520657  |
| 1957    | All Bendix P.B. . . . .         | vacuum counter reaction . . . . .                        |       | 1       | 529659  |
| 1958    | All Bendix P.B. . . . .         | vacuum counter reaction . . . . .                        |       | 1       | 531234  |
| 1953-56 | All Bendix P.B. . . . . (8.977) | SCREW, diaphragm cover to                                |       |         |         |
|         |                                 | piston . . . . . (No. 8-32x1/2" Fil. Hd.)                |       | 5       | 172131  |
|         |                                 | piston packing ret. plate . . . (No. 8-32x3/8" Fil. Hd.) |       | 5       | 172129  |
|         |                                 | vac. tube to rear plate . . . (No. 10-24x7/16" Pan Hd.)  |       | 1       | 9404148 |
| 1953-56 | All Bendix P.B. . . . .         | WICK, vacuum cyl. piston packing . . . . .               |       | 1       | 3847672 |
| 1955-58 | All Moraine P.B. . . . .        | piston cup lubricating . . . . .                         |       | 1       | 5454919 |
| 1957-58 | All Bendix P.B. . . . .         | WASHER, vac. cyl. counter reaction spring . . . . .      |       | 1       | 524301  |

#### Group 4.924 DISC-GUIDE-RETAINER-RING-SPRING, VACUUM POWER BRAKE CYLINDER

|         |                                  |  |   |        |         |
|---------|----------------------------------|--|---|--------|---------|
| 1959-60 | All Bendix P.B. . . . .          | DISC, vacuum cyl. piston reaction . . . . .          |   | 1      | 533709  |
| 1955-57 | All Moraine P.B. . . . .         | GUIDE, vac. cyl. piston . . . . .                    |   | 1      | 5454889 |
| 1958    | All Moraine P.B. . . . .         | RETAINER, vacuum cyl. piston return spring . . . . . |   | 1      | 5455886 |
| 1957-58 | All Bendix P.B. . . . .          | ROD, vacuum cyl. to master cyl. push . . . . .       |   | 1      | 576441  |
| 1959-60 | All Bendix P.B. . . . .          | SPRING, vacuum cyl. piston return . . . . .          |   | 1      | 534098  |
| 1953-56 | All Bendix P.B. . . . .          |  |   | 1      | 563739  |
| 1955-58 | All Moraine P.B. . . . .         |  |   | 1      | 5454886 |
| 1957-58 | All Bendix P.B. . . . .          |  |   | 1      | 524280  |
| 1959    | All Moraine P.B. . . . .         |  |   | 1      | 5456674 |
| 1959-60 | All Bendix P.B. . . . .          |  |   | 1      | 534104  |
| 1960    | All Moraine P.B. . . . .         | power piston return . . . . .                        |   | 1      | 5459506 |
| 1955-58 | All Moraine P.B. . . . . (8.900) | BOLT, guide to piston . . . . . (1/4"-20 x 1/2")     | 4 | 180016 |         |
| 1953-54 | All P.B. . . . .                 | WASHER, vacuum cyl. piston stop-rubber . . . . .     |   | 1      | 563713  |
| 1955-58 | All Moraine P.B. . . . . (8.931) | WASHER, guide to piston . . . . . (1/4" Zinc)        | 4 | 120380 |         |

#### Group 4.926 PIN, VACUUM CYLINDER PUSH ROD

|         |                  |  |  |   |        |
|---------|------------------|--|--|---|--------|
| 1953-57 | All P.B. . . . . |  |  | 1 | 517752 |
|---------|------------------|--|--|---|--------|

#### Group 4.928 VALVE ASSY., POPPET

|      |                         |   |  |   |        |
|------|-------------------------|---|--|---|--------|
| 1955 | All Bendix P.B. . . . . | VALVE ASSY., atmospheric poppet . . . . . |  | 1 | 520648 |
| 1955 | All Bendix P.B. . . . . | vacuum poppet . . . . .                   |  | 1 | 520649 |
| 1956 | All Bendix P.B. . . . . | atmospheric poppet . . . . .              |  | 1 | 522069 |
| 1956 | All Bendix P.B. . . . . | vacuum poppet . . . . .                   |  | 1 | 522071 |

|         |                         |  |   |         |
|---------|-------------------------|--|---|---------|
| 1957-58 | All Bendix P.B. . . . . | vacuum poppet . . . . .                                | 1 | 524287  |
| 1959-60 | All Bendix P.B. . . . . | vacuum poppet . . . . .                                | 1 | 1472981 |
| 1955-56 | All Bendix P.B. . . . . | ARM, poppet valve pivot . . . . .                      | 1 | 520660  |
| 1955-56 | All Bendix P.B. . . . . | DIAPHRAGM, poppet valve compensator . . . . .          | 1 | 520659  |
| 1957-58 | All Bendix P.B. . . . . | vacuum poppet . . . . .                                | 1 | 524288  |
| 1959    | All Bendix P.B. . . . . | vacuum poppet . . . . .                                | 1 | 534111  |
| 1955-56 | All Bendix P.B. . . . . | KIT, poppet valve repair . . . . .                     | 1 | 3733919 |
| 1957-58 | All Bendix P.B. . . . . | poppet valve repair . . . . .                          | 1 | 3741365 |
| 1955-56 | All Bendix P.B. . . . . | NUT, poppet valve . . . . .                            | 4 | 522072  |
| 1957-58 | All Bendix P.B. . . . . | PLATE, vac. poppet diaphragm . . . . . (1-13/32" I.D.) | 1 | 524289  |
| 1957-60 | All Bendix P.B. . . . . | . . . . . (1-1/2" I.D.)                                | 1 | 524299  |
| 1957-60 | All Bendix P.B. . . . . | RETAINER, vac. poppet return spring . . . . .          | 1 | 524297  |
| 1955-56 | All Bendix P.B. . . . . | RING, pivot washer retainer . . . . .                  | 1 | 2311549 |
| 1955-56 | All Bendix P.B. . . . . | SPRING, atmospheric poppet valve return . . . . .      | 1 | 520661  |
| 1955-56 | All Bendix P.B. . . . . | vacuum poppet valve return . . . . .                   | 1 | 520689  |
| 1959-60 | All Bendix P.B. . . . . | . . . . .  | 1 | 3764014 |
| 1955-56 | All Bendix P.B. . . . . | STEM, vacuum poppet valve compensator . . . . .        | 1 | 520658  |
| 1955-56 | All Bendix P.B. . . . . | WASHER, poppet valve pivot . . . . .                   | 1 | 520652  |

#### Group 4.930 PIPE-FITTING-VALVE-SPRING-RETAINER, VACUUM POWER BRAKE

|         |   |  |    |        |
|---------|---|--|----|--------|
| 1953-54 | All P/6-P.B. . . . .                        | PIPE, manifold to check valve-front . . . (3-7/8" long)  | 1  | 518818 |
| 1953-54 | All P/8-P.B. . . . .                        | manifold to check valve-front . . . . . (6" long)        | 1  | 518817 |
| 1953-54 | All P.B. exc. A.C. . . . .                  | reserve tank to check valve tee . . . . . (13-1/2" long) | 1  | 518395 |
| 1953-54 | All P.B. . . . .                            | vacuum cyl. to connector block . . . . . (11" long)      | 1  | 518394 |
| 1953-54 | All P.B. . . . .                            | vacuum cyl. to check valve . . . . . (28" long)          | 1  | 518403 |
| 1955    | All P.B. w/2 B.C. . . . .                   | carburetor to check valve . . . . . (33" long)           | 1  | 520451 |
| 1955-56 | All P.B. . . . .                            | vacuum cyl. to check valve . . . . . (27-1/4" long)      | 1  | 520452 |
| 1955-56 | All P.B. . . . .                            | vacuum tank to check valve . . . . . (16-1/8" long)      | 1  | 520453 |
| 1955-56 | All P.B. w/4 B.C. . . . .                   | (carter) carburetor to check valve . . . . .             | 1  | 521471 |
| 1956    | All P.B. w/2 B.C. . . . .                   | carburetor to check valve . . . . .                      | 1  | 521945 |
| 1957    | All P.B. . . . .                            | vacuum tank to check valve . . . . . (10-1/4" long)      | 1  | 523956 |
| 1957    | All P.B. . . . .                            | vacuum cyl. to check valve . . . . . (22-5/8" long)      | 1  | 523955 |
| 1953-60 | All . . . . . (8.963)                       | NUT, threaded sleeve . . . . . (3/8" tubing)             | AR | 114965 |
| 1953-58 | All Bendix P.B. . . . .                     | FITTING, hydraulic cyl. compensating valve . . . . .     | 1  | 563730 |
| 1953-54 | All P.B. . . . .                            | hydraulic cyl. residual check valve . . . . .            | 1  | 563734 |
| 1955-57 | All Bendix P.B. . . . .                     | hydraulic cyl. residual check valve . . . . .            | 1  | 520407 |
| 1955-58 | All P.B. exc. F.I. . . . .                  | vacuum pipes to carb. . . . .                            | 1  | 520012 |
| 1959-60 | All 2 B.C.-4 B.C.<br>& P.B. . . . . (3.278) | vacuum pipes to carb. (4-way) . . . . .                  | 1  | 533690 |
| 1960    | All P.B. . . . . (3.278)                    | vacuum pipes to carb. . . . .                            | 1  | 535247 |
| 1953-55 | All P.B. . . . .                            | ELBOW, check valve to manifold pipe hose . . . . .       | 1  | 518815 |
| 1958    | All P.B.-F.I. . . . . (3.901)               | vacuum pipe to intake manifold . . . . .                 | 1  | 528504 |
| 1953-58 | All Bendix P.B. . . . .                     | VALVE ASSY.. hydraulic cyl. compensating . . . . .       | 1  | 563721 |
| 1953-58 | All Bendix P.B. . . . .                     | CUP, hydraulic cyl. residual check valve . . . . .       | 1  | 519285 |
| 1953-58 | All Bendix P.B. . . . .                     | SPRING, hydraulic cyl. compensating valve . . . . .      | 1  | 563701 |
| 1953-58 | All Bendix P.B. . . . .                     | RETAINER, hyd. cyl. compensating valve spring . . . . .  | 1  | 563702 |
| 1953-58 | All Bendix P.B. . . . .                     | hydraulic cyl. residual check valve cup . . . . .        | 1  | 519286 |
| 1959    | All P.B.-2 B.C.-4 B.C. (3.765)              | BRACKET, carb. fitting to check valve hose . . . . .     | 1  | 533748 |
| 1955-57 | All P.B. . . . .                            | CLIP, vacuum pipes to rocker arm cover . . . . .         | 1  | 520014 |

#### Group 4.931 CLAMP-HOSE, VACUUM POWER BRAKE

|         |  |  |    |         |
|---------|--|--|----|---------|
| 1953-60 | All P.B. . . . . (1.166)                   | CLAMP . . . . . (11/16")                           | AR | 111603  |
| 1960    | All Moraine P.B. . . . . (8.948)           | power cyl. diaphragm frt. hsg. ext. hose . . . . . | 1  | 272847  |
| 1960    | All Moraine P.B. . . . .                   | power cyl. front hsg. exh. hose to tube . . . . .  | 1  | 5460266 |
| 1960    | All P.B.-2 B.C.-<br>4 B.C. . . . . (3.765) | vacuum hose . . . . . (3/4" dia.)                  | 1  | 535158  |

|         |                                  |  |                      |        |         |
|---------|----------------------------------|--|----------------------|--------|---------|
| 1960    | All P.B. . . . .                 | vacuum hose to vacuum pipes . . . . .                                      | (7/8" dia.)          | 2      | 535159  |
| 1953-54 | All P.B. . . . .                 | HOSE, manifold to check valve pipe . . . . .                               | (9" long)            | 1      | 518816  |
| 1953-54 | All P.B. . . . .                 | reserve tank to check valve pipe . . . . .                                 | (7-1/2" long)        | 1      | 518509  |
| 1953-56 | All Bendix P.B. . . . .          | vacuum cyl. to piston . . . . .  |                      | 1      | 521051  |
| 1953-54 | All P.B.-A.C. . . . .            | vacuum cyl. to reserve tank . . . . .                                      | (3/8" I.D. 28" long) | 1      | 530783  |
| 1955-56 | All P.B. . . . .                 | vacuum pipe to check valve . . . . .                                       |                      | 1      | 530783  |
| 1955-56 | All P.B. . . . .                 | manifold to check valve pipe . . . . .                                     |                      | 1      | 530783  |
| 1955-57 | All Moraine P.B. . . . .         | vacuum cyl. exhaust . . . . .  |                      | 1      | 5454923 |
| 1957-58 | All Bendix P.B. . . . .          | vacuum cyl. to piston . . . . .  |                      | 1      | 524311  |
| 1958    | All Moraine P.B. . . . .         | vacuum cyl. exhaust . . . . .  |                      | 1      | 5455034 |
| 1958-60 | All P.B. . . . .                 | vacuum cyl. to reserve tank . . . . .                                      |                      | 1      | 532762  |
| 1959-60 | All Moraine P.B. . . . .         | diaphragm front housing exhaust . . . . .                                  |                      | 1      | 5456668 |
| 1959-60 | All Bendix P.B. . . . .          | vacuum cyl. . . . .  |                      | 1      | 534105  |
| 1959-60 | All P.B.-3/2 B.C. . . . .        | tee to power brake check valve . . . . .                                   |                      | AR     | 530783  |
| 1959-60 | All P.B.-3/2 B.C. . . . .        | tee to carb. check valve . . . . .   |                      | AR     | 530783  |
| 1959-60 | All P.B. . . . .                 | check valve to vacuum cyl. . . . .   |                      | AR     | 530783  |
| 1953-54 | All P.B. . . . .                 | PLATE AND TUBE, vacuum hose to cyl. . . . .                                |                      | 1      | 519280  |
| 1955-56 | All Bendix P.B. . . . .          | vacuum hose to cyl. . . . .  |                      | 1      | 520667  |
| 1955-57 | All Moraine P.B. . . . .         | vacuum cyl. exhaust . . . . .  |                      | 1      | 5454957 |
| 1957    | All Bendix P.B. . . . .          | vacuum hose to cyl. . . . .  |                      | 1      | 524946  |
| 1958    | All Bendix P.B. . . . .          | vacuum hose to cyl. . . . .  |                      | 1      | 531242  |
| 1953-54 | All P.B. . . . .                 | GASKET, plate and tube to cyl. . . . .                                     |                      | 1      | 519283  |
| 1955-56 | All Bendix P.B. . . . .          | plate and tube to cyl. . . . .   |                      | 1      | 3715020 |
| 1955-58 | All Moraine P.B. . . . .         | plate and tube to cyl. . . . .   |                      | 1      | 5454867 |
| 1957-58 | All Bendix P.B. . . . .          | plate and tube to cyl. . . . .   |                      | 1      | 563715  |
| 1959-60 | All Moraine P.B. . . . .         | exhaust tube to hsg. . . . .   |                      | 1      | 5459035 |
| 1955-56 | All Bendix P.B. . . . .          | SEAL, plate and tube to piston . . . . .                                   |                      | 1      | 3718453 |
| 1954    | All P.B.-A.C. . . . .            | TEE, vacuum cyl. to reserve tank . . . . .                                 |                      |        |         |
| 1953-54 | All P.B. exc. A.C. . . . .       | hose . . . . . (for 3/8" I.D. hose)  |                      | 1      | 518918  |
| 1953-54 | All P.B. exc. A.C. . . . .       | vacuum reserve tank to check valve pipe . . . . .                          |                      | 1      | 144427  |
| 1955-57 | All P.B. . . . .                 | vacuum pump to manifold pipe . . . . .                                     |                      | 1      | 518819  |
| 1959-60 | All P.B.-3/2 B.C. . . . .        | vacuum reserve tank to check valve pipe . . . . .                          |                      | 1      | 144427  |
| 1958    | All Moraine P.B. . . . .         | check valve . . . . .  |                      | 1      | 533751  |
| 1959-60 | All Moraine P.B. . . . .         | TUBE ASSY., vacuum cyl. exhaust . . . . .                                  |                      | 1      | 5455931 |
| 1959-60 | All Bendix P.B. . . . .          | vacuum cyl. exhaust . . . . .  |                      | 1      | 5459063 |
| 1953-54 | All P.B.-A.C. . . . .            | TUBE & COVER ASSY., air inlet & vacuum exh. . . . .                        |                      | 1      | 533031  |
| 1953-56 | All Bendix P.B. . . . . (8.977)  | ELBOW, vacuum cyl. to check valve pipe<br>(3/8" threaded sleeve) . . . . . |                      | 1      | 519259  |
| 1955-60 | All Moraine P.B. . . . . (8.907) | SCREW, tube and plate to<br>piston . . . . . (No. 8-32x3/8" Fil. Hd.)      | 2                    | 172129 |         |
|         |                                  | tube to shell . . . . . (No. 8-32x1/4" Fil. Hd.)                           | 2                    | 131954 |         |

## Group 4.934 LEVER-PLATE-RING-SPRING, VACUUM POWER BRAKE

|         |                          |  |   |         |
|---------|--------------------------|--|---|---------|
| 1955-58 | All Moraine P.B. . . . . | LEVER, vac. cyl. piston plate reaction . . . . . | 6 | 5454915 |
| 1959-60 | All Moraine P.B. . . . . | PLATE, hydraulic plunger reaction . . . . .      | 1 | 5456657 |
| 1955-57 | All Moraine P.B. . . . . | air valve reaction . . . . .                     | 1 | 5454894 |
| 1955-58 | All Moraine P.B. . . . . | hydraulic plunger reaction . . . . .             | 1 | 5454982 |
| 1958    | All Moraine P.B. . . . . | master cyl. reaction . . . . .                   | 1 | 5455995 |
| 1959-60 | All Moraine P.B. . . . . | power piston air valve reaction . . . . .        | 1 | 5459057 |
| 1959-60 | All Moraine P.B. . . . . | RING, piston guide snap . . . . .                | 1 | 5456664 |
| 1955-58 | All Moraine P.B. . . . . | reaction plate retaining . . . . .               | 1 | 5454895 |
| 1959-60 | All Moraine P.B. . . . . | SPRING, vac. cyl. reaction lever . . . . .       | 1 | 5456673 |
| 1955-57 | All Moraine P.B. . . . . |  | 1 | 5454942 |
| 1958    | All Moraine P.B. . . . . |  | 1 | 5456603 |

## Group 4.935 FLOATING CONTROL VALVE AND PARTS

|         |                          |   |   |         |
|---------|--------------------------|---|---|---------|
| 1955-58 | All Moraine P.B. . . . . | DIAPHRAGM, floating control valve . . . . . | 1 | 5454910 |
| 1959-60 | All Moraine P.B. . . . . | piston valve reaction . . . . .             | 1 | 5459103 |

|         |                          |  |   |         |
|---------|--------------------------|--|---|---------|
| 1959-60 | All Moraine P.B. . . . . | piston floating control valve and reaction . . . . . | 1 | 5459104 |
| 1955-57 | All Moraine P.B. . . . . | VALVE ASSY., floating control . . . . .              | 1 | 5454907 |
| 1958    | All Moraine P.B. . . . . | . . . . .  | 1 | 5455891 |
| 1955-58 | All Moraine P.B. . . . . | PLATE, diaphragm retainer . . . . .                  | 1 | 5454936 |
| 1959-60 | All Moraine P.B. . . . . | piston reaction diaphragm supt. . . . .              | 1 | 5456662 |
| 1955-57 | All Moraine P.B. . . . . | RETAINER, floating control valve spring . . . . .    | 1 | 5454937 |
| 1958    | All Moraine P.B. . . . . | . . . . .  | 1 | 5455893 |
| 1959-60 | All Moraine P.B. . . . . | piston reaction diaphragm . . . . .                  | 1 | 5456661 |
| 1959-60 | All Moraine P.B. . . . . | floating control valve spring . . . . .              | 1 | 5459107 |
| 1955-58 | All Moraine P.B. . . . . | RING, diaphragm retainer . . . . .                   | 1 | 5454911 |
| 1955-57 | All Moraine P.B. . . . . | SPRING, diaphragm retainer . . . . .                 | 1 | 5454912 |
| 1958    | All Moraine P.B. . . . . | . . . . .  | 1 | 5455894 |
| 1959-60 | All Moraine P.B. . . . . | SPRING, floating valve return . . . . .              | 1 | 5459106 |

## Group 4.944 SEAL, VACUUM POWER BRAKE CHECK VALVE

|         |                         |  |   |         |
|---------|-------------------------|--|---|---------|
| 1953-58 | All Bendix P.B. . . . . | compensating check valve fitting . . . . . | 1 | 2238386 |
|---------|-------------------------|--|---|---------|

## Group 4.955 VALVE ASSY., VACUUM POWER BRAKE CHECK

|         |                          |           |   |         |
|---------|--------------------------|-----------|---|---------|
| 1953-55 | All Bendix P.B. . . . .  | . . . . . | 1 | 518401  |
| 1955    | All Moraine P.B. . . . . | . . . . . | 1 | 5454944 |
| 1956-57 | All P.B. . . . .         | . . . . . | 1 | 5454944 |
| 1958-60 | All P.B. . . . .         | . . . . . | 1 | 5455973 |