

PONTIAC MASTER PARTS CATALOG

6.018-6.168

YEAR	MODEL	PART NAME	Per Car	Part No.	
Group 6.018 BOLT, STEERING KNUCKLE SUPPORT CLAMP					
1937-56	All		2	504348	
Group 6.020 KNUCKLE, STEERING					
1937-39	All	less nut	2	505009	
1940-54	All	less nut	2	503576	
1955	All	R.H.	1	518873	
1955	All	L.H.	1	518874	
1956	All	R.H.	1	521643	
1956	All	L.H.	1	521644	
Group 6.021 BUSHING, STEERING KNUCKLE KING PIN					
1930-32	All exc. P/6		4	231905	
1937-39	All		4	231905	
1940-55	All		4	520324	
1956	All		4	521645	
Group 6.022 NUT, STEERING KNUCKLE					
1935-56	All		2	378137	
Group 6.023 SUPPORT, STEERING KNUCKLE					
1937-38	All	R.H.	1	231848	
1937-38	All	L.H.	1	231849	
1939-48	All	R.H.	1	419668	
1939-48	All	L.H.	1	419669	
1949-52	All	R.H.	1	511604	
1949-52	All	L.H.	1	511605	
1953-54	All	R.H.	1	515210	
1953-54	All	L.H.	1	515211	
1955-56	All	R.H.	1	519242	
1955-56	All	L.H.	1	519243	
Group 6.024 BUSHING, STEERING KNUCKLE SUPPORT LOWER					
1939-56	All		2	411147	
Group 6.037 DEFLECTOR, FRONT WHEEL BEARING OIL					
1940-54	All	front brake drum oil	2	504336	
1955-56	All		2	518933	
1937-56	All	DRAIN, front brake oil	2	499879	
Group 6.103 ARM, STEERING KNUCKLE					
1937-38	All	R.H.	1	231836	
1937-38	All	L.H.	1	231837	
1939-48	All	R.H.	1	502022	
1939-48	All	L.H.	1	502023	
1949-52	All	R.H.	1	511338	
1949-52	All	L.H.	1	511339	
1953-56	All	R.H.	1	515197	
1953-56	All	L.H.	1	515198	
Group 6.111 COVER, TIE ROD DUST					
1939-56	All	tie rod to steer. conn. rod	2	265765	(6.886)
1937-56	All	SEAL, tie rod ball dust cover	2	505007	
Group 6.112 SPRING, TIE ROD DUST COVER					
1939-56	All		2	264949	(6.888)
Group 6.166 SEAL, LOWER CONTROL ARM INNER BUSHING					
1938-48	All		4	411146	
1949	All	steering knuckle support lower arm shaft	4	511452	(6.178)
1937-56	All	SEAL, knuckle support lower bushing	4	411382	
Group 6.168 ARM, STEERING KNUCKLE SUPPORT LOWER					
1937-38	All	also use 231997 Group 6.169 on 1937 L.F. & R.R.	2	231995	
1937-38	All	also use 231997 Group 6.169 on 1937 R.F. & L.R.	2	231994	
1939-48	All	R.H.	1	410944	
1939-48	All	L.H.	1	410945	
1949-52	All	R.H.	1	511601	
1949-52	All	L.H.	1	511602	
1953-55	All	R.H.	1	515205	
1953-55	All	L.H.	1	515206	
1956	All	R.H.	1	522442	
1956	All	L.H.	1	522443	

Group 6.168		ARM AND BUSHING PACKAGE, FRONT SUSPENSION			
1937-38	All	ADAPTER, control arm hydraulic reservoir cup	4	410757	(8.984)
Group 6.169		BUSHING, LOWER CONTROL ARM INNER SHAFT			
1937-38	All	on 1937 with replaceable bushing	4	231997	
1939-56	All		4	518870	
Group 6.170		SHAFT PACKAGE, LOWER CONTROL ARM			
1939-55	All	shaft with 2 bushings and 2 seals	2	520873	
1956	All	shaft with 2 bushings and 2 seals	2	522590	
1949-56	All	SEAL, steering knuckle support lwr. arm shaft bushing	4	511452	(6.178)
Group 6.172		BOLT-NUT, LOWER CONTROL ARM SHAFT TO FRAME			
1937	All	BOLT	8	231515	
1938-56	All	(use only w/1435440 nut)	8	1416328	
1938-56	All	NUT (use only w/1416328 bolt)	8	1435440	
Group 6.174		PIN, LOWER CONTROL ARM PIVOT			
1937-38	All		2	1328605	
1939-56	All		2	522462	
1937-38	All	NUT, lower control arm pivot pin	2	1325556	
1939-56	All		2	412108	
1939-56	All	WASHER, lower control arm pivot lock	4	412170	
Group 6.174		PIN PACKAGE, LOWER CONTROL ARM PIVOT			
1939-56	All	with pin, bushing, nut, washers and seals	2	522468	
Group 6.176		BUMPER, STEERING KNUCKLE SUPPORT ARM UPPER			
1937-56	All		2	522629	
Group 6.177		BRACKET, FRONT WHEEL BUMPER STOP FRAME			
1939-40,	25-26	R.H. or L.H.	2	501943	
1949	All	R.H.	1	501943	
1940-48	All exc. 1940 25-26	L.H.	1	504687	
1950-52	All		2	513581	
1953-54	All	R.H.	1	515067	
1953-54	All	L.H.	1	515068	
1955-56	All	R.H.	1	519039	
1955-56	All	L.H.	1	519040	
Group 6.178		PIN PKG., STEERING KNUCKLE SUPPORT UPPER PIVOT			
1937-48	All	includes 2 bushings, 2 seals and 1 pin	2	506512	
1949-52	All	includes pin, bushing, seal, washer, nut	2	513376	
1953-56	All		2	517401	
1937-48	All	BOLT, upper control arm clamp (Hex. $\frac{3}{8}$ "-24x2")	2	181648	(8.900)
1937-48	All	SEAL, knuckle support upper bushing	4	411817	
1949-52	All	upper pivot pin	4	511452	
1953-56	All		4	515951	
Group 6.178		ARM ASSY., STEERING KNUCKLE SUPPORT UPPER			
1949-52	All		2	511598	
1953-54	All		2	515200	
1955-56	All		2	518291	
1949-52	All	BOLT, upper arm shaft	4	511454	
1953-56	All		4	515196	
1949-52	All	BUSHING, upper eccentric	2	511450	
1953-56	All		2	515194	
1949-52	All	BUSHING ASSY., upper arm shaft	4	511451	
1953-54	All		4	517488	
1955-56	All		4	566128	
1949-56	All	PIN, upper control arm pivot	2	522462	(6.174)
1949-56	All	NUT, upper cont. arm pivot pin	2	412108	(6.174)
1953-56	All	NUT, upper arm shaft	4	451127	(8.917)
1949-52	All	SEAL, upper arm shaft bushing	4	411146	(6.166)
1953-56	All		4	515951	
1949-52	All	SHAFT, strg., knuckle supt. upper arm	2	511453	
1953-54	All		2	515195	
1955-56	All		2	518862	
1949-52	All	SHAFT PKG., steering knuckle support upper arm	2	513375	
1953-54	All		2	517402	
1955-56	All		2	520872	
1950-56	All	WASHER, upper control arm	4	412170	(6.174)

Group 6.179		ARM ASSEMBLY, INTERMEDIATE STEERING			
1937-38	All L.H.D.			1	1298664
Group 6.180		WASHER, INTERMEDIATE STEERING ARM			
1937-38	All		Upper	1	1300178
1937	All		Lower	1	1300203
1938	All		Lower	1	1300922
Group 6.181		BUSHING, INTERMEDIATE STEERING ARM			
1937	All L.H.D.			1	231941
1937-38	All	SLEEVE, intermediate steering arm bushing		1	1394339
Group 6.187		BOLT, INTERMEDIATE STEERING ARM PIVOT			
1937-38	All			1	1298766
Group 6.188		LOCK, INTERMEDIATE STEERING ARM PIVOT BOLT			
1937-38	All			1	499714
Group 6.203		PIN, STEERING KNUCKLE KING			
1937-55	All			2	503577
1956	All			2	521647
Group 6.203		REPAIR KIT, KING PIN			
1937-39	All	consists of pins, bushings, bearings, plugs and lock pins		1	405085
1940-55	All	consists of pins, bushings, bearings, plugs and lock pins		1	504058
1956	All	consists of pins, bushings, bearings, plugs and lock pins		1	521726
Group 6.210		BEARING, KING PIN THRUST			
1937-56	All			2	230679
Group 6.214		SHIM, KING PIN THRUST BEARING			
1935-56	All exc. 1935-36 mstr.	.005" thick		AR	373481
Group 6.216		PIN, KING PIN LOCK			
1937-56	All	(1 1/8" long)		2	514168
Group 6.223		PLUG, KING PIN BEARING EXPANSION			
1937-39	All			4	562237
1940-56	All			4	504688
Group 6.225		SEAL, KING PIN BUSHING			
1956	All	"O" ring type		2	521648
Group 6.230		ROD, TIE			
1937-38	All	(20 3/4" overall)		2	231549
1939-48	All	with ball (13 1/4" overall)		2	264939
1949-52	All	ROD AND BALL ASSY., steering knuckle tie		2	5660367
1953-56	All L.H.D.		R.H.	1	5663362
1953-56	All		L.H.	1	5663358
Group 6.232		SLEEVE, TIE ROD ADJUSTER			
1939-52	All	(4 1/2" overall)		2	264924
1953-56	All			2	5666958
Group 6.233		END, TIE ROD			
1939-52	All	(3 7/8" overall) R.H.		1	266658
1939-52	All	(3 7/8" overall) L.H.		1	266657
1953-56	All	(3 7/8" overall) R.H.		1	266657
1953-56	All	(3 7/8" overall) L.H.		1	266658

Group 6.234 CLAMP, TIE ROD END

1937-52	All		4	268237	
1953-56	All		4	5661926	
1937-48	All	BOLT, tie rod end clamp (Hex. $\frac{3}{8}$ "-24x1 $\frac{1}{4}$ ")	4	181610	(8.900)
1949-54	All	tie rod clamp (Hex. $\frac{3}{8}$ "-24x1 $\frac{1}{2}$ ")	4	181643	(8.900)
1937-48	All	NUT, tie rod clamp bolt ($\frac{3}{16}$ "-24)	4	125224	(8.917)
1949-54	All	tie rod clamp bolt ($\frac{3}{8}$ "-24)	4	125233	(8.917)

Group 6.243 SEAT, TIE ROD END

1933-38	All	SEAT, tie rod ball	4	595586	(6.874)
1939-56	All		4	264946	(6.874)

Group 6.306 HUB AND DRUM, FRONT WHEEL BRAKE

1937-38	All	with bearing cup	R.H.	1	499771
1937-38	All	with bearing cup	L.H.	1	499772
1939-41	All	with bearing cup	R.H.	1	505297
1939-41	All	with bearing cup	L.H.	1	505298
1942-48	All	with bearing cup	Kelsey-Hayes R.H.	1	507370
1942-48	All	with bearing cup	Kelsey-Hayes L.H.	1	507371
1942-48	All	with bearing cup	Motor-Wheel R.H.	1	509220
1949-54	All	with bearing cup	R.H.	1	512141
1949-54	All	with bearing cup	L.H.	1	512142
1955-56	All		R.H.	1	519220
1955-56	All		L.H.	1	519221

Group 6.311 BEARING PACKAGE, FRONT WHEEL INNER

1933-39	All	consists of one each, cone, cup and balls	2	909002	
1940-54	All	consists of one each, cone, cup and balls	2	909052	
1955-56	All	consists of one each, cone, cup and balls	2	909060	

Group 6.313 BEARING PACKAGE, FRONT WHEEL OUTER

1933-56	All	consists of one each, cone, cup and balls	2	909001	
---------	-----	---	---	--------	--

Group 6.314 CONE, FRONT WHEEL BEARING INNER

1933-39	All		2	909502	
1940-54	All		2	909552	
1955-56	All		2	909560	

Group 6.315 CONE, FRONT WHEEL BEARING OUTER

1933-56	All		2	909501	
---------	-----	--	---	--------	--

Group 6.316 CUP, FRONT WHEEL BEARING INNER

1933-54	All		2	909602	
1955-56	All		2	909660	

Group 6.317 CUP, FRONT WHEEL BEARING OUTER

1933-56	All		2	909601	
---------	-----	--	---	--------	--

Group 6.318 BALLS AND SEPARATOR, FRONT WHEEL BEARING—INNER

1933-54	All		2	909702	
1955-56	All		2	909760	

Group 6.319 BALLS AND SEPARATOR, FRONT WHEEL BEARING—OUTER

1933-56	All		2	909701	
---------	-----	--	---	--------	--

Group 6.321 WASHER, STEERING KNUCKLE SPINDLE

1933-56	All		2	3663991	
---------	-----	--	---	---------	--

Group 6.326		SEAL ASSEMBLY, FRONT WHEEL HUB OIL			
1937-39	All			2	500257
1940-54	All			2	504332
1955-56	All			2	518925
Group 6.330		CAP, FRONT WHEEL HUB INNER			
1937-56	All			2	499204
Group 6.331		COLLECTOR, FRONT WHEEL STATIC			
1934-56	All			2	494786
Group 6.335		BOLT, FRONT WHEEL HUB			
NOTE: See Group 5.813 for Hub Bolt Nut.					
1937-56	All		R.H.	5	506051
1937-56	All		L.H.	5	506052
Group 6.367		WEIGHT, WHEEL BALANCE			
1946-56	All	1/2 oz.	AR	1318737	
1946-56	All	1 oz.	AR	1318738	
1946-56	All	1 1/2 oz.	AR	1318739	
1946-56	All	2 oz.	AR	1318740	
1946-56	All	2 1/2 oz.	AR	1318741	
1946-56	All	3 oz.	AR	1318742	
1946-56	All	3 1/2 oz.	AR	1330487	
1946-56	All	4 oz.	AR	1330488	
1946-56	All	5 oz.	AR	1330489	
1946-56	All	6 oz.	AR	1330490	
Group 6.386		FLUID, SHOCK ABSORBER			
ALL	All	1 gal. can.	AR	600658	
ALL	All	1 qt. can.	AR	603489	
Group 6.507		SEAL AND GASKET PKG., POWER STEERING GEAR			
1953-55	All P.S.		1	5680853	■
1956	All P.S.		1	5685041	■
Group 6.509		BOLT, STEERING GEAR			
1937-48	All	gear to frame (Hex. 3/16"-14x3 1/4")	3	180162	(8.900)
1949-54	All	gear to frame (1/16"-14x3 1/2" Cad.)	1	180162	(8.900)
1949-54	All	gear to frame (1/16"-14x3" Cad.)	2	180160	(8.900)
Group 6.512		COVER, STEERING WHEEL HUB			
1949-52	All D	Upper	1	512098	
1949-52	All D	except w/direction signal	1	511735	
1953-54	All D	RING, steering wheel hub filler	1	515309	
1955-56	All D		1	519303	
Group 6.513		WHEEL, STEERING (DE LUXE)			
1942-48	All D		1	511198	
1949-50	All D	black	1	511645	
1950	2537 SD	rust color	1	513972	
1951	All D	black	1	514645	
1951	2537 SD	blue	1	514337	
1952	2537 SD	green	1	516479	
1952	All D	black	1	516478	
1953-54	All D	black	1	515308	
1953-54	All D-SD	palm green	1	517176	
1954	All D	blue	1	517755	
1954	All D	green	1	517756	
1954	All SD	coral red	1	518272	
1954	All SD	beige	1	518273	
1954	All SD	yellow	1	518274	
1955-56	All D	black	1	519300	
1955	All D	princess blue	1	520767	
1955	All D	saddle brown	1	520719	
1955	All D	briar green	1	520769	
1955	All SD	turquoise blue	1	520770	
1955	All SD	firegold	1	520771	
1956	All D	empress blue	1	522420	
1956	All D	green	1	522421	
1956	All D	white	1	522422	
1956	All SD	catalina blue	1	522423	
1956	All SD	tan	1	522424	
Group 6.513		WHEEL AND TRIM RING, STEERING (STANDARD)			
1939-47	All	on 1939 thru 41 use 1-544408 pkg.	1	507490	
1948	All		1	510641	
1949-50	All exc. 2561-62-67		1	511643	
1949-51	2561-62-67		1	513264	
1951	All exc. 2562-67		1	514839	

Group 6.513 WHEEL AND TRIM RING, STEERING (STANDARD) (Continued)

1952	All exc. 2562		1	516486	
1952	2562		1	516487	
1953	All exc. 2562-71		1	515421	
1953	2562-71		1	517178	
1954	2511-69		1	517998	
1954	2562 All		1	517999	
1955-56	All	black	1	519544	
1955	2562	brown	1	520721	
1955	2562	green	1	521245	

Group 6.514 RING, STEERING WHEEL TRIM

1942-52	All	standard wheel	1	507572	
---------	-----	----------------	---	--------	--

Group 6.515 NUT—WASHER, STEERING WHEEL SHAFT

1939-54	All	NUT, wheel to shaft	($\frac{1}{2}$ "-20)	1	124934	(8.916)
1939-56	All	spring lock	($\frac{1}{2}$ "-20)	1	107825	(8.921)
1939-56	All	WASHER, steering wheel to shaft		1	5665807	

Group 6.518 JACKET, STEERING COLUMN L.H.D.

1941-48	25 S.T.		1	266992	
1941-48	26-29 S.T.		1	266916	
1948	25 H.T.	brown	1	5660053	
1948	26 H.T.	brown	1	5660071	
1949	All S.T.		1	5660578	
1949	All H.T.		1	5660574	
1950	All S.T.		1	5661591	
1950	All H.T.		1	5661605	
1951	All S.T.		1	5662455	
1952	All S.T.		1	5664227	
1951-52	All H.T.		1	5664224	
1953-54	All S.S.		1	5666949	
1955-56	All S.S.		1	5666727	
1953	All P.S.	COVER ASSY., valve—w/steering column jacket	1	5680556	
1954	All P.S.	w/steering column jacket	1	5681348	
1955	All P.S.	w/steering column jacket	1	5682472	
1956	All P.S.	w/steering column jacket	1	5682913	

Group 6.519 ADAPTER, STEERING GEAR HOUSING UPPER BEARING

1949-52	All			1	5660576	
1939-56	All S.S.	PLUG, steering gear oil filler	($\frac{1}{2}$ " sq. hd.)	1	103868	(8.971)
1941-42	26-29 All		($\frac{1}{4}$ " I.D.)	1	187540	(8.956)

Group 6.521 BEARING, STEERING SHAFT UPPER

1934-38	All		1	262159	
1939-52	All		1	264887	
1953-56	All S.S.		1	515163	
1953-56	All P.S.		1	5680050	

Group 6.524 SHAFT AND WORM, STEERING GEAR

1935-36	All L.H.D.		1	262608	
1937-38	P/B L.H.D.	also use 2—262200 brg. and 2—263917 race	1	265581	
1939-40	25-26		1	269891	
1940	29 All		1	265867	
1941-48	26-29 All		1	269889	
1941-48	25 All		1	269891	
1949	All L.H.D.		1	5660505	
1950-52	All L.H.D.		1	5661594	
1953-54	All L.H.D., S.S.		1	5665720	
1953	All P.S.	w/balls and nut	1	5680045	
1954	All P.S.	w/balls and nut	1	5680486	
1955-56	All L.H.D., S.S.	w/balls and nut	1	5666730	
1955	All P.S.	w/balls and nut	1	5682469	
1956	All L.H.D., P.S.	w/balls and nut	1	5684124	

Group 6.526 SPRING, STEERING SHAFT UPPER BEARING

1939-52	All		1	264832	
1953-56	All S.S.		1	5660476	
1939-56	All S.S.	SEAT, steering shaft upper bearing spring	1	264831	

Group 6.527		RACE, STEERING GEAR WORM THRUST BEARING			
1939-54	All S.S.			2	263917
1955-56	All S.S.			2	5666683
Group 6.530		BEARING, STEERING GEAR THRUST			
1939-54	All S.S.			2	262200
1953-55	All P.S.			2	5681978
1955-56	All S.S.			2	5666693
1956	All P.S.	BEARING AND SPRING ASSY., thrust		1	5683402
1956	All P.S.	SPRING PKG., thrust bearing centering		1	5683798
Group 6.531		NUT—WASHER, STEERING GEAR WORM BEARING ADJUSTING			
1953-54	All P.S.	NUT w/rotor type pump		1	5664762
1954-56	All P.S.	w/vane type pump		1	5682242
1954-55	All P.S.	WASHER—w/vane type pump		1	5681216
1956	All P.S.			1	5682999
Group 6.550		VALVE ASSY., STEERING GEAR HYDRAULIC			
1953-54	All P.S.			1	5680076
1955	All P.S.			1	5683100
1956	All P.S.			1	5683646
1953-54	All P.S.	BOLT, elbow to valve		2	5664907 (6.679)
1953-54	All P.S.	ELBOW (90°)		2	5664906 (6.679)
1953-55	All P.S.	SEAL, elbow to valve		4	5665574 (6.674)
1953-55	All P.S.	UNION (return port 3/8")		1	5664020 (6.673)
1953-55	All P.S.	(pressure port 1/4")		1	5665614 (6.673)
Group 6.551		PLUNGER, STEERING GEAR VALVE CENTERING			
1953-54	All P.S.			10	5663828
1955	All P.S.			10	5665638
1956	All P.S.	LINK ASSY., valve spool		1	5683302
1956	All P.S.	RING, valve retaining		1	5682766
1956	All P.S.	WASHER, annulus retainer		1	5682765
Group 6.552		STEERING GEAR VALVE PARTS			
1956	All P.S.	ANNULUS, valve spool		1	5683462
1956	All P.S.	PLUG, valve body end		1	5683300
1956	All P.S.	RING, valve plug retaining		1	5683143
1956	All P.S.	SEAL, valve end plug—"O" ring (1/4" I.D.)		1	5681876
1956	All P.S.	annulus—"O" ring (3/8" I.D.) Outer		1	5683463
1956	All P.S.	annulus—"O" ring (3/8" I.D.) Inner		1	5683464
1953-54	All P.S.	SPRING, spool valve centering		5	5665555
1955	All P.S.	spool valve centering		5	5683101
1956	All P.S.	spool valve centering		1	5683191
1956	All P.S.	spool reaction control		1	5683307
1956	All P.S.	WASHER, centering spring thrust		1	5683131
Group 6.553		CHECK VALVE, STEERING GEAR HYDRAULIC VALVE			
1953-55	All P.S.	with ball		1	5663874
Group 6.554		COVER, STEERING GEAR VALVE			
1953	All P.S.	w/steering column jacket		1	5680556 (6.518)
1954	All P.S.	w/steering column jacket		1	5681348 (6.518)
1955	All P.S.	w/steering column jacket		1	5682472 (6.518)
1956	All P.S.	w/steering column jacket		1	5682913 (6.518)
1956	All P.S.	valve linkage		1	5682808
1956	All P.S.	LEVER, valve actuating		1	5683211
1956	All P.S.	SEAL, valve linkage cover—"O" ring type (1" I.D.)		1	5682175
1956	All P.S.	valve linkage cover to housing—"O" ring type (1 1/8" I.D.)		1	5682993
Group 6.555		SEAL, STEERING GEAR VALVE COVER OIL			
1953-55	All P.S.			1	5663837
Group 6.556		SEAL, STEERING GEAR VALVE HOUSING			
1953-55	All P.S.	"O" ring type (2 1/8" I.D.)		2	5665836
1956	All P.S.	"O" ring type (3/8" I.D.)		2	5681553
		see Group 6.584 for use			5661386

Group 6.576		CYLINDER, STEERING GEAR POWER			
1953-55	All P.S.		1	5663958	
1953-54	All P.S.	BOLT, elbow to cylinder	2	5664907	(6.679)
1953-54	All P.S.	ELBOW (90°)	2	5664906	(6.679)
1953-55	All P.S.	SEAL, elbow to cylinder	4	5665574	(6.674)
Group 6.577		GASKET, STEERING GEAR POWER CYLINDER			
1953-55	All P.S.		1	5663876	
Group 6.578		PISTON, STEERING GEAR POWER CYLINDER			
1953-55	All P.S.		1	5664557	
Group 6.579		RING, STEERING GEAR POWER CYLINDER PISTON			
1953-55	All P.S.		2	5663824	
1956	All P.S.		2	5683296	
Group 6.580		ROD, STEERING GEAR POWER CYLINDER PISTON			
1953-55	All P.S.		1	5663845	
Group 6.581		NUT-WASHER, STEERING GEAR POWER CYLINDER ROD			
1953-55	All P.S.	NUT, lock	1	5680151	
1953-55	All P.S.	WASHER, thrust	2	5663819	
Group 6.584		ADAPTER, STEERING GEAR POWER CYLINDER			
1953-55	All P.S.	with seals	1	5664495	
1956	All P.S.	w/seal, ring, pin and washer	1	5682783	
1956	All P.S.	PIN, adapter dowel	1	5683294	
1956	All P.S.	RING, adapter retaining	1	5682851	
1953-55	All P.S.	SEAL, "O" ring type (2 3/4" I.D.)	2	5661386	(6.556)
1953-55	All P.S.	"O" ring type (1 1/8" O.D.)	1	5661523	
1953-55	All P.S.	piston rod	1	5664016	
1956	All P.S.	adapter to end cover—"O" ring (3" I.D.)	1	5680593	(6.611)
1956	All P.S.	adapter to housing—"O" ring—1st type (3 1/4" I.D.)	1	5682816	
1956	All P.S.	adapter to housing—"O" ring—2nd type (3" I.D.)	1	5680593	(6.611)
1956	All P.S.	adapter to steering shaft (7/8" I.D.)	1	5682785	
1956	All P.S.	WASHER, adapter seal retaining (1 1/16" I.D.)	1	5682852	
Group 6.586		RACK, STEERING GEAR POWER CYLINDER			
1953-55	All P.S.		1	5663849	
1956	All P.S.	RACK AND PISTON ASSY.	1	5683800	
Group 6.587		PIN, STEERING GEAR POWER CYLINDER RACK			
1953-55	All P.S.		1	5663850	
Group 6.590		GUIDE, STEERING GEAR POWER RACK			
1953-54	All P.S.		1	5663869	
1955	All P.S.		1	5682736	
Group 6.591		SHIM, STEERING GEAR POWER RACK COVER			
1953-55	All P.S.	.003" thick	AR	5663880	
1953-55	All P.S.	.005" thick	AR	5663881	
Group 6.592		COVER, STEERING GEAR POWER RACK GUIDE			
1953-55	All P.S.		1	5663868	
Group 6.605		PUMP ASSY., STEERING GEAR OIL			
1953-54	All P.S.	rotor type	1	5680082	
1954	All P.S.	vane type	1	5680750	
1955	All P.S.		1	5682667	
1956	All P.S.		1	5683483	

Group 6.606 BRACKET, STEERING GEAR OIL PUMP

1953-54	P/6-P.S.	w/rotor type pump	1	518721	
1953-54	P/8-P.S.	w/rotor type pump	1	518722	
1954	P/6-P.S.	w/vane type pump	1	517874	
1954	P/8-P.S.	w/vane type pump	1	517875	
1955-56	P/8-P.S. exc. A.C.		1	519435	
1954	P/8-P.S.-A.C.	PLATE , oil pump mtg.—w/vane type pump	1	518753	
1954	P/8-P.S.-A.C.	oil pump mtg.—w/vane type pump	1	518731	
1955-56	P/8-P.S.-A.C.		1	520989	
1953-54	All P.S.	BOLT , oil pump to bracket	2	180124	(8.900)
1953-54	All P.S.	SCREW , bracket to cyl. head	3	517356	
1954	P/8-P.S.-A.C.	rear plate to pump—w/vane type pump	2	518732	
1953-54	All P.S.	WASHER , oil pump to bracket	1	502306	

Group 6.608 BODY, STEERING GEAR OIL PUMP

1953-54	All P.S.	w/bushing and rotor—w/rotor type pump	1	5680228	
1954-55	All P.S.	w/vane type pump	1	5665669	
1956	All P.S.		1	5683473	
1953-54	All P.S.	BOLT , elbow to oil pump body—w/rotor type pump	1	5680155	
1954-55	All P.S.	DOWEL PIN , rotor ring—w/vane type pump	2	5680269	
1956	All P.S.		2	5683678	
1953-54	All P.S.	ELBOW , to oil pump body—90°—w/rotor type pump	1	5680154	
1953-54	All P.S.	SEAL , elbow to oil pump body—"O" ring type—w/rotor type pump (I.D. $\frac{3}{4}$ ")	2	5680177	

Group 6.609 COVER, STEERING GEAR OIL PUMP BODY

1953-54	All P.S.	w/rotor type pump	1	5680225	
1954-55	All P.S.	w/vane type pump	1	5665650	
1956	All P.S.		1	5683475	
1953-54	All P.S.	BUSHING , valve cap—w/rotor type pump	1	5680255	
1953-54	All P.S.	GASKET , body to cover—w/rotor type pump	1	5680256	
1954-55	All P.S.	reservoir to pump body—w/vane type pump	1	5664569	
1954-55	All P.S.	reservoir to pump cover—w/vane type pump	1	5680741	
1956	All P.S.	reservoir to pump body and cover	1	5683968	
1954	All P.S.	KIT , pump gasket—w/vane type pump	1	5665729	
1953-54	All P.S.	SEAL , reservoir to body—"O" ring type—w/rotor type pump (I.D. $\frac{5}{16}$ ")	2	5680176	
1953-54	All P.S.	reservoir to body—"O" ring type—w/rotor type pump (I.D. $\frac{3}{4}$ ")	2	5680177	(6.608)
1953-54	All P.S.	elbow to pump cover—"O" ring type—w/rotor type pump	2	5665574	(6.674)
1953-54	All P.S.	cover to body—"O" ring type—w/rotor type pump	1	5664015	(6.674)
1953-54	All P.S.	bushing to cover—"O" ring type—w/rotor type pump (I.D. $\frac{13}{16}$ ")	1	5680260	
1954-56	All P.S.	pressure port union—w/vane type pump	1	5664015	(6.674)
1953-54	All P.S.	BOLT , to oil pump cover—w/rotor type pump	1	5664907	(6.679)
1953-54	All P.S.	ELBOW , to oil pump cover—w/rotor type pump	1	5664906	(6.679)
1954-55	All P.S.	UNION , return port—w/vane type pump	1	5665572	(6.673)
1954-56	All P.S.	pressure port—w/vane type pump	1	5664020	(6.673)

Group 6.610 ROTOR, STEERING GEAR OIL PUMP

1953-54	All P.S.	w/rotor type pump	1	5681081	
1954-55	All P.S.	w/vane type pump	1	5664585	
1956	All P.S.		1	5683680	
1954-55	All P.S.	KIT , pump repair—w/vane type pump	1	5680505	
1954-55	All P.S.	VANE KIT , oil pump rotor—w/vane type pump	1	5664610	
1956	All P.S.		1	5683488	

Group 6.611 RING-SEAL, STEERING GEAR OIL PUMP ROTOR

1954-55	All P.S.	RING —w/vane type pump	1	5681137	
1956	All P.S.		1	5683681	
1954-56	All P.S.	SEAL —w/vane type pump (2 $\frac{3}{8}$ " O.D.) see group 6.584 and 6.809 for use	2	5664578	
				5680593	

Group 6.612 PLATE-SPRING, STEERING GEAR OIL PUMP

1954-55	All P.S.	pressure—w/vane type pump	1	5665760	
1956	All P.S.	pressure	1	5683543	
1954-55	All P.S.	SPRING , flow control valve—w/vane type pump	1	5665652	
1956	All P.S.		1	5683871	

Group 6.614 SHAFT, STEERING GEAR OIL PUMP DRIVE

1953-54	All P.S.	w/rotor type pump (w/ $\frac{3}{8}$ " tapped hole)	1	5681027	
1956	All P.S.		1	5683544	
1954-55	All P.S.	SHAFT AND SEAL PKG. w/vane type pump	1	5681951	
1953-54	All P.S.	PIN , rotor drive—w/rotor type pump	1	5680258	

Group 6.615		BEARING, STEERING GEAR OIL PUMP SHAFT		
1953-54	All P.S.	w/rotor type pump	1	954609
1954-55	All P.S.	w/vane type pump	1	903201
1954-56	All P.S.	w/vane type pump	Outer	954211
1956	All P.S.		Inner	5683561
Group 6.616		RING, STEERING GEAR OIL PUMP BEARING RETAINER		
1953-54	All P.S.	snap ring—w/rotor type pump	1	5680259
1954-56	All P.S.	outer bearing—w/vane type pump	1	5665651
Group 6.617		SEAL, STEERING GEAR OIL PUMP SHAFT		
1953-54	All P.S.	w/rotor type pump	1	5680261
1954-55	All P.S.	w/vane type pump	1	5681410
1956	All P.S.		1	5683898
Group 6.622		VALVE ASSY., STEERING GEAR OIL PUMP RELIEF		
1953-54	All P.S.	also flow control—w/rotor type pump	1	5680249
1953-54	All P.S.	PLATE, valve orifice—w/rotor type pump	1	5680079
1953-54	All P.S.	RING, relief and flow control valve retaining—w/rotor type pump	1	5680250
1953-54	All P.S.	SPRING, relief and flow control valve—w/rotor type pump (2 1/8" long)	1	5680262
Group 6.624		VALVE ASSY., STEERING GEAR OIL PUMP FLOW CONTROL		
1954-55	All P.S.	w/vane type pump	1	5665656
1956	All P.S.		1	5683872
Group 6.635		RESERVOIR, STEERING GEAR OIL PUMP		
1953-54	All P.S.	w/rotor type pump	1	5680238
1954	All P.S.	w/vane type pump	1	5681696
1955	All P.S.		1	5682674
1956	All P.S.		1	5683904
1953-54	All P.S.	BODY AND GUIDE ASSY., reservoir inlet orifice—w/rotor type pump	1	5680367
1954	All P.S.	BOLT, reservoir cover—w/vane type pump	1	186284
1955	All P.S.		1	186283
1956	All P.S.		1	180113
1953-54	All P.S.	COVER, reservoir—w/rotor type pump	1	5680234
1954	All P.S.	w/vane type pump	1	5680157
1955	All P.S.		1	5682672
1956	All P.S.		1	5683388
1953-54	All P.S.	ELEMENT, steering gear oil pump filter—w/rotor type pump	1	5664466
1956	All P.S.	FILTER, steering gear oil pump	1	5683882
1953-54	All P.S.	GASKET, reservoir cover—w/rotor type pump	1	5680237
1954	All P.S.	reservoir cover—w/vane type pump	1	5664930
1954	All P.S.	reservoir cover bolt—w/vane type pump	1	5664570
1955-56	All P.S.	reservoir cover	1	5682123
1954	All P.S.	GUIDE, reservoir cover bolt—w/vane type pump	1	5664577
1956	All P.S.	MANIFOLD, oil pump reservoir	1	5683874
1956	All P.S.	RETAINER, oil pump filter	1	5683870
1953-54	All P.S.	RING ASSY., reservoir clamping—w/rotor type pump	1	5680229
1954-55	All P.S.	SCREW AND WASHER, reservoir to pump body—w/vane type pump	4	5680865
1956	All P.S.		4	5683542
1956	All P.S.	SPRING, oil pump filter	1	5683885
1953-54	All P.S.	VALVE AND HANDLE ASSY., relief—w/rotor type pump	1	5680244
1954	All P.S.	WASHER, reservoir cover bolt—w/vane type pump	1	5664573
1955	All P.S.		1	5682657
1956	All P.S.		1	5685269
Group 6.655		PULLEY, STEERING GEAR OIL PUMP		
1953-54	All P.S.	w/rotor type pump (3 3/16" O.D.)	1	517337
1954	All P.S. exc. A.C.	w/vane type pump	1	517895
1954-56	All P.S. A.C.	w/vane type pump	1	518687
1955-56	All P.S. exc. A.C.		1	519438
1953-54	All P.S.	PULLEY, guide	1	517340
1955-56	All P.S. exc. A.C.		1	519439
1953-54	All P.S.	KEY, pulley to shaft—w/rotor type pump	1	5680083
1954-56	All P.S.	w/vane type pump	1	124543
1953-54	All P.S.	WASHER, pulley to pump—w/rotor type pump	1	517338
1954-56	All P.S.	w/vane type pump	1	563979

(8.900)
(8.900)
(8.900)

Group 6.660		BELT, STEERING GEAR OIL PUMP			
1953-54	All P.S.	w/rotor type pump	1	517323	
1954	All P.S.	w/vane type pump	1	517873	
1955-56	All P.S. exc. A.C.		1	519434	
Group 6.670		HOSE, STEERING GEAR OIL PRESSURE			
1953-54	All P.S.		1	5681042	
1955	All P.S.		1	5682487	
1956	All P.S.		1	5683091	
Group 6.671		HOSE, STEERING GEAR OIL RETURN			
1953-54	All P.S.	w/rotor type pump	1	5680043	
1954	All P.S.	w/vane type pump	1	5681035	
1955	All P.S.		1	5682488	
1956	All P.S.		1	5683926	
Group 6.671		CLIP, STEERING GEAR OIL HOSE			
1953-54	All P.S.		1	517645	
Group 6.673		UNION, STEERING GEAR OIL HOSE TO VALVE			
1953-55	All P.S.	pressure port $(\frac{1}{4}'')$	1	5665614	
1953	All P.S.	return port—w/rotor type pump $(\frac{3}{8}'')$	1	5664020	
1954-55	All P.S.	return port—w/vane type pump	1	5665572	
1956	All P.S.	CONNECTOR, valve body inverted flare—pressure	1	5681757	
1956	All P.S.	return line	1	5682044	
Group 6.674		SEAL, STEERING GEAR ELBOW TO VALVE HOUSING			
1953-55	All P.S.		4	5665574	
1953-55	All P.S.	return line to valve housing	1	5664015	
1953-55	All P.S.	pressure line to valve housing $(I.D. \frac{1}{2}'')$	1	5664142	
Group 6.677		PIPE, STEERING GEAR VALVE OIL			
1953-54	All P.S.	valve to rod end of cylinder	1	5663908	
1955	All P.S.	valve to rod end of cylinder	1	5682413	
Group 6.678		PIPE, STEERING GEAR VALVE OIL			
1953-54	All P.S.	valve to head end of cylinder	1	5663907	
1955	All P.S.	valve to head end of cylinder	1	5682412	
Group 6.679		ELBOW, STEERING GEAR OIL PIPE			
1953-55	All P.S.	universal fitting, 90°	4	5664906	
1953-55	All P.S.	BOLT, universal fitting elbow	4	5664907	
Group 6.681		PIPE, STEERING GEAR VALVE BLEED LINE			
1953-54	All P.S.		1	5663906	
1955	All P.S.		1	5681840	
1953-55	All P.S.	ELBOW 90° $(\frac{3}{16}'')$	2	137420	(8.963)
Group 6.750		BRACKET, STEERING COLUMN			
1940	29 All		1	503900	
1941	29 All		1	505365	
1942-48	All exc. 2507		1	508037	
1942-48	2507 All		1	508038	
1942-48	26 All		1	508039	
1949	All	Upper	1	511890	
1949-52	All	Lower	1	512473	
1940-52	All	Upper	1	513796	
1953-54	All	Upper	1	516821	
1953-54	All	Lower	1	516822	
1955-56	All		1	518285	
1955	All L.H.D.	BEZEL, inst. panel strg. col. opening	1	518829	
1956	2711-19-37-39-62-63 All	black	1	522102	
1956	2764, 2819-37-39-67 All	chrome	1	518829	

Group 6.750 BRACKET, STEERING COLUMN (Continued)

1942-48	All	PLATE , steering column bracket tapping	1	508014	
1949	All L.H.D.	steering column finish—w/dir. signal	Lower 1	512435	
1949	All L.H.D.	without dir. signal	Lower 1	511892	
1949	All	without heater	Upper 1	511893	
1950-52	All L.H.D.	with dir. signal	Lower 1	515720	
1950-52	All	without dir. signal	Lower 1	515782	
1950-52	All	without heater	Upper 1	513755	
1955-56	25/2764, 2819-37-39-67 All	NUT , inst. panel strg. col. bezel	6	516711	(12.118)

Group 6.751 BOLT, STEERING COLUMN BRACKET

1940-48	All	(Hex. $\frac{3}{8}$ "-16x1")	1	180122	(8.900)
1953-56	All	screw ($\frac{5}{16}$ "-18x2 $\frac{1}{2}$ ")	2	515637	

Group 6.758 INSULATOR—PAD—WASHER, STEERING COLUMN BRACKET

1955-56	All	INSULATOR , strg. col. to brkt.—black	1	518286	
1955	All SD	turquoise blue	1	520610	
1955	All SD	firegold	1	520611	
1955-56	All	strg. col. to inst. panel	1	518287	
1942-48	All	PAD , strg. col. brkt.	1	508015	
1949-52	All	WASHER , steering column bracket, rubber	4	511891	

Group 6.786 BUSHING, PITMAN SHAFT

1937-56	All exc. 1956 P.S.		1	266316	
1956	All P.S.		1	5683367	

Group 6.803 HOUSING, STEERING GEAR L.H.D.

1937-48	All exc. P/6 1937-38		1	263417	
1949-54	All S.S.		1	5665659	
1953-54	All P.S.		1	5680034	
1955	All S.S.		1	5667354	
1955	All P.S.		1	5682471	
1956	All S.S.		1	5668483	
1956	All P.S.		1	5683201	
All	All	LUBRICANT , steering gear (20 oz. tube)	AR	1461598	

Group 6.806 SEAL ASSY., STEERING GEAR WORM

1953-55	All P.S.		1	5663834	
1953-55	All P.S.	BEARING , upper worm—needle type	1	453896	
1956	All P.S.	PLUG KIT , steering gear housing end	1	5684069	
1953-55	All P.S.	VENT ASSY. , steering gear housing	1	5681084	

Group 6.807 COVER ASSY., STEERING GEAR HOUSING SIDE

1937-38	All L.H.D.	with bushing	1	263462	
1939-54	All S.S.	with bushing	1	263462	
1953-55	All P.S.		1	5663821	
1955-56	All S.S.		1	5666722	
1956	All P.S.		1	5682817	
1956	All P.S.	SCREW , side cover to housing—special	1	5682837	
1956	All P.S.	bleed	1	5683279	

Group 6.809 GASKET—SEAL, STEERING GEAR HOUSING SIDE PLATE

1937-54	All S.S.	GASKET	1	263419	
1953-55	All P.S.		1	5663817	
1955-56	All S.S.		1	5666734	
1956	All L.H.D., P.S.	SEAL , side cover to housing "O" ring (3" I.D.)	1	5680593	(6.611)

Group 6.822 SCREW, STEERING GEAR SECTOR ADJUSTING

1934-54	All S.S.	pitman shaft or roller adj. ($1\frac{1}{16}$ " Dia.)	1	262566	
1953-54	All P.S.	lash adjuster	1	266678	
1955	All	lash adjuster	1	266678	
1956	All S.S.	lash adjuster	1	266678	
1956	All P.S.	lash adjuster	1	5682794	

Group 6.823		NUT, PITMAN SHAFT ADJUSTING SCREW			
1934-54	All S.S.	locking	(1 1/16"-18)	1	262567
Group 6.824		COVER ASSY., STEERING GEAR HOUSING END			
1937-48	All			1	263274
1949-54	All L.H.D., S.S.			1	5660825
1953-55	All P.S.			1	5663919
1956	All P.S.			1	5684205 ■
1956	All P.S.	BOLT, housing end cover		4	5682858
Group 6.825		GASKET, STEERING GEAR HOUSING END PLATE			
1937-54	All S.S.			1	263299
1953-55	All P.S.			1	5663903
1956	All P.S.	HIT, housing end cover seal		1	5683795 ■
1937-47	All	PACKING, steering gear housing end plate		2	263309
1948-54	All S.S.			1	263309
1956	All P.S.	SEAL, housing end cover shaft oil		1	5682846
1956	All P.S.	WASHER, housing end cover seal back-up		1	5683223
Group 6.826		BEARING, STEERING GEAR HOUSING END COVER			
1953-55	All P.S.			1	453897
1956	All P.S.			1	5683229
1956	All P.S.	BUSHING, housing end cover		1	5683942
Group 6.828		SHIM PKG., STEERING GEAR LASH ADJUSTER			
1953-54	All P.S.			1	605142
1955-56	All			1	605142
Group 6.830		ADJUSTER-NUT-SCREW-SLEEVE-WASHER, STEERING GEAR			
1955-56	All S.S.	ADJUSTER ASSY., worm thrust brg.		1	5666681
1937-54	S.S.	NUT, worm thrust screw		1	263300
1955-56	All S.S.	worm bearing adjuster		1	5666699
1955-56	All S.S.	RETAINER, thrust adjuster lower brg.		1	5668489
1937-54	S.S.	SCREW, worm bearing thrust		1	263302
1937-54	All S.S.	SLEEVE, lash adjuster		1	263303
1937-54	S.S.	WASHER, worm thrust		1	263304
Group 6.840		RING-SEAL-WASHER, STEERING GEAR WORM SHAFT OIL SEAL			
1956	All P.S.	RING, washer retaining		1	5682790
1956	All P.S.	SEAL, oil	(39/64" I.D.)	1	5682788
1956	All P.S.	WASHER, retaining ring		1	5683110
1956	All P.S.	oil seal—bronze	Outer	1	5682789
1956	All P.S.	oil seal—steel	Inner	1	5683394
Group 6.841		NUT, STEERING GEAR WORM BALL			
1953	All P.S.			1	5661083
1954-55	All P.S.			1	5680784
1955-56	All S.S.			1	5666690
1956	All P.S.	SCREW, ball nut retaining		1	5683582
Group 6.842		GUIDE, STEERING GEAR WORM BALL RETURN			
1953	All P.S.			4	267502
1954-55	All P.S.			4	5680786
1955-56	All S.S.			4	5666691
1956	All P.S.			2	5683319
1956	All P.S.	CAP, ball return guide		2	5683919
Group 6.843		CLAMP, STEERING GEAR WORM BALL RETURN GUIDE			
1953	All P.S.			1	5661082
1954-55	All P.S.			1	5680785
1955-56	All S.S.			1	5666692
1955-56	All S.S.	BOLT AND WASHER, clamp	(1/4"-28x3/16")	1	187375
1953-55	All P.S.			2	187375

(8.907)
(8.907)

Group 6.844 BALL, STEERING GEAR WORM

1953-55	All P.S.		60	266800
1955-56	All S.S.		54	266800
1956	All P.S.	BALL PKG., recirculating (28077 dia.)	1	5684001
1956	All P.S.	(28085 dia.)	1	5684002
1956	All P.S.	(28093 dia.)	1	5684003
1956	All P.S.	(28101 dia.)	1	5684004
1956	All P.S.	(28109 dia.)	1	5684005
1956	All P.S.	(28117 dia.)	1	5684006
1956	All P.S.	(28125 dia.)	1	5684007
1956	All P.S.	(28133 dia.)	1	5684008
1956	All P.S.	(28141 dia.)	1	5684009
1956	All P.S.	(28149 dia.)	1	5684010
1956	All P.S.	(28157 dia.)	1	5684011
1956	All P.S.	(28165 dia.)	1	5684012
1956	All P.S.	(28173 dia.)	1	5684013

Group 6.850 SHAFT, STEERING GEAR PITMAN

1935-36	All L.H.D.	ROLLER AND SHAFT, steering gear	1	262602
1953-55	All P.S.	SHAFT, pitman	1	5664522
1955-56	All S.S.		1	5666735
1956	All P.S.		1	5683375
1937-54	All S.S.	KIT, pitman shaft (see note)	1	510895

NOTE: Kit consists of 1 each—Roller and shaft, bushing, seal, nut, gasket, thrust washer and lock washer.

Group 6.855 PACKING, STEERING GEAR PITMAN SHAFT

1953-55	All P.S.		1	270289
1955-56	All S.S.		1	270289
1937-54	All S.S.	SEAL, steering gear pitman shaft grease	1	263463
1956	All P.S.	steering gear pitman shaft dust	1	5682813
1956	All P.S.	steering gear pitman shaft oil	1	5683373
1937-54	All S.S.	WASHER, pitman shaft thrust	1	263306
1956	All P.S.	pitman shaft seal back-up	2	5682853

Group 6.856 RETAINER, PITMAN SHAFT PACKING

1953-55	All P.S.		1	262156
1956	All S.S.		1	262156
1956	All P.S.	pitman shaft seal	1	5682898

Group 6.859 ARM, STEERING GEAR PITMAN

1937-38	P/6 L.H.D.		1	264396
1939	All L.H.D.		1	265908
1940	25-26 L.H.D.		1	265908
1940	29 L.H.D.		1	265094
1941-48	All		1	265094
1949-52	All L.H.D.		1	5661574
1953-54	All L.H.D., S.S.		1	5663354
1953-54	All P.S.		1	5665955
1955-56	All L.H.D.		1	5667571
1956	All L.H.D., P.S.		1	5668643

Group 6.861 NUT, STEERING GEAR PITMAN ARM

1933-54	All S.S.	(3/4"-16)	1	254291
1953-56	All P.S.		1	258779
1955-56	All S.S.		1	258779

Group 6.870 ROD ASSEMBLY, STEERING CONNECTING L.H.D.

1939-48	All		1	265207
1953-55	All		1	5663364
1956	All		1	5670004
1949-52	All	ROD AND SPACERS PKG.	1	513485
1939-52	All	ROD LINK PKG.	1	557397

Group 6.874 SEAT, STEERING CONNECTING ROD BALL

1933-38	All	-----	4	595586
1939-56	All	at idler lever	4	264946

Group 6.876 SPRING, STEERING CONNECTING ROD

1933-52	All	both ends	2	335976
1937-38	All	steering arm end	1	335976
1953-56	All	pitman arm end	2	516963
1953-55	All	idler arm end	1	335976

Group 6.881 PLUG, STEERING CONNECTING ROD END

1939-52	All	both ends	2	264945
1953-56	All	pitman arm end	1	1324652
1953-56	All	idler arm end	1	264945

Group 6.882 PLUG, STEERING CONNECTING ROD SAFETY

1937-38	All	steering arm end	1	263697
1937-38	All	pitman arm end	1	263698
1939-52	All	both ends	2	263697
1953-56	All	both ends	2	5664237
1953-56	All	idler arm end	1	263697

Group 6.883 SPACER, STEERING CONNECTING ROD BALL SEAT

1939-48	All L.H.D.	triangle type, short	1	264925
1939-48	All L.H.D.	triangle type, long	1	264926
1949-52	All L.H.D.	pitman arm end	1	5660144
1949-52	All L.H.D.	idler arm end	1	5660145
1953-56	All	idler arm end	1	516960
1953-55	All L.H.D.	pitman arm end	1	516961
1956	All L.H.D.	pitman arm end	1	521554
1939-56	All	COVER, steering connecting rod ball seat spacer	2	265516

Group 6.885 WASHER, STEERING CONNECTING ROD SPACING

1939-56	All	inner	2	264988
1953-56	All L.H.D.	outer	1	264988

Group 6.886 COVER, STEERING CONNECTING ROD DUST

1939-52	All	-----	2	265765
1953-56	All	pitman arm end	1	5663589
1953-56	All	idler arm end	1	265765

Group 6.888 SPRING, STEERING CONNECTING ROD DUST COVER

1939-56	All	at idler lever	2	264949
---------	-----	----------------	---	--------

Group 6.895 ARM ASSEMBLY, STEERING CONNECTING ROD IDLER

1939-55	All	-----	1	264953
1955-56	All	-----	1	5660450

Group 6.896 SUPPORT ASSY., STEERING CONNECTING ROD IDLER LEVER

1939-52	All	with bushing	1	516627
1953-56	All	with bushing	1	516710
1939-54	All	BOLT, idler lever to frame (Hex. $\frac{3}{8}$ "-24x1")	2	181637 (8.900)
1939-53	All	(Hex. $\frac{3}{8}$ "-24x1 $\frac{1}{4}$ ")	1	181639 (8.900)

Group 6.897 BUSHING, STEERING CONNECTING ROD IDLER LEVER

1939	All		1	412509	
1940-56	All		1	503930	■

Group 6.898 SEAL, IDLER LEVER BUSHING OIL

1939-56	All		1	411231	
1939	All	RETAINER, idler lever bushing.....	1	402453	(0.837)