

YEAR	MODEL	PART NAME	PART NO.	PER CAR	PART NO.
Group 0.002 BOLT-NUT-SPACER-SHIM, ENGINE SUPPORT					
1940-54	All	BOLT, front support to insulator (Spec. Hex. 7/16"-20x7/8")	2		509186
1948-54	All H.T.	rear insulator to cross member (Hex. 7/16"-20x7/8")	4		509186
1955-57	All	front insulator to frame . . . (Hex. 7/16"-20x7/8")	2		509186
1955-58	All	rear insulator to cross member (Hex. 3/8"-24x1-3/16")	4		520624
1960	All exc. 4 SPD.-S.T.	rear insulator to bracket (3/8"-24x3/4")	2		535115
1959-60	All (5.383)	front insulator to support bracket (Hex. 7/16"-20x1-1/8")	2		533675
1960	All H.T. (8.900)	rear insulator to rear bearing retainer (3/8"-16x3/4")	1		180120
1940-57	All (8.917)	NUT, front support to insulator bolt (7/16"-20)	2		126022
1953	All P.G.	SHIM, engine side support	AR		378005
1959-60	All	engine rear insulator to frame	AR		534506
1957-58	All	SPACER, engine front support insulator	1		761754

Group 0.004 PLATE-SUPPORT, CYLINDER FRONT END

1937-54	All	PLATE, cylinder front end - 1937 thru 47 use 6-145587 screw and 6-120395 washer	1		510309
1937-38	All	SUPPORT, cylinder front end plate	1		506998
1939-40	P/6		1		506998
1940	P/8 29		1		506998
1941-54	All		1		506998
1955-58	All		1		518965

Group 0.005 GASKET, CYLINDER FRONT END PLATE

1937-54	All		1		499644
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Group 0.027 INSULATOR, ENGINE SUPPORT

1940-54	All	 Front	1		508748
1939-54	All S.T.	(▲) Rear 522656 RH			522657 LH
1948-54	All H.T.	 Rear 510880 RH			510881 LH
1955-57	All	 Rear 522656 RH			522657 LH
1955-58	All	 Front	1		761748
1958	All	 Rear 529879 RH			529880 LH
1959	All	w/533825-26 & 534165 partial engine assy Front	2		542363
1960	All	w/536812-13-14 & 15 partial engine assy. Front	2		542363
1959-60	All	 Rear	1		532765
1959-60	All	INSULATOR PKG., engine mtg. (■) Front 543476 RH			543477 LH
1959-60	All	engine mtg. (■■) Front			759630
1953	All P.G.	CUSHION, engine side support	2		532770
1959-60	All	SPACER, rear insulator control	1		

▲NOTE: Use 522656 and 522657 in sets on 1939-49 models.

■NOTE: Consists of one each 540002 Insulator, 537953 Bolt, 535879 Washer and 131101 Washer.

■■NOTE: Consists of one each 541733 Insulator, 537953 Bolt, 535879 Washer and 131101 Washer.

Group 0.029 PLATE, ENGINE REAR SUPPORT

1940-54	All S.T.	insulator to frame	2		504992
1948-54	All H.T.	to cross member reinf.	2		510889
1946-54	All	CLAMP, engine front support rebound	1		508750

1953	All P.G.	BRACKET ASSY., engine side support to frame	518504 RH	518505 LH
1953	All P.G.	BRACKET, engine side support to cushion	5832486 RH	5832487 LH
1959-60	All S.T. exc. 4 SPD.-S.T. & H.D.C.	engine rear support	1	532651
1959-60	All S.T.-H.D.C.	engine rear support	1	532658
1960	All 4 SPD.-S.T.	engine rear support	1	535411

Group 0.033 BLOCK ASSEMBLY, CYLINDER

NOTE: The following Cylinder Blocks are fitted with Pistons, Pins and Rings.

1941-48	P/6		1	517127
1949-52	P/6		1	517128
1950-54	P/8		1	517101
1953-54	P/6		1	517303

Group 0.033 ENGINE ASSEMBLY, PARTIAL

NOTE: The following Partial Engine Assemblies consists of Cylinder Block, Pistons, Pins, Rings, Rods, Bearings and Crankshaft.

1955-56	P/8	w/recessed top pistons-less camshaft (■★)	1	534618
1955-56	P/8	w/flat top pistons-less camshaft (▲★)	1	534619
1957	P/8	w/recessed top pistons-less camshaft (▲)	1	531986
1958	P/8	w/recessed top pistons-less camshaft (▲)	1	531976
1958	P/8	w/flat top pistons-less camshaft (▲)	1	531977
1959	P/8	w/recessed top pistons-less camshaft (▲▲)	1	533825
1959	P/8	w/flat top pistons-less camshaft-w/2 bolt brg. caps (▲▲)	1	533826
1959	P/8	w/flat top pistons-less camshaft-w/4 bolt brg. caps (▲▲)	1	534165
1960	P/8	w/recessed top pistons-w/2 bolt bearing caps (▲▲)	1	536812
1960	P/8 exc. S.T.-3/2 B.C.	w/flat top pistons (▲▲)	1	536813
1960	P/8 S.T.-3/2 B.C.	w/flat top pistons (▲▲)	1	536814
1960	P/8 T425A	w/flat top pistons-w/4 bolt bearing caps (▲▲)	1	536815
1953-54	P/6	BAFFLE, cylinder block valve chamber oil	9	517887

▲NOTE: Conversion package 532080 required to complete installation.

■NOTE: When present stock of 524873 is exhausted, they will be replaced by 534618. These new engines must be used with 532080 conversion package.

★NOTE: When used on 1955 model, also use 2-521608 gasket.

▲▲NOTE: Use 542363 insulator with these engines.

Group 0.033 CONVERSION PACKAGE, ENGINE

1955-58	P/8 (▲)		1	532080
▲NOTE: This package consists of the Oil Pan, Baffle, Pump Assy., Tube, Indicator, Gaskets, Bolts and Washers that is required to install 531976, 531977, 531986, 531987, 532056, 532057, 534618 and 534619 Partial Engine Assemblies on 1955-58 models.				

Group 0.034 DRAIN COCK-PLUG, ENGINE

1933-59	All (8.951)	COCK, cylinder block drain (1/8")	1	134519
1955-60	All	PLUG, camshaft rear bearing hole (2-1/16")	1	523096
1959-60	All (8.971)	cylinder block drain (1/8")	2	444614

1936-60	All	cylinder block core hole	(1-15/16" O.D.)	AR	404169
1950-51	P/8	cylinder block oil gallery		2	513512
1952-54	All	cylinder block oil gallery		2	444788
1955-60	All	cylinder block oil gallery	(15/16")	1	518170
1955-60	All	cylinder block oil gallery	(9/16")	AR	518026
1955-60	All	cylinder block oil gallery	(3/8" Sq. Headless C' sunk)	3	444783
1948-54	All	cylinder head core hole	(Cup type 1-1/8")	1	410845
1955-60	All	cylinder head core and oil hole	(15/16")	AR	518170
1955-60	All	cylinder head oil gallery	(9/16")	4	518026
1955-60	All	cylinder head core hole	(1-3/8")	2	518032
1955-60	All	cylinder head oil hole	(21/64")	2	523091
1957-58	All F.I.	cylinder head exh. crossover	(1-3/8")	2	518032
1959-60	All	cylinder head intake valve			
		vent hole	(13/64" O.D.x5/8" tapered)	8	534989

Group 0.040 GASKET SET, ENGINE OVERHAUL

NOTE: The gasket sets listed in this group contain all gaskets necessary to completely overhaul an engine.

1937-54	P/6			1	517121
1937-49	P/8			1	517123
1950-54	P/8			1	517122
1955	All			1	520112
1956	All			1	521984
1957	All			1	524119
1958	All			1	531229
1959	All			1	536792
1960	All			1	536792

Group 0.056 BOLT, CRANKSHAFT BEARING CAP

1939-54	P/6	Rear (Hex. Spec. 9/16"-12x2-11/16")	2	501861
1939-51	P/6	All exc. Rear (Hex. 1/2"-13x2-11/16")	6	502143
1941-49	P/8	Front or rear (Hex. Hd. 1/2"-13x2-11/16")	12	502143
1950-54	P/8	All exc. rear (Hex. 1/2"-13x2-7/8")	8	513508
1950-54	P/8	Rear (Hex. 9/16"-12x2-7/8")	2	513509
1952-54	P/6	(Hex. 1/2"-13x2-11/16")	6	502143
1955-56	All	Rear (Hex. 9/16"-12x3")	2	516015
1955-56	All	All exc. rear (Hex. 1/2"-13x3")	8	518003
1957-58	All	Rear (9/16"-12x3-3/4")	2	523291
1957-58	All	All exc. rear (1/2"-13x3-3/4")	8	523290
1959-60	All	w/four bolt caps. Front center - center - rear center		
		(1/2"-13 x 2")	6	9409054
1959-60	All	All exc. rear (1/2"-13x3-15/16")	8	532719
1959-60	All	Rear (9/16"-12x3-3/4")	2	532720

Group 0.093 PACKAGE, BEARING CLEARANCE CHECKING MATERIAL

NOTE: Package consists of 12 pieces of Plastigage Type PR-1 for checking bearing clearance within a range of .002 to .006.

ALL	All		1	513599
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CRANKSHAFT BEARING PACKAGE CHART Each Part No. consists of 1 Upper and 1 Lower Brg.

Year	Model	Standard or Undersize	0.096 Front	0.099 Front Ctr.	0.101 Center	0.103 Rear Ctr.	0.106 Rear
1941-49	P/8	Standard	512958	512959	512960	512961	512962
1941-49	P/6	Standard	512954	512955		512956	512957
1941-49	P/8	.001	512969	512970	512971	512972	512973
1941-49	P/6	.001	512965	512966		512967	512968
1941-49	P/8	.002	512982	512984	512985	512987	512989
1941-49	P/6	.002	512981	512983		512986	512988
1950-54	P/8	Standard	512958	512959	512960	512961	512957
1950-54	P/6	Standard	512954	512955		512956	512957
1950-54	P/8	.001	512969	512970	512971	512972	512968
1950-54	P/6	.001	512965	512966		512967	512968
1950-54	P/8	.002	512982	512984	512985	512987	512988
1950-54	P/6	.002	512981	512983		512986	512988
1955	P/8	Standard	522728	522728	522728	522732	520237
1955	P/8	.001 U.S.	522729	522729	522729	520233	520238
1955	P/8	.002 U.S.	522730	522730	522730	520235	520240
1956	P/8	Standard	522728	522728	522728	522732	522825
1956	P/8	.001 U.S.	522729	522729	522729	522733	522826
1956	P/8	.002 U.S.	522730	522730	522730	520235	522829
1957-58	P/8	Standard	523836	523836	523836	523839	523842
1957-58	P/8	.001 U.S.	523837	523837	523837	523840	523843
1957-58	P/8	.002 U.S.	523838	523838	523838	523841	523844
1959-60	P/8	Standard	533726	533726	533726	533729	533732
1959-60	P/8	.001 U.S.	533727	533727	533727	533730	533733
1959-60	P/8	.002 U.S.	533728	533728	533728	533731	533734

Group 0.096 BEARING PKG., CRANKSHAFT FRONT (1 Upper and 1 Lower)

1937-38	All	standard	1	512958
1939-54	P/6	standard	1	512954
1939-54	P/8	standard	1	512958
1955-56	All	standard	1	522728
1957-58	All	standard	1	523836
1959-60	All	standard	1	533726
1937-38	All	.001 U.S.	1	512969
1939-54	P/6	.001 U.S.	1	512965
1939-54	P/8	.001 U.S.	1	512969
1955-56	All	.001 U.S.	1	522729
1957-58	All	.001 U.S.	1	523837
1959-60	All	.001 U.S.	1	533727
1937-38	All	.002 U.S.	1	512982
1939-54	P/6	.002 U.S.	1	512981
1939-54	P/8	.002 U.S.	1	512982
1955-56	All	.002 U.S.	1	522730
1957-58	All	.002 U.S.	1	523838
1959-60	All	.002 U.S.	1	533728

Group 0.099 BEARING PKG., CRANKSHAFT FRONT CENTER (1 Upper and 1 Lower)

1937-38	All	standard	1	512959
1939-54	P/6	standard	1	512955
1939-54	P/8	standard	1	512959
1955-56	All	(0.096) standard	1	522728
1957-58	All	(0.096) standard	1	523836
1959-60	All	(0.096) standard	1	533726

1937-38	All	.001 U.S.	1	512970
1939-54	P/6	.001 U.S.	1	512966
1939-54	P/8	.001 U.S.	1	512970
1955-56	All (0.096)	.001 U.S.	1	522729
1957-58	All (0.096)	.001 U.S.	1	523837
1959-60	All (0.096)	.001 U.S.	1	533727
1937-38	All	.002 U.S.	1	512984
1939-54	P/6	.002 U.S.	1	512983
1939-54	P/8	.002 U.S.	1	512984
1955-56	All (0.096)	.002 U.S.	1	522730
1957-58	All (0.096)	.002 U.S.	1	523838
1959-60	All (0.096)	.002 U.S.	1	533728

Group 0.101 BEARING PKG., CRANKSHAFT CENTER (1 Upper and 1 Lower)

1937-54	P/8	standard	1	512960
1955-56	All (0.096)	standard	1	522728
1957-58	All (0.096)	standard	1	523836
1959-60	All (0.096)	standard	1	533726
1937-54	P/8	.001 U.S.	1	512971
1955-56	All (0.096)	.001 U.S.	1	522729
1957-58	All (0.096)	.001 U.S.	1	523837
1959-60	All (0.096)	.001 U.S.	1	533727
1937-54	P/8	.002 U.S.	1	512985
1955-56	All (0.096)	.002 U.S.	1	522730
1957-58	All (0.096)	.002 U.S.	1	523838
1959-60	All (0.096)	.002 U.S.	1	533728

Group 0.103 BEARING PKG., CRANKSHAFT REAR CENTER (1 Upper and 1 Lower)

1941-54	P/6	standard	1	512956
1941-54	P/8	standard	1	512961
1955-56	All	standard	1	522732
1957-58	All	standard	1	523839
1959-60	All	standard	1	533729
1941-54	P/6	.001 U.S.	1	512967
1941-54	P/8	.001 U.S.	1	512972
1955-56	All	.001 U.S.	1	522733
1957-58	All	.001 U.S.	1	523840
1959-60	All	.001 U.S.	1	533730
1941-54	P/6	.002 U.S.	1	512986
1941-54	P/8	.002 U.S.	1	512987
1955-56	All	.002 U.S.	1	522734
1957-58	All	.002 U.S.	1	523841
1959-60	All	.002 U.S.	1	533731

Group 0.106 BEARING PKG., CRANKSHAFT REAR (1 Upper and 1 Lower)

1937-38	All	standard	1	512962
1939-54	P/6	standard	1	512957
1939-49	P/8	standard	1	512962
1950-54	P/8	standard	1	512957
1955	All	standard	1	520237
1956	All	standard	1	522825
1957-58	All	standard	1	523842
1959-60	All	standard	1	533732
1937-38	All	.001 U.S.	1	512973

1939-54	P/6	.001 U.S.	1	512968
1939-49	P/8	.001 U.S.	1	512973
1950-54	P/8	.001 U.S.	1	512968
1955	All	.001 U.S.	1	520238
1956	All	.001 U.S.	1	522826
1957-58	All	.001 U.S.	1	523843
1959-60	All	.001 U.S.	1	533733
1937-38	All	.002 U.S.	1	512989
1939-54	P/6	.002 U.S.	1	512988
1939-49	P/8	.002 U.S.	1	512989
1950-54	P/8	.002 U.S.	1	512988
1955	All	.002 U.S.	1	520240
1956	All	.002 U.S.	1	522829
1957-58	All	.002 U.S.	1	523844
1959-60	All	.002 U.S.	1	533734

Group 0.137 SEAL-PACKING, CRANKSHAFT BEARING CAP OIL

1935-50	All	SEAL, beveled wooden wedge block	Rear	2	494754
1950-54	All	tapered wooden wedge block	Rear	2	514251
1939-54	P/6	PACKING, rear bearing oil seal		2	501850
1950-56	P/8			2	501850
1957-58	All			2	523292
1959-60	All			2	532122

Group 0.206 COVER, TIMING SPROCKET

1937-54	P/8			1	499642
1937-54	P/6			1	514546
1955-58	All			1	518033
1959	All			1	532443
1960	All			1	536191
1955-59	All	(0.034) PLUG, sprocket cover core hole	(1-3/8")	1	518032
1955-60	All	STUD, timing chain cover to block		2	531295

Group 0.207 GASKET SET, TIMING SPROCKET COVER

1933-54	All	contains 1 R.H. and 1 L.H.		1	510410
1955-58	All			1	532099
1959-60	All			1	537711

Group 0.213 SEAL, TIMING COVER OIL

1933-60	All			1	492085
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Group 0.219 BAR-INDICATOR, TIMING SPROCKET COVER

1933-54	All	BAR		1	499641
1949-54	All exc. A.C.	INDICATOR, ignition timing		1	511500
1954	All A.C.			1	518704

Group 0.269 HEAD, CYLINDER

1937-49	P/8	7.5 ratio	1	506311
1937-49	P/8	6.5 ratio	1	505176
1941-52	P/6	6.8 ratio	1	514367
1941-52	P/6	7.7 ratio	1	516340
1950-54	P/8	6.8 ratio	1	514364
1950-54	P/8	7.7 ratio	1	514369
1953-54	P/6	7.0 ratio	1	517261
1953-54	P/6	7.7 ratio	1	517290
1955	All	install 518032 plug in rear end of head	2	522097
1956	All 2 B.C.-4 B.C.	install 518032 plug in rear end of head	2	522067
1956	All 2/4 B.C.	install 518032 plug in rear end of head	2	522935
1957	All exc. F.I.	install 518032 plug in rear end of head	2	524370
1957	All F.I.	install 518032 plug in rear end of head	2	528344
1958	All exc. F.I.-3/2 B.C.-T395A	install 518032 plug in rear end of head	2	530377
1958	All 3/2 B.C.-T395A	install 518032 plug in rear end of head	2	531487
1958	All F.I.	install 518032 plug in rear end of head	2	530378
1959	All exc. 3/2 B.C.-T420A		2	533777
1959	All 3/2 B.C.-T420A		2	533778
1960	All exc. 3/2 B.C.-T425A		2	536793
1960	All 3/2 B.C.-T425A		2	536794

Group 0.283 GUIDE, VALVE STEM

1933-54	All	intake	AR	513510
1933-49	All	exhaust	AR	509041
1950-54	P/6	exhaust	6	509041
1950-54	P/8	exhaust	8	513511
1955	All	intake and exhaust	16	520347

Group 0.289 GASKET, CYLINDER HEAD

1933-49	P/8	standard	Steel	1	501397
1935-54	P/6		Steel	1	514366
1950-54	P/8	standard	Steel	1	513791
1955	All		Steel	2	518029
1956	All			2	521608
1957	All			2	523541
1958-60	All			2	529075

Group 0.289 GASKET SET, VALVE GRIND

NOTE: The gasket sets listed in this group contain all gaskets required to grind valves.

1934-49	P/8		1	510353
1935-54	P/6		1	514252
1950-54	P/8		1	513890
1955	All		1	520113
1956	All		1	521988
1957	All		1	524397
1958	All		1	531230
1959-60	All		1	533791

Group 0.293 BOLT, CYLINDER HEAD

1933-54	All	(Hex. 7/16"-14x2-11/16")	AR	486193
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1935-54	All	with stud on head		
		(3/8"-24x9/16"-7/16"-14x2-11/16")	AR	489409
1955-57	All A.C.	with stud on head	(1/2"-13x2-1/2")	AR 519452
1955-60	All	with stud on head	(1/2"-13x4")	AR 519453
1955-60	All		(Hex. 1/2"-13x4")	AR 518177
1955-60	All		(Hex. 1/2"-13x4-5/8")	AR 518031
1955-60	All A.C.	(S.506)	(Hex. Spec. 1/2"-13x2-1/2")	AR 499515
1958-60	All	with stud on head	(1/2"-13x2-1/2")	AR 519452
1955-60	All	PIN, cyl. head locating dowel		AR 522780

Group 0.296 VALVE, INTAKE

1937-54	P/8	stem grooved for 2 piece key	8	499608
1937-54	P/6	stem grooved for 2 piece key	6	499610
1955-56	All 2 B.C.-4 B.C.	standard	8	521969
1955-56	All 2 B.C.-4 B.C.	.001 O.S.	8	522173
1955-56	All 2 B.C.-4 B.C.	.003 O.S.	8	522174
1955-56	All	.005 O.S.	8	522807
1956	All 2/4 B.C.	standard	8	522848
1956	All 2/4 B.C.	.001 O.S.	8	522968
1956	All 2/4 B.C.	.003 O.S.	8	522969
1957	All	standard	8	523807
1957	All	.001 O.S.	8	523808
1957	All	.003 O.S.	8	523809
1957	All	.005 O.S.	8	523810
1958	All exc. F.I.-3/2 B.C.-T395A	standard	8	528863
1958	All exc. F.I.-3/2 B.C.-T395A	.001 O.S.	8	528864
1958	All exc. F.I.-3/2 B.C.-T395A	.003 O.S.	8	528865
1958	All exc. F.I.-3/2 B.C.-T395A	.005 O.S.	8	528866
1958	All 3/2 B.C.-F.I.-T395A	standard	8	523807
1958	All 3/2 B.C.-F.I.-T395A	.001 O.S.	8	523808
1958	All 3/2 B.C.-F.I.-T395A	.003 O.S.	8	523809
1958	All 3/2 B.C.-F.I.-T395A	.005 O.S.	8	523810
1959	All exc. 3/2 B.C.-T420A	standard	8	532543
1959	All exc. 3/2 B.C.-T420A	.001 O.S.	8	533419
1959	All exc. 3/2 B.C.-T420A	.003 O.S.	8	533420
1959	All exc. 3/2 B.C.-T420A	.005 O.S.	8	533421
1959	All exc. 3/2 B.C.-T420A	.015 O.S.	8	534990
1959	All 3/2 B.C.-T420A	standard	8	533442
1959	All 3/2 B.C.-T420A	.001 O.S.	8	533443
1959	All 3/2 B.C.-T420A	.003 O.S.	8	533444
1959	All 3/2 B.C.-T420A	.005 O.S.	8	533445
1959	All 3/2 B.C.-T420A	.015 O.S.	8	534991
1960	All exc. 3/2 B.C.-T425A	standard	8	528863
1960	All exc. 3/2 B.C.-T425A	.001 O.S.	8	528864
1960	All exc. 3/2 B.C.-T425A	.003 O.S.	8	528865
1960	All exc. 3/2 B.C.-T425A	.005 O.S.	8	528866
1960	All 3/2 B.C.-T425A	standard	8	523807
1960	All 3/2 B.C.-T425A	.001 O.S.	8	523808
1960	All 3/2 B.C.-T425A	.003 O.S.	8	523809
1960	All 3/2 B.C.-T425A	.005 O.S.	8	523810

Group 0.297 VALVE, EXHAUST

1937-54	P/8	stem grooved for 2 piece key	8	499609
1937-54	P/6	stem grooved for 2 piece key	6	499611
1955-56	All 2 B.C.-4 B.C.	standard	8	521050
1955-56	All 2 B.C.-4 B.C.	.001 O.S.	8	522171
1955-56	All 2 B.C.-4 B.C.	.003 O.S.	8	522172
1955-56	All	.005 O.S.	8	522806

1956	All 2/4 B.C.	standard	8	522847
1956	All 2/4 B.C.	.001 O.S.	8	522971
1956	All 2/4 B.C.	.003 O.S.	8	522972
1957	All	standard	8	523803
1957	All	.001 O.S.	8	523804
1957	All	.003 O.S.	8	523805
1957	All	.005 O.S.	8	523806
1958	All exc. F.I.-3/2 B.C.-T395A	standard	8	528868
1958	All exc. F.I.-3/2 B.C.-T395A	.001 O.S.	8	528869
1958	All exc. F.I.-3/2 B.C.-T395A	.003 O.S.	8	528870
1958	All exc. F.I.-3/2 B.C.-T395A	.005 O.S.	8	528871
1958	All 3/2 B.C.-F.I.-T395A	standard	8	523803
1958	All 3/2 B.C.-F.I.-T395A	.001 O.S.	8	523804
1958	All 3/2 B.C.-F.I.-T395A	.003 O.S.	8	523805
1958	All 3/2 B.C.-F.I.-T395A	.005 O.S.	8	523806
1959	All exc. 3/2 B.C.-T420A	standard	8	532541
1959	All exc. 3/2 B.C.-T420A	.001 O.S.	8	533416
1959	All exc. 3/2 B.C.-T420A	.003 O.S.	8	533417
1959	All Exc. 3/2 B.C.-T420A	.005 O.S.	8	533418
1959	All 3/2 B.C.-T420A	standard	8	533437
1959	All 3/2 B.C.-T420A	.001 O.S.	8	533438
1959	All 3/2 B.C.-T420A	.003 O.S.	8	533439
1959	All 3/2 B.C.-T420A	.005 O.S.	8	533440
1960	All exc. 3/2 B.C.-T425A	standard	8	528868
1960	All exc. 3/2 B.C.-T425A	.001 O.S.	8	528869
1960	All exc. 3/2 B.C.-T425A	.003 O.S.	8	528870
1960	All exc. 3/2 B.C.-T425A	.005 O.S.	8	528871
1960	All 3/2 B.C.-T425A	standard	8	523803
1960	All 3/2 B.C.-T425A	.001 O.S.	8	523804
1960	All 3/2 B.C.-T425A	.003 O.S.	8	523805
1960	All 3/2 B.C.-T425A	.005 O.S.	8	523806

Group 0.303 SPRING, VALVE

1937-49	All		AR	499618
1950-54	P/6		12	499618
1950-54	P/8		16	513519
1955-58	All exc. F.I.-2/4 B.C.- 3/2 B.C.-T395A-police	Inner	16	519112
1955-58	All exc. F.I.-2/4 B.C.- 3/2 B.C.-T395A-police	Outer	16	519113
1956-58	All 2/4 B.C.-3/2 B.C.-F.I.- T395A-police	Inner	16	524598
1956	All 2/4 B.C.	Outer	16	522872
1957-58	All 3/2 B.C.-F.I.-T395A- police	Outer	16	524593
1959	All exc. 3/2 B.C.-S.T. & T420A	Inner	16	519112
1959	All exc. 3/2 B.C.-S.T. & T420A	Outer	16	519113
1959-60	All 3/2 B.C.-T420A-T425A- police	Inner	16	524598
1959-60	All 3/2 B.C.-T420A-T425A- police	Outer	16	524593
1960	All	w/single valve springs	16	535254
1960	All exc. T425A & Police	Inner	16	519112
1960	All exc. T425A & Police	Outer	16	519113

Group 0.308 CAGE-DAMPER-SEAL-SHIELD, VALVE SPRING

1933-49	All	CAGE	AR	526795
1950-54	P/6		12	526795

1950-54	P/8	DAMPER, valve spring	16	408194
1955-60	All	SEAL, intake valve stem oil	8	3835333
1957-60	All	exhaust valve stem oil	8	3835333
1955-56	All	SHIELD, intake valve spring	8	520996
1957-60	All exc. T420A-T425A	valve spring	16	524597

Group 0.309 CUP-SEAT, VALVE SPRING

1937-49	All	CUP, valve spring	AR	499598
1950-54	P/6		12	499598
1950-54	P/8		16	513518
1955-60	All		16	516027
1950-54	P/8	SEAT, valve spring upper	16	513520

Group 0.310 LOCK, VALVE SPRING CUP

1937-54	All	2 piece type	AR	499599
1955-60	All		32	838029

Group 0.333 ARM, BALL AND PUSH ROD PKG., VALVE ROCKER

1955	All		16	520167
1956-60	All		16	522974
1955-58	All	GUIDE, valve push rod-emergency use	AR	522937
1955	All	NUT, rocker arm ball retaining	16	520740
1956-60	All		16	518191

Group 0.349 STUD, VALVE ROCKER ARM

1955	All	standard	16	520491
1956-60	All	standard	16	518060
1955	All	.003 O.S.	16	520504
1956-60	All	.003 O.S.	16	520165

Group 0.386 COVER, VALVE ROCKER ARM

1955	All		2	518214
1956	All 2 B.C.-4 B.C.		2	518214
1956	All 2/4 B.C.	522897 RH		518214 LH
1957	All exc. 3/2 B.C.-F.I.		2	518214
1957	All 3/2 B.C.-F.I.	528645 RH		524922 LH
1958	All exc. F.I.	529506 RH		529507 LH
1958	All F.I.	530725 RH		530726 LH
1958	All A.C.	w/6 cyl. comp. 532758 RH		
1959-60	All	532758 RH		532408 LH
1955-56	All	PLATE, engine name	1	519228
1957-58	All F.I. (10,587)	PLUG, valve rocker arm cover screw access hole (1" dia.)	2	4668116
1955-56	All	SCREW, name plate (No. 4x5/16" drive)	2	519227

Group 0.423 GASKET, VALVE ROCKER ARM COVER

1955-57	All		2	518076
1958	All F.I.		2	531327
1958-60	All exc. F.I.		2	535618

Group 0.439 COVER, ENGINE VALVE

1940-54	P/6	Front	1	503544
1940-54	P/6	Rear	1	503546
1940-54	P/8	Front	1	503545
1940-54	P/8	Rear	1	503547
1955	All	push rod	1	518102
1956	All 2 B.C.-4 B.C.	push rod	1	522233
1956	All 2/4 B.C.	push rod	1	523857
1957-58	All exc. F.I.	push rod	1	523857
1957-58	All F.I.	push rod	1	524869
1959-60	All	push rod	1	538372

Group 0.443 GASKET, ENGINE VALVE COVER

1933-54	P/8		2	494872
1935-54	P/6		2	497544
1955-60	All	push rod cover	1	518106

Group 0.446 SCREW, ENGINE VALVE COVER

1936-54	All	(Hex. 5/16"-18 NC x 3-7/8")	4	513564
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Group 0.459 LIFTER, VALVE

1933-54	All	less adjusting screw (Std.)	AR	505633
1936-54	All	.005 O.S.	AR	495624
1955	All	LIFTER ASSY., valve hydraulic-standard	16	5230620
1956	All 2/4 B.C.	standard	16	5231615
1956-60	All exc. 2/4 B.C.-3/2 B.C.- T395A-T420A-T425A	standard	16	5231360
1957	All 3/2 B.C.	standard	16	5231615
1958-60	All T395A-T420A-T425A	standard	16	5231615
1955	All	.001 O.S.	16	5231271
1956-58	All	.001 O.S.	16	5231696
1955	All	.002 O.S.	16	5231272
1956	All	.002 O.S.	16	5231582
1957-58	All	.002 O.S.	16	5231697

Group 0.476 SCREW, VALVE LIFTER ADJUSTING

1933-54	All	(Hex. 3/8"-24 x 29/32")	AR	392107
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Group 0.519 CAMSHAFT, ENGINE

1937-48	P/6		1	502130
1949-52	P/6		1	511261
1941-54	P/8		1	505175
1953-54	P/6		1	517283
1955	All		1	519640
1956-58	All S.T. 2 B.C.-4 B.C. exc. police		1	519640

1956	All H.T. 2 B.C.,-4 B.C.		1	529472
1956	All 2/4 B.C.		1	524886
1957-58	All S.T. police-4 B.C.		1	529472
1957-60	All S.T. police-3/2 B.C.-F.I.		1	529472
1957-60	All H.T. exc. T420A-T420E- T425A-T425E		1	529472
1958	All T395A		1	524886
1959	All S.T. exc. T420E		1	519640
1959-60	All T420A-T425A		1	524886
1959	All T420E		1	518111
1960	All S.T. exc. taxi-police & H.D.C.		1	518111
1960	All H.T. T425E	w/single valve springs	1	518111
1960	All H.T.-T425E	w/dual valve springs	1	519640

Group 0.533 PLATE, CAMSHAFT THRUST

1937-54	All		1	499601
1955-60	All		1	518116

Group 0.539 BEARING, CAMSHAFT FRONT

1933-54	All		1	494877
1955-60	All		1	522112

Group 0.543 BEARING, CAMSHAFT CENTER AND FRONT CENTER

1933-54	P/8	Center	1	494879
1933-54	All	Front Center	1	494878
1955-60	All	Front center and center	2	522113

Group 0.546 BEARING, CAMSHAFT REAR CENTER

1933-54	P/8		1	494880
1935-54	P/6 (0.543)		1	494879
1955-60	All (0.543)		1	522113

Group 0.549 BEARING, CAMSHAFT REAR

1933-54	P/8		1	494881
1935-54	P/6 (0.546)		1	494880
1955-60	All (0.543)		1	522113

Group 0.603 ROD ASSEMBLY, CONNECTING

1937-54	P/8	less bearing	8	499625
1939-52	P/6	less bearing	6	502129
1953-54	P/6	less bearing	6	517270
1955-57	All exc. 3/2 B.C.	less bearing	8	518114
1957	All 3/2 B.C.	less bearing	8	528979
1958	All	less bearing	8	532294
1959-60	All	less bearing	8	532294

Group 0.613 BUSHING, PISTON PIN

1933-54	P/8			16	505321
1935-54	P/6			12	505320
1955-57	All			8	518221

Group 0.616 BEARING PKG., CONNECTING ROD (1 Upper and 1 Lower)

1937-54	P/8		standard	8	512964
1939-54	P/6		standard	6	517341
1955-60	All		standard	8	559564
1937-54	P/8		.001 U.S.	8	512975

1939-54	P/6		.001 U.S.	6	517329
1955-60	All		.001 U.S.	8	529654
1937-54	P/8		.002 U.S.	8	512980
1939-54	P/6		.002 U.S.	6	517332
1955-60	All		.002 U.S.	8	559565

Group 0.616 BEARING PKG., CONNECTING ROD (COMPLETE)

NOTE: Bearing package consists of 12 bearings for P/6 and 16 bearings for P/8.

1953-54	P/6		.001 U.S.	1	517330
1939-52	P/6		.002 U.S.	1	513313
1953-54	P/6		.002 U.S.	1	517333

Group 0.623 BOLT, CONNECTING ROD

1937-38	All		w/nut	AR	510360
1939-54	P/8		w/nut	16	510360
1939-54	P/6		w/nut	12	510359
1955-60	All		less nut	16	522690

Group 0.626 NUT, CONNECTING ROD BOLT

1940-54	All		(Self Locking 25/64"-24)	AR	503908
1955	All		(Self Locking 3/8"-24)	16	521167
1956-60	All		(Self Locking 3/8"-24)	16	522691

Group 0.629 PISTON AND PIN

1939-49	P/8		3.247 Standard	8	503048
1939-49	P/8		3.248 Standard	8	503049
1939-49	P/8		3.249 Standard	8	503050

1941-52	P/6	3.561 Standard (▲)	6	507554
1941-52	P/6	3.562 Standard (▲)	6	507555
1941-52	P/6	3.563 Standard (▲)	6	507556
1950-52	P/8	3.373 Standard (▲)	8	513884
1950-52	P/8	3.374 Standard (▲)	8	513885
1950-52	P/8	3.375 Standard (▲)	8	513886
1952	P/6	3.561 Standard (▲▲)	6	516684
1952	P/6	3.562 Standard (▲▲)	6	516685
1952	P/6	3.563 Standard (▲▲)	6	516686
1952-54	P/8	3.373 Standard (▲▲)	8	516687
1952-54	P/8	3.374 Standard (▲▲)	8	516688
1952-54	P/8	3.375 Standard (▲▲)	8	516689
1953-54	P/6	3.562 Standard	6	517828
1953-54	P/6	3.563 Standard	6	517829
1953-54	P/6	3.564 Standard	6	517830
1955	All	3.749 Standard Flat top	8	518629
1955	All	3.750 Standard Flat top	8	518630
1955	All	3.751 Standard Flat top	8	518631
1955	All	3.749 Standard Recessed top	8	518626
1955	All	3.750 Standard Recessed top	8	518627
1955	All	3.751 Standard Recessed top	8	518628
1956	All	3.936 Standard Flat top	8	521915
1956	All	3.937 Standard Flat top	8	521916
1956	All	3.938 Standard Flat top	8	521917
1956	All	3.936 Standard Recessed top	8	521912
1956	All	3.937 Standard Recessed top	8	521913
1956	All	3.938 Standard Recessed top	8	521914
1957	All	3.936 Standard Flat top	8	524157
1957	All	3.937 Standard Flat top	8	524158
1957	All	3.938 Standard Flat top	8	524159
1957	All	3.936 Standard Recessed top	8	524154
1957	All	3.937 Standard Recessed top	8	524155
1957	All	3.938 Standard Recessed top	8	524156
1958	All police	4.060 Standard Flat top	8	531834
1958	All	4.061 Standard Flat top	8	531150
1958	All	4.062 Standard Flat top	8	531151
1958	All exc. police	4.063 Standard Flat top	8	531152
1958	All	4.061 Standard Recessed top	8	531147
1958	All	4.062 Standard Recessed top	8	531148
1958	All	4.063 Standard Recessed top	8	531149
1959-60	All police, T420A-T425A & S.T. 3/2 B.C.	4.060 Standard Flat top	8	536778
1959-60	All	4.061 Standard Flat top	8	536783
1959	All exc. police, T420A & S.T. 3/2 B.C.	4.062 Standard Flat top	8	536784
1959-60	All exc. police, T420A-T425A & S.T. 3/2 B.C.	4.063 Standard Flat top	8	536785
1959	All	4.061 Standard Recessed top	8	533563
1959	All	4.062 Standard Recessed top	8	533564
1959	All	4.063 Standard Recessed top	8	533565
1960	All	4.061 Standard Recessed top	8	535569
1960	All	4.062 Standard Recessed top	8	536781
1960	All	4.062 Standard Flat top	8	536784
1960	All	4.063 Standard Recessed top	8	535571
1939-49	P/8	.005 O.S.	8	503008
1941-52	P/6	.005 O.S. (▲)	6	507546
1950-52	P/8	.005 O.S. (▲)	8	513876
1952	P/6	.005 O.S. (▲▲)	6	516668
1952-54	P/8	.005 O.S. (▲▲)	8	516676
1953-54	P/6	.005 O.S.	6	517832
1955	All	.005 O.S. Flat top	8	518618
1955	All	.005 O.S. Recessed top	8	518610
1956	All	.005 O.S. Flat top	8	521901

1956	All	.005 O.S.	Recessed top	8	521893
1957	All	.005 O.S.	Flat top	8	523970
1957	All	.005 O.S.	Recessed top	8	524177
1958	All	.005 O.S.	Flat top	8	534695
1958	All	.005 O.S.	Recessed top	8	531128
1959-60	All	.005 O.S.	Flat top	8	536767
1959-60	All	.005 O.S.	Recessed top	8	535572
1939-49	P/8	.010 O.S.		8	503009
1941-52	P/6	.010 O.S. (▲)		6	507547
1950-52	P/8	.010 O.S. (▲)		8	513877
1952	P/6	.010 O.S. (▲▲)		6	516669
1952-54	P/8	.010 O.S. (▲▲)		8	516677
1953-54	P/6	.010 O.S.		6	517822
1955	All	.010 O.S.	Flat top	8	518619
1955	All	.010 O.S.	Recessed top	8	518611
1956	All	.010 O.S.	Flat top	8	521902
1956	All	.010 O.S.	Recessed top	8	521894
1957	All	.010 O.S.	Flat top	8	523971
1957	All	.010 O.S.	Recessed top	8	524178
1958	All	.010 O.S.	Flat top	8	534696
1958	All	.010 O.S.	Recessed top	8	531129
1959-60	All	.010 O.S.	Flat top	8	536768
1959	All	.010 O.S.	Recessed top	8	533339
1960	All	.010 O.S.	Recessed top	8	536759
1939-49	P/8	.020 O.S.		8	503010
1950-52	P/8	.020 O.S. (▲)		8	513878
1952	P/6	.020 O.S. (▲▲)		6	516670
1952-54	P/8	.020 O.S. (▲▲)		8	516678
1953-54	P/6	.020 O.S.		6	517823
1955	All	.020 O.S.	Flat top	8	518620
1955	All	.020 O.S.	Recessed top	8	518612
1956	All	.020 O.S.	Flat top	8	521903
1956	All	.020 O.S.	Recessed top	8	521895
1957	All	.020 O.S.	Flat top	8	523972
1957	All	.020 O.S.	Recessed top	8	524179
1958	All	.020 O.S.	Flat top	8	534697
1958	All	.020 O.S.	Recessed top	8	531130
1959-60	All	.020 O.S.	Flat top	8	536769
1959	All	.020 O.S.	Recessed top	8	533340
1960	All	.020 O.S.	Recessed top	8	536760
1939-49	P/8	.030 O.S.		8	503011
1941-52	P/6	.030 O.S. (▲)		6	507549
1950-52	P/8	.030 O.S. (▲)		8	513879
1952	P/6	.030 O.S. (▲▲)		6	516671
1952-54	P/8	.030 O.S. (▲▲)		8	516679
1953-54	P/6	.030 O.S.		6	517824
1955	All	.030 O.S.	Flat top	8	518621
1955	All	.030 O.S.	Recessed top	8	518613
1956	All	.030 O.S.	Flat top	8	521904
1956	All	.030 O.S.	Recessed top	8	521896
1957	All	.030 O.S.	Flat top	8	523973
1957	All	.030 O.S.	Recessed top	8	524180
1958	All	.030 O.S.	Flat top	8	534698
1958	All	.030 O.S.	Recessed top	8	531131
1959-60	All	.030 O.S.	Flat top	8	536770
1959	All	.030 O.S.	Recessed top	8	533341
1960	All	.030 O.S.	Recessed top	8	536761

▲NOTE: Uses set screw type pin retainer.

▲▲NOTE: Uses ring type pin retainer.

Group 0.636 PIN, PISTON

1933-52	P/8	Standard (▲)	8	494998
1935-52	P/6	Standard (▲)	6	507517
1952-54	P/6	Standard (▲▲)	6	514530
1952-54	P/8	Standard (▲▲)	8	514531
1955	All	Standard	8	520789
1956-57	All	Standard	8	521588
1958-60	All	Standard	8	529230
1933-52	P/8	.001 O.S. Red and Brown (▲)	8	495620
1935-52	P/6	.001 O.S. Red and Brown (▲)	6	507543
1952-54	P/6	.001 O.S. Green (▲▲)	6	516690
1952-54	P/8	.001 O.S. Green (▲▲)	8	516693
1955	All	.001 O.S.	8	520792
1956-57	All	.001 O.S.	8	521910
1958-60	All	.001 O.S.	8	531118
1933-52	P/8	.003 O.S. Red (▲)	8	495621
1935-52	P/6	.003 O.S. Red (▲)	6	507544
1952-54	P/6	.003 O.S. Red (▲▲)	6	516691
1952-54	P/8	.003 O.S. Red (▲▲)	8	516694
1955	All	.003 O.S.	8	520793
1956-57	All	.003 O.S.	8	521911
1958-60	All	.003 O.S.	8	531119
1933-52	P/8	.005 O.S. Blue (▲)	8	495622
1935-52	P/6	.005 O.S. Blue (▲)	6	507545
1952-54	P/6	.005 O.S. Blue (▲▲)	6	516692
1952-54	P/8	.005 O.S. Blue (▲▲)	8	516695

▲NOTE: Uses piston pin set screw.

▲▲NOTE: Uses piston pin retainer ring.

Group 0.639 SCREW-RING, PISTON PIN RETAINER

1932-52	All	SCREW (▲)	(Spec. 5/16"-24x1/2")	AR	505319
1952-54	All	RING, piston pin retainer (see note 2)		AR	514977
1955-56	All	(▲▲)		16	516074
1932-48	All	WASHER, piston pin set screw lock	(26/64" I.D., x33/64" O.D.)	AR	487462

▲NOTE: Use with set screw type piston and pin.

▲▲NOTE: Use with retainer ring type piston and pin.

Group 0.643 PISTON RING SIZE CHART

		TYPE	DIA. - WIDTH	
1939-49	P/8	Compression	3-1/4"x3/32"	16
1941-52	P/6	Compression	3-9/16"x3/32"	12
1950-54	P/8	Compression	3-3/8"x3/32"	16
1953-54	P/6	Compression	3-9/16"x5/64"	12
1955	P/8	Compression	3-3/4"x5/64"	16
1956-57	P/8	Compression	3-15/16"x5/64"	8
1958-59	P/8	Compression	4-1/16"x5/64"	8
1936-49	P/8	Oil	3-1/4"x3/16"	8
1941-54	P/6	Oil	3-9/16"x3/16"	6
1950-54	P/8	Oil	3-3/8"x3/16"	8
1955	P/8	Oil	3-3/4"x3/16"	8
1956-57	P/8	Oil	3-15/16"x3/16"	8
1958-60	P/8	Oil	4-1/16"x3/16"	8

Group 0.643 RING, PISTON COMPRESSION

1939-49	P/8	Standard	16	502816
1941-52	P/6	Standard	12	508007
1950-54	P/8	Standard	16	513572
1953-54	P/6	Standard-upper	6	517266
1953-54	P/6	Standard-lower	6	517267
1955	All	Standard-upper	8	519759
1955	All	Standard-lower	8	518411
1956-57	All	Standard-upper	8	521590
1956-57	All	Standard-lower	8	521591
1958-60	All	Standard-upper	8	529233
1958-60	All	Standard-lower	8	529234
1950-54	P/8	.005 O.S.	16	513892
1941-52	P/6	.005 O.S.	12	506776
1953-54	P/6	.005 O.S.-upper	6	517835
1953-54	P/6	.005 O.S.-lower	6	517836
1955	All	.005 O.S.-upper	8	520469
1955	All	.005 O.S.-lower	8	520463
1956-57	All	.005 O.S.-upper	8	521920
1956-57	All	.005 O.S.-lower	8	521924
1958-60	All	.005 O.S.-upper	8	531186
1958-60	All	.005 O.S.-lower	8	531190
1939-49	P/8	.010 O.S.	16	503029
1941-52	P/6	.010 O.S.	12	506777
1950-54	P/8	.010 O.S.	16	513893
1953-54	P/6	.010 O.S.-upper	6	517364
1953-54	P/6	.010 O.S.-lower	6	517367
1955	All	.010 O.S.-upper	8	520470
1955	All	.010 O.S.-lower	8	520464
1956-57	All	.010 O.S.-upper	8	521921
1956-57	All	.010 O.S.-lower	8	521925
1958-60	All	.010 O.S.-upper	8	531187
1958-60	All	.010 O.S.-lower	8	531191
1939-49	P/8	.020 O.S.	16	503030
1941-52	P/6	.020 O.S.	12	506778
1950-54	P/8	.020 O.S.	16	513894
1953-54	P/6	.020 O.S.-upper	6	517365
1953-54	P/6	.020 O.S.-lower	6	517368
1955	All	.020 O.S.-upper	8	520471
1955	All	.020 O.S.-lower	8	520465
1956-57	All	.020 O.S.-upper	8	521922
1956-57	All	.020 O.S.-lower	8	521926
1958-60	All	.020 O.S.-upper	8	531188
1958-60	All	.020 O.S.-lower	8	531192
1939-49	P/8	.030 O.S.	16	503031
1941-52	P/6	.030 O.S.	12	506779
1950-54	P/8	.030 O.S.	16	513895
1953-54	P/6	.030 O.S.-upper	6	517366
1953-54	P/6	.030 O.S.-lower	6	517369
1955	All	.030 O.S.-upper	8	520472
1955	All	.030 O.S.-lower	8	520466
1956-57	All	.030 O.S.-upper	8	521923
1956-57	All	.030 O.S.-lower	8	521927
1958-60	All	.030 O.S.-upper	8	531189
1958-60	All	.030 O.S.-lower	8	531193

Group 0.643 RING, PISTON OIL

1941-52	P/6	Standard	6	508008
1936-49	P/8	Standard	8	498824

1950-54	P/8	Standard	8	513573
1936-49	P/8	.005 O.S.	8	499063
1941-52	P/6	.005 O.S.	6	506780
1950-54	P/8	.005 O.S.	8	513896
1936-49	P/8	.010 O.S.	8	499064
1941-52	P/6	.010 O.S.	6	506781
1950-54	P/8	.010 O.S.	8	513897
1936-49	P/8	.020 O.S.	8	499066
1941-52	P/6	.020 O.S.	6	506782
1950-54	P/8	.020 O.S.	8	513898
1936-49	P/8	.030 O.S.	8	499067
1941-52	P/6	.030 O.S.	6	506783
1950-54	P/8	.030 O.S.	8	513899
1953-54	P/6	RING PKG., piston oil-standard	6	517863
1955	All	standard	8	520718
1956-57	All	standard	8	521919
1958-60	All	standard	8	531195
1953-54	P/6	.005 O.S.	6	517864
1955	All	.005 O.S.	8	520679
1956-57	All	.005 O.S.	8	521928
1958-60	All	.005 O.S.	8	531196
1953-54	P/6	.010 O.S.	6	517865
1955	All	.010 O.S.	8	520680
1956-57	All	.010 O.S.	8	521929
1958-60	All	.010 O.S.	8	531197
1953-54	P/6	.020 O.S.	6	517866
1956-57	All	.020 O.S.	8	521930
1958-60	All	.020 O.S.	8	531198
1953-54	P/6	.030 O.S.	6	517867
1955	All	.030 O.S.	8	520682
1956-57	All	.030 O.S.	8	521931
1958-60	All	.030 O.S.	8	531199

Group 0.643 RING SETS, PISTON (STEEL SECTION)

NOTE: Piston ring sets contain all rings necessary for complete replacement.

1939-49	P/8	standard	1	513469
1941-52	P/6	standard	1	513467
1950-54	P/8	standard	1	513948
1939-49	P/8	.020 O.S.	1	513596
1941-52	P/6	.020 O.S.	1	513592
1950-54	P/8	.020 O.S.	1	513949
1939-49	P/8	.030 O.S.	1	513597
1941-52	P/6	.030 O.S.	1	513593
1950-54	P/8	.030 O.S.	1	513950

Group 0.643 RING SETS, PISTON (CHROME)

1939-49	P/8	standard	1	520100
1941-52	P/6	standard	1	520101
1950-54	P/8	standard	1	520102
1955	All	standard	1	521806
1956-57	All	standard	1	521918
1958-60	All	standard	1	531224

Group 0.646 CRANKSHAFT ASSEMBLY

1937-42	P/8		1	506232
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1939-54	P/6	use 907109 clutch pilot bearing Gr. 0.649 for P/6 1939-40	1	506176
1946-49	P/8		1	508454
1950-54	P/8		1	513513
1955	All		1	518047
1956	All		1	521602
1957	All		1	530048
1958	All		1	528527
1959-60	All		1	531369

Group 0.647 PLUG, CRANKSHAFT OIL HOLE

1935-54	P/8	(Spec. 11/32")	2	494858
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Group 0.649 BEARING, CRANKSHAFT CLUTCH PILOT

1941-55	All H.T. & S.T.	ball type	1	907109
1956	All S.T. & H.T. exc. C.C.	ball type	1	907109
1957-60	All S.T.	ball type	1	907109

Group 0.659 BALANCER, HARMONIC (WITH PULLEY)

1937-54	P/6 S.S.		1	511498
1937-54	P/8 S.S.		1	511499
1953-54	P/6 P.S.		1	517357
1953-54	P/8 P.S.		1	517358
1954	P/8 A.C.		1	518691
1955-56	All exc. A.C.-2/4 B.C.		1	532492
1955-56	All A.C.		1	520976
1956	All S.S.-2/4 B.C. exc. A.C.		1	530089
1956	All P.S.-2/4 B.C. exc. A.C.		1	530092
1957	All P.S.-3/2 B.C. exc. A.C.		1	524981
1957	All exc. A.C.-F.I.-3/2 B.C.		1	532492
1957	All F.I. exc. A.C.		1	524981
1957	All A.C. 2 B.C.-4 B.C.-F.I.		1	524029
1957	All 3/2 B.C.-A.C.		1	529763
1958-60	All exc. A.C.	double groove (▲)	1	532492
1958	All A.C.	for use with single groove compressor pulley	1	530617
1958	All A.C.	for use with double groove compressor pulley	1	532166
1958-60	All A.C.	triple groove-w/6 cyl. comp.	1	538544
1959-60	All A.C.	triple groove	1	535400
1959	All A.C.	for use w/50 amp. gen.	1	530617
1955-60	All (0.729)	KEY, balancer to crankshaft	1	495152
1958	All Cool Pack A.C.	PULLEY, crankshaft	1	531696

▲NOTE: Use with 534583 Pulley Group 1.062 on air suspension.

Group 0.662 BOLT-WASHER, BALANCER TO CRANKSHAFT

1955-60	All	BOLT (Hex. 5/8"-18x1/2")	1	223736
1958	All Cool Pack A.C. (1.064)	crankshaft pulley to balancer (Hex. 5/16"-24x2-1/4")	4	9410936
1939	P/6	WASHER, balancer to crankshaft	1	502059
1940-54	All		1	502059
1955-60	All	(21/32" I.D., x1-9/16" O.D., x1/64" thick)	1	518161

Group 0.665 SEALER, FLYWHEEL TO CRANKSHAFT

1948-58	All H.T.	2 oz. bottle (ES-25)	1	512333
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Group 0.666 FLYWHEEL, ENGINE

1946-54	All S.T.		1	510927
1948-54	All H.T.		1	511732
1953	All P.G.		1	5795957
1955-57	All S.T.		1	523861
1955-56	All H.T. exc. C.C.		1	8615607
1956-57	All C.C.-H.T.	bolts to torus cover	1	8618267
1958-60	All H.T.		1	8618490
1958-60	All S.T.		1	531439
1956-60	All C.C.-H.T.	(4.156) BUSHING, flywheel	1	8619930
1956-57	All C.C.-H.T.	PLATE AND RING GEAR ASSY., flywheel	1	528337
1958	All H.T.		1	529108
1959-60	All H.T.		1	531388
1956-60	All C.C.-H.T.	SPACER, flywheel to crankshaft	1	522975
1948-54	All H.T.	DOWEL, flywheel to crankshaft	1	511733

Group 0.666 PACKAGE, FLYWHEEL REPAIR

1948-54	All H.T.	(▲)	1	517185
▲NOTE: Package consist of 1-511733 dowel, 6-508463 bolt, 2-512110 plate, 1-512111 plate, 1-511734 installation drawing, 1-5-2333 sealer (2 oz. bottle).				

Group 0.669 BOLT, FLYWHEEL TO CRANKSHAFT

1946-50	All S.T.	optional in sets of 6 with 510832	(Spec. 1/2"-20x7/8")	6	508463
1946-54	All S.T.	optional in sets of 6 with 508463	(Spec. 1/2"-20x7/8")	6	510832
1948-54	All H.T. & P.G.		(1/2"-20x7/8")	6	508463
1955	All			6	508463
1956-60	All exc. C.C.-H.T.			6	508463
1956-60	All C.C.-H.T.		(Spec. 1/2"-20x3/4")	6	521204
1948-54	All H.T. & P.G.	PLATE, flywheel to c/shaft bolt	Long	2	512110
1948-54	All H.T. & P.G.		Short	1	512111

Group 0.673 GEAR, FLYWHEEL RING

1933-54	All S.T.		1	502153
1955-60	All S.T.		1	518210

Group 0.679 COVER, CLUTCH HOUSING BOTTOM

1939-52	All S.T.			1	501860
1953-54	All S.T.			1	515107
1955-60	All S.T.		Bottom	1	518262
1948-54	All H.T.	COVER, flywheel housing bottom		1	515090
1955-56	All H.T. exc. C.C.			1	518142
1956-60	All C.C.-H.T.		Bottom	1	521206
1955-58	All	SHIELD, clutch housing cover		1	518144
1955-58	All	(A)		1	532125
1959-60	All			1	532125

▲NOTE: This shield is required on 531976, 531977, 531986, 531987, 532056, 532057, 534618 and 534619 partial engine assemblies on 1955-58 models.

Group 0.683 HOUSING, CLUTCH L.H.D.

1941-42	P/6 taxi			1	514001
1946-54	All S.T.			1	514001
1955	All S.T.			1	520283
1956-57	All S.T.			1	521617
1958-60	All S.T.			1	530661
1960	All	housing to cyl. block		6	536847
1948-50	All H.T.	HOUSING ASSEMBLY, flywheel	Front and rear	1	511843
1951-54	All H.T.		Front and rear	1	514300
1953	All P.G.			1	518649
1955-56	All H.T. exc. C.C.		Front and rear	1	520285
1956-60	All C.C.-H.T.		Front	1	533501
1956-57	All C.C.-H.T.		Rear	1	8616543
1958	All H.T.	w/seal	Rear	1	8618284
1959-60	All H.T.		Rear	1	8618801
1948-54	All H.T.	SHIM, front flywheel housing to cylinder block		AR	510943
1956-57	All C.C.-H.T.	BUSHING, trans. flywheel housing		1	8619954
1958-60	All H.T.			1	8619956
1937-59	All	BOLT, clutch housing to block	(Hex. 7/16"-14x1-3/8")	6	499590

Group 0.685 PIN, CLUTCH HOUSING DOWEL

1933-54	All		(Spec. 3/8"x15/16")	2	836453
1937-54	All	use to align flywheel hsg.	(O.S. 13/32"x1-1/4")	2	509107
1948-52	All H.T.	PIN, flywheel rear housing to front housing			
		dowel	(.499 dia.)	2	510805
1952-56	All H.T. exc. C.C.		(.495 dia.)	2	516314

Group 0.686 COVER, CLUTCH INSPECTION HOLE

1937-60	All S.T.			1	499591
1953	All P.G.			1	5841935

Group 0.714 COVER, TIMING HOLE

1937-54	All			1	503447
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Group 0.724 CHAIN, TIMING

1933-54	P/8			1	495149
1937-54	P/6			1	507043
1955-58	All			1	518050
1959-60	All			1	532993

Group 0.728 SPROCKET, CRANKSHAFT

1937-54	P/6			1	499606
1937-54	P/8			1	499604
1955-58	All			1	518071
1959-60	All			1	532006

Group 0.729 KEY, CRANKSHAFT SPROCKET

1933-60	All		1	495152
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Group 0.736 SPROCKET, CAMSHAFT

1937-54	P/6		discard old spacer washer	1	507044
1937-54	P/8		discard old spacer washer	1	503454
1959-60	All			1	532005
1955-58	All		CHAIN AND SPROCKET PKG., timing (▲)		524622

▲NOTE: Package consists of 1-532005 sprocket, 1-532006 sprocket, 1-532994 chain.

Group 0.737 ECCENTRIC AND BUSHING PKG., CAMSHAFT FUEL AND VACUUM PUMP

1955-60	All	 (3.925)	1	523024
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Group 0.738 KEY-NUT-WASHER, CAMSHAFT SPROCKET

1933-60	All	 (8.960)	KEY, camshaft sprocket	 (No. 9-3/16"x3/4")	1	106751
1933-54	All		NUT, camshaft sprocket lock		1	503909
1955-60	All		WASHER, camshaft sprocket	 (1/2" Special)	1	518055

Group 0.787 ROD, CLUTCH FORK TO COUNTERSHAFT

1941-48	All S.T.			1	505887
1949-52	All S.T.			1	511270
1953-54	All L.H.D., S.T.			1	516440
1955-59	All L.H.D., S.T.		orig. eqpt. 1959	1	518982
1959-60	All S.T.		w/534941 pkg. on 1959	1	535075

Group 0.793 NUT-SPRING, CLUTCH FORK ROD

1959-60	All S.T.		NUT, clutch countershaft rod adjuster	(Spec. 3/8"-24)	1	502110
1953-60	All S.T.		SPRING, clutch fork rod to fork		1	516441
1959-60	All S.T.	 (0.854)	WASHER, clutch fork countershaft rod to lever		1	535076

Group 0.795 FORK, CLUTCH RELEASE

1939-42	All exc. taxi			1	501868
1946-54	All S.T.			1	508923
1955-56	All L.H.D., S.T.			1	518959
1957	All L.H.D., S.T.			1	523869
1958	All S.T.			1	530596
1959-60	All S.T.			1	541933
1946-54	All S.T.		FORK PKG.	1	510326
1955-57	All L.H.D., S.T.			1	529041
1958	All S.T.			1	530660
1959-60	All S.T.			1	534051

Group 0.796 BALL-SPRING, CLUTCH RELEASE FORK

1939-56	All S.T.	BALL (1-17/32" long-int. thd. 7/16"-20)	1	501866
1957-60	All S.T.	 (1-11/16" long-int. thd. 7/16"-20)	1	523868
1939-56	All (8.900)	BOLT, clutch fork ball support (Hex. 7/16"-20x7/8")	1	181665
1957-60	All S.T. (8.900)	 (Hex. 7/16"-20x3/4")	1	181659
1939-42	All exc. taxi	SPRING, clutch release fork ball seat	1	502820
1946-54	All S.T.		1	502820
1955-56	All S.T.		1	518960
1957-58	All S.T.		1	523871

Group 0.797 COVER-PLATE-SPRING, CLUTCH FORK GUIDE PLATE

1939-57	All S.T.	COVER	1	501862
1958	All S.T.		1	529903
1959-60	All S.T.		1	533899
1939	P/6 L.H.D.	PLATE	1	503789
1940-57	All L.H.D., S.T.		1	503789
1958	All S.T.		1	529906
1959-60	All S.T.		1	533900
1939-58	All S.T.	SPRING, cover	1	501872
1959-60	All S.T.		1	534219

Group 0.799 BEARING, CLUTCH RELEASE

1933-42	All exc. taxi, L.H.D.	with collar	1	503466
1939-46	P/6 taxi	with collar	1	909422
1946-56	All S.T.	ball type	1	2140122
1957-60	All S.T.	ball type	1	900018

Group 0.803 WASHER, CLUTCH BEARING SUPPORT SPRING

1939-42	P/6 taxi	 (.055 thick x 2-53/64" dia.)	1	1302021
1946-57	All S.T.		1	1302021

Group 0.805 SPRING, CLUTCH RELEASE BEARING

1939-42	All exc. taxi	release fork to bearing collar	2	501880
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Group 0.821 SUPPORT, CLUTCH RELEASE BEARING

1946-54	All S.T.		1	509158
1955-57	All S.T.		1	518961
1946-57	All S.T.	GASKET, support	1	1302022

Group 0.829 BRACKET-PAD-SCREW, CLUTCH PEDAL STOP

1958	All S.T.	BRACKET, clutch pedal stop	1	529335
1958	All S.T.	PAD, stop screw	1	529320
1958	All S.T.	SCREW (Spec. 5/16"-24x1-1/2")	1	529322

Group 0.830 PEDAL, CLUTCH-L.H.D.

1941-53	All S.T.		1	505192
1954	All S.T.		1	518278
1955-57	All S.T.		1	518693
1958	All S.T.		1	529170
1959	All S.T.	orig. eqpt.	1	532858
1959-60	All S.T.	w/534941 clutch control pkg. on 1959	1	536509

Group 0.831 BUSHING, CLUTCH PEDAL

1958-60	All S.T.	nylon-orig. eqpt. 1959	2	529316
1959	All S.T.	steel-orig. eqpt.	1	533885
1959-60	All 3 SPD.-S.T. (4.017)	SLEEVE, w/534941 clutch control pkg. on 1959	1	534007

Group 0.833 SHAFT, CLUTCH PEDAL

NOTE: See Group 4.634 for pedal shaft brackets.

1939-57	All L.H.D., S.B.		1	505310
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Group 0.834 BOLT, CLUTCH PEDAL SHAFT

1941-57	All S.T. (8.900)	to bracket (Hex. 1/4"-28x1-3/4")	1	123762
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Group 0.837 WASHER, CLUTCH PEDAL SHAFT

1940	29 All	(.099 thick x 1-3/16" dia.)	1	496456
1941-54	All S.B.		1	496456
1958-60	All S.T. (4.019)	clutch pedal to countershaft rod- anti-rattle . . (13/32" L.D. x 53/64" O.D. x 1/16" thk.)	1	501253

Group 0.841 SCREW, CLUTCH PEDAL ADJUSTING

1940	29 All	(Hex. 5/16"-18x2-1/4")	1	504013
1941-57	All L.H.D., S.T.	(Hex. 5/16"-18x2-1/4")	1	504013

Group 0.844 SPRING, CLUTCH FORK RETURN

1939-54	All S.T.		1	502117
1955-57	All S.T.	linkage anti-rattle	1	519202
1958	All S.T.	linkage anti-rattle	1	531240

Group 0.846 SPRING, CLUTCH PEDAL OVER CENTER

1941-54	All L.H.D., S.T.		1	505894
1955-56	All S.T.		1	518988
1957	All S.T.		1	524838
1958	All S.T.		1	531185
1959-60	All S.T.		1	533876

1949-54	All L.H.D., S.T.	ANCHOR, clutch pedal over center	1	511744
1949-52	All L.H.D., S.T.	clutch pedal return spring	1	511266
1959-60	All S.T.	BUSHING, over center spring link pin	1	533881
1941-54	25 L.H.D., S.T.	EXTENSION, clutch over center spring	1	505880
1955-56	All S.T.		1	519603
1957-60	All S.T.		1	524837
1955-57	All S.T.	LINK, over center spring	1	518974
1958-59	All S.T.	orig. eqpt. 1959	1	531838
1959-60	All S.T.	w/534941 clutch control pkg. on 1959	1	535101
1955-58	All S.T.	ROD, over center spring push	1	518977
1959	All S.T.	orig. eqpt.	1	534290
1959-60	All S.T.	w/534941 clutch control pkg. on 1959	1	535102
1955-57	All S.T.	PIN, over center spring link to bracket clevis	1	518952
1958-59	All S.T.	orig. eqpt. 1959	1	529905
1959-60	All S.T.	w/534941 clutch control pkg. on 1959	1	535103

Group 0.849 PIN, CLUTCH FORK RETURN SPRING

1939-54	All S.T.		1	502105
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Group 0.851 FELT, CLUTCH COUNTERSHAFT

1939-48	All S.T.	oiling	2	502099
1949-54	All S.T.	oiling	1	511745
1955-60	All S.T.	oiling	2	520444

Group 0.852 COUNTERSHAFT, CLUTCH CONTROL

1939-40	P/8 all exc. 29 L.H.D.	with lever	1	502114
1939-40	P/6 exc. 1939 25 L.H.D.	with lever	1	502114
1941-48	25-27 L.H.D., S.T.	with lever	1	505888
1941-48	26-29 L.H.D., S.T.	with lever	1	505889
1949-54	All L.H.D., S.T.	with lever	1	511271
1955-57	All L.H.D., S.T.		1	518983
1958	All S.T.		1	529857
1959	All S.T.	orig. eqpt.	1	532860
1959-60	All S.T.	w/534941 clutch control pkg. on 1959	1	536506

Group 0.852 BRACKET-BUSHING-CAP-LEVER-SPACER, CLUTCH COUNTERSHAFT

1949-52	All L.H.D., S.T.	BRACKET, to clutch housing	1	511267
1953-54	All L.H.D., S.T.	countershaft to clutch housing	1	516437
1939-48	All exc. 1939-40 28 L.H.D.	to engine	1	502096
1939-40	All exc. 1940 25-29	to frame	1	501898
1940-48	All exc. 1940 26-28 L.H.D.	to frame	1	503614
1949-54	All S.T.	to frame	1	518831
1955-57	All L.H.D., S.T.	to frame	1	518972
1955-57	All L.H.D., S.T.	to clutch housing	1	518970
1958	All S.T.		Inner	529902
1958	All S.T.		Outer	529332
1959	All S.T.	orig. eqpt.	Inner	532855
1959-60	All S.T.	w/534941 clutch control pkg. on 1959	Inner	535072

1959	All S.T.	Outer	1	534370
1960	All S.T.	Outer	1	536512
1958	All S.T.	BRACKET PKG., clutch countershaft lever stop	1	533650
1953-60	All S.T.	BUSHING, countershaft bracket	2	517439
1959	All S.T. (0.831)	countershaft lever	1	533885
1959	All S.T.	clutch control rod countershaft lever	1	533950
1949-60	All S.T.	CAP, countershaft bracket bushing	2	513392
1955-56	All L.H.D.	LEVER, countershaft over center spring	1	518987
1957	All L.H.D.		1	524839
1960	All S.T. (4.017)	SLEEVE, clutch countershaft lever	2	534007
1937-38	All (0.851)	SPACER, countershaft to bracket	1	502099
1955-57	All S.T.		1	519233
1958-59	All S.T.	orig. eqpt.	1	529334
1959-60	All S.T.	w/534941 clutch control pkg. on 1959	1	535091

Group 0.854 CLEVIS-LINK-ROD-BELLOWS, CLUTCH PEDAL TO COUNTERSHAFT

1958	All S.T. (8.946)	CLEVIS, clutch pedal to countershaft rod	1	144243
1958	All S.T.	BELLOWS, clutch pedal to countershaft	1	529328
1959-60	All S.T.		1	532702
1959-60	All S.T.	BUSHING, countershaft rod	1	534070
1941-48	All S.T.	LINK, clutch pedal to countershaft	1	505883
1949-54	All S.T.		1	511319
1955-57	All S.T.		1	518978
1958	All S.T.	ROD, clutch pedal to countershaft	1	529329
1959	All S.T.	orig. eqpt.	1	534371
1959-60	All S.T.	w/534941 clutch control pkg. on 1959	1	535216
1959-60	All S.T.	RETAINER, clutch rod bellows	1	532699
1959-60	All S.T.	TRUNNION	1	534372
1959	All S.T.	WASHER, countershaft rod to clutch pedal-orig. eqpt.	1	531968
1959-60	All S.T.	w/534941 and 534943 modification pkg. on 1959	AR	535076

Group 0.859 COVER AND PRESSURE PLATE, CLUTCH

1941-42	All exc. taxi		1	753991
1946-49	All exc. 2571, taxi & heavy duty S.T.		1	755959
1950-54	P/6 All exc. 2571, taxi & heavy duty S.T.		1	755959
1950-54	P/8 S.T.		1	757370
1950-54	P/6 2571, taxi & heavy duty S.T.		1	758645
1955-56	All S.T.		1	758513
1957	All S.T.		1	528963
1958	All heavy duty S.T.		1	530460
1958-60	All S.T. exc. taxi, police & H.D.		1	531842
1959-60	All S.T. taxi, police & H.D.		1	532403
1960	All 4 SPD.-S.T.		1	532403

Group 0.861 COVER, CLUTCH

1939-40	All exc. taxi	includes spring	1	753615
1939-48	P/6 taxi S.T.	includes spring	1	753412
1949	2571 & heavy duty S.T.	includes spring	1	753412

Group 0.862 BOLT, CLUTCH COVER TO FLYWHEEL

1937-60 All S.T. (Hex. 3/8"-16x1-1/16") AR 500177

Group 0.863 PLATE, CLUTCH PRESSURE

1939-48 P/6 taxi S.T. 1 753802
 1949 2571, taxi & heavy duty S.T. 1 753802

Group 0.864 SPRING, CLUTCH PRESSURE PLATE RETURN

1939-40 All clip type 3 838646
 1941-48 P/6 taxi S.T. clip type 3 838646
 1949 2571, taxi & heavy duty S.T. clip type 3 838646
 1939-40 All BOLT, clutch pressure plate
 return spring (Spec. Hex. 1/4"-20x3/8") 3 754381
 1941-48 Taxi, S.T. 3 754381
 1949 2571, taxi & heavy duty S.T. 3 754381

Group 0.884 RIVET, CLUTCH FACING

1936-54 All S.T. facing to plate (Tubular 5/32"x3/16") AR 499303

Group 0.885 FACINGS, CLUTCH DRIVEN PLATE

NOTE: Each part number consists of two facings and rivets.

1936-38 All with long clutch 1 544321
 1939-48 P/6 taxi with long clutch 1 544321
 1941-42 P/8 1 506480
 1946-49 All exc. 2571, taxi &
 heavy duty S.T. 1 506480
 1949 2571, taxi & heavy duty S.T. 1 544321
 1950-54 P/6 exc. 2571 & taxi S.T. 1 506480

Group 0.886 PLATE, CLUTCH DRIVEN (With Facings)

1939-40 P/6 exc. taxi 1 508402
 1939-54 P/6 2571, taxi &
 heavy duty S.T. 1 513582
 1941-48 P/6 exc. taxi S.T. 1 508403
 1941-48 P/8 S.T. 1 505473
 1949-54 P/6 exc. 2571, taxi &
 heavy duty S.T. 1 508403
 1949 P/8 exc. 2571, taxi &
 heavy duty S.T. 1 505473
 1949 P/8 2571 taxi and
 heavy duty S.T. 1 513583
 1950-54 P/8 S.T. 1 513583
 1955-56 All S.T. 1 518130
 1957 All S.T. 1 523865
 1958 All S.T. 1 530461
 1959-60 All S.T. 1 531969