

| YEAR                                     | MODEL              | PART NAME                                                                                      | Per Car | Part No. |         |
|------------------------------------------|--------------------|------------------------------------------------------------------------------------------------|---------|----------|---------|
| <b>Group 4.003 TRANSMISSION ASSEMBLY</b> |                    |                                                                                                |         |          |         |
| 1940-48                                  | All L.H.D., S.T.   | use 1314655 main drive gear Group 4.351 with this trans. for 1940 thru 42                      | 1       | 1332890  |         |
| 1949-54                                  | All L.H.D., S.T.   | 1950 speedometer driven gear—Group 4.337 must be used on 1949 jobs                             | 1       | 1341223  |         |
| 1955                                     | All L.H.D., S.T.   |                                                                                                | 1       | 1166213  |         |
| 1956                                     | All L.H.D., S.T.   |                                                                                                | 1       | 1170415  |         |
| 1948-49                                  | All H.T.           | <b>TRANSMISSION PKG.</b> , consists of trans., throttle control lever, shield, spacer and bolt | 1       | 514073   |         |
| 1950                                     | P/6 H.T.           |                                                                                                | 1       | 514073   |         |
| 1951                                     | P/6 L.H.D., H.T.   |                                                                                                | 1       | 514341   |         |
| 1952-54                                  | All H.T.           |                                                                                                | 1       | 518773   |         |
| 1955                                     | All H.T.           |                                                                                                | 1       | 519026   |         |
| 1956                                     | All H.T. exc. C.C. |                                                                                                | 1       | 522013   |         |
| 1956                                     | All C.C.-H.T.      |                                                                                                | 1       | 522012   |         |
| 1948-49                                  | All H.T.           | <b>NAME PLATE</b> , transmission                                                               | 1       | 8609324  |         |
| 1950-51                                  | P/6 H.T.           | black                                                                                          | 1       | 8609324  |         |
| 1950-51                                  | P/8 H.T.           | green                                                                                          | 1       | 8611896  |         |
| 1952-54                                  | All H.T.           | green                                                                                          | 1       | 8611896  |         |
| 1955-56                                  | All H.T.           | green                                                                                          | 1       | 8617017  |         |
| 1948-56                                  | All H.T.           | <b>SCREW</b> , transmission name plate                                                         | 2       | 145368   | (8.977) |
|                                          |                    | (Rd. Hd. No. 2-7x $\frac{3}{16}$ " )                                                           |         |          |         |

**NOTE:** 1935 Type A transmission used on P/8 to Eng. 8-27162, P/6 to Eng. 6-46474 inclusive. Type B transmission used after the above engine numbers on 1935 and all subsequent models.

**NOTE:** There are three types of Hydra-Matic Transmissions used in 1950 production. For identification purposes the P9 Transmission has a name plate attached having a black background, and is stamped P9 preceding the serial number. This transmission is also used on 1948-49 models.

The P50-P51 Transmission has a name plate attached having a black background, and is stamped P50 or P51 preceding the serial number.

The D50-D51 transmission has a name plate attached having a light green background, and is stamped D50 or D51 preceding the serial number.

|                                                           |                    |                                      |   |         |  |
|-----------------------------------------------------------|--------------------|--------------------------------------|---|---------|--|
| <b>Group 4.005 GASKET, TRANSMISSION TO CLUTCH HOUSING</b> |                    |                                      |   |         |  |
| 1937-38                                                   | All                |                                      | 1 | 500230  |  |
| 1939-55                                                   | All S.T.           |                                      | 1 | 411714  |  |
| 1956                                                      | All S.T.           |                                      | 1 | 521830  |  |
| 1939-54                                                   | All S.T.           | <b>GASKET SET</b> , transmission     | 1 | 1393205 |  |
| 1948-50                                                   | All H.T.           |                                      | 1 | 511577  |  |
| 1951                                                      | All H.T.           |                                      | 1 | 515742  |  |
| 1952-54                                                   | All H.T.           |                                      | 1 | 519194  |  |
| 1955                                                      | All H.T.           |                                      | 1 | 520819  |  |
| 1956                                                      | All H.T. exc. C.C. |                                      | 1 | 520819  |  |
| 1956                                                      | All C.C.-H.T.      | w/seal                               | 1 | 8616917 |  |
| 1953                                                      | All P.G.           | <b>SEAL UNIT</b> , trans. (see Note) | 1 | 3703918 |  |

**NOTE:** Contains "O" rings for converter cover, front oil pump body and rear brg. supt.

|                                                            |               |                         |   |         |  |
|------------------------------------------------------------|---------------|-------------------------|---|---------|--|
| <b>Group 4.006 LEVER ASSEMBLY, TRANSMISSION GEAR SHIFT</b> |               |                         |   |         |  |
| 1939-52                                                    | All S.T.      | painted                 | 1 | 502489  |  |
| 1948-51                                                    | All H.T.      |                         | 1 | 413928  |  |
| 1950-51                                                    | 2537 SD, S.T. | chrome                  | 1 | 513973  |  |
| 1952                                                       | All H.T.      |                         | 1 | 516665  |  |
| 1953-54                                                    | All           | chrome                  | 1 | 516917  |  |
| 1953-54                                                    | All           | painted                 | 1 | 516500  |  |
| 1955-56                                                    | All S.T.      | painted                 | 1 | 519153  |  |
| 1955-56                                                    | All H.T.      |                         | 1 | 519264  |  |
|                                                            |               | See Group 4.152 for use |   | 3685801 |  |

|                                                        |                   |                                       |   |        |  |
|--------------------------------------------------------|-------------------|---------------------------------------|---|--------|--|
| <b>Group 4.009 KNOB, TRANSMISSION GEAR SHIFT LEVER</b> |                   |                                       |   |        |  |
| 1939-48                                                | All S.T.          |                                       | 1 | 507167 |  |
| 1948-52                                                | All H.T.          |                                       | 1 | 511986 |  |
| 1949-52                                                | All S.T.          | black                                 | 1 | 512921 |  |
| 1950                                                   | 2537 SD, S.T.     | sierra rust                           | 1 | 513977 |  |
| 1950                                                   | 2537 SD, H.T.     | sierra rust                           | 1 | 513976 |  |
| 1953-55                                                | All               | black                                 | 1 | 516913 |  |
| 1953-55                                                | All S.T.          | black                                 | 1 | 515190 |  |
| 1956                                                   | 27 S.T.           | white                                 | 1 | 522294 |  |
| 1956                                                   | All H.T., 28 S.T. | white                                 | 1 | 522295 |  |
| 1939-52                                                | All S.T.          | <b>WASHER</b> , gear shift lever knob | 1 | 502487 |  |

**Group 4.015 CAP, GEAR SHIFT LEVER**

1935-38 All std. shift Type B..... (see Note Group 4.003)..... 1 553577

**Group 4.015 COVER, GEAR SHIFT CONTROL UPPER LEVER**

|         |              |                |   |        |
|---------|--------------|----------------|---|--------|
| 1948    | All H.T.     | rubber         | 1 | 510974 |
| 1949-50 | All H.T.     | gray           | 1 | 511730 |
| 1949-51 | All H.T.     | beige          | 1 | 516280 |
| 1950    | 2537 SD H.T. | ivory          | 1 | 513974 |
| 1951    | All H.T.     | black          | 1 | 516321 |
| 1951    | 2537 SD H.T. | ivory          | 1 | 516281 |
| 1952    | All H.T.     | gray           | 1 | 516473 |
| 1952    | 2537 SD H.T. | green          | 1 | 516474 |
| 1953-56 | All          | black          | 1 | 515126 |
| 1953    | All          | blue           | 1 | 517180 |
| 1953    | All          | spruce green   | 1 | 517181 |
| 1953-54 | All          | palm green     | 1 | 517182 |
| 1954    | All          | blue           | 1 | 517970 |
| 1954    | All          | green          | 1 | 517971 |
| 1954    | All          | beige          | 1 | 517972 |
| 1954    | All          | yellow         | 1 | 517973 |
| 1954    | All          | coral red      | 1 | 517974 |
| 1955    | All          | blue           | 1 | 520515 |
| 1955    | All          | turquoise blue | 1 | 520519 |
| 1955    | All          | green          | 1 | 520516 |
| 1955    | All          | brown          | 1 | 520517 |
| 1955    | All          | firegold brown | 1 | 520518 |
| 1956    | All          | red            | 1 | 522463 |
| 1956    | All          | empress blue   | 1 | 522310 |
| 1956    | All          | green          | 1 | 522311 |
| 1956    | All          | tan            | 1 | 522312 |
| 1956    | All          | catalina blue  | 1 | 522313 |

**Group 4.017 GEARSHIFT CONTROL SHAFT PARTS**

|         |                       |                                      |                       |        |
|---------|-----------------------|--------------------------------------|-----------------------|--------|
| 1939-52 | All L.H.D., S.T.      | CLIP, gearshift shaft return spring  | 1                     | 502483 |
| 1953-56 | All                   | PIN, gearshift tube yoke             | 1                     | 515140 |
| 1938    | All steer. col. shift | PLUG, gearshift shaft end, felt      | Upper 1               | 501288 |
| 1953-55 | All S.S.              | RETAINER, steering column lower seal | 1                     | 515129 |
| 1953-55 | All P.S.              |                                      | 1                     | 517345 |
| 1953-56 | All                   | gearshift tube yoke pin              | 1                     | 148146 |
| 1956    | All                   | steering column lower seal           | 1                     | 515129 |
| 1953-56 | All                   | SEAL, steering column                | Upper 2               | 515141 |
| 1953-55 | All S.S.              |                                      | (2 1/4" O.D.) Lower 1 | 515128 |
| 1953-55 | All P.S.              |                                      | (2 1/8" O.D.) Lower 1 | 517419 |
| 1956    | All                   |                                      | (2 1/4" O.D.) Lower 1 | 515128 |
| 1939    | All                   | SPRING, gearshift shaft return       | 1                     | 502502 |
| 1940-52 | All L.H.D., S.T.      |                                      | 1                     | 504241 |
| 1953-56 | All H.T. & P.G.       | gearshift tube return                | 1                     | 516401 |
| 1953-56 | All S.T.              | gearshift tube return                | 1                     | 516387 |

(8.934)

**Group 4.017 GEAR SHIFT CONTROL SHAFT ANTI-RATTLE PARTS**

|         |          |                                                                           |                    |         |
|---------|----------|---------------------------------------------------------------------------|--------------------|---------|
| 1939-52 | All S.T. | CUP, gearshift shaft anti-rattle spring                                   | 1                  | 502484  |
| 1939-42 | All      | SPRING, steer. column shift shaft                                         | Lower 1            | 502506  |
| 1939-52 | All      | anti-rattle, coil                                                         | Upper 1            | 3655726 |
| 1948-52 | All H.T. | anti-rattle—flat                                                          | at lower bracket 1 | 413320  |
| 1941    | 26-29    | control rod idler lever—anti-rattle, 2-piece shift control only on L.H.D. | 1                  | 505762  |

**Group 4.018 SUPPORT, GEAR SHIFT CONTROL**

|         |                    |                                            |         |        |
|---------|--------------------|--------------------------------------------|---------|--------|
| 1939-48 | All S.T.           |                                            | Upper 1 | 502509 |
| 1939    | All                |                                            | Lower 1 | 502511 |
| 1940-48 | All L.H.D., S.T.   |                                            | Lower 1 | 508660 |
| 1949-52 | All S.T.           |                                            | Upper 1 | 511333 |
| 1949-52 | All L.H.D., S.T.   |                                            | Lower 1 | 511334 |
| 1939-52 | All S.T.           | BEARING, gearshift upper support           | 1       | 502501 |
| 1946-52 | All S.T.           | BUSHING, gearshift control lower support   | 1       | 508661 |
| 1939-48 | All S.T.           | CAP, gearshift control lower support       | 1       | 507453 |
| 1953-56 | All H.T. exc. C.C. | PLATE, steering column gearshift interlock | 1       | 516400 |
| 1953    | All P.G.           |                                            | 1       | 518488 |
| 1956    | All C.C.-H.T.      |                                            | 1       | 521826 |
| 1953-56 | All                | SUPPORT, gearshift lever bearing           | 1       | 515131 |

**Group 4.018 SUPPORT, GEAR SHIFT CONTROL (Continued)**

|         |                       |                                                                              |   |        |         |
|---------|-----------------------|------------------------------------------------------------------------------|---|--------|---------|
| 1939-48 | All S.T.              | <b>SUPPORT AND BEARING PKG.,</b> gearshift... Upper                          | 1 | 510328 |         |
| 1949-52 | All L.H.D., S.T.      |                                                                              | 1 | 513407 |         |
| 1939-47 | All S.T.              | <b>SCREW,</b> gearshift cap..... (Hex. $\frac{1}{4}$ "-28x1 $\frac{1}{4}$ ") | 2 | 123737 | (8.900) |
| 1938-40 | All steer. col. shift | <b>SCREW,</b> gearshift control support                                      |   |        |         |
|         |                       | Upper (Fil. Hd. $\frac{1}{4}$ "-20x1 $\frac{1}{4}$ ")                        | 1 | 132268 | (8.907) |
| 1939-48 | All S.T.              | Lower (Hex. $\frac{1}{4}$ "-20x1 $\frac{1}{4}$ ")                            | 2 | 180042 | (8.900) |
| 1939-52 | All S.T.              | Upper (Cl. Hd. $\frac{1}{4}$ "-28x1 $\frac{1}{4}$ ")                         | 2 | 516444 |         |
| 1953-56 | All                   | gearshift lever bearing support                                              | 4 | 516235 |         |
| 1953-56 | All                   | <b>WASHER,</b> gearshift lever bearing support—special                       | 4 | 516250 |         |

**Group 4.018 BRACKET, GEARSHIFT CONTROL SHAFT**

|         |                  |                                     |   |        |  |
|---------|------------------|-------------------------------------|---|--------|--|
| 1948    | 25 H.T.          | <b>BRACKET,</b> lower control lever | 1 | 510901 |  |
| 1948    | 26 H.T.          |                                     | 1 | 510904 |  |
| 1953-54 | All L.H.D., S.T. | gearshift selector lever support    | 1 | 516375 |  |
| 1955-56 | All L.H.D., S.T. |                                     | 1 | 519148 |  |
| 1948    | All H.T.         | <b>"U" BOLT,</b> lower bracket      | 1 | 413319 |  |
| 1949-52 | All              |                                     | 1 | 511410 |  |

**Group 4.019 ROD ASSY., GEARSHIFT CONTROL SHAFT**

|         |                                    |                                                         |       |         |         |
|---------|------------------------------------|---------------------------------------------------------|-------|---------|---------|
| 1939-40 | 28 L.H.D.                          | red end                                                 | 1     | 502498  |         |
| 1939-40 | 26 L.H.D.                          | yellow end                                              | 1     | 502497  |         |
| 1940    | 25 L.H.D.                          | green end                                               | 1     | 504131  |         |
| 1940    | 29 All                             | blue end                                                | 1     | 504132  |         |
| 1941-48 | 25-27 L.H.D., S.T.                 |                                                         | 1     | 505803  |         |
| 1941    | 26-29 L.H.D.                       | two rod control                                         | Front | 505804  |         |
| 1941    | 26-29 L.H.D.                       | two rod control                                         | Rear  | 505805  |         |
| 1941-48 | 26-29 L.H.D., S.T.                 | with one piece control rod                              |       | 506712  |         |
| 1948    | 25 H.T.                            |                                                         | Front | 510929  |         |
| 1948    | 25 H.T.                            |                                                         | Rear  | 510916  |         |
| 1948    | 26 H.T.                            |                                                         | Front | 510933  |         |
| 1948    | 26 H.T.                            |                                                         | Rear  | 510917  |         |
| 1949-52 | All L.H.D., S.T.                   |                                                         | 1     | 514142  |         |
| 1949-51 | All H.T.                           |                                                         | 1     | 511420  |         |
| 1952    | All H.T.                           |                                                         | 1     | 515971  |         |
| 1953    | All H.T.                           |                                                         | 1     | 515528  |         |
| 1953    | All L.H.D., S.T.                   |                                                         | 1     | 517347  |         |
| 1953    | All P.G.                           | (20" long)                                              | 1     | 518487  |         |
| 1953    | All P.G.                           | (31 $\frac{1}{2}$ " long)                               | 1     | 3689972 |         |
| 1954    | All S.T.                           |                                                         | 1     | 518341  |         |
| 1954    | All H.T.                           |                                                         | 1     | 518343  |         |
| 1955    | All L.H.D., S.T.                   |                                                         | 1     | 519167  |         |
| 1955-56 | All H.T. exc. C.C.                 |                                                         | 1     | 519297  |         |
| 1956    | All S.T.                           |                                                         | 1     | 521777  |         |
| 1956    | All C.C.-H.T.                      |                                                         | 1     | 521361  |         |
| 1941    | 26-29 with 2-rod control on L.H.D. | <b>BRACKET,</b> gearshift control rod idler lever       | 1     | 505396  |         |
| 1953-54 | All L.H.D., S.T.                   | <b>CLEVIS ASSY.,</b> gearshift control rod              | 1     | 517326  |         |
| 1955-56 | All L.H.D., S.T.                   |                                                         | 1     | 519169  |         |
| 1939-52 | All S.T.                           | <b>INSULATOR PACKAGE,</b> gearshift control             | 1     | 510327  |         |
| 1939-52 | All S.T.                           | <b>INSULATOR,</b> gearshift control rod                 | 2     | 502488  |         |
| 1953-56 | All                                | gearshift control rod                                   | 1     | 515156  |         |
| 1948-54 | All H.T.                           | <b>NUT,</b> gearshift control rod trunnion ret.         | 2     | 124925  | (8.916) |
| 1953-56 | All S.T.                           | gearshift control and selector rod trunnion ret.        | 2     | 124925  | (8.916) |
| 1941    | 26-29 with 2-rod control on L.H.D. | <b>PIN,</b> control rod idler lever pivot               | 1     | 505816  |         |
| 1953-54 | All S.T.                           | gearshift control rod clevis                            | 1     | 408162  | (4.040) |
| 1948-52 | All H.T.                           | <b>TRUNNION,</b> gearshift control front rod            | 1     | 510934  |         |
| 1948    | All H.T.                           | neutralizer rod to starter lever                        | 1     | 510940  |         |
| 1953-56 | All H.T. & P.G.                    | gearshift control rod                                   | 1     | 515155  |         |
| 1953-56 | All S.T.                           | gearshift selector rod                                  | 1     | 515162  |         |
| 1939-52 | All S.T.                           | <b>WASHER,</b> control rod insulator fabric             | 2     | 502499  |         |
| 1939-56 | All S.T.                           | control rod anti-rattle spring                          | 1-2   | 501253  |         |
| 1948    | All H.T.                           | starter to gearshift neutralizer idler lever to bracket |       |         |         |
|         |                                    | —spring ( $\frac{1}{16}$ "x $\frac{3}{4}$ "x.007")      | 1     | 413329  | (8.928) |
| 1953    | All P.G.                           | throttle rod anti-rattle                                | AR    | 410224  |         |

**Group 4.020 CABLE ASSEMBLY, SHIFT SELECTOR CONTROL**

|      |                              |                                                        |   |        |  |
|------|------------------------------|--------------------------------------------------------|---|--------|--|
| 1938 | All steer. col. shift L.H.D. |                                                        | 1 | 501280 |  |
| 1939 | All L.H.D.                   |                                                        | 1 | 502481 |  |
| 1940 | 25 L.H.D.                    | <b>ROD ASSEMBLY,</b> shift selector control, green end | 1 | 504133 |  |
| 1940 | 26 L.H.D.                    | yellow end                                             | 1 | 504134 |  |
| 1940 | 28 All                       | red end                                                | 1 | 504135 |  |
| 1940 | 29 All                       | blue end                                               | 1 | 504136 |  |

**Group 4.020 CABLE ASSEMBLY, SHIFT SELECTOR CONTROL (Continued)**

|         |                  |                                    |   |        |         |
|---------|------------------|------------------------------------|---|--------|---------|
| 1941    | 25 L.H.D.        |                                    | 1 | 505605 |         |
| 1941    | 26-29 L.H.D.     |                                    | 1 | 505606 |         |
| 1942-48 | 25 L.H.D., S.T.  |                                    | 1 | 507143 |         |
| 1942-48 | 26 L.H.D., S.T.  |                                    | 1 | 507144 |         |
| 1949-52 | All L.H.D., S.T. |                                    | 1 | 511332 |         |
| 1953    | All L.H.D., S.T. |                                    | 1 | 517350 |         |
| 1954    | All S.T.         |                                    | 1 | 518345 |         |
| 1955    | All L.H.D., S.T. |                                    | 1 | 519175 |         |
| 1956    | All S.T.         |                                    | 1 | 521779 |         |
| 1940-56 | All S.T.         | INSULATOR, gearshift selector rod  | 1 | 503873 |         |
| 1938-39 | All              | SPRING, selector cable anti-rattle | 1 | 499997 | (3.459) |

**Group 4.021 ROD AND CABLE PARTS, GEARSHIFT SELECTOR AND CONTROL**

|         |                       |                                                                |   |        |         |
|---------|-----------------------|----------------------------------------------------------------|---|--------|---------|
| 1938    | All steer. col. shift | PLUNGER, shift selector rod end                                | 1 | 501291 |         |
| 1938    | All steer. col. shift | NUT, selector rod end plunger                                  | 1 | 413298 |         |
| 1940-52 | All S.T.              | COLLAR, gearshift control shaft, lower                         | 1 | 503871 |         |
| 1940-48 | All                   | BOLT, shaft collar (Hex. $\frac{3}{8}$ "-24x1 $\frac{3}{4}$ ") | 1 | 181646 | (8.900) |
| 1940-52 | All S.T.              | LOCKWASHER, shaft collar (Ext. tooth $\frac{3}{8}$ ")          | 1 | 502482 | (4.046) |

**Group 4.025 CUP, GEARSHIFT LEVER FULCRUM SPRING**

|         |                                |                        |   |        |  |
|---------|--------------------------------|------------------------|---|--------|--|
| 1935-38 | All std. shift, Type B 1935... | (see Note Group 4.003) | 2 | 553423 |  |
|---------|--------------------------------|------------------------|---|--------|--|

**Group 4.026 SPRING, GEARSHIFT LEVER**

|         |                       |                                         |   |         |  |
|---------|-----------------------|-----------------------------------------|---|---------|--|
| 1935-38 | All std. shift Type B | in fulcrum cup (see Note Group 4.003)   | 2 | 553424  |  |
| 1935-38 | All std. shift Type B | one coil tension (see Note Group 4.003) | 2 | 553458  |  |
| 1937-38 | All with std. shift   | with cup at lower end of lever          | 1 | 1297402 |  |

**Group 4.028 SPACER, GEARSHIFT LEVER FULCRUM**

|         |                     |  |   |         |  |
|---------|---------------------|--|---|---------|--|
| 1937-38 | All with std. shift |  | 2 | 1295400 |  |
|---------|---------------------|--|---|---------|--|

**Group 4.036 GEARSHIFT CONTROL UPPER LEVER PARTS**

|         |                            |                                                               |    |        |         |
|---------|----------------------------|---------------------------------------------------------------|----|--------|---------|
| 1953-56 | All H.T. & P.G.            | PAD, gearshift lever friction                                 | 1  | 517061 |         |
| 1939-52 | All S.T.                   | PIN, gearshift lever pivot                                    | 2  | 502495 |         |
| 1948-52 | All H.T.                   | gear shift lever pivot ( $\frac{5}{16}$ "x $\frac{15}{16}$ ") | 1  | 141222 | (8.939) |
| 1953-56 | All                        | gearshift lever fulcrum                                       | 1  | 515148 |         |
| 1939-53 | All S.T.                   | SHIM, gearshift control lever                                 | AR | 501301 |         |
| 1954-56 | All                        |                                                               | AR | 501301 |         |
| 1938    | All with steer. col. shift | SPRING, gearshift lever tension                               | 1  | 501597 |         |
| 1939-52 | All S.T.                   | fulcrum cup pivot pin                                         | 2  | 502505 |         |
| 1948-52 | All H.T.                   | gearshift control upper lever pin retainer                    | 1  | 413301 |         |
| 1948-52 | All H.T.                   |                                                               | 1  | 413431 |         |
| 1953-56 | All                        | gearshift lever anti-rattle                                   | 1  | 515147 |         |
| 1953-56 | All H.T. & P.G.            | gearshift lever friction pad                                  | 1  | 517062 |         |
| 1948-52 | All H.T.                   | RETAINER, spring                                              | 1  | 413432 |         |
| 1953-56 | All                        | RING, gearshift lever fulcrum pin—retaining                   | 1  | 515149 |         |
| 1939-52 | All S.T.                   | WASHER, gearshift lever anti-rattle                           | 1  | 501315 |         |
| 1948-52 | All H.T.                   | gearshift indicator link—spring                               | 1  | 410218 | (8.928) |
| 1948-52 | All H.T.                   | gearshift control upper lever—anti-rattle                     | 1  | 413344 | (8.928) |

**Group 4.038 BRACKET, GEARSHIFT CONTROL SHAFT UPPER**

|         |          |                                                                   |   |        |         |
|---------|----------|-------------------------------------------------------------------|---|--------|---------|
| 1948    | All H.T. |                                                                   | 1 | 417548 |         |
| 1949-51 | All H.T. |                                                                   | 1 | 511408 |         |
| 1952    | All H.T. |                                                                   | 1 | 516664 |         |
| 1948    | All H.T. | PLATE, upper bracket cover                                        | 1 | 417549 |         |
| 1949-52 | All H.T. |                                                                   | 1 | 511421 |         |
| 1948    | All H.T. | BOLT, upper bracket (Pl. Hd. $\frac{1}{4}$ "-20x $\frac{3}{8}$ ") | 1 | 132259 | (8.907) |
| 1953-54 | All H.T. | SUPPORT ASSY., gearshift lever (see Note)                         | 1 | 518275 |         |
| 1953-56 | All S.T. |                                                                   | 1 | 515142 |         |
| 1955-56 | All H.T. |                                                                   | 1 | 519269 |         |

NOTE: Also use 1-2960560 socket and wire on 1953 models.



**Group 4.038 COVER AND LENS, GEARSHIFT UPPER CONTROL INDICATOR**

|         |                    |                       |   |        |
|---------|--------------------|-----------------------|---|--------|
| 1948-51 | All H.T.           |                       | 1 | 418521 |
| 1952    | All H.T.           |                       | 1 | 515983 |
| 1948-51 | All H.T.           | <b>LENS, (N)</b>      | 1 | 415453 |
| 1948-51 | All H.T.           | (DR)                  | 1 | 418524 |
| 1948-51 | All H.T.           | (LO)                  | 1 | 415455 |
| 1948-51 | All H.T.           | (R)                   | 1 | 415456 |
| 1952    | All H.T.           | one piece             | 1 | 515984 |
| 1953-55 | All H.T.           |                       | 1 | 515815 |
| 1953    | All P.G.           |                       | 1 | 518457 |
| 1956    | All H.T. exc. C.C. |                       | 1 | 522303 |
| 1956    | All C.C.-H.T.      |                       | 1 | 521358 |
| 1948-51 | All H.T.           | <b>RETAINER, lens</b> | 1 | 419231 |
| 1952    | All H.T.           |                       | 1 | 515967 |
| 1953-56 | All H.T. exc. C.C. |                       | 1 | 516919 |
| 1953    | All P.G.           |                       | 1 | 518458 |
| 1956    | All C.C.-H.T.      |                       | 1 | 521359 |
| 1952    | All H.T.           | <b>SCREEN, lens</b>   | 1 | 516191 |
| 1953-55 | All H.T. & P.G.    |                       | 1 | 515521 |
| 1956    | All H.T.           |                       | 1 | 522301 |
| 1948-51 | All H.T.           | <b>DISC, lens</b>     | 1 | 418527 |

**Group 4.038 INDICATOR ASSEMBLY, GEARSHIFT CONTROL**

|         |                 |                                                      |   |         |
|---------|-----------------|------------------------------------------------------|---|---------|
| 1948    | All H.T.        |                                                      | 1 | 417584  |
| 1949-52 | All H.T.        |                                                      | 1 | 511412  |
| 1953-54 | All H.T. & P.G. | <b>GASKET, indicator lamp housing</b>                | 1 | 515518  |
| 1955-56 | All H.T.        |                                                      | 1 | 519261  |
| 1953-54 | All H.T. & P.G. | <b>HOUSING ASSY., indicator lamp</b>                 | 1 | 516915  |
| 1955    | All H.T.        |                                                      | 1 | 519262  |
| 1956    | All H.T.        |                                                      | 1 | 522300  |
| 1948    | All H.T.        | <b>INDICATOR AND LAMP ASSEMBLY</b>                   | 1 | 511517  |
| 1949-52 | All H.T.        |                                                      | 1 | 515776  |
| 1948-52 | All H.T.        | <b>CONTACT AND WIRE ASSY., indicator light</b>       | 1 | 5291664 |
| 1953-54 | All H.T. & P.G. |                                                      | 1 | 2960560 |
| 1955-56 | All H.T.        |                                                      | 1 | 2961690 |
| 1949-52 | All H.T.        | <b>FELT, indicator hold down</b>                     | 1 | 512494  |
| 1948-52 | All H.T.        | <b>SHIELD, gearshift indicator lamp</b>              | 1 | 514153  |
| 1948-52 | All H.T.        | <b>SHIELD AND LAMP ASSEMBLY, gearshift indicator</b> | 1 | 514152  |

**Group 4.039 SHAFT AND HOUSING ASSEMBLY, GEARSHIFT CONTROL**

|         |                           |                                              |   |         |
|---------|---------------------------|----------------------------------------------|---|---------|
| 1939-40 | 25-26 All                 | <b>SHAFT</b>                                 | 1 | 502500  |
| 1940-52 | All exc. 1940 25-26, S.T. |                                              | 1 | 504052  |
| 1948-52 | All H.T.                  | <b>SHAFT AND HOUSING</b>                     | 1 | 5664347 |
| 1953-54 | All H.T. & P.G.           | <b>TUBE ASSY., steering column gearshift</b> | 1 | 517353  |
| 1953-54 | All L.H.D., S.T.          |                                              | 1 | 517352  |
| 1955-56 | All L.H.D., S.T.          |                                              | 1 | 519180  |
| 1955-56 | All H.T.                  |                                              | 1 | 519181  |

**Group 4.039 SHAFT PARTS, GEARSHIFT CONTROL LEVER**

|         |          |                                                                     |   |                |
|---------|----------|---------------------------------------------------------------------|---|----------------|
| 1948    | All H.T. | <b>BLOCK, gearshift indicator link</b>                              | 1 | 418529         |
| 1949-52 | All H.T. |                                                                     | 1 | 511406         |
| 1948    | All H.T. | <b>BRACKET, gear shift control shaft lower</b>                      | 1 | 413430         |
| 1949-52 | All H.T. |                                                                     | 1 | 511409         |
| 1948-52 | All H.T. | <b>SEAL, gearshift control shaft, lower</b>                         | 1 | 411325 (4.043) |
| 1948-52 | All H.T. | <b>SPRING, gearshift control shaft to lower bracket anti-rattle</b> | 1 | 413320 (4.017) |
| 1948-52 | All H.T. | <b>WASHER, gearshift control shaft, lower—brass</b>                 | 2 | 411649 (4.043) |

**Group 4.040 ROD ASSEMBLY, TRANSMISSION THROTTLE**

|         |                    |       |   |        |
|---------|--------------------|-------|---|--------|
| 1948-49 | P/6 H.T.           | Front | 1 | 510861 |
| 1948-49 | P/8 H.T.           | Front | 1 | 510862 |
| 1950-54 | All H.T. & P.G.    | Front | 1 | 513955 |
| 1948    | All H.T.           | Rear  | 1 | 510866 |
| 1949-54 | All H.T.           | Rear  | 1 | 511448 |
| 1953    | All P.G.           | Rear  | 1 | 518453 |
| 1955-56 | All H.T. exc. C.C. |       | 1 | 519483 |
| 1956    | All C.C.-H.T.      |       | 1 | 521520 |

**Group 4.040 ROD ASSEMBLY, TRANSMISSION THROTTLE (Continued)**

|         |          |                                                                             |   |         |         |
|---------|----------|-----------------------------------------------------------------------------|---|---------|---------|
| 1948-49 | All H.T. | <b>BALL JOINT</b> , transmission throttle front rod.....( $\frac{1}{4}$ " ) | 1 | 511067  |         |
| 1948    | All H.T. | <b>CLEVIS</b> , rear rod.....( $\frac{1}{4}$ " )                            | 1 | 116383  | (8.946) |
| 1948    | All H.T. | <b>PIN</b> , clevis.....                                                    | 1 | 510867  |         |
| 1949-55 | All H.T. | <b>TRUNNION</b> , trans. throttle rear rod.....                             | 1 | 512397  |         |
| 1953    | All P.G. |                                                                             | 1 | 518454  |         |
| 1953    | All P.G. | <b>STUD</b> , outer shift lever pivot to trans.....                         | 1 | 3689974 |         |

**Group 4.040 ROD PARTS, GEARSHIFT CONTROL REAR**

|         |                 |                                                                 |   |        |         |
|---------|-----------------|-----------------------------------------------------------------|---|--------|---------|
| 1948    | All H.T.        | <b>CLEVIS</b> , rod.....                                        | 1 | 411368 |         |
| 1948-49 | All H.T.        | <b>NUT</b> , gearshift control rod clevis ret.....              | 1 | 124925 | (8.916) |
| 1948    | All H.T.        | <b>PIN</b> , clevis.....                                        | 1 | 408162 |         |
| 1948-54 | All H.T. & P.G. | <b>WASHER</b> , rear rod to transmission lever—spring type..... | 2 | 402547 | (8.928) |

**Group 4.040 LEVER, GEARSHIFT LOWER CONTROL RELAY**

|      |          |  |   |        |  |
|------|----------|--|---|--------|--|
| 1948 | All H.T. |  | 1 | 510910 |  |
|------|----------|--|---|--------|--|

**Group 4.041 LEVER, GEARSHIFT LOWER CONTROL**

|         |                                  |                                                        |   |           |  |
|---------|----------------------------------|--------------------------------------------------------|---|-----------|--|
| 1939-48 | All exc. 1940 25-29 L.H.D., S.T. |                                                        | 1 | 502493    |  |
| 1940    | 25-29 L.H.D.                     |                                                        | 1 | 504050    |  |
| 1948    | All H.T.                         |                                                        | 1 | 510908    |  |
| 1949-51 | All H.T.                         |                                                        | 1 | 511416    |  |
| 1949-52 | All L.H.D., S.T.                 |                                                        | 1 | 511326    |  |
| 1952    | All H.T.                         |                                                        | 1 | 515968    |  |
| 1953-54 | All H.T.                         |                                                        | 1 | 517383    |  |
| 1953-54 | All L.H.D., S.T.                 |                                                        | 1 | 516383    |  |
| 1953    | All P.G.                         |                                                        | 1 | 518484    |  |
| 1955    | All L.H.D., S.T.                 |                                                        | 1 | 519154    |  |
| 1955-56 | All H.T. exc. C.C.               |                                                        | 1 | 519285    |  |
| 1956    | All L.H.D., S.T.                 |                                                        | 1 | 521809    |  |
| 1956    | All C.C.-H.T.                    |                                                        | 1 | 521354    |  |
| 1939-40 | All L.H.D.                       | <b>LEVER</b> , gearshift control idler.....            | 1 | 502494    |  |
| 1941    | 26-29 L.H.D.                     | w/2 rod control.....                                   | 1 | 502494    |  |
| 1941    | 26-29 L.H.D.                     | at pedal plate—w/2 rod control.....                    | 1 | 505811    |  |
| 1941    | 26-29 L.H.D.                     | w/1 rod control.....                                   | 1 | 505760    |  |
| 1941-48 | All L.H.D., S.T.                 |                                                        | 1 | 505760    |  |
| 1949-52 | All L.H.D., S.T.                 |                                                        | 1 | 511327    |  |
| 1953    | All P.G.                         | <b>LEVER</b> , parking lock control.....Outer          | 1 | 3709015 ■ |  |
| 1953    | All P.G.                         | <b>CLAMP</b> , throttle valve control outer lever..... | 1 | 3703892   |  |
| 1948-52 | All H.T.                         | <b>KEY</b> , lower lever.....                          | 1 | 419675    |  |
| 1948-52 | All H.T.                         | <b>PLATE</b> , bolt lock.....                          | 1 | 414666    |  |

**Group 4.042 BUSHING, GEARSHIFT CONTROL SHAFT LOWER LEVER**

|         |          |  |   |        |  |
|---------|----------|--|---|--------|--|
| 1948-52 | All H.T. |  | 1 | 411975 |  |
|---------|----------|--|---|--------|--|

**Group 4.043 SEAL, TRANSMISSION GEARSHIFT SELECTOR CABLE**

|      |          |                        |   |        |  |
|------|----------|------------------------|---|--------|--|
| 1939 | All..... | steering gear end..... | 1 | 502719 |  |
|------|----------|------------------------|---|--------|--|

**Group 4.043 SEAL—WASHER, GEARSHIFT CONTROL SHAFT LOWER**

|         |          |                     |   |        |  |
|---------|----------|---------------------|---|--------|--|
| 1948-52 | All H.T. | <b>SEAL</b> .....   | 1 | 411325 |  |
| 1948-52 | All H.T. | <b>WASHER</b> ..... | 2 | 411649 |  |

**Group 4.045 LEVER, GEARSHIFT SELECTOR CONTROL**

|         |                  |                                              |   |        |  |
|---------|------------------|----------------------------------------------|---|--------|--|
| 1940-48 | All L.H.D., S.T. |                                              | 1 | 503876 |  |
| 1949-52 | All L.H.D., S.T. |                                              | 1 | 511328 |  |
| 1953    | All L.H.D., S.T. |                                              | 1 | 516377 |  |
| 1954    | All L.H.D., S.T. |                                              | 1 | 518413 |  |
| 1955-56 | All L.H.D., S.T. |                                              | 1 | 519149 |  |
| 1940-48 | All L.H.D., S.T. | <b>LEVER</b> , gearshift selector idler..... | 1 | 503877 |  |
| 1949-52 | All L.H.D., S.T. |                                              | 1 | 511329 |  |

**Group 4.045 LEVER, GEARSHIFT SELECTOR CONTROL (Continued)**

|         |                  |                                               |   |        |         |
|---------|------------------|-----------------------------------------------|---|--------|---------|
| 1940-48 | All L.H.D., S.T. | PIN, gearshift selector lever pivot           | 1 | 503878 |         |
| 1949-52 | All L.H.D., S.T. |                                               | 1 | 511330 |         |
| 1953-54 | All L.H.D., S.T. |                                               | 1 | 516385 |         |
| 1955-56 | All L.H.D., S.T. |                                               | 1 | 519160 |         |
| 1940-56 | All S.T.         | SPRING, pivot pin retainer. (1/4" dia. shaft) | 1 | 148148 | (8.934) |

**Group 4.046 LEVER, TRANSMISSION SHIFTER**

|         |                              |                                                                         |   |        |         |
|---------|------------------------------|-------------------------------------------------------------------------|---|--------|---------|
| 1938    | All steer. col. shift L.H.D. | Outer                                                                   | 1 | 501328 |         |
| 1939    | All L.H.D.                   |                                                                         | 1 | 502490 |         |
| 1940    | All L.H.D.                   |                                                                         | 1 | 503874 |         |
| 1941-54 | 25 L.H.D., S.T.              |                                                                         | 1 | 505808 |         |
| 1941    | 26-29 L.H.D.                 | w/2 rod control                                                         | 1 | 505809 |         |
| 1941-48 | 26-29 L.H.D., S.T.           | w/1 rod control on 1941 model                                           | 1 | 506713 |         |
| 1955    | All L.H.D., S.T.             |                                                                         | 1 | 519155 |         |
| 1956    | All L.H.D., S.T.             |                                                                         | 1 | 521773 |         |
| 1953-54 | All S.T.                     | RETAINER, transmission shifter lever                                    | 1 | 515512 |         |
| 1940-52 | All S.T.                     | BOLT, transmission shifter, lever to transmission (Hex. 3/8" 24x1 1/4") | 1 | 503875 |         |
| 1953-54 | All S.T.                     |                                                                         | 1 | 181629 | (8.900) |
| 1955    | All L.H.D., S.T.             |                                                                         | 1 | 519158 |         |
| 1956    | All S.T.                     |                                                                         | 1 | 521775 |         |
| 1939-52 | All S.T.                     | WASHER, transmission shifter lever to transmission                      | 1 | 502482 |         |
| 1953-54 | All S.T.                     |                                                                         | 1 | 131099 | (8.931) |

**Group 4.047 SPRING, TRANSMISSION SHIFT LEVER**

|         |                  |                                            |   |        |  |
|---------|------------------|--------------------------------------------|---|--------|--|
| 1940-54 | All S.T.         |                                            | 1 | 504224 |  |
| 1955-56 | All L.H.D., S.T. |                                            | 1 | 519178 |  |
| 1939    | All L.H.D.       | EXTENSION, transmission shift lever spring | 1 | 502485 |  |
| 1940-54 | All L.H.D., S.T. |                                            | 1 | 503872 |  |

**Group 4.048 SUPPORT, SHIFT LEVER SPRING YOKE**

|         |                  |                                         |   |         |  |
|---------|------------------|-----------------------------------------|---|---------|--|
| 1940-54 | All L.H.D., S.T. |                                         | 1 | 504202  |  |
| 1955    | All S.T.         |                                         | 1 | 1166462 |  |
| 1956    | All L.H.D., S.T. |                                         | 1 | 1170503 |  |
| 1939    | All L.H.D.       | YOKE, selector shaft shift lever spring | 1 | 502512  |  |
| 1940-54 | All S.T.         |                                         | 1 | 504225  |  |
| 1955    | All L.H.D., S.T. |                                         | 1 | 519185  |  |
| 1956    | All S.T.         |                                         | 1 | 521781  |  |

**Group 4.050 LEVER, TRANSMISSION SELECTOR SHAFT OUTER**

|         |                  |  |   |        |  |
|---------|------------------|--|---|--------|--|
| 1940-42 | All L.H.D.       |  | 1 | 505806 |  |
| 1946-55 | All L.H.D., S.T. |  | 1 | 509097 |  |
| 1956    | All L.H.D., S.T. |  | 1 | 521724 |  |

**Group 4.054 SWITCH ASSY., TRANS. AND BACK UP LAMP**

|         |                    |                                              |   |         |         |
|---------|--------------------|----------------------------------------------|---|---------|---------|
| 1949-52 | All H.T.           |                                              | 1 | 1997846 |         |
| 1953-56 | All H.T. exc. C.C. |                                              | 1 | 1998039 |         |
| 1953    | All P.G.           |                                              | 1 | 1998071 |         |
| 1956    | All C.C.-H.T.      |                                              | 1 | 1998129 |         |
| 1948    | 25 H.T.            | ROD, starter to gearshift neutralizer        | 1 | 510920  |         |
| 1948    | 26 H.T.            |                                              | 1 | 510921  |         |
| 1948    | All H.T.           | LEVER, starter to gearshift neutralizer      | 1 | 510911  |         |
| 1948    | All H.T.           | starter to gearshift neutralizer idler       | 1 | 510912  |         |
| 1949-52 | All H.T.           | ROD, trans. neutralizer switch               | 1 | 512522  |         |
| 1953-54 | All H.T.           |                                              | 1 | 515504  |         |
| 1953    | All P.G.           |                                              | 1 | 518483  |         |
| 1955-56 | All H.T. exc. C.C. |                                              | 1 | 519504  |         |
| 1956    | All C.C.-H.T.      |                                              | 1 | 521373  |         |
| 1953    | All P.G.           | BRACKET, trans. neutralizer rod              | 1 | 518485  |         |
| 1949-54 | All H.T. & P.G.    | WASHER, trans. neutralizer switch rod        | 2 | 510851  | (3.430) |
| 1949-54 | All H.T. & P.G.    | WIRE ASSY., switch to solenoid               | 1 | 5289294 |         |
| 1953    | All P.G.           | SPRING, trans. neutralizer switch rod return | 1 | 518670  |         |

**Group 4.081 SHIM—SUPPORT, TRANSMISSION REAR**

|      |          |         |   |         |  |
|------|----------|---------|---|---------|--|
| 1953 | All P.G. | SHIM    | 2 | 518609  |  |
| 1953 | All P.G. | SUPPORT | 1 | 3704551 |  |

| Group 4.083 |                                  | RETAINER, TRANSMISSION REAR SUPPORT                          |     |         |         |
|-------------|----------------------------------|--------------------------------------------------------------|-----|---------|---------|
| 1953        | All P.G.                         |                                                              |     | 1       | 3704555 |
| Group 4.094 |                                  | BAR, TRANSMISSION SHIFT                                      |     |         |         |
| 1935-38     | All Type B std. shift            | (see Note Group 4.003)                                       |     | 1       | 1297401 |
| Group 4.095 |                                  | PLATE, TRANSMISSION SHIFT INTERLOCK                          |     |         |         |
| 1937-38     | All with std. shift              |                                                              |     | 1       | 1297399 |
| 1956        | All S.T.                         |                                                              |     | 1       | 1320939 |
| 1956        | All S.T.                         | PIN, 1st. and reverse interlock. (3/8" x 2 3/4")             |     | 1       | 1308154 |
| Group 4.096 |                                  | RETAINER, TRANSMISSION SELECTOR SHAFT                        |     |         |         |
| 1956        | All S.T.                         |                                                              |     | 1       | 1307547 |
| Group 4.101 |                                  | FLUID, HYDRAMATIC TRANS.                                     |     |         |         |
| 1948-56     | All H.T.                         | (1 qt. can)                                                  | AR  | 557771  |         |
| 1948-56     | All H.T.                         | (5 qt. can)                                                  | AR  | 566025  |         |
| 1948-56     | All H.T.                         | (55 gal. drum)                                               | AR  | 419283  |         |
| Group 4.103 |                                  | CASE, TRANSMISSION                                           |     |         |         |
| 1940-47     | All L.H.D.                       |                                                              | 1   | 1317853 |         |
| 1948-54     | All L.H.D., S.T.                 |                                                              | 1   | 1335814 |         |
| 1948-49     | All H.T.                         |                                                              | 1   | 8611451 |         |
| 1950        | All H.T.                         |                                                              | 1   | 8611854 |         |
| 1951        | All H.T.                         |                                                              | 1   | 8613171 |         |
| 1952        | All H.T.                         |                                                              | 1   | 8613984 |         |
| 1953-54     | All H.T.                         | also use 1—8615318 Seal on 1953 models                       | 1   | 8615429 |         |
| 1955        | All L.H.D., S.T.                 |                                                              | 1   | 1166474 |         |
| 1955-56     | All H.T. exc. C.C.               |                                                              | 1   | 8615444 |         |
| 1956        | All L.H.D., S.T.                 |                                                              | 1   | 1312582 |         |
| 1956        | All C.C.-H.T.                    |                                                              | 1   | 8617377 |         |
| 1953        | All P.G.                         | CASE AND BELL HOUSING ASSY., trans.                          | 1   | 518456  |         |
| 1948-54     | All H.T.                         | BOLT, transmission to flywheel housing (Hex. 1/4"-13x1 1/8") | 4   | 179884  | (8.900) |
| 1948-49     | All H.T.                         | NAME PLATE, transmission                                     | 1   | 8609324 | (4.003) |
| 1950-51     | P/6                              | black                                                        | 1   | 8609324 | (4.003) |
| 1950-51     | P/8                              | green                                                        | 1   | 8611896 | (4.003) |
| 1952-54     | All H.T.                         | green                                                        | 1   | 8611896 | (4.003) |
| 1955-56     | All H.T.                         | green                                                        | 1   | 8617017 | (4.003) |
| 1927-56     | All S.T.                         | PLUG, transmission case, filler and drain (1/2" sq. hd.)     | 2   | 103868  | (8.971) |
| 1948-56     | All H.T.                         | BUSHING, trans. case rear (Hex. hd. 1/8")                    | 1   | 444613  | (8.971) |
| 1939-56     | All S.T.                         | selector shaft hole (3/4")                                   | 1   | 103892  | (8.970) |
| 1936-55     | All S.T.                         | shift shaft hole (7/8")                                      | 1-2 | 103893  | (8.970) |
| Group 4.104 |                                  | SCREW, TRANSMISSION COVER BREATHER                           |     |         |         |
| 1938-56     | All with steer. col. shift, S.T. | BREATHING ASSY., transmission                                | 1   | 501330  |         |
| 1955-56     | All H.T. exc. C.C.               | BUSHING, trans. case rear                                    | 1   | 8615014 |         |
| 1953        | All P.G.                         | CAP, transmission cover breather screw                       | 1   | 3691924 |         |
| 1938-56     | All S.T.                         | PIPE AND CLIP, trans. breather                               | 1   | 498373  | (4.687) |
| 1956        | All C.C.-H.T.                    |                                                              | 1   | 8616751 |         |
| Group 4.105 |                                  | COVER, TRANSMISSION CASE                                     |     |         |         |
| 1938        | All steer. col. shift L.H.D.     |                                                              | 1   | 501318  |         |
| 1939        | L.H.D.                           |                                                              | 1   | 1313679 |         |
| 1940-55     | All S.T.                         |                                                              | 1   | 1313679 |         |
| 1953        | All P.G.                         | R.H.                                                         | 1   | 3689912 |         |
| 1953        | All P.G.                         | L.H.                                                         | 1   | 3702647 |         |
| 1956        | All S.T.                         |                                                              | 1   | 1308105 |         |



**Group 4.105 COVER, TRANSMISSION CASE SIDE**

|         |                    |                                                                              |    |         |         |
|---------|--------------------|------------------------------------------------------------------------------|----|---------|---------|
| 1948-50 | All H.T.           |                                                                              | 1  | 8608462 |         |
| 1951    | All H.T.           |                                                                              | 1  | 8611924 |         |
| 1952-56 | All H.T. exc. C.C. |                                                                              | 1  | 8614093 |         |
| 1948-56 | All H.T. exc. C.C. | <b>BOLT w/WASHER</b> , side cover.....( $\frac{1}{4}$ "-20x $\frac{1}{2}$ ") | 12 | 8609489 |         |
| 1948-56 | All H.T.           | <b>GASKET</b> , screw                                                        | 1  | 1307237 | (4.195) |
| 1948-56 | All H.T.           | <b>SCREW</b> , with gasket                                                   | 1  | 1307238 | (4.195) |

**Group 4.106 VALVE-PIN-RETAINER-SPRING, TRANS. LINE EXHAUST**

|         |                    |                                                       |   |         |  |
|---------|--------------------|-------------------------------------------------------|---|---------|--|
| 1952    | All H.T.           | <b>VALVE</b> , 1st type.....( $1\frac{3}{4}$ " long)  | 1 | 8614051 |  |
| 1952    | All H.T.           | (2nd type).....(1" long)                              | 1 | 8614353 |  |
| 1953-56 | All H.T. exc. C.C. | front servo line exhaust                              | 1 | 8614794 |  |
| 1955-56 | All H.T. exc. C.C. | <b>PIN</b>                                            | 2 | 8615247 |  |
| 1952    | All H.T.           | <b>RETAINER</b>                                       | 1 | 8614041 |  |
| 1953-54 | All H.T.           | front servo line exhaust valve spring                 | 1 | 8614174 |  |
| 1952    | All H.T.           | <b>SPRING</b> , 1st type.....( $2\frac{3}{4}$ " long) | 1 | 8614050 |  |
| 1952-56 | All H.T. exc. C.C. | (2nd type on 1952).....( $1\frac{1}{4}$ " long)       | 1 | 8614352 |  |

**Group 4.108 GASKET, TRANSMISSION CASE SIDE COVER**

|         |                    |  |      |         |  |
|---------|--------------------|--|------|---------|--|
| 1948-50 | All H.T.           |  | 1    | 8608556 |  |
| 1951    | All H.T.           |  | 1    | 8611923 |  |
| 1952-56 | All H.T. exc. C.C. |  | 1    | 8614176 |  |
| 1953    | All P.G.           |  | R.H. | 3689910 |  |
| 1953    | All P.G.           |  | L.H. | 3702649 |  |

**Group 4.109 GASKET, TRANSMISSION COVER**

|         |             |                             |   |         |  |
|---------|-------------|-----------------------------|---|---------|--|
| 1935-38 | All Type B. | (see Note Group 4.003)..... | 1 | 553461  |  |
| 1939-55 | All S.T.    |                             | 1 | 1312441 |  |
| 1956    | All S.T.    |                             | 1 | 1308106 |  |

**Group 4.115 PUMP-TURBINE, TORQUE CONVERTER**

|      |          |                                                                                    |    |         |  |
|------|----------|------------------------------------------------------------------------------------|----|---------|--|
| 1953 | All P.G. | <b>PUMP</b> , primary—w/housing and cover.....                                     | 1  | 3719595 |  |
| 1953 | All P.G. | <b>TURBINE</b> , w/hub                                                             | 1  | 3702724 |  |
| 1953 | All P.G. | <b>BOLT</b> , converter cover to housing                                           | 18 | 3703278 |  |
| 1953 | All P.G. | <b>BUSHING</b> , converter cover hub                                               | 1  | 3702079 |  |
| 1953 | All P.G. | <b>NUT</b> , converter to flywheel—anchor ( $\frac{3}{8}$ "-24 "U" type)           | 3  | 3703277 |  |
| 1953 | All P.G. | w/retainer.....( $\frac{3}{8}$ "-24)                                               | 3  | 3713686 |  |
| 1953 | All P.G. | <b>SCREW AND LOCKWASHER</b> , converter to flywheel                                | 3  | 3708352 |  |
| 1953 | All P.G. | <b>SEAL</b> , cover ("O" ring).....(12" I.D.)                                      | 1  | 3702082 |  |
| 1953 | All P.G. | <b>WASHER</b> , turbine thrust.....( $1\frac{1}{4}$ " I.D.x $2\frac{3}{4}$ " O.D.) | 1  | 3702718 |  |
| 1953 | All P.G. | pump thrust—w/3 tabs.....( $1\frac{1}{2}$ " I.D.x $2\frac{3}{4}$ " O.D.)           | 1  | 3709044 |  |

**Group 4.117 ROLLER-CAM-RETAINER-WASHER-RING, STATOR**

|      |          |                                                                                                                |   |         |  |
|------|----------|----------------------------------------------------------------------------------------------------------------|---|---------|--|
| 1953 | All P.G. | <b>ROLLER UNIT</b> , over run                                                                                  | 1 | 3703804 |  |
| 1953 | All P.G. | <b>CAM</b> , stator over run                                                                                   | 1 | 3702099 |  |
| 1953 | All P.G. | <b>RETAINER</b> , stator cam roller spring                                                                     | 1 | 3702100 |  |
| 1953 | All P.G. | <b>WASHER</b> , stator race thrust.....Front                                                                   | 1 | 3703233 |  |
| 1953 | All P.G. | <b>WASHER UNIT</b> .....Rear                                                                                   | 1 | 3709886 |  |
| 1953 | All P.G. | <b>RING</b> , over run cam ret.....( $3\frac{1}{32}$ " I.D.x $3\frac{11}{32}$ " O.D.x $1\frac{1}{16}$ " thick) | 2 | 3702104 |  |

**Group 4.118 COVER ASSY., TORUS**

|         |                    |                                                            |    |         |         |
|---------|--------------------|------------------------------------------------------------|----|---------|---------|
| 1948-54 | All H.T.           |                                                            | 1  | 8614249 |         |
| 1955    | All H.T.           |                                                            | 1  | 8615164 |         |
| 1956    | All H.T. exc. C.C. |                                                            | 1  | 8617341 |         |
| 1956    | All C.C.-H.T.      |                                                            | 1  | 8616931 |         |
| 1948-54 | All H.T.           | <b>GASKET</b> , torus cover to flywheel                    | 1  | 8611284 |         |
| 1955-56 | All H.T. exc. C.C. |                                                            | 1  | 8615237 |         |
| 1956    | All C.C.-H.T.      | <b>SEAL</b> , torus cover to flywheel                      | 1  | 8616338 |         |
| 1956    | All C.C.-H.T.      | <b>SHIM</b> , flywheel plate.....(.011" thick)             | AR | 523087  | (4.119) |
| 1956    | All C.C.-H.T.      | .....(.030" thick)                                         | AR | 523088  |         |
| 1948-54 | All H.T.           | <b>BOLT</b> , cover to flywheel (service in complete sets) | 30 | 511849  |         |
| 1955-56 | All H.T. exc. C.C. | .....( $\frac{3}{8}$ "-24x $\frac{5}{8}$ ")                | 30 | 181356  |         |
| 1956    | All C.C.-H.T.      | .....( $\frac{5}{16}$ "-24x $\frac{3}{4}$ ")               | 24 | 8616889 |         |

**Group 4.119 RACE—STATOR, TORQUE CONVERTER**

|      |          |                           |   |         |
|------|----------|---------------------------|---|---------|
| 1953 | All P.G. | RACE, stator              | 1 | 3702102 |
| 1953 | All P.G. | STATOR ASSY.              | 1 | 3702688 |
|      |          | (see Group 4.118 for use) |   | 8616338 |

**Group 4.121 TORUS ASSY., FLUID COUPLING**

|         |                    |                                                     |       |   |         |         |
|---------|--------------------|-----------------------------------------------------|-------|---|---------|---------|
| 1948-54 | All H.T.           | driven                                              | Front | 1 | 8610183 |         |
| 1948-54 | All H.T.           | drive                                               | Rear  | 1 | 8610201 |         |
| 1955-56 | All H.T. exc. C.C. | driven                                              | Front | 1 | 8615001 |         |
| 1955-56 | All H.T. exc. C.C. | drive                                               | Rear  | 1 | 8615002 |         |
| 1956    | All C.C.-H.T.      | drive                                               | Rear  | 1 | 8616088 |         |
| 1956    | All C.C.-H.T.      | driven                                              | Front | 1 | 8616089 |         |
| 1956    | All C.C.-H.T.      | PIN, driven torus check valve ret.                  |       | 1 | 103362  | (8.938) |
| 1948-53 | All H.T.           | RETAINER, driven torus check valve                  |       | 1 | 8610018 |         |
| 1948-56 | All H.T. exc. C.C. | RING, driven torus retainer snap                    |       | 1 | 8613260 | (4.128) |
| 1956    | All C.C.-H.T.      | drive torus ret. snap                               |       | 1 | 8616492 | (4.128) |
| 1956    | All C.C.-H.T.      | driven torus ret. snap                              |       | 2 | 8616503 | (4.128) |
| 1948-56 | All H.T. exc. C.C. | SPRING, driven torus check valve                    |       | 1 | 8609508 |         |
| 1956    | All C.C.-H.T.      |                                                     |       | 1 | 8616020 |         |
| 1948-56 | All H.T. exc. C.C. | VALVE, driven torus check (use w/8613260 snap ring) |       | 1 | 8613150 |         |
| 1956    | All C.C.-H.T.      |                                                     |       | 1 | 8616062 |         |

**Group 4.123 RING—SHAFT, TRANSMISSION INPUT**

|      |          |                            |   |         |
|------|----------|----------------------------|---|---------|
| 1953 | All P.G. | RING, input shaft oil seal | 1 | 3689838 |
| 1953 | All P.G. | SHAFT, input               | 1 | 3702072 |

**Group 4.124 GASKET—SEAL, TRANS. FRONT OIL PUMP COVER**

|         |                    |                          |   |         |
|---------|--------------------|--------------------------|---|---------|
| 1948-53 | All H.T.           | GASKET                   | 1 | 8609437 |
| 1954-56 | All H.T. exc. C.C. | SEAL—"O" ring type       | 1 | 8615318 |
| 1956    | All C.C.-H.T.      | flywheel housing to case | 1 | 8616480 |

**Group 4.125 SEAL ASSY., TRANS. FRONT OIL PUMP COVER**

|         |                    |                                     |   |         |         |
|---------|--------------------|-------------------------------------|---|---------|---------|
| 1948-56 | All H.T. exc. C.C. |                                     | 1 | 8609473 |         |
| 1956    | All C.C.-H.T.      | flywheel rear housing oil           | 1 | 8616718 |         |
| 1956    | All C.C.-H.T.      | RING, front oil pump cover oil seal | 1 | 8616030 | (4.127) |

**Group 4.126 KEY, TRANS. FRONT OIL PUMP DRIVE GEAR**

|         |                    |  |   |         |
|---------|--------------------|--|---|---------|
| 1948-56 | All H.T. exc. C.C. |  | 2 | 8609496 |
|---------|--------------------|--|---|---------|

**Group 4.127 RING, TRANS. OIL SEAL**

|         |                    |                                                                               |   |         |
|---------|--------------------|-------------------------------------------------------------------------------|---|---------|
| 1948-51 | All H.T.           | front oil pump cover oil seal                                                 | 2 | 8609472 |
| 1948-56 | All H.T.           | governor sleeve oil seal (special gap) $(1\frac{3}{16} \times 3\frac{3}{32})$ | 4 | 8609440 |
| 1948-54 | All H.T.           | special gap $(2 \times 3\frac{3}{32})$                                        | 4 | 8609431 |
| 1948-56 | All H.T. exc. C.C. | special gap $(2\frac{3}{8} \times 3\frac{3}{32})$                             | 1 | 8611581 |
| 1952-56 | All H.T. exc. C.C. | front oil pump cover oil seal                                                 | 1 | 8613202 |
| 1952    | All H.T.           | front servo apply piston $(1\frac{1}{8} \times 3\frac{3}{32})$                | 1 | 8614062 |
| 1953-56 | All H.T. exc. C.C. | front servo apply piston $(1\frac{1}{16} \times 3\frac{3}{32})$               | 1 | 8614122 |
| 1956    | All C.C.-H.T.      | front unit driven torus shaft $(\frac{3}{32} \times 1\frac{19}{32})$          | 1 | 8616481 |
| 1956    | All C.C.-H.T.      | front unit torus hub $(\frac{3}{16} \times 2)$                                | 1 | 8616489 |
| 1956    | All C.C.-H.T.      | front pump and torus $(\frac{3}{16} \times 2\frac{1}{8})$                     | 2 | 8616034 |
| 1956    | All C.C.-H.T.      | front pump cover $(\frac{3}{16} \times 3)$                                    | 1 | 8616030 |
| 1956    | All C.C.-H.T.      | inter. shaft to frt. torus hub $(\frac{3}{32} \times 1\frac{1}{8})$           | 1 | 8616052 |
| 1956    | All C.C.-H.T.      | reverse piston—outer                                                          | 1 | 8616014 |
| 1956    | All C.C.-H.T.      | reverse piston—inner $(\frac{3}{32} \times 2\frac{3}{4})$                     | 1 | 8616048 |
| 1956    | All C.C.-H.T.      | front servo piston $(\frac{3}{16} \times 2\frac{3}{4})$                       | 1 | 8616048 |
| 1956    | All C.C.-H.T.      | center support $(\frac{3}{16} \times 2)$                                      | 1 | 8616075 |
| 1956    | All C.C.-H.T.      | neutral clutch—outer $(\frac{1}{8} \times 6\frac{1}{64})$                     | 1 | 8616701 |
| 1956    | All C.C.-H.T.      | accumulator piston—outer $(\frac{3}{16} \times 2\frac{3}{4})$                 | 1 | 8616031 |
| 1956    | All C.C.-H.T.      | overrun clutch—inner $(\frac{1}{4} \times 3\frac{1}{64})$                     | 1 | 8616043 |
| 1956    | All C.C.-H.T.      | overrun clutch—outer                                                          | 1 | 8616009 |
|         |                    | (see Group 4.229 for use)                                                     |   | 8611851 |

## Group 4.128 RING, TRANS. RETAINING AND SNAP

|         |                    |                                                     |     |         |
|---------|--------------------|-----------------------------------------------------|-----|---------|
| 1948-56 | All H.T. exc. C.C. | clutch drum retainer—front and rear                 | 2   | 8609501 |
| 1948-56 | All H.T. exc. C.C. | driven torus retainer snap                          | 1   | 8613260 |
| 1948-56 | All H.T. exc. C.C. | driving torus retainer snap                         | 1   | 8609434 |
| 1948-56 | All H.T. exc. C.C. | front clutch drum locating snap                     | 1   | 8609434 |
| 1948-56 | All H.T. exc. C.C. | front drive gear retainer                           | 1   | 8609434 |
| 1948-56 | All H.T. exc. C.C. | front drum rear clutch hub retainer snap            | 1   | 8609434 |
| 1948-50 | All H.T.           | rear bearing retainer snap (horse shoe type washer) | 1   | 8607299 |
| 1950-55 | All H.T.           | rear bearing to retainer snap                       | 1   | 8612215 |
| 1948-56 | All H.T. exc. C.C. | rear clutch drum rear hub rear retainer snap        | 1   | 8609434 |
| 1948-50 | All H.T.           | reverse internal gear snap                          | 1   | 8609602 |
| 1951-55 | All H.T.           | rear bearing to shaft snap                          | 1   | 8612243 |
| 1948-56 | All H.T.           | reverse planet carrier retainer                     | 1-2 | 8606763 |
| 1948-56 | All H.T. exc. C.C. | reverse unit oil pump and governor driven gear snap | 1   | 8609422 |
| 1951-56 | All H.T. exc. C.C. | reverse unit piston to retainer snap                | 1   | 8611980 |
| 1956    | All C.C.-H.T.      | reverse inter. shaft                                | 1   | 8616492 |
| 1956    | All C.C.-H.T.      | drive torus and inter. shaft                        | 1   | 8616492 |
| 1956    | All C.C.-H.T.      | front unit torus cover to drive torus               | 1   | 8616190 |
| 1956    | All C.C.-H.T.      | driven torus to main shaft                          | 2   | 8616503 |
| 1956    | All C.C.-H.T.      | center supt. to case                                | 1   | 8616152 |
| 1956    | All C.C.-H.T.      | rear bearing to retainer                            | 1   | 8614188 |
| 1956    | All C.C.-H.T.      | rear bearing to cover                               | 1   | 8614188 |
| 1956    | All C.C.-H.T.      | rear unit reverse flange to rear drum               | 2   | 8616015 |
| 1956    | All C.C.-H.T.      | rear clutch spring                                  | 1   | 8616060 |
| 1956    | All H.T. exc. C.C. | rear bearing to shaft snap                          | 1   | 8614096 |
| 1948-50 | All H.T.           | <b>SNAP RING PKG., transmission</b>                 | 1   | 519449  |
| 1951-55 | All H.T.           |                                                     | 1   | 519450  |
| 1956    | All H.T. exc. C.C. |                                                     | 1   | 522673  |
| 1956    | All C.C.-H.T.      |                                                     | 1   | 8616916 |

## Group 4.128 COOLER AND PARTS, TRANSMISSION OIL

|         |                          |                                                                                             |        |                 |
|---------|--------------------------|---------------------------------------------------------------------------------------------|--------|-----------------|
| 1953-55 | All P.G.-H.T.            | <b>COOLER ASSY.</b>                                                                         | 1      | 8520972         |
| 1956    | All H.T. exc. heavy duty |                                                                                             | 1      | 8523401         |
| 1956    | All C.C.-H.T. heavy duty |                                                                                             | 1      | 8525249         |
| 1953    | All P.G.                 | <b>CLAMP, hose</b>                                                                          | 8      | 1335545 (8.948) |
| 1953    | All P.G.                 | <b>CLIP, oil cooler pipe to trans.</b>                                                      | 1      | 5841303         |
| 1953    | All P.G.                 | oil cooler pipe to cyl. block                                                               | 1      | 5841304         |
| 1956    | All H.T.                 | <b>CONNECTOR, hose-tee</b> ( $\frac{1}{8}$ " O.D.— $\frac{1}{4}$ " O.D. x $4\frac{1}{2}$ ") | 1      | 522175          |
| 1956    | All H.T.                 | ( $\frac{1}{8}$ " O.D.— $\frac{3}{8}$ " O.D. x $4\frac{1}{2}$ ")                            | 1      | 522524          |
| 1953    | All P.G.-P.S.            | <b>BRACKET, oil cooler mounting</b>                                                         | 1      | 518437          |
| 1953    | P/6 P.G.-S.S.            |                                                                                             | 1      | 5841508         |
| 1953    | All P.G.-P.S.            | oil cooler water pipe support                                                               | 1      | 518720          |
| 1953    | All P.G.-S.S.            | <b>ELBOW, oil cooler water outlet to water pump</b>                                         | 1      | 5841589         |
| 1956    | All H.T. exc. A.C.       | oil cooler hose to rad. ( $\frac{1}{8}$ " O.D. x 3")                                        | 1      | 522316          |
| 1956    | All C.C.-H.T.            | <b>GASKET, oil cooler adapter plate</b>                                                     | 1      | 8616496         |
| 1956    | All C.C.-H.T.            | copper                                                                                      | 1      | 8616498         |
| 1953    | All P.G.                 | <b>HOSE, oil cooler</b> (100 ft. roll)                                                      | AR     | 506531 (8.846)  |
| 1956    | All                      | tube to radiator—curved ( $6\frac{1}{2}$ " long)                                            | 1      | 522707          |
| 1956    | All H.T.                 | <b>INSULATOR, water tube</b> ( $\frac{1}{8}$ " x $1\frac{1}{16}$ " x $2\frac{3}{8}$ ")      | 1      | 522319          |
| 1953    | All P.G.                 | <b>NIPPLE, oil cooler water hose to water pump</b>                                          | 2      | 3121016         |
| 1956    | All H.T. with A.C.       | to radiator                                                                                 | 1      | 522345          |
| 1953    | All P.G.-S.S.            | <b>PIPE, oil cooler water</b>                                                               | Inlet  | 518553          |
| 1953    | All P.G.-S.S.            |                                                                                             | Outlet | 5841509         |
| 1953    | All P.G.-P.S.            |                                                                                             | Inlet  | 518608          |
| 1953    | All P.G.-P.S.            |                                                                                             | Outlet | 518607          |
| 1956    | All C.C.-H.T.            | oil outlet ( $\frac{3}{8}$ " O.D. x $27\frac{3}{8}$ ")                                      | 1      | 522920          |
| 1956    | All C.C.-H.T.            | oil inlet ( $\frac{3}{8}$ " O.D. x 20")                                                     | 1      | 521368          |
| 1956    | All H.T.                 | cooler to radiator—Front ( $\frac{1}{8}$ " O.D. x $45\frac{1}{8}$ ")                        | 1      | 522349          |
| 1956    | All C.C.-H.T.            | water inlet ( $\frac{1}{8}$ " O.D. x $23\frac{1}{8}$ ")                                     | 1      | 521372          |
| 1956    | All H.T.                 | water outlet ( $\frac{3}{8}$ " O.D. x $9\frac{1}{4}$ ")                                     | 1      | 521890          |
| 1954-56 | All H.T.                 | <b>VALVE ASSY., oil cooler pressure relief</b>                                              | 1      | 520838          |
| 1956    | All C.C.-H.T.            | <b>PLATE, oil cooler adapter</b>                                                            | 1      | 8616495         |
| 1956    | All C.C.-H.T.            | <b>SEAL, oil cooler sleeve</b>                                                              | 2      | 8616494         |
| 1956    | All C.C.-H.T.            | <b>SLEEVE, oil cooler adapter to front pump</b>                                             | 2      | 8616497         |

## Group 4.129 WASHERS, TRANS. THRUST

|         |                    |                                                 |   |         |
|---------|--------------------|-------------------------------------------------|---|---------|
| 1948-56 | All H.T. exc. C.C. | front unit drive gear rear thrust—bronze        | 1 | 8609511 |
| 1948-56 | All H.T. exc. C.C. | front unit drive gear thrust backing—steel      | 1 | 8609487 |
| 1948-56 | All H.T. exc. C.C. | front unit drive gear front thrust—bronze       | 1 | 8609512 |
| 1948-56 | All H.T. exc. C.C. | front clutch drum rear backing—steel            | 1 | 8609455 |
| 1948-56 | All H.T. exc. C.C. | rear clutch hub—bronze                          | 2 | 8609497 |
| 1948-56 | All H.T. exc. C.C. | main shaft selective, rear (.055"-.059")        | 1 | 8609191 |
| 1948-56 | All H.T. exc. C.C. | main shaft selective, rear (.062"-.067")        | 1 | 8609192 |
| 1948-56 | All H.T. exc. C.C. | main shaft selective, rear (.071"-.076")        | 1 | 8609193 |
| 1948-56 | All H.T. exc. C.C. | main shaft selective, rear (.079"-.083")        | 1 | 8609194 |
| 1948-56 | All H.T. exc. C.C. | main shaft selective, rear (.087"-.091")        | 1 | 8609195 |
| 1948-56 | All H.T. exc. C.C. | main shaft selective, rear (.095"-.099")        | 1 | 8609196 |
| 1950-56 | All H.T. exc. C.C. | main shaft selective thrust, rear (.103"-.107") | 1 | 8609197 |
| 1950-56 | All H.T. exc. C.C. | main shaft selective thrust, rear (.111"-.115") | 1 | 8609198 |

**Group 4.129 WASHERS, TRANS. THRUST (Continued)**

|         |                    |                                                   |   |         |
|---------|--------------------|---------------------------------------------------|---|---------|
| 1948-54 | All H.T.           | reverse unit center gear backing—steel            | 1 | 8608761 |
| 1955-56 | All H.T. exc. C.C. | reverse unit center gear backing—steel            | 1 | 8617148 |
| 1948-56 | All H.T. exc. C.C. | reverse unit center gear thrust—bronze            | 1 | 8608658 |
| 1948-54 | All H.T.           | front planet carrier backing—steel                | 1 | 8609421 |
| 1951-55 | All H.T.           | reverse internal gear thrust—bronze (3 1/4" O.D.) | 1 | 8613114 |
| 1956    | All C.C.-H.T.      | front internal gear backing                       | 1 | 8616087 |
| 1956    | All C.C.-H.T.      | front internal gear backing—steel                 | 1 | 8616540 |
| 1956    | All C.C.-H.T.      | sun gear to internal gear—bronze                  | 1 | 8616189 |
| 1956    | All C.C.-H.T.      | sun gear to carrier—bronze                        | 1 | 8616091 |
| 1956    | All C.C.-H.T.      | front sprag inner race to case supt.              | 1 | 8616097 |
| 1956    | All C.C.-H.T.      | front unit torus backing—steel                    | 1 | 8616646 |
| 1956    | All C.C.-H.T.      | front unit drive torus spacer—steel               | 1 | 8616526 |
| 1956    | All C.C.-H.T.      | front unit drive torus thrust—bronze              | 1 | 8616107 |
| 1956    | All C.C.-H.T.      | rear unit clutch cyl. to clutch hub               | 1 | 8616173 |
| 1956    | All C.C.-H.T.      | rear unit center gear thrust                      | 2 | 8616433 |
| 1956    | All C.C.-H.T.      | rear unit flange and center gear (0.055"-.059")   | 1 | 8616570 |
| 1956    | All C.C.-H.T.      | (0.060"-.064")                                    | 1 | 8616571 |
| 1956    | All C.C.-H.T.      | (0.065"-.069")                                    | 1 | 8616572 |
| 1956    | All C.C.-H.T.      | (0.070"-.074")                                    | 1 | 8616573 |
| 1956    | All C.C.-H.T.      | (0.075"-.079")                                    | 1 | 8616574 |
| 1956    | All C.C.-H.T.      | (0.080"-.084")                                    | 1 | 8616575 |
| 1956    | All C.C.-H.T.      | (0.085"-.089")                                    | 1 | 8616576 |
| 1956    | All C.C.-H.T.      | (0.090"-.094")                                    | 1 | 8616577 |
| 1956    | All C.C.-H.T.      | (0.095"-.099")                                    | 1 | 8616578 |
| 1956    | All C.C.-H.T.      | reverse internal gear to rear pump body—bronze    | 1 | 8616069 |

**Group 4.131 LOCK PLATE, TRANS. CASE CENTER BEARING CAP BOLT**

|         |                    |                                                  |   |                |
|---------|--------------------|--------------------------------------------------|---|----------------|
| 1948-56 | All H.T. exc. C.C. |                                                  | 1 | 8609426        |
| 1948-54 | All H.T.           | BOLT, bearing cap to case (Hex. 7/16"-14x2 1/2") | 2 | 180157 (8.900) |

**Group 4.132 SLEEVE, TRANS. CASE OIL FILLER**

|         |               |                                              |   |           |
|---------|---------------|----------------------------------------------|---|-----------|
| 1948-54 | All H.T.      |                                              | 1 | 8611007   |
| 1956    | All C.C.-H.T. | SLEEVE AND SEAL PKG., trans. oil filler tube | 1 | 8616956 ■ |

**Group 4.133 INDICATOR ASSY., TRANS. OIL LEVEL**

|         |                    |                                    |   |         |
|---------|--------------------|------------------------------------|---|---------|
| 1948-54 | All H.T.           |                                    | 1 | 8605800 |
| 1955-56 | All H.T. exc. C.C. |                                    | 1 | 519657  |
| 1956    | All C.C.-H.T.      |                                    | 1 | 521362  |
| 1955    | All H.T.           | PIPE ASSY., trans. oil filler      | 1 | 519418  |
| 1956    | All H.T. exc. C.C. |                                    | 1 | 522582  |
| 1956    | All C.C.-H.T.      |                                    | 1 | 521363  |
| 1955    | All H.T.           | SUPPORT, trans. oil filler pipe    | 1 | 519651  |
| 1956    | All H.T. exc. C.C. |                                    | 1 | 522085  |
| 1956    | All C.C.-H.T.      |                                    | 1 | 521409  |
| 1953    | All P.G.           | GAUGE, oil filler level w/breather | 1 | 3697699 |
| 1953    | All P.G.           | SEAL, oil filler "O" ring          | 1 | 3689940 |
| 1956    | All C.C.-H.T.      |                                    | 1 | 8616278 |
| 1953    | All P.G.           | TUBE, oil filler                   | 1 | 3689937 |

**Group 4.152 LEVER, TRANSMISSION OUTER SHIFT**

|         |                    |                                |   |                 |
|---------|--------------------|--------------------------------|---|-----------------|
| 1948-50 | All H.T.           |                                | 1 | 8600271         |
| 1951-54 | All H.T.           |                                | 1 | 8613181         |
| 1953    | All P.G.           |                                | 1 | 518498          |
| 1955-56 | All H.T. exc. C.C. |                                | 1 | 520693          |
| 1956    | All C.C.-H.T.      |                                | 1 | 521355          |
| 1953    | All P.G.           | LOCK, trans. outer shift lever | 1 | 3685801 (4.006) |

**Group 4.155 COVER—VALVE—SEAL—SPRING—RING, TRANS. FRONT UNIT TORUS COUPLING**

|      |               |                                                   |   |                 |
|------|---------------|---------------------------------------------------|---|-----------------|
| 1956 | All C.C.-H.T. | COVER ASSY.                                       | 1 | 8616926         |
| 1956 | All C.C.-H.T. | VALVE, exhaust                                    | 2 | 8616407         |
| 1956 | All C.C.-H.T. | SEAL, oil (6 3/16" I.D.)                          | 2 | 8616479         |
| 1956 | All C.C.-H.T. | SPRING, exhaust valve                             | 2 | 8616406         |
| 1956 | All C.C.-H.T. | RING, cover to driving torus snap (7 11/16" O.D.) | 1 | 8616190 (4.128) |



**Group 4.156 TORUS ASSY., TRANS. FRONT UNIT**

|      |               |                                                                                                       |   |         |         |
|------|---------------|-------------------------------------------------------------------------------------------------------|---|---------|---------|
| 1956 | All C.C.-H.T. | drive                                                                                                 | 1 | 8616528 |         |
| 1956 | All C.C.-H.T. | driven                                                                                                | 1 | 8616154 |         |
| 1956 | All C.C.-H.T. | RING, torus hub oil seal. ( $\frac{3}{32} \times 1\frac{1}{2} \times 2$ )                             | 1 | 8616489 | (4.127) |
| 1956 | All C.C.-H.T. | front unit driven torus shaft oil seal. ( $\frac{3}{32} \times 1\frac{1}{2} \times \frac{1}{2}$ O.D.) | 1 | 8616481 | (4.127) |
| 1956 | All C.C.-H.T. | front pump and torus oil seal. ( $\frac{3}{32} \times 2\frac{1}{2} \times \frac{1}{2}$ O.D.)          | 2 | 8616034 | (4.127) |
| 1956 | All C.C.-H.T. | WASHER, front unit drive torus spacing—steel                                                          | 1 | 8616526 | (4.129) |
| 1956 | All C.C.-H.T. | thrust—bronze                                                                                         | 1 | 8616107 | (4.129) |
| 1956 | All C.C.-H.T. | backing—steel                                                                                         | 1 | 8616646 | (4.129) |

**Group 4.158 GEAR ASSY., TRANS. FRONT UNIT INTERNAL DRIVE**

|         |                    |                                              |   |         |         |
|---------|--------------------|----------------------------------------------|---|---------|---------|
| 1948-49 | All H.T.           |                                              | 1 | 8607339 |         |
| 1950-51 | All H.T.           |                                              | 1 | 8611736 |         |
| 1952-54 | All H.T.           |                                              | 1 | 8613184 |         |
| 1955-56 | All H.T. exc. C.C. |                                              | 1 | 8614443 |         |
| 1956    | All C.C.-H.T.      |                                              | 1 | 8616040 |         |
| 1956    | All C.C.-H.T.      | SPACER, front internal gear. (.0695"-.0705") | 1 | 8616703 |         |
| 1956    | All C.C.-H.T.      | (.077"-.079")                                | 1 | 8616704 |         |
| 1956    | All C.C.-H.T.      | (.085"-.087")                                | 1 | 8616705 |         |
| 1956    | All C.C.-H.T.      | (.093"-.095")                                | 1 | 8616706 |         |
| 1956    | All C.C.-H.T.      | (.101"-.103")                                | 1 | 8616707 |         |
| 1956    | All C.C.-H.T.      | (.109"-.111")                                | 1 | 8616708 |         |
| 1956    | All C.C.-H.T.      | (.117"-.119")                                | 1 | 8616709 |         |
| 1956    | All C.C.-H.T.      | (.125"-.127")                                | 1 | 8616710 |         |
| 1956    | All C.C.-H.T.      | (.133"-.135")                                | 1 | 8616711 |         |
| 1956    | All C.C.-H.T.      | (.141"-.143")                                | 1 | 8616712 |         |
| 1956    | All C.C.-H.T.      | (.149"-.151")                                | 1 | 8616713 |         |
| 1956    | All C.C.-H.T.      | (.157"-.159")                                | 1 | 8616714 |         |
| 1956    | All C.C.-H.T.      | (.165"-.167")                                | 1 | 8616715 |         |
| 1956    | All C.C.-H.T.      | (.173"-.175")                                | 1 | 8616716 |         |
| 1948-56 | All H.T. exc. C.C. | WASHER, front thrust backing—steel           | 1 | 8609487 | (4.129) |
| 1948-56 | All H.T. exc. C.C. | rear thrust—bronze                           | 1 | 8609511 | (4.129) |
| 1948-56 | All H.T. exc. C.C. | front thrust—bronze                          | 1 | 8609512 | (4.129) |
| 1956    | All C.C.-H.T.      | front internal gear backing                  | 1 | 8616087 | (4.129) |

**Group 4.159 GEAR—WASHER, TRANS. FRONT SUN**

|      |               |                                     |   |         |         |
|------|---------------|-------------------------------------|---|---------|---------|
| 1956 | All C.C.-H.T. | GEAR                                | 1 | 8616082 |         |
| 1956 | All C.C.-H.T. | WASHER, internal gear backing—steel | 1 | 8616540 | (4.129) |
| 1956 | All C.C.-H.T. | sun gear to carrier—bronze          | 1 | 8616091 | (4.129) |
| 1956 | All C.C.-H.T. | sun gear to internal gear—bronze    | 1 | 8616189 | (4.129) |

**Group 4.161 CARRIER ASSY., TRANS. FRONT PLANET**

|         |                    |                                                |   |         |         |
|---------|--------------------|------------------------------------------------|---|---------|---------|
| 1948-54 | All H.T.           |                                                | 1 | 8611858 |         |
| 1955-56 | All H.T. exc. C.C. |                                                | 1 | 8615667 |         |
| 1956    | All C.C.-H.T.      | SHAFT, rear unit and reverse inter.—less hub   | 1 | 8616095 |         |
| 1948-56 | All H.T. exc. C.C. | WASHER, bronze thrust                          | 1 | 8609511 | (4.129) |
| 1956    | All C.C.-H.T.      | RING, inter. shaft to front torus hub oil seal | 1 | 8616052 | (4.127) |

**Group 4.162 DRUM, TRANS. FRONT CLUTCH**

|         |                    |                                                                |   |         |         |
|---------|--------------------|----------------------------------------------------------------|---|---------|---------|
| 1948-51 | All H.T.           |                                                                | 1 | 8611456 |         |
| 1952-54 | All H.T.           |                                                                | 1 | 8613976 |         |
| 1955-56 | All H.T. exc. C.C. |                                                                | 1 | 8615549 |         |
| 1956    | All C.C.-H.T.      | neutral clutch—1st type (see note)                             | 1 | 8616463 |         |
| 1956    | All C.C.-H.T.      | neutral clutch—2nd type (see note)                             | 1 | 8617478 |         |
| 1956    | All C.C.-H.T.      | KEY, neutral clutch drum                                       | 1 | 8616605 | (4.189) |
| 1948-56 | All H.T. exc. C.C. | WASHER, rear bronze thrust                                     | 1 | 8609511 | (4.129) |
| 1956    | All C.C.-H.T.      | RING, center supt. to case snap                                | 1 | 8616152 | (4.128) |
| 1956    | All C.C.-H.T.      | center supt. oil seal                                          | 1 | 8616075 | (4.127) |
| 1956    | All C.C.-H.T.      | SUPPORT, neutral clutch case center—without step in oil groove | 1 | 8616141 |         |
| 1956    | All C.C.-H.T.      | neutral clutch case center—with step in oil groove             | 1 | 8616897 |         |
| 1956    | All C.C.-H.T.      | BOLT, neutral clutch support locking                           | 1 | 8616432 |         |

NOTE: 1st type used with piston without step in oil groove. 2nd type used with piston with step in oil groove.

**Group 4.162 FLANGE ASSY., LOW SUN GEAR AND CLUTCH**

|      |          |                                                           |    |         |  |
|------|----------|-----------------------------------------------------------|----|---------|--|
| 1953 | All P.G. | FLANGE ASSY.                                              | 1  | 3703220 |  |
| 1953 | All P.G. | RETAINER, flange                                          | 1  | 3692094 |  |
| 1953 | All P.G. | RING, flange retainer. (.055"-.5 $\frac{1}{4}$ ")         | AR | 3689706 |  |
| 1953 | All P.G. | (.073"-.5 $\frac{1}{4}$ ")                                | AR | 3692316 |  |
| 1953 | All P.G. | (.064"-.5 $\frac{1}{4}$ ")                                | AR | 3692317 |  |
| 1953 | All P.G. | WASHER, low sun gear thrust. (.095"-.11 $\frac{1}{32}$ ") | AR | 3694467 |  |
| 1953 | All P.G. | (.120"-.11 $\frac{1}{32}$ ")                              | AR | 3694468 |  |
| 1953 | All P.G. | (.145"-.11 $\frac{1}{32}$ ")                              | AR | 3694469 |  |

**Group 4.163 PLATE, TRANS. CLUTCH**

|         |                    |                                    |      |         |
|---------|--------------------|------------------------------------|------|---------|
| 1948-55 | All H.T. exc. C.C. | driven—steel—front or rear         | 9-11 | 8603954 |
| 1948-55 | All H.T. exc. C.C. | drive—steel w/facing—front or rear | 9-11 | 8609115 |
| 1953    | All P.G.           | drive (8 internal splines)         | 4    | 3713694 |
| 1953    | All P.G.           | driven (6 internal splines)        | 5    | 3703210 |
| 1956    | All C.C.-H.T.      | neutral clutch drive               | 5    | 8616462 |
| 1956    | All C.C.-H.T.      | neutral clutch driven              | 4    | 8616475 |
| 1956    | All C.C.-H.T.      | rear unit and reverse clutch drive | 7    | 8616059 |
| 1956    | All C.C.-H.T.      | rear unit clutch driven            | 7    | 8616010 |
| 1956    | All H.T. exc. C.C. | drive—steel w/facing—front or rear | 12   | 8609115 |
| 1956    | All H.T. exc. C.C. | driven—steel—front or rear         | 12   | 8603954 |

**Group 4.164 SPRING, CLUTCH RELEASE**

|         |                    |                                           |       |    |         |
|---------|--------------------|-------------------------------------------|-------|----|---------|
| 1948-56 | All H.T. exc. C.C. | front and rear unit                       | Inner | 12 | 8609071 |
| 1948-56 | All H.T. exc. C.C. | front and rear unit                       | Outer | 12 | 8609072 |
| 1956    | All C.C.-H.T.      | neutral clutch release—wave               |       | 5  | 8616476 |
| 1956    | All C.C.-H.T.      | rear clutch release                       |       | 8  | 8616132 |
| 1948-56 | All H.T. exc. C.C. | PIN, rear clutch spring guide             |       | 6  | 8609070 |
| 1956    | All C.C.-H.T.      | RETAINER, rear clutch drum release spring |       | 1  | 8616054 |
| 1956    | All C.C.-H.T.      | RING, rear clutch spring ret. snap        |       | 1  | 8616060 |

(4.123)

**Group 4.164 CLUTCH—HUB, TRANSMISSION**

|      |          |                                                          |  |   |         |
|------|----------|----------------------------------------------------------|--|---|---------|
| 1953 | All P.G. | CLUTCH ASSEY.                                            |  | 1 | 3702826 |
| 1953 | All P.G. | HUB, trans. clutch drive                                 |  | 1 | 3689749 |
| 1953 | All P.G. | RING, trans. clutch snap                                 |  | 1 | 3692700 |
| 1953 | All P.G. | SEAT, trans. clutch spring                               |  | 1 | 3692699 |
| 1953 | All P.G. | SPRING, trans. clutch                                    |  | 1 | 3703248 |
| 1953 | All P.G. | WASHER, trans. clutch hub thrust (1 5/8" I.D. x 3" O.D.) |  | 1 | 3694444 |

**Group 4.165 PLATE—SPRING, TRANS. OVERRUN CLUTCH**

|      |               |                      |  |   |         |
|------|---------------|----------------------|--|---|---------|
| 1956 | All C.C.-H.T. | PLATE                |  | 1 | 8616042 |
| 1956 | All C.C.-H.T. | SPRING, release—wave |  | 1 | 8616209 |

**Group 4.166 PISTON, TRANS. CLUTCH ANNULAR**

|         |                    |                                               |         |   |         |
|---------|--------------------|-----------------------------------------------|---------|---|---------|
| 1948-49 | All H.T.           |                                               | Front   | 1 | 8611261 |
| 1948-49 | All H.T.           |                                               | Rear    | 1 | 8611258 |
| 1950-51 | P/8 H.T.           | used w/D50, D51 trans. (see Note Group 4.003) |         |   |         |
|         |                    |                                               | Front   | 1 | 8611259 |
| 1950-51 | P/8 H.T.           | used w/D50, D51 trans. (see Note Group 4.003) |         |   |         |
|         |                    |                                               | Rear    | 1 | 8611520 |
| 1950-51 | P/6 H.T.           | used w/P50, P51 trans. (see Note Group 4.003) |         |   |         |
|         |                    |                                               | Front   | 1 | 8611261 |
| 1950-51 | P/6 H.T.           | used w/P50, P51 trans. (see Note Group 4.003) |         |   |         |
|         |                    |                                               | Rear    | 1 | 8611258 |
| 1952-54 | All H.T.           |                                               | Rear    | 1 | 8613967 |
| 1952-54 | All H.T.           |                                               | Front   | 1 | 8613968 |
| 1951-56 | All H.T. exc. C.C. |                                               | Reverse | 1 | 8611934 |
| 1953    | All P.G.           |                                               | Front   | 1 | 3702919 |
| 1955-56 | All H.T. exc. C.C. |                                               | Front   | 1 | 8611259 |
| 1955    | All H.T.           |                                               | Rear    | 1 | 8611520 |
| 1956    | All H.T. exc. C.C. |                                               |         | 1 | 8611260 |
| 1956    | All C.C.-H.T.      | reverse clutch—with 3/4" chamfer on I.D.      |         | 1 | 8616606 |
| 1956    | All C.C.-H.T.      | reverse clutch—with 3/4" chamfer on I.D.      |         | 1 | 8617371 |
| 1956    | All C.C.-H.T.      | neutral clutch—without step in oil groove     |         | 1 | 8616464 |
| 1956    | All C.C.-H.T.      | neutral clutch—with step in oil groove        |         | 1 | 8616899 |
| 1956    | All C.C.-H.T.      | overrun clutch—without step in oil groove     |         | 1 | 8616146 |
| 1956    | All C.C.-H.T.      | overrun clutch—with step in oil groove        |         | 1 | 8616896 |
| 1956    | All C.C.-H.T.      | rear clutch drum                              |         | 1 | 8616149 |
| 1953    | All P.G.           | BALL, pressure relief valve                   |         | 1 | 7002117 |
| 1956    | All C.C.-H.T.      | RING, reverse piston oil seal outer           |         | 1 | 8616014 |
| 1956    | All C.C.-H.T.      | reverse piston oil seal inner                 |         | 1 | 8616048 |
| 1956    | All C.C.-H.T.      | overrun clutch oil seal inner                 |         | 1 | 8616043 |
| 1956    | All C.C.-H.T.      | overrun clutch oil seal outer                 |         | 1 | 8616009 |
| 1956    | All C.C.-H.T.      | neutral clutch oil seal outer                 |         | 1 | 8616701 |

(3.825)

(4.127)

(4.127)

(4.127)

(4.127)

(4.127)

**Group 4.166 EXPANDER AND SEAL PRG., CLUTCH ANNULAR PISTON**

|         |                    |                                 |                 |   |         |
|---------|--------------------|---------------------------------|-----------------|---|---------|
| 1948-51 | All H.T.           | see note                        | Front and rear  | 2 | 8611029 |
| 1952-54 | All H.T.           | see note                        | Front and rear  | 2 | 8613952 |
| 1955-56 | All H.T. exc. C.C. | see note                        | Front and rear  | 2 | 8611029 |
| 1951-56 | All H.T. exc. C.C. | SEAL PRG., reverse              |                 | 1 | 8613275 |
| 1956    | All C.C.-H.T.      | rear clutch piston              | Inner and outer | 1 | 8616909 |
| 1956    | All C.C.-H.T.      | overrun clutch piston           |                 | 1 | 8616918 |
| 1956    | All C.C.-H.T.      | reverse clutch piston           |                 | 1 | 8616925 |
| 1956    | All C.C.-H.T.      | neutral clutch piston           |                 | 1 | 8616919 |
| 1953    | All P.G.           | SEAL, trans. clutch piston ring | Inner           | 1 | 3689713 |
| 1953    | All P.G.           |                                 | Outer           | 1 | 3702920 |

**NOTE:** Package consists of 2 seals, inner and outer expanders for 1 piston.

| Group 4.167 |                    | SPRAG ASSY., TRANS. FRONT OVERRUN CLUTCH     |                        |     |                 |
|-------------|--------------------|----------------------------------------------|------------------------|-----|-----------------|
| 1956        | All C.C.-H.T.      |                                              |                        | 1   | 8616208         |
| 1956        | All C.C.-H.T.      | RING, front sprag ret. snap.                 |                        | 1   | 8616057         |
| Group 4.168 |                    | RACE—WASHER, FRONT SPRAG                     |                        |     |                 |
| 1956        | All C.C.-H.T.      | RACE, front sprag                            | Inner                  | 1   | 8617448         |
| 1956        | All C.C.-H.T.      | WASHER, inner race to case supt.             |                        | 1   | 8616097 (4.129) |
| Group 4.169 |                    | DRUM ASSY., TRANS. FRONT BRAKE               |                        |     |                 |
| 1948-56     | All H.T. exc. C.C. | with pins                                    |                        | 1   | 8611446         |
| 1953        | All P.G.           | trans. clutch—w/bushing                      |                        | 1   | 3713651         |
| 1953        | All P.G.           | RING, clutch drum oil seal                   |                        | 2   | 3689808         |
| 1953        | All P.G.           | WASHER, clutch drum thrust                   |                        | 1   | 3697501 (4.190) |
| Group 4.172 |                    | SHAFT AND GEAR, TRANS. MAIN                  |                        |     |                 |
| 1948-54     | All H.T.           |                                              |                        | 1   | 8610712         |
| 1955-56     | All H.T. exc. C.C. |                                              |                        | 1   | 8614289         |
| 1956        | All C.C.-H.T.      | less center gear                             |                        | 1   | 8616358         |
| 1956        | All C.C.-H.T.      | GEAR, rear unit center                       |                        | 1   | 8616357         |
| 1956        | All C.C.-H.T.      | RING, center gear to main shaft snap         |                        | 2   | 8616503 (4.128) |
| Group 4.173 |                    | NUT—WASHER, TRANS. MAIN SHAFT                |                        |     |                 |
| 1948-56     | All H.T. exc. C.C. | NUT, driven torus to main shaft              |                        | 1   | 8609425         |
| 1948-56     | All H.T. exc. C.C. | WASHER, main shaft nut lock                  |                        | 1   | 8613734         |
| Group 4.175 |                    | CARRIER ASSY., TRANSMISSION PLANET           |                        |     |                 |
| 1953        | All P.G.           | CARRIER ASSY.                                |                        | 1   | 3702061         |
| 1953        | All P.G.           | GEAR, reverse sun                            |                        | 1   | 3689703         |
| 1953        | All P.G.           | PINION, planet carrier                       | Long                   | 1   | 3689702         |
| 1953        | All P.G.           |                                              | Short                  | 1   | 3689718         |
| Group 4.176 |                    | PLANET CARRIER SMALL PARTS                   |                        |     |                 |
| 1953        | All P.G.           | BEARING, pinion needle                       |                        | 240 | 7450410         |
| 1953        | All P.G.           | PLATE, pinion shaft lock                     |                        | 1   | 3694428         |
| 1953        | All P.G.           | SCREW, lock plate                            |                        | 3   | 3694432         |
| 1953        | All P.G.           | SPACER, pinion needle brg.                   |                        | 6   | 3689732         |
| 1953        | All P.G.           | WASHER, pinion thrust                        |                        | 6   | 3689719         |
| 1953        | All P.G.           | reverse sun gear thrust                      |                        | 1   | 3689834         |
| Group 4.177 |                    | CARRIER ASSY., REAR PLANET—WITH DRIVEN SHAFT |                        |     |                 |
| 1948-50     | All H.T.           |                                              |                        | 1   | 8610716         |
| 1951-54     | All H.T.           |                                              |                        | 1   | 8611933         |
| 1955        | All H.T.           |                                              |                        | 1   | 8615158         |
| 1956        | All H.T. exc. C.C. |                                              |                        | 1   | 8617236         |
| 1956        | All C.C.-H.T.      | SHAFT ASSY., rear unit and reverse output    |                        | 1   | 8616362         |
| Group 4.179 |                    | SLEEVE ASSY., OIL DELIVERY                   |                        |     |                 |
| 1948-56     | All H.T. exc. C.C. |                                              |                        | 1   | 8611654         |
| 1948-54     | All H.T.           | RING, oil seal                               | ( $3\frac{1}{2}$ "x2") | 4   | 8609431 (4.127) |
| Group 4.180 |                    | SPRAG ASSY., TRANS. REAR UNIT                |                        |     |                 |
| 1956        | All C.C.-H.T.      |                                              |                        | 1   | 8617666 ■       |
| 1956        | All C.C.-H.T.      | RACE, rear unit sprag                        | Outer                  | 1   | 8616103         |
| 1956        | All C.C.-H.T.      | RETAINER, rear unit sprag                    |                        | 1   | 8617627 ■       |
| 1956        | All C.C.-H.T.      | RING, rear sprag ret.                        |                        | 1   | 8616057 (4.167) |

**Group 4.184 CYLINDER-DRUM-PLATE, TRANS. REAR CLUTCH**

|         |                    |                                               |   |         |  |
|---------|--------------------|-----------------------------------------------|---|---------|--|
| 1956    | All C.C.-H.T.      | <b>CYLINDER ASSY.</b> , rear clutch—w/bushing | 1 | 8616145 |  |
| 1948-51 | All H.T.           | <b>DRUM ASSY.</b>                             | 1 | 8611652 |  |
| 1952-54 | All H.T.           |                                               | 1 | 8613975 |  |
| 1955-56 | All H.T. exc. C.C. |                                               | 1 | 8611652 |  |
| 1956    | All C.C.-H.T.      |                                               | 1 | 8616119 |  |
| 1956    | All C.C.-H.T.      | <b>PLATE</b> , rear clutch backing            | 1 | 8616118 |  |

**Group 4.186 HUB, TRANS. REAR CLUTCH**

|         |                    |                                                                |   |         |         |
|---------|--------------------|----------------------------------------------------------------|---|---------|---------|
| 1948-56 | All H.T. exc. C.C. |                                                                | 1 | 8615451 |         |
| 1956    | All C.C.-H.T.      |                                                                | 1 | 8616112 |         |
| 1956    | All C.C.-H.T.      | <b>RING</b> , rear unit inter. shaft snap                      | 1 | 8616492 | (4.128) |
| 1953-56 | All H.T. exc. C.C. | <b>WASHER</b> , rear clutch hub—after trans.<br>No. P53-271454 | 1 | 8615568 |         |
| 1956    | All C.C.-H.T.      | rear clutch cyl. to hub                                        | 1 | 8616173 | (4.129) |

**Group 4.187 DRUM, TRANS. REAR**

|         |                    |                                                           |   |         |         |
|---------|--------------------|-----------------------------------------------------------|---|---------|---------|
| 1948-51 | All H.T.           | with pin—w/three drive pins (see Note 1)                  | 1 | 8611445 |         |
| 1951    | All H.T.           | with pin—less dowel pin (see Note 2)                      | 1 | 8613826 |         |
| 1952-56 | All H.T. exc. C.C. | w/three drive pins                                        | 1 | 8613990 |         |
| 1948-51 | All H.T.           | <b>GEAR</b> , rear internal—w/dowel pin hole (see Note 1) | 1 | 8608759 |         |
| 1951-56 | All H.T. exc. C.C. | rear internal—less dowel pin holes (see Note 2)           | 1 | 8613824 |         |
| 1956    | All C.C.-H.T.      | rear internal                                             | 1 | 8616110 |         |
| 1948-56 | All H.T. exc. C.C. | <b>BOLT</b> , gear to drum (Fl. Hd. No. 10-24x1")         | 2 | 110491  | (8.907) |

**NOTE 1:** Used on 1951 models thru trans. No. D51-121219 and P51-6939

**NOTE 2:** Used with trans. Nos. D51-121220 & P51-6940 and up.

**Group 4.189 REVERSE UNIT PARTS, TRANS.**

|         |                    |                                                                           |   |         |         |
|---------|--------------------|---------------------------------------------------------------------------|---|---------|---------|
| 1951-56 | All H.T. exc. C.C. | <b>CONE</b> , stationary                                                  | 1 | 8611937 |         |
| 1956    | All C.C.-H.T.      |                                                                           | 1 | 8616755 |         |
| 1951-56 | All H.T. exc. C.C. | <b>KEY</b> , stationary cone                                              | 1 | 8611936 |         |
| 1956    | All C.C.-H.T.      |                                                                           | 1 | 8616605 |         |
| 1951-56 | All H.T. exc. C.C. | <b>RETAINER</b> , reverse piston release spring (4 $\frac{1}{16}$ " O.D.) | 1 | 8611985 |         |
| 1951-53 | All H.T.           | clutch release spring (3 $\frac{3}{8}$ " O.D.)                            | 1 | 8611973 |         |
| 1954-56 | All H.T. exc. C.C. | clutch release spring                                                     | 1 | 8615316 |         |
| 1951-56 | All H.T. exc. C.C. | <b>RING</b> , snap, reverse unit piston to ret.                           | 1 | 8611980 | (4.128) |
| 1951-53 | All H.T.           | <b>SPRING</b> , clutch release (3 $\frac{1}{8}$ " I.D.)                   | 1 | 8611972 |         |
| 1951-56 | All H.T. exc. C.C. | piston release—coil type                                                  | 6 | 8611958 |         |
| 1954-56 | All H.T. exc. C.C. | clutch release (3 $\frac{1}{8}$ " I.D.)                                   | 1 | 8615314 |         |
| 1956    | All C.C.-H.T.      | piston release                                                            | 1 | 8616221 |         |
| 1956    | All C.C.-H.T.      | clutch release                                                            | 1 | 8616222 |         |

**Group 4.190 GEAR, REVERSE UNIT CENTER**

|         |                    |                                                |   |         |         |
|---------|--------------------|------------------------------------------------|---|---------|---------|
| 1948-56 | All H.T. exc. C.C. | includes flange, retainer and bushings         | 1 | 8608765 |         |
| 1956    | All C.C.-H.T.      | w/flange                                       | 1 | 8616220 |         |
| 1953    | All P.G.           | <b>DRUM ASSY.</b> , planet reverse—w/ring gear | 1 | 3721564 |         |
| 1956    | All C.C.-H.T.      | <b>RING</b> , flange to rear drum              | 2 | 8616015 | (4.128) |
| 1948-54 | All H.T.           | <b>WASHER</b> , backing—steel thrust           | 1 | 8608761 | (4.129) |
| 1953    | All P.G.           | reverse drum thrust                            | 1 | 3697501 |         |
| 1955-56 | All H.T. exc. C.C. | center gear backing                            | 1 | 8617148 | (4.129) |
| 1956    | All C.C.-H.T.      | rear unit flange thrust (.055"-.059")          | 1 | 8616570 | (4.129) |
| 1956    | All C.C.-H.T.      | (.060"-.064")                                  | 1 | 8616571 | (4.129) |
| 1956    | All C.C.-H.T.      | (.065"-.069")                                  | 1 | 8616572 | (4.129) |
| 1956    | All C.C.-H.T.      | (.070"-.074")                                  | 1 | 8616573 | (4.129) |
| 1956    | All C.C.-H.T.      | (.075"-.079")                                  | 1 | 8616574 | (4.129) |
| 1956    | All C.C.-H.T.      | (.080"-.084")                                  | 1 | 8616575 | (4.129) |
| 1956    | All C.C.-H.T.      | (.085"-.089")                                  | 1 | 8616576 | (4.129) |
| 1956    | All C.C.-H.T.      | (.090"-.094")                                  | 1 | 8616577 | (4.129) |
| 1956    | All C.C.-H.T.      | (.095"-.099")                                  | 1 | 8616578 | (4.129) |

**Group 4.192 CARRIER ASSY., TRANS. REVERSE PLANET**

|         |                    |                        |     |         |         |
|---------|--------------------|------------------------|-----|---------|---------|
| 1948-50 | All H.T.           |                        | 1   | 8608186 |         |
| 1951-56 | All H.T. exc. C.C. |                        | 1   | 8611960 |         |
| 1956    | All C.C.-H.T.      |                        | 1   | 8616845 |         |
| 1948-56 | All H.T.           | <b>RING</b> , retainer | 1-2 | 8606763 | (4.128) |



| Group 4.193                                                  |                    | GEAR, TRANS. REVERSE INTERNAL                      |                                             |   |         |         |
|--------------------------------------------------------------|--------------------|----------------------------------------------------|---------------------------------------------|---|---------|---------|
| 1948-50                                                      | All H.T.           |                                                    |                                             | 1 | 8608597 |         |
| 1956                                                         | All C.C.-H.T.      |                                                    |                                             | 1 | 8616843 |         |
| 1951-56                                                      | All H.T. exc. C.C. | GEAR AND SPRING PKG., reverse internal             |                                             | 1 | 8615449 |         |
| 1948-50                                                      | All H.T.           | RING, gear retaining snap                          |                                             | 1 | 8609602 | (4.128) |
| Group 4.194                                                  |                    | SUPPORT, TRANS. REVERSE INTERNAL GEAR              |                                             |   |         |         |
| 1948-49                                                      | All H.T.           |                                                    |                                             | 1 | 8608745 |         |
| 1950                                                         | All H.T.           |                                                    |                                             | 1 | 8611758 |         |
| Group 4.195                                                  |                    | PAN, TRANS. OIL                                    |                                             |   |         |         |
| 1948-54                                                      | All H.T.           |                                                    |                                             | 1 | 8608630 |         |
| 1955-56                                                      | All H.T. exc. C.C. |                                                    |                                             | 1 | 8615416 |         |
| 1956                                                         | All C.C.-H.T.      |                                                    |                                             | 1 | 8616285 |         |
| 1948-56                                                      | All H.T.           | GASKET, drain screw                                |                                             | 1 | 1307237 |         |
| 1948-56                                                      | All H.T.           | SCREW, with gasket                                 |                                             | 1 | 1307238 |         |
| Group 4.196                                                  |                    | GASKET, TRANS. OIL PAN                             |                                             |   |         |         |
| 1948-56                                                      | All H.T. exc. C.C. |                                                    |                                             | 1 | 8608910 |         |
| 1956                                                         | All C.C.-H.T.      |                                                    |                                             | 1 | 8616182 |         |
| Group 4.197                                                  |                    | PIPE ASSY., OIL SUPPLY PUMP SUCTION                |                                             |   |         |         |
| 1953                                                         | All P.G.           | w/seal and screen                                  |                                             | 1 | 3697574 |         |
| 1953                                                         | All P.G.           | SEAL, pipe                                         | ( $\frac{3}{4}$ " O.D.)                     | 1 | 3689919 |         |
| Group 4.200                                                  |                    | PUMP ASSY., TRANS. OIL                             |                                             |   |         |         |
| 1948-54                                                      | All H.T.           |                                                    | Rear                                        | 1 | 8615624 |         |
| 1953                                                         | All P.G.           |                                                    | Rear                                        | 1 | 3711668 |         |
| 1953                                                         | All P.G.           |                                                    | Front                                       | 1 | 3703256 |         |
| 1955-56                                                      | All H.T. exc. C.C. |                                                    | Rear                                        | 1 | 8615329 |         |
| 1956                                                         | All C.C.-H.T.      | without step in oil groove                         | Rear                                        | 1 | 8616354 |         |
| 1956                                                         | All C.C.-H.T.      | with step in oil groove                            |                                             | 1 | 8617366 |         |
| 1948-54                                                      | All H.T.           | BOLT, rear pump to case                            | (Hex. $\frac{5}{16}$ "-18x $\frac{7}{8}$ ") | 2 | 180078  | (8.900) |
| Group 4.203                                                  |                    | COVER, TRANS. REAR OIL PUMP                        |                                             |   |         |         |
| 1948-50                                                      | All H.T.           | with external tooth type pump                      |                                             | 1 | 8609556 |         |
| 1948-52                                                      | All H.T.           | with internal tooth type pump                      |                                             | 1 | 8611355 |         |
| 1953-56                                                      | All H.T. exc. C.C. |                                                    |                                             | 1 | 8614704 |         |
| 1956                                                         | All C.C.-H.T.      | RING, rear pump bearing to output shaft            |                                             | 1 | 8614096 | (4.128) |
| 1956                                                         | All C.C.-H.T.      | rear pump bearing to cover—snap                    |                                             | 1 | 8614188 | (4.128) |
| 1948-56                                                      | All H.T. exc. C.C. | BOLT, rear oil pump cover                          |                                             | 4 | 8614824 |         |
| Group 4.203                                                  |                    | OIL SUPPLY PUMP PARTS                              |                                             |   |         |         |
| 1953                                                         | All P.G.           | BEARING, rear oil pump                             |                                             | 1 | 903205  | (4.408) |
| 1956                                                         | All C.C.-H.T.      | rear pump                                          |                                             | 1 | 903007  | (4.408) |
| 1953                                                         | All P.G.           | COVER, front pump—w/shaft                          |                                             | 1 | 3703255 |         |
| 1953                                                         | All P.G.           | rear pump                                          |                                             | 1 | 3702054 |         |
| 1956                                                         | All P.G.           | GASKET, rear pump                                  |                                             | 1 | 3719267 |         |
| 1956                                                         | All C.C.-H.T.      | rear pump body to case                             |                                             | 1 | 8616347 |         |
| 1953                                                         | All P.G.           | PLATE, rear pump bearing lock                      |                                             | 1 | 3694475 |         |
| 1953                                                         | All P.G.           | SEAL, front pump body oil                          | (2" I.D.)                                   | 1 | 3702068 |         |
| 1953                                                         | All P.G.           | front pump body "O" ring                           | (4 $\frac{3}{4}$ " I.D.)                    | 1 | 3689826 |         |
| Group 4.205                                                  |                    | COVER—DIAPHRAGM—SPRING, VACUUM MODULATOR           |                                             |   |         |         |
| 1953                                                         | All P.G.           | COVER, diaphragm                                   |                                             | 1 | 3692971 |         |
| 1953                                                         | All P.G.           | DIAPHRAGM, vacuum modulator                        |                                             | 1 | 3709049 |         |
| 1953                                                         | All P.G.           | SPRING, diaphragm                                  |                                             | 1 | 3691669 |         |
| 1953                                                         | All P.G.           | NUT, vacuum modulator threaded sleeve              |                                             | 2 | 114963  | (8.963) |
| Group 4.206                                                  |                    | GEAR PKG., TRANS. REAR OIL PUMP (With Drive Shaft) |                                             |   |         |         |
| 1948-49                                                      | All H.T.           | with external tooth type pump                      |                                             | 1 | 8610734 |         |
| NOTE: Package consists of gears and shaft assy., and 2 pins. |                    |                                                    |                                             |   |         |         |

| Group 4.208 |                    | HOUSING—GASKET—LEVER—PISTON—PIN, HYD. MODULATOR                                                   |   |                |
|-------------|--------------------|---------------------------------------------------------------------------------------------------|---|----------------|
| 1953        | All P.G.           | HOUSING, modulator                                                                                | 1 | 3697577        |
| 1953        | All P.G.           | GASKET, modulator housing                                                                         | 1 | 3692975        |
| 1953        | All P.G.           | LEVER ASSY., modulator control                                                                    | 1 | 3692968        |
| 1953        | All P.G.           | PISTON, modulator                                                                                 | 2 | 3697578        |
| 1953        | All P.G.           | PIN, control lever guide                                                                          | 1 | 3692970        |
| 1953        | All P.G.           | control lever fulcrum                                                                             | 1 | 424286         |
| Group 4.210 |                    | GEAR, TRANS. OIL PUMP AND GOVERNOR DRIVE                                                          |   |                |
| 1948-56     | All H.T. exc. C.C. | reverse unit—bronze                                                                               | 1 | 8609428        |
| Group 4.211 |                    | GEAR, TRANS. OIL PUMP AND GOVERNOR DRIVEN                                                         |   |                |
| 1948-56     | All H.T. exc. C.C. | GEAR AND PIN PKG., rear oil pump                                                                  | 1 | 8610744        |
| 1948-56     | All H.T. exc. C.C. | PIN (Str. $\frac{3}{16}$ " x $\frac{1}{8}$ ")                                                     | 1 | 103723 (8.939) |
| Group 4.212 |                    | COVER ASSY., SERVO                                                                                |   |                |
| 1953        | All P.G.           | COVER                                                                                             | 1 | 3697554        |
| 1953        | All P.G.           | GASKET, servo cover                                                                               | 1 | 3697556        |
| 1953        | All P.G.           | SLEEVE, servo cover locating                                                                      | 1 | 3697516        |
| Group 4.213 |                    | BALL-SPRING, REAR OIL PUMP CHECK VALVE                                                            |   |                |
| 1955-56     | All H.T. exc. C.C. | BALL ( $\frac{1}{16}$ " Dia.)                                                                     | 1 | 147491 (8.899) |
| 1955-56     | All H.T. exc. C.C. | SPRING                                                                                            | 1 | 8615071        |
| Group 4.216 |                    | VALVE, TRANS. OIL PRESSURE REGULATOR                                                              |   |                |
| 1948-51     | All H.T.           |                                                                                                   | 1 | 8608611        |
| 1952-56     | All H.T. exc. C.C. |                                                                                                   | 1 | 8614378        |
| 1956        | All C.C.-H.T.      |                                                                                                   | 1 | 8616202        |
| 1948-49     | All H.T.           | GASKET, pressure regulator plug                                                                   | 1 | 8609515        |
| 1950        | P/8 H.T.           | used with D50 trans. (see Note Group 4.003)                                                       | 1 | 8611827        |
| 1950        | P/6 H.T.           | used with P50 trans. (see Note Group 4.003)                                                       | 1 | 8609515        |
| 1951-56     | All H.T. exc. C.C. |                                                                                                   | 1 | 8611827        |
| 1948-49     | All H.T.           | PLUG ASSY., transmission pressure regulator valve                                                 | 1 | 8611234        |
| 1950        | P/6 H.T.           | used w/P50 trans. (see Note Group 4.003)                                                          | 1 | 8611811        |
| 1950        | P/8 H.T.           | oil pump pressure reg. used with D50 trans. (see Note Group 4.003)                                | 1 | 8611798        |
| 1948-50     | All H.T.           | PLUGS AND GASKET PKG., use w/8614994 pump pkg. on P9 trans.                                       | 1 | 8614982        |
| 1950        | All H.T.           | use w/8614994 pump pkg. on P50 trans.                                                             | 1 | 8614986        |
| 1950        | P/8 H.T.           | use w/8614994 pump pkg. on D50 trans.                                                             | 1 | 8614984        |
| 1951        | P/6 H.T.           | consists of 1 press. reg. plug and gasket and 1 rev. booster plug                                 | 1 | 8613692        |
| 1951        | P/8 H.T.           | consists of 1 each—press. reg. plug, gasket and seal—rev. booster plug—throttle valve press. plug | 1 | 8613604        |
| 1951        | P/6 H.T.           | use w/8614996 pump pkg. on D51 trans.                                                             | 1 | 8614989        |
| 1952-54     | All H.T.           | use w/8614996 pump pkg. on P51 trans.                                                             | 1 | 8614992        |
| 1955-56     | All H.T. exc. C.C. |                                                                                                   | 1 | 8614133        |
| 1956        | All C.C.-H.T.      |                                                                                                   | 1 | 8614977        |
| 1950        | P/8 H.T.           | PLUG, oil pump throttle valve pressure used with D50 trans. (see Note Group 4.003)                | 1 | 8616904        |
| 1950-51     | P/8 H.T.           | SEAL, pressure reg. plug used with D50, D51 trans. (see Note Group 4.003)                         | 1 | 8611802        |
| 1952-56     | All H.T.           |                                                                                                   | 1 | 8611804        |
| 1948-49     | All H.T.           | SPRING, pressure regulator valve                                                                  | 1 | 8609052        |
| 1950        | P/6 H.T.           | used with P50 trans. (see Note Group 4.003)                                                       | 1 | 8609052        |
| 1950        | P/8 H.T.           | used with D50 trans. (see Note Group 4.003) Front                                                 | 1 | 8611860        |
| 1951        | P/6 H.T.           |                                                                                                   | 1 | 8613036        |
| 1951        | P/8 H.T.           |                                                                                                   | 1 | 8611942        |
| 1952-56     | All H.T. exc. C.C. |                                                                                                   | 1 | 8615263        |
| 1956        | All C.C.-H.T.      |                                                                                                   | 1 | 8616204        |
| Group 4.216 |                    | BODY ASSY.—VALVE—VALVE PARTS, TRANSMISSION                                                        |   |                |
| 1953        | All P.G.           | BODY ASSY., trans. main valve                                                                     | 1 | 3703298        |
| 1953        | All P.G.           | GASKET, valve spring plug                                                                         | 1 | 3694419        |
| 1953        | All P.G.           | PLUG, by-pass valve spring                                                                        | 1 | 3692266        |
| 1953        | All P.G.           | RING, clutch low servo valve ret.                                                                 | 1 | 3697570        |
| 1953        | All P.G.           | SPRING, lubrication by-pass                                                                       | 1 | 3691684        |
| 1953        | All P.G.           | pressure regulator valve                                                                          | 1 | 3703242        |
| 1953        | All P.G.           | pressure regulator governor valve                                                                 | 1 | 3702609        |

**Group 4.216 BODY ASSY.—VALVE—VALVE PARTS, TRANSMISSION (Continued)**

|      |          |                                                             |   |         |
|------|----------|-------------------------------------------------------------|---|---------|
| 1953 | All P.G. | <b>SPRING UNIT</b> , pressure reg. valve (1 inner, 1 outer) | 1 | 3704240 |
| 1953 | All P.G. | low and drive valve (1 inner, 1 outer)                      | 1 | 3704242 |
| 1953 | All P.G. | <b>THERMOSTAT</b> , lubricating by-pass valve               | 1 | 3709006 |
| 1953 | All P.G. | <b>VALVE</b> , pressure regulator                           | 1 | 3703243 |
| 1953 | All P.G. | pressure regulator governor                                 | 1 | 3702809 |
| 1953 | All P.G. | lubrication pressure relief                                 | 1 | 3702106 |
| 1953 | All P.G. | front and rear pump check                                   | 1 | 3702828 |
| 1953 | All P.G. | clutch low servo                                            | 1 | 3703265 |
| 1953 | All P.G. | manual                                                      | 1 | 3693075 |
| 1953 | All P.G. | <b>VALVE UNIT</b> , pressure reg.—w/plunger                 | 1 | 3705486 |

**Group 4.217 GASKET, TRANSMISSION VALVE BODY**

|      |          |                                            |   |         |
|------|----------|--------------------------------------------|---|---------|
| 1953 | All P.G. | valve body and case to housing             | 1 | 3703282 |
| 1953 | All P.G. | valve body to case                         | 1 | 3694448 |
| 1953 | All P.G. | <b>BOLT</b> , front oil pump to valve body | 5 | 445548  |

**Group 4.218 LEVER—SEAL—SPACER, MANUAL VALVE**

|      |          |                                                           |   |         |
|------|----------|-----------------------------------------------------------|---|---------|
| 1953 | All P.G. | <b>LEVER ASSY.</b> , manual valve inner                   | 1 | 3697508 |
| 1953 | All P.G. | <b>SEAL</b> , parking lock lever shaft oil                | 1 | 3689866 |
| 1953 | All P.G. | <b>SPACER</b> , manual valve lever—(1/4" thick x 1" O.D.) | 1 | 3689941 |

**Group 4.220 PAWL—SHAFT—SPRING, PARKING LOCK LEVER**

|      |          |                                           |   |         |
|------|----------|-------------------------------------------|---|---------|
| 1953 | All P.G. | <b>PAWL</b> , parking lock                | 1 | 3694490 |
| 1953 | All P.G. | <b>SHAFT</b> , parking lock pawl          | 1 | 3689882 |
| 1953 | All P.G. | <b>SHAFT ASSY.</b> , parking lock—w/lever | 1 | 3709016 |
| 1953 | All P.G. | <b>SPRING</b> , parking lock lever        | 1 | 3694488 |

**Group 4.222 PIPE, TRANS. OIL PUMP INLET (SUCTION)**

|         |                    |                                     |   |         |
|---------|--------------------|-------------------------------------|---|---------|
| 1948-51 | All H.T.           | front pump to screen                | 1 | 8608738 |
| 1952-54 | All H.T.           | front oil pump inlet suction        | 1 | 8613234 |
| 1955-56 | All H.T. exc. C.C. |                                     | 1 | 8615017 |
| 1956    | All C.C.-H.T.      | front pump inlet                    | 1 | 8616283 |
| 1956    | All C.C.-H.T.      | rear pump inlet                     | 1 | 8616281 |
| 1948-51 | All H.T.           | <b>PLATE</b> , inlet pipe bolt lock | 2 | 8609531 |

**Group 4.223 GASKET—SEAL, TRANS. OIL PUMP INLET PIPE**

|         |                    |                                 |   |         |
|---------|--------------------|---------------------------------|---|---------|
| 1948-51 | All H.T.           | <b>GASKET</b> , front pump      | 1 | 8609490 |
| 1952-56 | All H.T. exc. C.C. | <b>SEAL</b> , front pump        | 1 | 8613199 |
| 1956    | All C.C.-H.T.      | front pump—"O" ring (1/8" I.D.) | 1 | 8616279 |
| 1956    | All C.C.-H.T.      | rear pump—"O" ring (9/16" I.D.) | 1 | 8616280 |

**Group 4.224 SCREEN, TRANS. OIL**

|         |                    |  |   |         |
|---------|--------------------|--|---|---------|
| 1948-51 | All H.T.           |  | 1 | 8608654 |
| 1952-54 | All H.T.           |  | 1 | 8613216 |
| 1955-56 | All H.T. exc. C.C. |  | 1 | 8615082 |
| 1956    | All C.C.-H.T.      |  | 1 | 8616284 |

**Group 4.225 CYLINDER, TRANS. FRONT SERVO BAND RELEASE**

|         |                    |                             |   |         |
|---------|--------------------|-----------------------------|---|---------|
| 1948-51 | All H.T.           |                             | 1 | 8609492 |
| 1952    | All H.T.           |                             | 1 | 8614073 |
| 1953-54 | All H.T.           |                             | 1 | 8614777 |
| 1955-56 | All H.T. exc. C.C. |                             | 1 | 8615031 |
| 1956    | All C.C.-H.T.      | <b>COVER</b> , front servo  | 1 | 8616638 |
| 1952    | All H.T.           | <b>GASKET</b> , front servo | 1 | 8614377 |
| 1956    | All C.C.-H.T.      | body cover                  | 1 | 8616639 |

**Group 4.226 BODY, FRONT SERVO**

|         |                    |                                                       |   |         |
|---------|--------------------|-------------------------------------------------------|---|---------|
| 1948-49 | All H.T.           |                                                       | 1 | 8610746 |
| 1950-51 | All H.T.           |                                                       | 1 | 8611742 |
| 1952    | All H.T.           |                                                       | 1 | 8614398 |
| 1953-54 | All H.T.           |                                                       | 1 | 8614833 |
| 1955-56 | All H.T. exc. C.C. |                                                       | 1 | 8615019 |
| 1956    | All C.C.-H.T.      |                                                       | 1 | 8616906 |
| 1950-54 | All H.T.           | <b>BALL</b> , frt. servo rear pump check (Steel 1/2") | 1 | 169158  |

(8.899)

**Group 4.226 BODY, FRONT SERVO (Continued)**

|         |                    |                                                 |                                       |   |         |         |
|---------|--------------------|-------------------------------------------------|---------------------------------------|---|---------|---------|
| 1948-51 | All H.T.           | <b>PIN</b> , dowel                              | ( $\frac{1}{8}$ " x $\frac{1}{2}$ ")  | 1 | 141109  | (8.939) |
| 1952    | All H.T.           | front servo sleeve locating                     | ( $\frac{1}{8}$ " x $\frac{3}{16}$ ") | 1 | 141106  | (8.939) |
| 1953-56 | All H.T. exc. C.C. | front servo sleeve locating                     | ( $\frac{1}{8}$ " x $\frac{1}{2}$ ")  | 1 | 141109  | (8.939) |
| 1948-56 | All H.T.           | <b>PLUG</b> , front servo body                  | (Hex. Hd. $\frac{1}{8}$ ")            | 1 | 444613  | (8.971) |
| 1948-52 | All H.T.           | <b>PLUG</b> , pipe                              | (Slotted $\frac{1}{4}$ ")             | 1 | 103884  | (8.971) |
| 1950-51 | All H.T.           | <b>SEAT</b> , front servo rear pump check valve |                                       | 1 | 8611743 |         |
| 1952    | All H.T.           |                                                 |                                       | 1 | 8614125 |         |
| 1955-56 | All H.T. exc. C.C. | <b>SPACER</b> , front servo                     |                                       | 1 | 8615605 |         |
| 1950-54 | All H.T.           | <b>SPRING</b> , front servo check valve         |                                       | 1 | 8611744 |         |

**Group 4.226 OIL PUMP AND COVER ASSY., TRANS. FRONT**

|         |                    |                                                 |                                         |   |         |         |
|---------|--------------------|-------------------------------------------------|-----------------------------------------|---|---------|---------|
| 1948-50 | All H.T.           | <b>PUMP ASSY.</b> , trans. front oil (see Note) |                                         | 1 | 8614994 |         |
| 1951    | All H.T.           | (see Note)                                      |                                         | 1 | 8614996 |         |
| 1952-56 | All H.T. exc. C.C. |                                                 |                                         | 1 | 8613262 |         |
| 1956    | All C.C.-H.T.      | without step in oil groove                      |                                         | 1 | 8616194 |         |
| 1956    | All C.C.-H.T.      | with step in oil groove                         |                                         | 1 | 8616884 |         |
| 1948-51 | All H.T.           | <b>BOLT</b> , cover to pump body                | ( $\frac{1}{4}$ "-20x $\frac{3}{8}$ ")  | 3 | 8609532 |         |
| 1948-49 | All H.T.           | cover to pump body                              | ( $\frac{1}{4}$ "-20x1")                | 2 | 8609533 |         |
| 1948-50 | All H.T.           | cover to pump body                              | ( $\frac{1}{4}$ "-20x1 $\frac{3}{8}$ ") | 1 | 8609534 |         |
| 1951    | All H.T.           | cover to pump body                              | ( $\frac{1}{4}$ "-20x1 $\frac{1}{2}$ ") | 1 | 8611821 |         |
| 1956    | All C.C.-H.T.      | cover to pump body                              | (Special $\frac{5}{16}$ "-18x1")        | 1 | 8617629 |         |
| 1956    | All C.C.-H.T.      | cover to pump body                              | ( $\frac{3}{8}$ "-16x2 $\frac{1}{8}$ ") | 3 | 8617658 |         |
| 1952-56 | All H.T. exc. C.C. | <b>GUIDE</b> , front oil pump relief valve      |                                         | 1 | 8613899 |         |
| 1952-54 | All H.T.           | <b>PIN</b> , relief valve retainer              | ( $\frac{3}{32}$ " x $\frac{13}{16}$ ") | 1 | 110732  | (8.939) |
| 1955-56 | All H.T. exc. C.C. |                                                 |                                         | 1 | 456952  | (8.939) |
| 1956    | All C.C.-H.T.      | torus feed and check valve spring               |                                         | 2 | 8616539 |         |
| 1948-51 | All H.T.           | <b>RING</b> , cover oil seal                    |                                         | 2 | 8609472 | (4.127) |
| 1952-56 | All H.T. exc. C.C. |                                                 |                                         | 1 | 8613202 | (4.127) |
| 1956    | All C.C.-H.T.      | <b>RETAINER</b> , torus feed valve spring       |                                         | 1 | 8616465 |         |
| 1948-50 | All H.T.           | <b>SPRING</b> , front oil pump by-pass valve    |                                         | 1 | 8609517 |         |
| 1951    | All H.T.           |                                                 |                                         | 1 | 8611822 |         |
| 1952-56 | All H.T. exc. C.C. | front oil pump priming                          | Outer                                   | 1 | 8616199 |         |
| 1952-56 | All H.T. exc. C.C. | front oil pump priming                          | Inner                                   | 1 | 8616198 |         |
| 1952-54 | All H.T.           | front oil pump relief valve                     |                                         | 1 | 8613898 |         |
| 1955-56 | All H.T. exc. C.C. | front oil pump relief—use w/8614897 valve       |                                         | 1 | 8614896 |         |
| 1956    | All C.C.-H.T.      | cooler by-pass check valve                      |                                         | 1 | 8616466 |         |
| 1956    | All C.C.-H.T.      | front pump torus feed valve                     |                                         | 1 | 8616467 |         |
| 1956    | All C.C.-H.T.      | front oil pump priming                          | Outer                                   | 1 | 8616600 |         |
| 1956    | All C.C.-H.T.      | front oil pump priming                          | Inner                                   | 1 | 8616601 |         |
| 1948-50 | All H.T.           | <b>VALVE</b> , front oil pump by-pass           |                                         | 1 | 8609516 |         |
| 1951    | All H.T.           |                                                 |                                         | 1 | 8611823 |         |
| 1952-54 | All H.T.           | front oil pump relief                           |                                         | 1 | 8613900 |         |
| 1955-56 | All H.T. exc. C.C. | front oil pump relief—use w/8614896 spg.        |                                         | 1 | 8614897 |         |
| 1956    | All C.C.-H.T.      | front oil pump torus feed                       |                                         | 1 | 8616468 |         |
| 1948-56 | All H.T. exc. C.C. | <b>WASHER</b> , front oil pump locating         |                                         | 1 | 8609486 |         |
| 1948-51 | All H.T.           | cover to pump body                              | ( $\frac{1}{4}$ ")                      | 3 | 8609514 |         |
| 1948-51 | All H.T.           | pump cover to body-lock                         | ( $\frac{1}{4}$ ")                      | 1 | 103319  | (8.931) |
| 1948-52 | All H.T.           | pump cover to case                              | (Cad. $\frac{5}{16}$ ")                 | 2 | 120393  | (8.929) |
| 1951    | All H.T.           | <b>SCREW AND WASHER PKG.</b> , front oil pump   |                                         | 1 | 8611878 |         |
| 1952-56 | All H.T. exc. C.C. |                                                 |                                         | 1 | 8614360 |         |

NOTE: See Group 4.216 for pressure regulator pkg. to be used with this pump.

**Group 4.227 VALVE, FRONT SERVO OVER RUN CONTROL**

|         |                    |                                             |  |   |         |         |
|---------|--------------------|---------------------------------------------|--|---|---------|---------|
| 1952    | All H.T.           |                                             |  | 1 | 8614053 |         |
| 1953-54 | All H.T.           |                                             |  | 1 | 8614793 |         |
| 1955-56 | All H.T. exc. C.C. |                                             |  | 1 | 8615026 |         |
| 1953-54 | All H.T.           | <b>BODY</b> , valve                         |  | 1 | 8614884 |         |
| 1955-56 | All H.T. exc. C.C. |                                             |  | 1 | 8617026 |         |
| 1953-56 | All H.T. exc. C.C. | <b>BOLT</b> , valve body to servo           |  | 2 | 190601  | (8.907) |
| 1952    | All H.T.           | <b>PIN</b> , control valve                  |  | 1 | 8614186 |         |
| 1953-54 | All H.T.           |                                             |  | 1 | 8614136 | (4.265) |
| 1955-56 | All H.T. exc. C.C. | <b>PLATE</b> , front servo valve body cover |  | 1 | 8615028 |         |
| 1952    | All H.T.           | <b>SPRING</b> , control valve               |  | 1 | 8614054 |         |
| 1953-56 | All H.T. exc. C.C. |                                             |  | 1 | 8614791 |         |

**Group 4.228 PISTON, TRANS. FRONT SERVO**

|         |                    |                    |  |   |         |  |
|---------|--------------------|--------------------|--|---|---------|--|
| 1948-51 | All H.T.           | front band release |  | 1 | 8609458 |  |
| 1948-51 | All H.T.           | front band apply   |  | 1 | 8609539 |  |
| 1952    | All H.T.           |                    |  | 1 | 8614059 |  |
| 1953-56 | All H.T. exc. C.C. | front band release |  | 1 | 8611849 |  |
| 1953-54 | All H.T.           | front band apply   |  | 1 | 8614851 |  |
| 1955    | All H.T.           | front band apply   |  | 1 | 8615032 |  |
| 1956    | All H.T. exc. C.C. | front band apply   |  | 1 | 8615570 |  |
| 1956    | All C.C.-H.T.      | front servo        |  | 1 | 8616140 |  |
| 1956    | All C.C.-H.T.      | accumulator        |  | 1 | 8616643 |  |



| Group 4.228 |                    | PISTON—ROD—RET.—RING—SPRING—WASHER, LOW SERVO       |   |                 |
|-------------|--------------------|-----------------------------------------------------|---|-----------------|
| 1953        | All P.G.           | PISTON, trans. low servo                            | 1 | 3702801         |
| 1953        | All P.G.           | ROD, low servo piston                               | 1 | 3702802         |
| 1953        | All P.G.           | RETAINER, low servo piston rod                      | 1 | 3713624         |
| 1953        | All P.G.           | RING, low servo piston                              | 1 | 3719237         |
| 1953        | All P.G.           | SPRING, low servo piston apply                      | 1 | 3702805         |
| 1953        | All P.G.           | low servo piston return                             | 1 | 3702804         |
| 1953        | All P.G.           | WASHER, piston apply spring seat (1/8" O.D.)        | 1 | 3702807         |
| Group 4.229 |                    | RING, TRANS. FRONT SERVO PISTON                     |   |                 |
| 1948-51     | All H.T.           | front band apply—Special gap (3/16" x 1 5/16")      | 1 | 8611055         |
| 1948-52     | All H.T.           | front band release—Special gap (3/16" x 1 5/16")    | 1 | 8609464         |
| 1952        | All H.T.           | front band apply (3/16" x 1 5/16")                  | 1 | 8614062 (4.127) |
| 1953-56     | All H.T. exc. C.C. | front band apply (1 1/16" x 3/32")                  | 1 | 8614122 (4.127) |
| 1953-56     | All H.T. exc. C.C. | front band release                                  | 1 | 8611891 (4.127) |
| 1956        | All C.C.-H.T.      | servo piston (3/32" x 2 3/4")                       | 1 | 8616048 (4.127) |
| 1956        | All C.C.-H.T.      | accumulator piston (3/32" x 2 3/4")                 | 1 | 8616031 (4.127) |
| 1956        | All C.C.-H.T.      | SEAL, accumulator piston—rubber Inner               | 1 | 8616636         |
| Group 4.230 |                    | VALVE—PLUG—SPRING, TRANS. ACCUMULATOR TRIMMER       |   |                 |
| 1956        | All C.C.-H.T.      | VALVE, trimmer                                      | 1 | 8616644         |
| 1956        | All C.C.-H.T.      | PLUG, trimmer valve                                 | 1 | 8616645         |
| 1956        | All C.C.-H.T.      | SPRING, trimmer valve                               | 1 | 8616650         |
| Group 4.233 |                    | SPRING, TRANS. FRONT SERVO                          |   |                 |
| 1948-51     | All H.T.           | retracting                                          | 1 | 8609449         |
| 1948-51     | All H.T.           | booster                                             | 1 | 8609474         |
| 1952        | All H.T.           | release                                             | 1 | 8614412         |
| 1953-56     | All H.T. exc. C.C. | booster                                             | 1 | 8609474         |
| 1953-56     | All H.T. exc. C.C. | retracting                                          | 1 | 8609449         |
| 1953        | All P.G.           | low brake band apply strut guide                    | 1 | 3694451         |
| 1956        | All C.C.-H.T.      | retracting                                          | 1 | 8616156         |
| 1956        | All C.C.-H.T.      | accumulator Outer                                   | 1 | 8616649         |
| 1956        | All C.C.-H.T.      | accumulator Middle                                  | 1 | 8616648         |
| 1956        | All C.C.-H.T.      | accumulator Inner                                   | 1 | 8616657         |
| 1953        | All P.G.           | STRUT ASSY., low brake band apply (1 5/8" x 1 7/8") | 1 | 3702910         |
| 1953        | All P.G.           | low brake band anchor (1 11/16" x 2 1/4")           | 1 | 3702911         |
| Group 4.234 |                    | VALVE, TRANS. FRONT UNIT SERVO DOWNSHIFT            |   |                 |
| 1948-51     | All H.T.           | 4th to 3rd                                          | 1 | 8609116         |
| 1952        | All H.T.           | 4th to 3rd                                          | 1 | 8614126         |
| 1953-54     | All H.T.           | 4th to 3rd                                          | 1 | 8614792         |
| 1955-56     | All H.T. exc. C.C. | 4th to 3rd                                          | 1 | 8615665         |
| 1948-52     | All H.T.           | RETAINER, front servo 4-3 downshift valve spring    | 1 | 8613733         |
| 1948-51     | All H.T.           | front servo retracting spring                       | 1 | 8609545         |
| 1953-56     | All H.T. exc. C.C. | front servo release spring                          | 1 | 8611848         |
| 1955-56     | All H.T. exc. C.C. | SPRING, 4-3 downshift valve                         | 1 | 8617212         |
| Group 4.236 |                    | LEVER, TRANS. SERVO BAND ACTUATING                  |   |                 |
| 1948-56     | All H.T. exc. C.C. | Rear                                                | 1 | 8609600         |
| Group 4.237 |                    | BEARING PKG., REAR SERVO BAND ACTUATING LEVER       |   |                 |
| 1948-56     | All H.T. exc. C.C. | package contains 20 needle roller brgs.             | 1 | 7450049         |
| Group 4.237 |                    | PIN, TRANS. SERVO BAND ACTUATING LEVER              |   |                 |
| 1948-56     | All H.T. exc. C.C. |                                                     | 1 | 8613172         |
| Group 4.239 |                    | BODY, REAR SERVO                                    |   |                 |
| 1948-50     | All H.T.           |                                                     | 1 | 8610748         |
| 1951        | All H.T.           |                                                     | 1 | 8613269         |
| 1952-54     | All H.T.           |                                                     | 1 | 8613142         |
| 1955-56     | All H.T. exc. C.C. |                                                     | 1 | 8615057         |
| 1952-56     | All H.T. exc. C.C. | GASKET, servo body to accumulator body              | 1 | 8613159         |

**Group 4.241 PISTON AND STEM ASSY., REAR SERVO**

|         |                    |             |   |         |  |
|---------|--------------------|-------------|---|---------|--|
| 1948-56 | All H.T. exc. C.C. | accumulator | 1 | 8610751 |  |
| 1948-56 | All H.T. exc. C.C. | booster     | 1 | 8610752 |  |

**Group 4.241 PISTON, REVERSE SERVO**

|      |          |                                          |   |         |         |
|------|----------|------------------------------------------|---|---------|---------|
| 1953 | All P.G. | PISTON, reverse servo                    | 1 | 3694462 |         |
| 1953 | All P.G. | RING, reverse servo piston (3 1/4" O.D.) | 1 | 3719237 | (4.228) |
| 1953 | All P.G. | ROD, reverse servo piston (3 1/16" long) | 1 | 3691676 |         |
| 1953 | All P.G. | RETAINER, piston apply spring            | 1 | 3691679 |         |
| 1953 | All P.G. | SPRING, piston return                    | 1 | 3691677 |         |
| 1953 | All P.G. | piston apply                             | 1 | 3691678 |         |
| 1953 | All P.G. | KEY, piston spring                       | 2 | 3691680 |         |

**Group 4.242 RING, TRANS. REAR SERVO PISTON**

|         |                    |                                               |   |         |         |
|---------|--------------------|-----------------------------------------------|---|---------|---------|
| 1948-56 | All H.T. exc. C.C. | accumulator—special gap (3/32" x 2 3/8")      | 1 | 8611581 | (4.127) |
| 1948-56 | All H.T. exc. C.C. | booster, small—special gap (3/32" x 1 11/16") | 1 | 8609446 |         |
| 1948-56 | All H.T. exc. C.C. | booster, large—special gap (3/32" x 2 1/4")   | 1 | 8609445 |         |
| 1948-51 | All H.T.           | compensator—special gap (3/32" x 1 1/4")      | 1 | 8609452 |         |
| 1956    | All H.T. exc. C.C. | compensator—special gap (3/32" x 1 1/4")      | 1 | 8609452 |         |

**Group 4.244 PISTON AND SPRING PKG., REAR SERVO COMPENSATOR**

|         |                    |  |   |         |  |
|---------|--------------------|--|---|---------|--|
| 1948-56 | All H.T. exc. C.C. |  | 1 | 8613764 |  |
|---------|--------------------|--|---|---------|--|

**Group 4.246 SPRING, TRANS. REAR SERVO**

|         |                    |                                      |   |         |  |
|---------|--------------------|--------------------------------------|---|---------|--|
| 1948-56 | All H.T. exc. C.C. | accumulator piston apply (5/8" dia.) | 1 | 8609061 |  |
| 1948-56 | All H.T. exc. C.C. | servo main (1 39/32" dia.)           | 1 | 8611794 |  |
| 1948-51 | All H.T.           | servo inner (5/8" dia.)              | 1 | 8609479 |  |
| 1948-51 | All H.T.           | servo outer                          | 1 | 8610339 |  |
| 1948-56 | All H.T. exc. C.C. | servo booster piston (1 3/16" dia.)  | 1 | 8609480 |  |
| 1952    | All H.T.           | rear servo compensator inner         | 1 | 8614184 |  |

**Group 4.246 ANCHOR—LEVER—LINK—LOCK—PIN, REVERSE BRAKE BAND**

|      |          |                        |   |         |  |
|------|----------|------------------------|---|---------|--|
| 1953 | All P.G. | ANCHOR, reverse band   | 1 | 3691027 |  |
| 1953 | All P.G. | LEVER, reverse band    | 1 | 3691025 |  |
| 1953 | All P.G. | LINK, reverse band     | 1 | 3709028 |  |
| 1953 | All P.G. | LOCK, reverse band     | 2 | 475508  |  |
| 1953 | All P.G. | PIN, reverse band link | 1 | 3689816 |  |

**Group 4.247 RETAINER, TRANS. REAR SERVO SPRING**

|         |                    |  |   |         |  |
|---------|--------------------|--|---|---------|--|
| 1948-56 | All H.T. exc. C.C. |  | 1 | 8609470 |  |
|---------|--------------------|--|---|---------|--|

**Group 4.248 OIL PIPES, TRANSMISSION**

|         |                    |                                                      |   |         |         |
|---------|--------------------|------------------------------------------------------|---|---------|---------|
| 1948-49 | All H.T.           | rear oil pump discharge                              | 1 | 8606941 |         |
| 1950-51 | All H.T.           | rear oil pump discharge                              | 1 | 8611770 |         |
| 1948-54 | All H.T.           | front oil pump to front servo                        | 1 | 8609507 |         |
| 1948-54 | All H.T.           | oil transfer, front to rear servo                    | 1 | 8609459 |         |
| 1948-51 | All H.T.           | governor oil delivery                                | 3 | 8609435 |         |
| 1951-56 | All H.T. exc. C.C. | reverse clutch                                       | 1 | 8611963 |         |
| 1951    | All H.T.           | pressure regulator reverse                           | 1 | 8611922 |         |
| 1952    | All H.T.           | pressure regulator reverse                           | 1 | 8614175 |         |
| 1952-56 | All H.T. exc. C.C. | governor oil delivery                                | 2 | 8609435 |         |
| 1952    | All H.T.           | governor oil delivery                                | 1 | 8614038 |         |
| 1952-54 | All H.T.           | rear oil pump discharge                              | 1 | 8614128 |         |
| 1953-54 | All H.T.           | governor oil delivery                                | 1 | 8614789 |         |
| 1953-56 | All H.T. exc. C.C. | pressure reg. reverse                                | 1 | 8614817 |         |
| 1955-56 | All H.T. exc. C.C. | front oil pump delivery                              | 1 | 8615016 |         |
| 1955-56 | All H.T. exc. C.C. | rear servo compensating                              | 1 | 8615059 |         |
| 1955-56 | All H.T. exc. C.C. | rear oil pump discharge                              | 1 | 8615077 |         |
| 1955-56 | All H.T. exc. C.C. | CLIP, rear oil pump discharge pipe ret.—spring type  | 1 | 8617023 |         |
| 1956    | All C.C.-H.T.      | front pump intake pipe                               | 1 | 8616561 |         |
| 1955-56 | All H.T. exc. C.C. | RETAINER, front servo intake pipe                    | 1 | 8615556 |         |
| 1948-49 | All H.T.           | FITTING, rear oil pump discharge pipe to front servo | 1 | 8609418 |         |
| 1948-56 | All H.T.           | PLUG, torus cover (Hex. hd. 1/8")                    | 1 | 444613  | (8.971) |

**Group 4.250 ACCUMULATOR BODY, TRANS. REAR SERVO UNIT**

|         |                    |                                          |   |         |
|---------|--------------------|------------------------------------------|---|---------|
| 1948-50 | All H.T.           |                                          | 1 | 8610749 |
| 1951    | All H.T.           |                                          | 1 | 8613158 |
| 1952    | All H.T.           |                                          | 1 | 8614044 |
| 1953-96 | All H.T. exc. C.C. |                                          | 1 | 8614856 |
| 1948-51 | All H.T.           | <b>CHECK VALVE PKG.</b> , includes rivet | 1 | 8610745 |
| 1952    | All H.T.           |                                          | 1 | 8613949 |
| 1953-56 | All H.T. exc. C.C. |                                          | 1 | 8614877 |
| 1948-52 | All H.T.           | <b>PLUNGER</b> , check valve             | 1 | 8609619 |
| 1953-56 | All H.T. exc. C.C. |                                          | 1 | 8614859 |
| 1952    | All H.T.           | <b>SPRING</b> , rear servo exhaust valve | 1 | 8611715 |
| 1953-56 | All H.T. exc. C.C. |                                          | 1 | 8614858 |
| 1952    | All H.T.           | <b>VALVE</b> , rear servo exhaust        | 1 | 8611842 |
| 1953-56 | All H.T. exc. C.C. |                                          | 1 | 8614886 |

**Group 4.251 BAND AND LINING, TRANS.**

|         |                    |                         |       |   |         |
|---------|--------------------|-------------------------|-------|---|---------|
| 1948-54 | All H.T.           |                         | Front | 1 | 8615224 |
| 1948-51 | All H.T.           | also use 8615089 spring | Rear  | 1 | 8607477 |
| 1952-56 | All H.T. exc. C.C. |                         | Rear  | 1 | 8613924 |
| 1953    | All P.G.           | low brake               |       | 1 | 5454570 |
| 1953    | All P.G.           | reverse brake           |       | 1 | 3694493 |
| 1955-56 | All H.T. exc. C.C. |                         | Front | 1 | 8615039 |
| 1956    | All C.C.-H.T.      |                         | Rear  | 1 | 8616092 |

**Group 4.252 STRUT, TRANS. REAR DRUM BAND**

|         |                    |                                   |   |         |
|---------|--------------------|-----------------------------------|---|---------|
| 1948-51 | All H.T.           |                                   | 1 | 8609390 |
| 1948-56 | All H.T. exc. C.C. | <b>SPRING</b> , rear band release | 1 | 8615089 |
| 1955-56 | All H.T. exc. C.C. | front band adj. stop screw lock   | 1 | 8615239 |

**Group 4.253 COVER-NUT-SCREW, TRANS. BAND ADJUSTING**

|         |                    |                                              |   |         |
|---------|--------------------|----------------------------------------------|---|---------|
| 1953    | All P.G.           | <b>COVER</b> , low band adj. screw           | 1 | 3689839 |
| 1953    | All P.G.           | <b>NUT</b> , low and reverse band adj. screw | 2 | 3689846 |
| 1955-56 | All H.T. exc. C.C. | front band adj. stop screw                   | 1 | 8615034 |
| 1948-54 | All H.T.           | <b>SCREW</b> , band adj. stop                | 2 | 8609584 |
| 1953    | All P.G.           | low and reverse band adj.                    | 2 | 3697509 |
| 1955-56 | All H.T. exc. C.C. | front band adj. stop                         | 1 | 8615037 |
| 1955-56 | All H.T. exc. C.C. | rear band adj. stop                          | 1 | 8609584 |

**Group 4.255 SLEEVE, TRANS. GOVERNOR OIL DELIVERY**

|         |          |             |   |         |
|---------|----------|-------------|---|---------|
| 1948-50 | All H.T. |             | 1 | 8609436 |
| 1948-50 | All H.T. | <b>PLUG</b> | 1 | 8608657 |

**Group 4.256 GOVERNOR ASSY., TRANS.**

|         |                    |                                                     |   |         |
|---------|--------------------|-----------------------------------------------------|---|---------|
| 1948-51 | All H.T.           |                                                     | 1 | 8614425 |
| 1952-56 | All H.T. exc. C.C. |                                                     | 1 | 8615062 |
| 1953    | All P.G.           |                                                     | 1 | 3717077 |
| 1956    | All C.C.-H.T.      |                                                     | 1 | 8616353 |
| 1953    | All P.G.           | <b>COVER</b> , trans. governor                      | 1 | 3703229 |
| 1956    | All C.C.-H.T.      |                                                     | 1 | 8616352 |
| 1953    | All P.G.           | <b>GASKET</b> , governor cover                      | 1 | 3702696 |
| 1953    | All P.G.           | <b>GEAR UNIT</b> , w/3 pins                         | 1 | 3705357 |
| 1956    | All C.C.-H.T.      | <b>KEY</b> , rear pump governor drive               | 1 | 8616501 |
| 1953    | All P.G.           | <b>PIN</b> , governor weight (0.090" dia. x 1 3/8") | 2 | 3702148 |
| 1953    | All P.G.           | governor driven gear ret. (5/16" x 3/4")            | 1 | 455346  |
| 1948-51 | All H.T.           | <b>PLUNGER AND BUSHING ASSY.</b> , G-2 governor     | 1 | 8610740 |
| 1948-56 | All H.T.           | <b>RING</b> , governor sleeve oil seal              | 4 | 8609440 |
| 1953    | All P.G.           |                                                     | 3 | 3689838 |
| 1948-51 | All H.T.           | <b>STOP</b> , governor plunger                      | 2 | 8609441 |
| 1952    | All H.T.           |                                                     | 1 | 8609441 |
| 1952    | All H.T.           |                                                     | 1 | 8614048 |

(4.127)  
(4.123)**Group 4.259 FLANGE, REAR OIL PUMP GOVERNOR DRIVE**

|         |                    |                                                    |   |         |
|---------|--------------------|----------------------------------------------------|---|---------|
| 1948-54 | All H.T.           | <b>FLANGE AND PIN PKG.</b>                         | 1 | 8607755 |
| 1948-56 | All H.T. exc. C.C. | <b>PIN</b> , flange to shaft (Str. 3/16" x 1 1/4") | 1 | 103726  |

(8.939)

**Group 4.265 VALVE BODY, TRANS. OIL CONTROL**

|         |          |                                                                       |       |   |         |
|---------|----------|-----------------------------------------------------------------------|-------|---|---------|
| 1948-49 | All H.T. |                                                                       | Inner | 1 | 8610750 |
| 1948-49 | All H.T. |                                                                       | Outer | 1 | 8611598 |
| 1950    | P/6 H.T. | <b>VALVE ASSY.</b> , control used w/P50 trans. (see Note Group 4.003) |       | 1 | 8611832 |
| 1950    | P/8 H.T. | used with D50 trans. (see Note Group 4.003)                           |       | 1 | 8611672 |
| 1951    | P/6 H.T. |                                                                       |       | 1 | 8613066 |
| 1951    | P/8 H.T. |                                                                       |       | 1 | 8611927 |
| 1952    | All H.T. |                                                                       |       | 1 | 8614129 |
| 1953-54 | All H.T. |                                                                       |       | 1 | 8615354 |





**Group 4.278 LEVER AND SHAFT, THROTTLE VALVE**

|         |                       |                                                                                                |   |         |         |
|---------|-----------------------|------------------------------------------------------------------------------------------------|---|---------|---------|
| 1948-54 | All H.T.              | Inside                                                                                         | 1 | 8609591 |         |
| 1955-56 | All H.T. exc. C.C.    | Inside                                                                                         | 1 | 8617071 |         |
| 1956    | All C.C.-H.T.         | Inside                                                                                         | 1 | 8616238 |         |
| 1953    | All P.G.              | Outer                                                                                          | 1 | 5844424 |         |
| 1953    | All P.G.              | throttle valve                                                                                 | 1 | 3709012 |         |
| 1948-56 | All H.T. exc. 1956 28 | PIN, manual control valve shaft— (Grooved $\frac{1}{16} \times \frac{1}{4}$ ")                 | 1 | 187381  | (8.940) |
| 1956    | All C.C.-H.T.         | inside control lever (Grooved $\frac{1}{16} \times \frac{1}{4}$ ")                             | 1 | 187381  | (8.940) |
| 1953    | All P.G.              | SEAL, lever shaft ( $\frac{3}{4}$ " I.D. $\times \frac{3}{16}$ " $\times \frac{3}{16}$ " thk.) | 1 | 3702648 |         |
| 1953    | All P.G.              | SHIELD, lever shaft seal                                                                       | 1 | 3702701 |         |

**Group 4.279 LEVER ASSY., TRANS. CONTROL VALVE**

|         |                    |               |   |         |  |
|---------|--------------------|---------------|---|---------|--|
| 1948-50 | All H.T.           | inside detent | 1 | 8611266 |  |
| 1951    | All H.T.           | inside detent | 1 | 8611999 |  |
| 1952-56 | All H.T. exc. C.C. | inside detent | 1 | 8614134 |  |
| 1956    | All C.C.-H.T.      | inside detent | 1 | 8616240 |  |

**Group 4.282 PIN, SEAL AND WASHER PKG., INNER CONTROL LEVER**

|         |                    |                                             |   |         |         |
|---------|--------------------|---------------------------------------------|---|---------|---------|
| 1948-56 | All H.T. exc. C.C. | SEAL, manual shaft ( $\frac{3}{16}$ " I.D.) | 1 | 8615193 |         |
| 1956    | All C.C.-H.T.      | SEAL AND WASHER PKG., manual control shaft— | 1 | 8616280 | (4.223) |
| 1948-56 | All H.T. exc. C.C. | consists of seal, inner and outer washer    | 1 | 8610731 |         |
| 1956    | All C.C.-H.T.      | inner control levers                        | 1 | 8616907 |         |
| 1956    | All C.C.-H.T.      | WASHER, case to detent plate—special        | 1 | 8616450 |         |

**Group 4.286 LEVER, TRANS. THROTTLE CONTROL**

|         |                    |       |   |         |  |
|---------|--------------------|-------|---|---------|--|
| 1948-54 | All H.T.           | Outer | 1 | 8611315 |  |
| 1955-56 | All H.T. exc. C.C. | Outer | 1 | 520694  |  |
| 1956    | All C.C.-H.T.      | Outer | 1 | 521433  |  |

**Group 4.290 TRANS. REVERSE BLOCKER PARTS**

|         |                    |                                         |    |         |         |
|---------|--------------------|-----------------------------------------|----|---------|---------|
| 1948-50 | All H.T.           | PISTON                                  | 1  | 8611768 |         |
| 1951-56 | All H.T. exc. C.C. |                                         | 1  | 8613177 |         |
| 1956    | All C.C.-H.T.      |                                         | 1  | 8616272 |         |
| 1948-51 | All H.T.           | BRACKET AND CRANK                       | 1  | 8611760 |         |
| 1951-56 | All H.T. exc. C.C. | PIN, reverse blocker piston stop        | 1  | 8613173 |         |
| 1956    | All C.C.-H.T.      | retaining                               | 1  | 8616421 |         |
| 1951-56 | All H.T. exc. C.C. | SPRING, trans. reverse blocker piston   | 1  | 8613086 |         |
| 1956    | All C.C.-H.T.      | control valve reverse blocker           | 1  | 8616191 |         |
| 1948-50 | All H.T.           | SHIM, reverse shifter bracket. (6 max.) | AR | 8610468 |         |
| 1948-50 | All H.T.           | BOLT, reverse shifter brkt. to case     | 2  | 180087  | (8.900) |

**Group 4.290 TRANS. PARKING BRAKE PARTS**

|         |                    |                                                                |   |         |  |
|---------|--------------------|----------------------------------------------------------------|---|---------|--|
| 1951    | All H.T.           | BRACKET ASSY.                                                  | 1 | 8613506 |  |
| 1952-56 | All H.T. exc. C.C. |                                                                | 1 | 8614077 |  |
| 1956    | All C.C.-H.T.      |                                                                | 1 | 8616184 |  |
| 1956    | All C.C.-H.T.      | LEVER ASSY., trans. parking brake                              | 1 | 8616183 |  |
| 1956    | All C.C.-H.T.      | LINK, trans. parking brake                                     | 2 | 8616888 |  |
| 1952-56 | All H.T. exc. C.C. | PIN, parking blocker piston                                    | 1 | 103679  |  |
| 1956    | All C.C.-H.T.      | parking brake clevis ( $\frac{3}{8}$ " $\times \frac{3}{4}$ ") | 3 | 8616136 |  |
| 1951    | All H.T.           | PISTON, parking blocker                                        | 1 | 8611982 |  |
| 1952-56 | All H.T. exc. C.C. |                                                                | 1 | 8614080 |  |
| 1952-56 | All H.T. exc. C.C. | RETAINER, parking blocker piston pin                           | 1 | 8614082 |  |
| 1956    | All C.C.-H.T.      | parking brake bracket                                          | 1 | 8616885 |  |
| 1956    | All C.C.-H.T.      | SPACER, parking brake anchor pivot shaft                       | 1 | 8616164 |  |
| 1956    | All C.C.-H.T.      | parking brake bracket                                          | 1 | 8616185 |  |
| 1951    | All H.T.           | SPRING, parking blocker piston release                         | 1 | 8613811 |  |
| 1952-56 | All H.T. exc. C.C. |                                                                | 1 | 8614081 |  |
| 1951    | All H.T.           | STOP, parking blocker piston release spring                    | 1 | 8613810 |  |

**Group 4.293 ROLLER, TRANS. REVERSE SHIFTER CRANK**

|         |                    |  |   |         |  |
|---------|--------------------|--|---|---------|--|
| 1948-56 | All H.T. exc. C.C. |  | 1 | 8609594 |  |
|---------|--------------------|--|---|---------|--|

**Group 4.294 ANCHOR, TRANS. REVERSE**

|         |                    |                                   |   |         |  |
|---------|--------------------|-----------------------------------|---|---------|--|
| 1948-50 | All H.T.           |                                   | 1 | 8609761 |  |
| 1951-56 | All H.T. exc. C.C. | trans. parking brake              | 1 | 8611929 |  |
| 1956    | All C.C.-H.T.      | trans. parking brake              | 1 | 8616143 |  |
| 1948-50 | All H.T.           | BOLT, reverse anchor support      | 1 | 8608996 |  |
| 1951-56 | All H.T. exc. C.C. | trans. parking brake pawl support | 1 | 8611961 |  |
| 1948-56 | All H.T. exc. C.C. | LOCK, reverse anchor support bolt | 1 | 8609022 |  |
| 1956    | All C.C.-H.T.      | SHAFT, parking brake anchor pivot | 1 | 8616171 |  |

| Group 4.295 |                            | SPRING, TRANS. REVERSE ANCHOR RETRACTING                    |   |         |         |
|-------------|----------------------------|-------------------------------------------------------------|---|---------|---------|
| 1948-50     | All H.T.                   | trans. parking brake anchor return                          | 1 | 8609130 |         |
| 1951-56     | All H.T. exc. C.C.         | trans. parking brake lever                                  | 1 | 8613179 |         |
| 1956        | All C.C.-H.T.              | trans. parking brake lever                                  | 1 | 8616186 |         |
| Group 4.301 |                            | SHAFT, TRANSMISSION SELECTOR SHIFT                          |   |         |         |
| 1939        | All                        |                                                             | 1 | 1307907 |         |
| 1940-54     | All S.T.                   |                                                             | 1 | 1312989 |         |
| 1955        | All L.H.D., S.T.           |                                                             | 1 | 1166449 |         |
| 1956        | All L.H.D., S.T.           |                                                             | 1 | 1308494 |         |
| Group 4.302 |                            | LEVER, TRANSMISSION SHIFT SELECTOR INNER                    |   |         |         |
| 1938        | All with steer. col. shift | inside transmission cover                                   | 1 | 500971  |         |
| 1940-55     | All S.T.                   | shaft and lever                                             | 1 | 1330676 |         |
| 1956        | All S.T.                   | shaft and lever                                             | 1 | 1312622 |         |
| 1940-56     | All S.T.                   | SEAL, selector lever shaft oil                              | 1 | 1166286 |         |
| 1940-56     | All S.T.                   | WASHER, selector lever shaft oil seal, plain                | 1 | 1312581 |         |
| 1940-56     | All S.T.                   | spring type $(\frac{7}{8}"$ I.D. x $\frac{3}{4}"$ O.D.)     | 1 | 402547  | (8.928) |
| Group 4.303 |                            | FORK—YOKE, GEARSHIFT SECOND AND HIGH SHIFT                  |   |         |         |
| 1935-38     | All Type B                 | FORK (see Note Group 4.003)                                 | 1 | 1394475 |         |
| 1939-55     | All S.T.                   |                                                             | 1 | 1307865 |         |
| 1956        | All S.T.                   | YOKE, second and third shifter                              | 1 | 1162293 |         |
| Group 4.304 |                            | FORK—YOKE, GEARSHIFT LOW AND REVERSE SHIFT                  |   |         |         |
| 1939-55     | All S.T.                   | FORK                                                        | 1 | 1307864 |         |
| 1956        | All S.T.                   | YOKE, first and reverse shifter                             | 1 | 1317457 |         |
| Group 4.309 |                            | SHAFT, TRANSMISSION LOW AND REVERSE SHIFT                   |   |         |         |
| 1935-38     | All Type B                 | (see Note Group 4.003) $(7"$ long)                          | 1 | 501499  |         |
| 1939        | All                        | $(6\frac{1}{2}"$ long)                                      | 1 | 1309653 |         |
| 1940-55     | All S.T.                   | $(7\frac{3}{16}"$ long)                                     | 1 | 1312407 |         |
| 1956        | All S.T.                   | $(8\frac{13}{16}"$ long)                                    | 1 | 1314508 |         |
| 1935-38     | All Type B                 | SHAFT, transmission second and high shift                   | 1 | 501498  |         |
|             |                            | (see Note Group 4.003) $(6\frac{11}{16}"$ long)             | 1 | 1309654 |         |
| 1939        | All                        | $(6\frac{1}{16}"$ long)                                     | 1 | 1334187 |         |
| 1940-55     | All S.T.                   | $(6\frac{1}{16}"$ long)                                     | 1 | 1334188 |         |
| 1956        | All S.T.                   | $(6\frac{3}{32}"$ long)                                     | 1 |         |         |
| Group 4.311 |                            | SPRING, TRANSMISSION SHIFT FORK POPPET                      |   |         |         |
| 1939-40     | All                        |                                                             | 2 | 1314658 |         |
| 1941-55     | All S.T.                   |                                                             | 2 | 1320299 |         |
| 1956        | All S.T.                   |                                                             | 2 | 1314658 |         |
| 1932-56     | All S.T.                   | BALL, transmission shift shaft, steel $(\frac{3}{8}"$ dia.) | 2 | 453593  | (8.899) |
| Group 4.312 |                            | SCREW, TRANSMISSION SHIFT FORK SET                          |   |         |         |
| 1935-56     | All exc. 1935 Type A, S.T. | headless cone point, (see Note Group 4.003)                 | 4 | 1301275 |         |
| Group 4.313 |                            | SEAL, SELECTOR SHAFT                                        |   |         |         |
| 1939-56     | All S.T.                   | transmission end                                            | 1 | 1310194 |         |
| Group 4.314 |                            | LEVER, TRANSMISSION SELECTOR SHAFT SHIFT                    |   |         |         |
| 1939-55     | All S.T.                   | second and high                                             | 1 | 1308074 |         |
| 1956        | All S.T.                   | second and high                                             | 1 | 1313280 |         |
| Group 4.315 |                            | LEVER, TRANSMISSION SELECTOR SHAFT SHIFT                    |   |         |         |
| 1939-55     | All S.T.                   | low and reverse                                             | 1 | 1308073 |         |
| 1956        | All S.T.                   | low and reverse                                             | 1 | 1312615 |         |

**Group 4.317 RETAINER, TRANSMISSION REAR BEARING**

|         |                    |                                          |   |         |         |
|---------|--------------------|------------------------------------------|---|---------|---------|
| 1939    | 26                 |                                          | 1 | 1308376 |         |
| 1939-48 | All exc. 1939-26   |                                          | 1 | 1335777 |         |
| 1948-49 | All H.T.           |                                          | 1 | 8608768 |         |
| 1950    | All H.T.           |                                          | 1 | 8611756 |         |
| 1949-54 | All S.T.           |                                          | 1 | 1336377 |         |
| 1951-55 | All H.T.           |                                          | 1 | 8611994 |         |
| 1955    | All S.T.           |                                          | 1 | 1166528 |         |
| 1956    | All S.T.           |                                          | 1 | 1170639 |         |
| 1956    | All H.T. exc. C.C. |                                          | 1 | 8617234 |         |
| 1955-56 | All S.T.           | BUSHING, trans. rear bearing retainer    | 1 | 522976  |         |
| 1956    | All C.C.-H.T.      | HOUSING ASSY., trans. rear extension     | 1 | 8616307 |         |
| 1953    | All P.G.           | SEAL, rear brg. supt. to case            | 1 | 3689826 | (4.203) |
| 1953    | All P.G.           | SUPPORT ASSY., rear bearing              | 1 | 3706147 |         |
| 1940-54 | All S.T.           | BOLT, transmission rear bearing retainer | 1 |         |         |
|         |                    | (Hex. $\frac{1}{16}$ "-14x1")            | 4 | 180145  | (8.900) |
| 1948-50 | All H.T.           |                                          | 5 | 180122  | (8.900) |
| 1948-50 | All H.T.           | WASHER, trans. rear brg. ret. to support | 4 | 1456254 |         |
|         |                    | ( $\frac{3}{8}$ "                        |   |         |         |

**Group 4.318 GASKET-SEAL, TRANSMISSION REAR BEARING RETAINER**

|         |                    |                                              |   |         |  |
|---------|--------------------|----------------------------------------------|---|---------|--|
| 1938    | All                | GASKET                                       | 1 | 1303483 |  |
| 1939-54 | All S.T.           |                                              | 1 | 1316970 |  |
| 1948-50 | All H.T.           |                                              | 1 | 8608488 |  |
| 1951-56 | All H.T. exc. C.C. |                                              | 1 | 8611998 |  |
| 1955    | All S.T.           |                                              | 1 | 1166445 |  |
| 1956    | All S.T.           |                                              | 1 | 1170719 |  |
| 1956    | All C.C.-H.T.      | rear extension housing to pump body          | 1 | 8616348 |  |
| 1939-54 | All S.T.           | SEAL, transmission rear bearing retainer oil | 1 | 502568  |  |
| 1948-50 | All H.T.           | trans. rev. unit rear brg. oil               | 1 | 1314707 |  |
| 1951-55 | All H.T.           |                                              | 1 | 8612229 |  |
| 1953    | All P.G.           | rear bearing oil                             | 1 | 3706126 |  |
| 1955-56 | All S.T.           |                                              | 1 | 520282  |  |
| 1956    | All H.T.           |                                              | 1 | 8616588 |  |

**Group 4.335 SLEEVE, TRANSMISSION SECOND SPEED GEAR OIL**

|         |            |                                          |       |         |  |
|---------|------------|------------------------------------------|-------|---------|--|
| 1935-38 | All Type B | (see Note Group 4.003)                   | 1     | 553465  |  |
| 1940-54 | All S.T.   | SHIELD, transmission rear bearing splash | 1     | 509500  |  |
| 1953    | All P.G.   |                                          | 1     | 3706145 |  |
| 1955    | All S.T.   | trans. rear bearing splash               | Inner | 519819  |  |
| 1955-56 | All S.T.   |                                          | Outer | 519820  |  |
| 1956    | All S.T.   |                                          | Inner | 521831  |  |

**Group 4.337 GEAR AND SHAFT, SPEEDOMETER DRIVEN**

|      |     |                       |   |        |  |
|------|-----|-----------------------|---|--------|--|
| 1938 | All | 19-6 ratio, 35-8 axle | 1 | 501097 |  |
| 1938 | All | 20-6 ratio, 37-8 axle | 1 | 501098 |  |

**Group 4.337 GEAR, SHAFT AND SLEEVE ASSY., SPEEDOMETER DRIVEN**

|         |                      |                                             |   |         |  |
|---------|----------------------|---------------------------------------------|---|---------|--|
| 1939    | All                  | 15-5 ratio, 41-10 axle                      | 1 | 502381  |  |
| 1939    | All                  | 16-5 ratio, 43-10 axle                      | 1 | 502382  |  |
| 1940-49 | All S.T.             | 20-7 ratio, 39-10 axle                      | 1 | 503932  |  |
| 1940-49 | All S.T.             | 23-7 ratio, 41-9 axle                       | 1 | 503935  |  |
| 1940-49 | All S.T.             | 21-7 ratio, 41-10 axle                      | 1 | 503933  |  |
| 1940-49 | All S.T.             | 22-7 ratio, 43-10 axle                      | 1 | 503934  |  |
| 1940-48 | P/6 taxi             | 21-7 ratio, 41-10 axle, with Ohmer register | 1 | 504056  |  |
| 1948-50 | 25 H.T.              | 19-7 ratio, 40-11 axle                      | 1 | 510955  |  |
| 1948    | 26 H.T.              | 18-7 ratio, 40-11 axle                      | 1 | 510956  |  |
| 1950-51 | All S.T.             | 20-7 ratio, 39-10 axle                      | 1 | 513802  |  |
| 1950-51 | All S.T.             | 21-7 ratio, 41-10 axle                      | 1 | 513803  |  |
| 1950-51 | All S.T.             | 22-7 ratio, 43-10 axle                      | 1 | 513804  |  |
| 1950-51 | All S.T.             | 19-7 ratio, 40-11 axle                      | 1 | 510955  |  |
| 1951-54 | All exc. export H.T. | 21-8 ratio, 40-11 axle                      | 1 | 514866  |  |
| 1952-54 | All S.T.             | 20-7 ratio, 39-10 axle                      | 1 | 516364  |  |
| 1952-54 | All S.T.             | 21-7 ratio, 41-10 axle                      | 1 | 516363  |  |
| 1952-54 | All S.T.             | 22-7 ratio, 43-10 axle                      | 1 | 516365  |  |
| 1952-54 | All H.T.             | 19-7 ratio, 40-11 axle                      | 1 | 516366  |  |
| 1952-54 | All H.T.             | 18-8 ratio, 40-13 axle                      | 1 | 515383  |  |
| 1953-54 | All H.T.             | 18-8 ratio, 40-13 axle, o.s. gear           | 1 | 517321  |  |
| 1953    | All P.G.             | 20-8 ratio, 41-12 axle                      | 1 | 517764  |  |
| 1954    | All H.T.             |                                             | 1 | 3704230 |  |
| 1955    | All S.T.             | 19-8 ratio, 42-13 axle                      | 1 | 518433  |  |
| 1955    | All S.T.             | 20-7 ratio, 39-10 axle                      | 1 | 519374  |  |
| 1955    | All S.T.             | 19-7 ratio, 40-11 axle                      | 1 | 519373  |  |
| 1955-56 | All H.T.             | 18-8 ratio, 40-13 axle                      | 1 | 519390  |  |
| 1955-56 | All H.T.             | 19-8 ratio, 42-13 axle                      | 1 | 520737  |  |
| 1956    | All S.T.             | 20-7 ratio, 39-10 axle                      | 1 | 522035  |  |
| 1956    | All S.T.             | 19-7 ratio, 40-11 axle                      | 1 | 522036  |  |
| 1956    | All H.T.             | 20-8 ratio, 41-12 axle                      | 1 | 519391  |  |

# 4.338-4.355

| Group 4.338 |                           | SEAL, SPEEDOMETER DRIVEN GEAR OIL              |   |         |
|-------------|---------------------------|------------------------------------------------|---|---------|
| 1955-56     | All                       |                                                | 1 | 565673  |
| Group 4.339 |                           | HEAD ASSEMBLY, SPEEDOMETER (MILES)             |   |         |
| 1942-48     | All                       |                                                | 1 | 1569558 |
| 1949-50     | All                       |                                                | 1 | 1569877 |
| 1951-52     | All                       |                                                | 1 | 1580822 |
| 1953-54     | All                       |                                                | 1 | 1581326 |
| 1955        | All                       |                                                | 1 | 1583321 |
| 1956        | All                       |                                                | 1 | 1584223 |
| Group 4.342 |                           | CABLE KIT, SPEEDOMETER                         |   |         |
| 1937-56     | All L.H.D.                |                                                | 1 | 846890  |
| 1937-38     | All                       | CABLE AND CASING KIT, speedometer              |   |         |
|             |                           | (A.C. CC17)                                    | 1 | 1582863 |
| 1939-48     | All                       | (A.C. CC1)                                     | 1 | 1567793 |
| 1949-54     | All H.T.                  | (A.C. CC1)                                     | 1 | 1567793 |
| 1955-56     | All L.H.D.                | (A.C. CC23)                                    | 1 | 1583866 |
| 1948        | All L.H.D., H.T.          | (A.C. CC6)                                     | 1 | 1567798 |
| 1949-54     | All L.H.D., S.T.-P.G.     | (A.C. CC8)                                     | 1 | 1582863 |
| Group 4.343 |                           | GEAR, SPEEDOMETER DRIVE                        |   |         |
| 1937-38     | All                       | with all axle ratios                           | 1 | 499957  |
| 1939        | All                       | with all axle ratios                           | 1 | 502384  |
| 1940-49     | All S.T.                  | with all axle ratios                           | 1 | 503936  |
| 1948-50     | All H.T.                  |                                                | 1 | 1315449 |
| 1950-56     | All S.T.                  |                                                | 1 | 1315449 |
| Group 4.345 |                           | SPACER, SPEEDOMETER DRIVE GEAR                 |   |         |
| 1939-54     | All S.T.                  |                                                | 1 | 1308272 |
| 1955        | All S.T.                  |                                                | 1 | 1166454 |
| 1956        | All S.T.                  |                                                | 1 | 1170502 |
| Group 4.351 |                           | GEAR, TRANSMISSION MAIN DRIVE                  |   |         |
| 1937-38     | All                       |                                                | 1 | 1298738 |
| 1939        | All exc. taxi             |                                                | 1 | 1308239 |
| 1940-42     | All exc. taxi             |                                                | 1 | 1314655 |
| 1940-42     | P/6 taxi                  |                                                | 1 | 1332892 |
| 1946-54     | All S.T.                  |                                                | 1 | 1332892 |
| 1955        | All S.T.                  |                                                | 1 | 1166444 |
| 1956        | All S.T.                  |                                                | 1 | 1170472 |
| Group 4.352 |                           | BEARING PACKAGE, TRANSMISSION MAIN SHAFT PILOT |   |         |
| 1937-38     | All                       |                                                | 1 | 435844  |
| 1939-56     | All S.T.                  |                                                | 1 | 7450059 |
| Group 4.353 |                           | SPACER, MAIN SHAFT PILOT BEARING               |   |         |
| 1948-54     | All H.T.                  |                                                | 1 | 511102  |
| 1955-56     | All H.T. exc. C.C.        |                                                | 1 | 518683  |
| 1937-38     | All                       | RING, transmission pilot bearing snap          | 1 | 1295407 |
| 1939-56     | All S.T.                  |                                                | 1 | 1298456 |
| 1937-38     | All                       | WASHER, transmission pilot bearing retainer    | 1 | 1299288 |
| 1939-56     | All S.T.                  |                                                | 1 | 1299317 |
| Group 4.354 |                           | SEAL, TRANSMISSION MAIN DRIVE GEAR OIL         |   |         |
| 1939-42     | P/6 taxi                  |                                                | 1 | 509217  |
| 1946-56     | All S.T.                  |                                                | 1 | 509217  |
| Group 4.355 |                           | BEARING, TRANSMISSION FRONT                    |   |         |
| 1935-56     | All exc. 1935 Type A S.T. | (see Note Group 4.003)                         | 1 | 954379  |



| Group 4.361 |                            | RING, TRANSMISSION FRONT BEARING SNAP                           |   |                   |         |
|-------------|----------------------------|-----------------------------------------------------------------|---|-------------------|---------|
| 1935-56     | All exc. 1935 Type A S.T.  | (see Note Group 4.003)                                          | 1 | 954145            |         |
| 1939-54     | All S.T.                   | RING PACKAGE, transmission snap<br>see Group 0.803 for use      | 1 | 509517<br>1302021 |         |
| Group 4.374 |                            | SLINGER, TRANSMISSION FRONT BEARING OIL                         |   |                   |         |
| 1939-42     | P/6 taxi                   |                                                                 | 1 | 1302020           |         |
| 1946-56     | All S.T.                   |                                                                 | 1 | 1302020           |         |
| Group 4.376 |                            | RETAINER-WASHER, TRANSMISSION FRONT BEARING                     |   |                   |         |
| 1937-56     | All S.T.                   | RETAINER, front bearing washer                                  | 1 | 1321312           |         |
| 1937-56     | All S.T.                   | WASHER, front bearing retainer spring                           | 1 | 1295397           |         |
| Group 4.380 |                            | CLUTCH ASSY., TRANSMISSION SYNCHRONIZER                         |   |                   |         |
| 1956        | All S.T.                   |                                                                 | 1 | 1314644           |         |
| Group 4.383 |                            | RETAINER, TRANSMISSION SYNCHRONIZER DRUM                        |   |                   |         |
| 1935-37     | All Type B                 | third speed—small (see Note Group 4.003)                        | 1 | 1297433           |         |
| 1935-37     | All Type B                 | second speed—large (see Note Group 4.003)                       | 1 | 1297432           |         |
| 1938-55     | All S.T.                   | second and third speed                                          | 2 | 1310248           |         |
| 1935-37     | All Type B                 | RING, cushion spring (see Note Group 4.003)                     | 1 | 1286010           |         |
| Group 4.384 |                            | DRUM, TRANSMISSION SYNCHRONIZER                                 |   |                   |         |
| 1935-37     | All Type B                 | large (see Note Group 4.003)                                    | 1 | 1297852           |         |
| 1935-37     | All Type A                 | small third speed (see Note Group 4.003)                        | 1 | 553439            |         |
| 1938-39     | All                        | second and third speed                                          | 2 | 1305659           |         |
| 1940-55     | All S.T.                   | second and third speed                                          | 2 | 1314659           |         |
| Group 4.395 |                            | GEAR, TRANSMISSION MAIN SHAFT SECOND SPEED                      |   |                   |         |
| 1935-37     | All Type B                 | (see Note Group 4.003)                                          | 1 | 1295995           |         |
| 1938        | All                        |                                                                 | 1 | 1300478           |         |
| 1939        | All                        |                                                                 | 1 | 1307765           |         |
| 1940        | All                        |                                                                 | 1 | 1317585           |         |
| 1941-54     | All S.T.                   |                                                                 | 1 | 1319471           |         |
| 1955        | All S.T.                   |                                                                 | 1 | 1166485           |         |
| 1956        | All S.T.                   |                                                                 | 1 | 1314645           |         |
| Group 4.396 |                            | BUSHING, TRANS. MAIN SHAFT SECOND SPEED GEAR                    |   |                   |         |
| 1956        | All S.T.                   |                                                                 | 1 | 1298873           |         |
| Group 4.397 |                            | RING, MAIN SHAFT SECOND SPEED SLEEVE SNAP                       |   |                   |         |
| 1935-53     | All exc. 1935 Type A, S.T. | (see Note Group 4.003)                                          | 1 | 1287260           |         |
| 1954        | All S.T.                   | use w/1166418 shaft                                             | 1 | 1321312           | (4.376) |
| 1955        | All S.T.                   |                                                                 | 1 | 1321312           |         |
| 1956        | All S.T.                   |                                                                 | 1 | 1298945           |         |
| 1956        | All S.T.                   | main shaft spacer                                               | 1 | 1309249           |         |
| Group 4.398 |                            | WASHER, TRANSMISSION SECOND SPEED GEAR THRUST                   |   |                   |         |
| 1935-55     | All exc. 1935 Type A, S.T. | (see Note Group 4.003)                                          | 1 | 1287808           |         |
| 1956        | All S.T.                   |                                                                 | 1 | 1298913           |         |
| Group 4.403 |                            | SHAFT, TRANSMISSION MAIN                                        |   |                   |         |
| 1937-38     | All                        | (10 $\frac{11}{16}$ " over-all)                                 | 1 | 1300025           |         |
| 1939        | 26                         | (23 $\frac{3}{8}$ " over-all)                                   | 1 | 1308370           |         |
| 1939-48     | All exc. 1939 26 S.T.      | (12 $\frac{9}{16}$ " over-all)                                  | 1 | 1308377           |         |
| 1949-54     | All S.T.                   | use w/1321312 ring                                              | 1 | 1166418           |         |
| 1955        | All S.T.                   |                                                                 | 1 | 1166443           |         |
| 1956        | All S.T.                   |                                                                 | 1 | 1170539           |         |
| 1953        | All P.G.                   | EXTENSION ASSY., main shaft—w/speedo. gear                      | 1 | 3703246           |         |
| 1953        | All P.G.                   | WASHER, main shaft extension—special                            | 1 | 3706113           |         |
| 1953        | All P.G.                   | rear brg. to main shaft ext. (1" I.D. x 1 $\frac{1}{8}$ " O.D.) | 1 | 518922            |         |
| 1953        | All P.G.                   | LOCK WASHER, main shaft extension—special                       | 1 | 838819            | (0.609) |

| Group 4.404 |                            | RING—WASHER, TRANSMISSION MAIN SHAFT TO UNIVERSAL JOINT                  |         |                 |
|-------------|----------------------------|--------------------------------------------------------------------------|---------|-----------------|
| 1949-55     | All S.T.                   | RING, trans. frt. U/I stop snap                                          | 1       | 1333886         |
| 1939-54     | All S.T.                   | WASHER PKG., main shaft                                                  | 1       | 509518          |
| Group 4.405 |                            | BOLT, TRANS. MAIN SHAFT EXTENSION                                        |         |                 |
| 1953        | All P.G.                   | ext. to main shaft                                                       | 1       | 3690869         |
| Group 4.406 |                            | WASHER, TRANSMISSION MAIN SHAFT THRUST                                   |         |                 |
| 1939-55     | All S.T.                   |                                                                          | 1       | 1308347         |
| Group 4.408 |                            | BEARING, TRANSMISSION MAIN SHAFT REAR                                    |         |                 |
| 1932-54     | All S.T.                   |                                                                          | 1       | 954387          |
| 1948-50     | All H.T.                   |                                                                          | 1       | 903007          |
| 1951-55     | All H.T.                   |                                                                          | 1       | 903006          |
| 1955        | All S.T.                   |                                                                          | 1       | 954387          |
| 1956        | All S.T.                   |                                                                          | 1       | 954382          |
| 1956        | All H.T. exc. C.C.         |                                                                          | 1       | 903007          |
|             |                            | see Group 4.203 for use                                                  |         | 903205          |
| Group 4.409 |                            | WASHER, TRANSMISSION BEARING                                             |         |                 |
| 1953        | All P.G.                   | WASHER, rear bearing support to case                                     | 6       | 838819 (0.609)  |
| Group 4.412 |                            | RING, TRANSMISSION REAR BEARING SNAP                                     |         |                 |
| 1935-55     | All exc. 1935 Type A, S.T. | (see Note Group 4.003)                                                   | Front 1 | 1258832         |
| 1939-56     | All S.T.                   |                                                                          | Rear 1  | 1308271         |
| 1948-50     | All H.T.                   | retainer ring—horseshoe type                                             | 1       | 8607299 (4.128) |
| 1950-55     | All H.T.                   | rear bearing to retainer                                                 | 1       | 8612215 (4.128) |
| 1951-55     | All H.T.                   | rear bearing to shaft                                                    | 1       | 8612243 (4.128) |
| 1956        | All H.T. exc. C.C.         | rear bearing to retainer                                                 | 1       | 8614188 (4.128) |
| 1956        | All H.T. exc. C.C.         | rear bearing to shaft                                                    | 1       | 8614096 (4.128) |
| Group 4.413 |                            | SPRING, TRANSMISSION SYNCHRONIZER DETENT                                 |         |                 |
| 1935-38     | All Type B                 | (see Note Group 4.003)                                                   | 2-3     | 1300501         |
| 1956        | All S.T.                   |                                                                          | 3       | 1314727         |
| Group 4.414 |                            | SLEEVE, SECOND AND HIGH SLIDING                                          |         |                 |
| 1938        | All                        |                                                                          | 1       | 1304521         |
| 1939-55     | All S.T.                   |                                                                          | 1       | 1307805         |
| Group 4.416 |                            | RETAINER, LOW AND REVERSE SLIDING GEAR                                   |         |                 |
| 1956        | All S.T.                   |                                                                          | 1       | 1298915         |
| Group 4.417 |                            | GEAR, LOW AND REVERSE SLIDING                                            |         |                 |
| 1935-38     | All Type B                 | (see Note Group 4.003)                                                   | 1       | 1284124         |
| 1939-54     | All S.T.                   |                                                                          | 1       | 1307764         |
| 1955        | All S.T.                   |                                                                          | 1       | 1166484         |
| 1956        | All S.T.                   |                                                                          | 1       | 1319384         |
| Group 4.421 |                            | GEAR PKG., TRANSMISSION COUNTERSHAFT                                     |         |                 |
| 1935-38     | All Type B                 | consists of 1—1302958 gear and 2—553433 washer<br>(see Note Group 4.003) | 1       | 510847          |
| 1939        | All                        |                                                                          | 1       | 510848          |
| 1940-54     | All S.T.                   | consists of 1—1310985 gear and 2—1309089 wshr.                           | 1       | 510849          |
| 1955        | All S.T.                   | GEAR, trans. countershaft                                                | 1       | 1166425         |
| 1956        | All S.T.                   |                                                                          | 1       | 1319382         |

**Group 4.422 BUSHING, TRANSMISSION COUNTERSHAFT GEAR**

|         |            |                                                                  |   |         |
|---------|------------|------------------------------------------------------------------|---|---------|
| 1935-38 | All Type B | front with spacer (see Note Group 4.003)                         |   |         |
|         |            | L.H. spiral                                                      | 1 | 1394370 |
| 1935-38 | All Type B | rear (see Note Group 4.003)                                      |   |         |
| 1939    | All        | R.H. spiral                                                      | 1 | 553464  |
| 1940-55 | All S.T.   |                                                                  | 2 | 1312520 |
| 1956    | All S.T.   | <b>BEARING PKG.</b> , trans counter-shaft—consists of 50 rollers |   |         |
|         |            | Front and rear                                                   | 1 | 1394874 |
|         |            | consists of 52 rollers                                           | 1 | 1394873 |

**Group 4.423 WASHER, COUNTER GEAR BEARING RETAINER**

|         |          |       |   |         |
|---------|----------|-------|---|---------|
| 1940-55 | All S.T. | Outer | 2 | 1315274 |
| 1941-55 | All S.T. | Inner | 2 | 1319014 |
| 1956    | All S.T. | Outer | 2 | 1298451 |

**Group 4.426 SPACER, TRANSMISSION COUNTERSHAFT BEARING**

|         |          |                                             |                           |   |         |
|---------|----------|---------------------------------------------|---------------------------|---|---------|
| 1940    | All      | inside gear                                 | ( $4\frac{1}{32}$ " long) | 1 | 1315287 |
| 1941-55 | All S.T. | inside gear                                 | ( $4\frac{1}{8}$ " long)  | 1 | 1319013 |
| 1956    | All S.T. | inside gear                                 | ( $4\frac{1}{32}$ " long) | 1 | 1331664 |
| 1956    | All S.T. | <b>WASHER</b> , countershaft bearing spacer |                           | 2 | 1331663 |

**Group 4.428 COUNTERSHAFT, TRANSMISSION**

|         |            |                        |                            |   |         |
|---------|------------|------------------------|----------------------------|---|---------|
| 1935-37 | All Type B | (see Note Group 4.003) | ( $9\frac{1}{32}$ " long)  | 1 | 553432  |
| 1938    | All        |                        | ( $8\frac{5}{8}$ " long)   | 1 | 1302157 |
| 1939-55 | All S.T.   |                        | ( $8\frac{1}{16}$ " long)  | 1 | 1307848 |
| 1956    | All S.T.   |                        | ( $9\frac{23}{64}$ " long) | 1 | 1298459 |

**Group 4.429 BALL, TRANSMISSION COUNTERSHAFT**

|         |          |                      |                         |   |        |         |
|---------|----------|----------------------|-------------------------|---|--------|---------|
| 1939-54 | All S.T. | countershaft to case | ( $\frac{1}{4}$ " dia.) | 1 | 104918 | (8.899) |
|---------|----------|----------------------|-------------------------|---|--------|---------|

**Group 4.430 GEAR, REVERSE IDLER**

|         |            |                        |  |   |         |
|---------|------------|------------------------|--|---|---------|
| 1935-38 | All Type B | (see Note Group 4.003) |  | 1 | 1283878 |
| 1939-55 | All S.T.   |                        |  | 1 | 1307851 |
| 1956    | All S.T.   |                        |  | 1 | 1320626 |

**Group 4.431 BUSHING, REVERSE IDLER GEAR**

|         |            |                        |  |   |         |
|---------|------------|------------------------|--|---|---------|
| 1935-38 | All Type B | (see Note Group 4.003) |  | 2 | 553119  |
| 1939-55 | All S.T.   |                        |  | 2 | 1307898 |
| 1956    | All S.T.   |                        |  | 2 | 553119  |

**Group 4.433 SHAFT, REVERSE IDLER GEAR**

|         |            |                        |                            |   |         |
|---------|------------|------------------------|----------------------------|---|---------|
| 1935-38 | All Type B | (see Note Group 4.003) | ( $4\frac{15}{16}$ " long) | 1 | 1284274 |
| 1939-55 | All S.T.   |                        | ( $4\frac{17}{32}$ " long) | 1 | 1307847 |
| 1956    | All S.T.   |                        | ( $5\frac{1}{32}$ " long)  | 1 | 1308185 |

**Group 4.435 SCREW, REVERSE IDLER SHAFT LOCK**

|         |            |                                       |  |   |         |
|---------|------------|---------------------------------------|--|---|---------|
| 1939    | All L.H.D. |                                       |  | 1 | 1310732 |
| 1940-54 | All S.T.   | <b>PIN</b> , reverse idler shaft lock |  | 1 | 590832  |

**Group 4.437 WASHER, REVERSE IDLER GEAR THRUST**

|         |          |  |  |   |         |
|---------|----------|--|--|---|---------|
| 1939-55 | All S.T. |  |  | 2 | 1307850 |
| 1956    | All S.T. |  |  | 2 | 1409103 |

**Group 4.442 WASHER, TRANSMISSION COUNTERSHAFT THRUST**

|         |            |                        |            |   |         |
|---------|------------|------------------------|------------|---|---------|
| 1935-38 | All Type B | (see Note Group 4.003) |            | 2 | 553433  |
| 1939    | All        |                        |            | 2 | 1307850 |
| 1940-55 | All S.T.   |                        |            | 2 | 1309089 |
| 1956    | All S.T.   |                        | Front      | 1 | 1298444 |
| 1956    | All S.T.   |                        | Rear-inner | 1 | 1298439 |
| 1956    | All S.T.   |                        | Rear-outer | 1 | 1298440 |

| Group 4.589 |     | FLASHER—SWITCH—HOUSING—LENS, HAND BRAKE WARNING LAMP |   |         |
|-------------|-----|------------------------------------------------------|---|---------|
| 1952-54     | All | FLASHER                                              | 1 | 516592  |
| 1955-56     | All |                                                      | 1 | 562728  |
| 1952        | All | SWITCH ASSY.                                         | 1 | 510963  |
| 1953-54     | All |                                                      | 1 | 1998010 |
| 1955-56     | All |                                                      | 1 | 1998091 |
| 1953-54     | All | HOUSING ASSY., w/lens                                | 1 | 517975  |
| 1955-56     | All | LENS                                                 | 1 | 563762  |

(10.275)

| Group 4.591 |        | LEVER—ROD ASSEMBLY, HAND BRAKE L.H.D.             |   |        |
|-------------|--------|---------------------------------------------------|---|--------|
| 1937-38     | All    | LEVER                                             | 1 | 410749 |
| 1939-40     | 26     |                                                   | 1 | 504465 |
| 1941-47     | All    |                                                   | 1 | 505343 |
| 1948        | All    |                                                   | 1 | 511033 |
| 1949-52     | All    | ROD ASSY., hand brake pull                        | 1 | 516594 |
| 1953-54     | All    | w/black handle                                    | 1 | 516996 |
| 1953        | All    | w/chrome handle—less cable                        | 1 | 516193 |
| 1954        | All SD | w/beige handle                                    | 1 | 517961 |
| 1954        | All SD | w/red handle                                      | 1 | 517962 |
| 1954        | All SD | w/yellow handle                                   | 1 | 517963 |
| 1955        | All    | black—w/chrome handle                             | 1 | 518941 |
| 1955        | All    | brown—w/chrome handle                             | 1 | 520404 |
| 1955        | All    | blue—w/chrome handle                              | 1 | 520405 |
| 1956        | All    |                                                   | 1 | 522563 |
| 1953-56     | All    | SCREW, hand brake pull rod to inst. panel—special | 2 | 516214 |

| Group 4.595 |            | PAWL, HAND BRAKE LEVER                           |   |         |
|-------------|------------|--------------------------------------------------|---|---------|
| 1940-48     | All        | for Types G, I and K levers                      | 1 | 504544  |
| 1941-47     | All        | for Type L lever                                 | 1 | 506605  |
| 1949-52     | All        | pull rod—w/Type A rod                            | 2 | 3687878 |
| 1952        | All L.H.D. | pull rod—w/Type C rod                            | 2 | 516197  |
| 1953-56     | All L.H.D. | pull rod—w/Type D rod                            | 1 | 516196  |
| 1953-56     | All L.H.D. | pull rod—w/Type E rod                            | 2 | 516197  |
| 1940-48     | All        | SLEEVE, brake lever pawl, for Type G and I lever | 1 | 504545  |

| Group 4.596 |            | RIVET, HAND BRAKE LEVER PAWL |   |        |
|-------------|------------|------------------------------|---|--------|
| 1941-47     | All        | for Type L lever             | 1 | 506608 |
| 1952        | All L.H.D. | for Type C rod               | 2 | 516237 |
| 1953-56     | All L.H.D. | for Type E rod               | 2 | 516237 |

| Group 4.597 |                     | SPRING, HAND BRAKE LEVER PAWL              |   |         |
|-------------|---------------------|--------------------------------------------|---|---------|
| 1941-47     | All                 | for Type L lever                           | 1 | 506734  |
| 1949-52     | All                 | pull rod pawl—w/Type A rod                 | 2 | 3687883 |
| 1952-56     | All L.H.D.          | pull rod pawl—w/Type C and E rod           | 2 | 516226  |
| 1953-56     | All                 | pull rod pawl—w/Type D rod                 | 1 | 516228  |
| 1937-38     | All                 | SPRING, hand brake cable return            | 1 | 500021  |
| 1939-40     | 25-26 All           |                                            | 1 | 502738  |
| 1940-56     | All exc. 1940 25-26 |                                            | 1 | 504661  |
| 1949-52     | All L.H.D.          | SPRING, hand brake pull rod handle return— |   |         |
|             |                     | w/Type A rod                               | 1 | 512556  |
| 1949-52     | All L.H.D.          | w/Type B and C rod                         | 1 | 516597  |
| 1953-56     | All                 | w/Type D rod                               | 1 | 516200  |
| 1953-56     | All                 | w/Type E rod                               | 1 | 516199  |

| Group 4.603 |                         | SECTOR, HAND BRAKE LEVER              |   |        |
|-------------|-------------------------|---------------------------------------|---|--------|
| 1941-48     | All L.H.D.              | for Type K lever                      | 1 | 505345 |
| 1941-47     | All L.H.D.              | for Type L lever                      | 1 | 506606 |
| 1949-51     | All exc. 2537-67 L.H.D. | BRACKET ASSEMBLY, hand brake pull rod |   |        |
|             |                         | (Type B) painted                      | 1 | 515945 |
| 1949-51     | 2537 & conv. All        | (Type B)                              | 1 | 514141 |



**Group 4.608 RIVET, HAND BRAKE LEVER SECTOR**

1941-47 All lever to sector, for Type L lever..... 1 506607

**Group 4.625 PEDAL, BRAKE (L.H.D.)**

|         |                          |                                                         |   |        |         |
|---------|--------------------------|---------------------------------------------------------|---|--------|---------|
| 1941    | 25                       |                                                         | 1 | 505308 |         |
| 1942-48 | 26                       |                                                         | 1 | 507534 |         |
| 1942-48 | 25                       |                                                         | 1 | 507533 |         |
| 1949-53 | All S.B.                 |                                                         | 1 | 507533 |         |
| 1953-54 | All P.B.                 |                                                         | 1 | 518315 |         |
| 1954    | All S.B.                 |                                                         | 1 | 518684 |         |
| 1955-56 | All S.B.                 |                                                         | 1 | 518845 |         |
| 1955    | All P.B.                 |                                                         | 1 | 519352 |         |
| 1956    | All L.H.D., P.B.         |                                                         | 1 | 522142 |         |
| 1937-38 | All                      | SHAFT, brake pedal                                      | 1 | 499868 | (0.833) |
| 1939-56 | All L.H.D., S.B.         |                                                         | 1 | 505310 | (0.833) |
| 1939-42 | All                      | PIN, brake pedal shaft (Grooved 1/8"x1 1/2")            | 1 | 142358 | (8.940) |
| 1940-56 | All exc. 1940 25-26 S.B. | RETAINER, brake pedal—<br>spring type (3/4" dia. shaft) | 1 | 142590 | (8.934) |

**Group 4.626 BUSHING, BRAKE PEDAL**

1953-56 All P.B. .... 2 518322

**Group 4.630 PAD, BRAKE AND CLUTCH PEDAL RUBBER**

|         |          |  |   |        |  |
|---------|----------|--|---|--------|--|
| 1938-56 | All S.B. |  | 2 | 494832 |  |
| 1953-56 | All P.B. |  | 1 | 518318 |  |

**Group 4.634 CLIP—BRACKET—RETAINER—WASHER, BRAKE PEDAL PIVOT**

|         |          |                                 |   |        |         |
|---------|----------|---------------------------------|---|--------|---------|
| 1953-56 | All P.B. | CLIP, pivot brkt. to strg. col. | 1 | 518324 |         |
| 1953-54 | All P.B. | BRACKET AND SHAFT               | 1 | 518319 |         |
| 1955-56 | All P.B. |                                 | 1 | 519348 |         |
| 1953-56 | All P.B. | RETAINER, pedal retaining       | 1 | 148150 | (8.934) |
| 1953-56 | All P.B. | WASHER, pedal retaining         | 1 | 518323 |         |

**Group 4.639 SPRING, BRAKE PEDAL RETURN**

|         |                  |             |   |        |         |
|---------|------------------|-------------|---|--------|---------|
| 1939-40 | All exc. 1940 25 |             | 1 | 500021 | (4.597) |
| 1941    | All L.H.D.       |             | 1 | 500021 | (4.597) |
| 1942-55 | All S.B.         |             | 1 | 500021 | (4.597) |
| 1956    | All L.H.D., S.B. |             | 1 | 522372 |         |
| 1953-56 | All P.B.         | anti-rattle | 1 | 518510 |         |

**Group 4.649 REPAIR KIT, BRAKE MASTER CYLINDER**

NOTE: The kit consists of valve, spring, cup, piston, boot, ring, washers and gaskets.

1936-56 All S.B. .... 1 5453950

**Group 4.650 CYLINDER ASSEMBLY, BRAKE MASTER**

|         |                  |                             |   |         |  |
|---------|------------------|-----------------------------|---|---------|--|
| 1937-54 | All S.B.         |                             | 1 | 5450208 |  |
| 1953-56 | All P.B.         | cylinder only               | 1 | 563733  |  |
| 1955-56 | All L.H.D., S.B. |                             | 1 | 5454556 |  |
| 1938-56 | All S.B.         | BODY, brake master cylinder | 1 | 5450162 |  |
| 1955-56 | All Moraine P.B. | w/vent pin                  | 1 | 5455037 |  |

**Group 4.651 CAP ASSY., MASTER CYLINDER FILLER**

|         |                  |                                    |   |         |  |
|---------|------------------|------------------------------------|---|---------|--|
| 1935-56 | All S.B.         |                                    | 1 | 086958  |  |
| 1953-56 | All Bendix P.B.  |                                    | 1 | 1464056 |  |
| 1955-56 | All Moraine P.B. |                                    | 1 | 086958  |  |
| 1935-56 | All S.B.         | GASKET, master cylinder filler cap | 1 | 080445  |  |
| 1953-56 | All Bendix P.B.  |                                    | 1 | 519282  |  |
| 1955-56 | All Moraine P.B. |                                    | 1 | 080445  |  |
|         |                  | see Group 14.482 for use           |   | 043234  |  |

| Group 4.652 |                  | NUT, MASTER CYLINDER HEAD                  |           |
|-------------|------------------|--------------------------------------------|-----------|
| 1938-54     | All S.B.         | with valve washer                          | 1 5450615 |
| 1955-56     | All L.H.D., S.B. |                                            | 1 5450607 |
| 1955-56     | All Moraine P.B. |                                            | 1 5454970 |
| 1938-56     | All S.B.         | <b>GASKET</b> , master cylinder head nut   | 1 5450212 |
| 1955-56     | All Moraine P.B. |                                            | 1 5454151 |
| 1953-56     | All Bendix P.B.  | <b>SEAL</b> , residual check valve fitting | 1 563705  |

| Group 4.654 |          | CUP, MASTER CYLINDER PISTON |           |
|-------------|----------|-----------------------------|-----------|
| 1935-56     | All S.B. | primary                     | 1 5450617 |
| 1935-56     | All S.B. | secondary                   | 1 231432  |

| Group 4.655 |                  | SPRING, MASTER CYLINDER PISTON |           |
|-------------|------------------|--------------------------------|-----------|
| 1935-56     | All S.B.         |                                | 1 5451121 |
| 1953-56     | All Bendix P.B.  | check valve                    | 1 563735  |
| 1955-56     | All Moraine P.B. | check valve                    | 1 5454833 |

| Group 4.656 |          | RING, MASTER CYLINDER PISTON LOCK            |           |
|-------------|----------|----------------------------------------------|-----------|
| 1935-56     | All S.B. |                                              | 1 231435  |
| 1938-56     | All S.B. | <b>PLATE</b> , master cylinder push rod stop | 1 1074927 |

| Group 4.657 |                  | VALVE ASSEMBLY, MASTER CYLINDER CHECK      |           |
|-------------|------------------|--------------------------------------------|-----------|
| 1935-56     | All S.B.         |                                            | 1 5453711 |
| 1955-56     | All Moraine P.B. |                                            | 1 5454145 |
| 1935-56     | All S.B.         | <b>WASHER</b> , master cylinder valve seat | 1 5450150 |
| 1955-56     | All Moraine P.B. | master cylinder head nut                   | 1 5454200 |

| Group 4.658 |                  | ROD, MASTER CYLINDER PUSH                                 |             |
|-------------|------------------|-----------------------------------------------------------|-------------|
| 1936-56     | All S.B.         | <b>ROD</b> , use 1—1074927 when using on 1936 & 37 models | 1 5450077   |
| 1955-56     | All Bendix P.B.  | vacuum cyl. push                                          | 1 520668    |
| 1953-54     | All P.B.         | <b>ROD ASSY.</b> , w/valve, screen and gasket             | 1 519278    |
| 1955-56     | All Bendix P.B.  | w/valve, screen and gasket                                | 1 519903    |
| 1955-56     | All Moraine P.B. |                                                           | 1 5454902   |
| 1955-56     | All Bendix P.B.  | <b>GROMMET</b> , vac. cyl. push rod                       | 1 520644    |
| 1955-56     | All Moraine P.B. | <b>PLATE</b> , master cyl. push rod stop                  | 1 5454905   |
| 1955-56     | All Bendix P.B.  | <b>RETAINER</b> , vac. cyl. push rod grommet              | 1 520647    |
| 1953-54     | All P.B.         | <b>RING</b> , vac. cyl. piston push rod stop washer snap  | 1 2158836   |
| 1955-56     | All Bendix P.B.  | vac. cyl. piston push rod stop washer snap                | 1 1464605 ■ |
| 1955-56     | All Moraine P.B. | vac. cyl. push rod to air valve lock                      | 1 5454934   |
| 1955-56     | All Moraine P.B. | vac. cyl. push rod stop plate lock                        | 1 5454906   |
| 1953-54     | All P.B.         | <b>SCREEN</b> , vac. cyl. piston push rod valve           | 1 563712    |
| 1955        | All Bendix P.B.  | <b>SEAL</b> , vac. cyl. push rod                          | 1 520645    |
| 1956        | All Bendix P.B.  | vac. cyl. push rod                                        | 1 1464444   |
| 1955-56     | All Bendix P.B.  | <b>VALVE</b> , vac. cyl. push rod                         | 1 520646    |
| 1936-56     | All              | <b>NUT</b> , master cyl. push rod (3/8" .24)              | 1 124925    |
| 1955-56     | All Moraine P.B. | <b>BUMPER</b> , vac. cyl. push rod                        | 1 5454933   |

(8.916)

| Group 4.659 |                  | BOOT, MASTER CYLINDER END               |            |
|-------------|------------------|-----------------------------------------|------------|
| 1936-56     | All S.B.         |                                         | 1 5450551  |
| 1953-56     | All P.B.         | vac. cyl. push rod                      | 1 563717   |
| 1955-56     | All Moraine P.B. | vac. cyl. push rod                      | 1 5454935  |
| 1953-56     | All P.B.         | <b>WASHER</b> , vac. cyl. push rod—felt | 1 569509 ■ |
| 1955-56     | All Moraine P.B. |                                         | 1 5454972  |

| Group 4.661 |                  | ADAPTER-BOLT-CONNECTOR, MASTER CYLINDER PIPE      |           |
|-------------|------------------|---------------------------------------------------|-----------|
| 1935-48     | All              | <b>ADAPTER</b> , master cylinder outlet connector | 1 497751  |
| 1935-38     | All              | <b>BOLT</b> , connector                           | 1 5300863 |
| 1949-54     | All              |                                                   | 1 512270  |
| 1935-41     | All exc. 1940-29 | <b>CONNECTOR</b> , master cylinder outlet         | 1 497753  |
| 1940        | All exc. 25-26   |                                                   | 1 476745  |
| 1942-48     | All              |                                                   | 1 476745  |
| 1949-53     | All L.H.D.       |                                                   | 1 512570  |
| 1954        | All L.H.D.       |                                                   | 1 518393  |
| 1954-56     | All L.H.D.       | <b>CONNECTOR BLOCK AND BRACKET</b> , brake pipe   | 1 518406  |
| 1935-56     | All              | <b>GASKET</b> , master cylinder pipe connector    | 1 799390  |
| 1935-56     | All              |                                                   | 1 799303  |

**Group 4.662 CLEVIS, MASTER CYLINDER CONNECTING ROD**

|         |           |       |                                            |                                      |   |        |         |
|---------|-----------|-------|--------------------------------------------|--------------------------------------|---|--------|---------|
| 1939-40 | 25-26 All | ..... | pedal to push rod.....                     | ( $\frac{3}{8}$ "-24)                | 1 | 104038 | (8.946) |
| 1942-56 | All S.B.  | ..... | PIN, master cylinder conn. rod clevis..... | ( $\frac{1}{8}$ "x1 $\frac{1}{4}$ ") | 1 | 507535 |         |
| 1935-39 | All       | ..... | .....                                      | ( $\frac{1}{8}$ "x1 $\frac{1}{4}$ ") | 1 | 103497 | (8.942) |
| 1940-54 | All       | ..... | .....                                      | ( $\frac{3}{8}$ "x1 $\frac{1}{4}$ ") | 1 | 138084 | (8.942) |

**Group 4.663 COVER—GASKET, MASTER CYLINDER**

|         |                  |       |                             |   |         |  |
|---------|------------------|-------|-----------------------------|---|---------|--|
| 1953-55 | All P.B.         | ..... | COVER, cylinder.....        | 1 | 519271  |  |
| 1955-56 | All Moraine P.B. | ..... | .....                       | 1 | 5454914 |  |
| 1953-56 | All P.B.         | ..... | GASKET, cylinder cover..... | 1 | 519272  |  |
| 1955-56 | All Moraine P.B. | ..... | .....                       | 1 | 5454945 |  |
| 1953-55 | All P.B.         | ..... | SCREW, cylinder cover.....  | 6 | 9404148 |  |

**Group 4.665 CYLINDER ASSEMBLY, WHEEL BRAKE**

|         |     |       |                                    |   |         |  |
|---------|-----|-------|------------------------------------|---|---------|--|
| 1937-41 | All | ..... | Front 1" bore R.H.                 | 1 | 5450406 |  |
| 1937-41 | All | ..... | Front 1" bore L.H.                 | 1 | 5450407 |  |
| 1942-55 | All | ..... | Front 1 $\frac{1}{16}$ " bore R.H. | 1 | 5450662 |  |
| 1942-55 | All | ..... | Front 1 $\frac{1}{16}$ " bore L.H. | 1 | 5450663 |  |
| 1956    | All | ..... | Front 1 $\frac{1}{16}$ " bore R.H. | 1 | 5455472 |  |
| 1956    | All | ..... | Front 1 $\frac{1}{16}$ " bore L.H. | 1 | 5455473 |  |
| 1935-48 | All | ..... | Rear 1 $\frac{1}{16}$ " bore R.H.  | 1 | 5455474 |  |
| 1935-48 | All | ..... | Rear 1 $\frac{1}{16}$ " bore L.H.  | 1 | 5455475 |  |
| 1949-54 | All | ..... | Rear $\frac{7}{8}$ " bore R.H.     | 1 | 5450994 |  |
| 1949-54 | All | ..... | Rear $\frac{7}{8}$ " bore L.H.     | 1 | 5450995 |  |
| 1955-56 | All | ..... | Rear 1 $\frac{1}{16}$ " bore R.H.  | 1 | 5455474 |  |
| 1955-56 | All | ..... | Rear 1 $\frac{1}{16}$ " bore L.H.  | 1 | 5455475 |  |

**Group 4.666 VALVE, WHEEL CYLINDER BLEEDER**

|         |     |       |                                                                   |   |         |         |
|---------|-----|-------|-------------------------------------------------------------------|---|---------|---------|
| 1935-56 | All | ..... | SCREW, wheel cylinder valve bleeder. (No. 10-32x $\frac{1}{4}$ ") | 4 | 1074893 |         |
| 1935-53 | All | ..... | .....                                                             | 4 | 132892  | (8.906) |
| 1954-56 | All | ..... | .....                                                             | 4 | 5454780 |         |

**Group 4.667 CUP, WHEEL CYLINDER RUBBER**

|         |     |       |                                 |   |         |  |
|---------|-----|-------|---------------------------------|---|---------|--|
| 1935-48 | All | ..... | Rear (1 $\frac{1}{16}$ " dia.)  | 4 | 1409133 |  |
| 1937-41 | All | ..... | Front (1" dia.)                 | 4 | 231333  |  |
| 1942-56 | All | ..... | Front (1 $\frac{1}{16}$ " dia.) | 4 | 5454234 |  |
| 1949-54 | All | ..... | Rear ( $\frac{7}{8}$ " dia.)    | 4 | 5453701 |  |
| 1956    | All | ..... | Rear (1 $\frac{1}{16}$ " dia.)  | 4 | 5455439 |  |

**Group 4.667 REPAIR KIT, WHEEL CYLINDER**

|         |     |       |       |   |         |  |
|---------|-----|-------|-------|---|---------|--|
| 1935-48 | All | ..... | Rear  | 2 | 5455493 |  |
| 1937-41 | All | ..... | Front | 2 | 5450425 |  |
| 1942-55 | All | ..... | Front | 2 | 5451074 |  |
| 1949-54 | All | ..... | Rear  | 2 | 5453710 |  |
| 1955-56 | All | ..... | Rear  | 2 | 5455493 |  |
| 1956    | All | ..... | Front | 2 | 5455492 |  |

**NOTE:** The above repair kits consist of 2 cups and 2 boots.

**Group 4.668 PISTON, WHEEL CYLINDER**

|         |     |       |                                 |   |         |  |
|---------|-----|-------|---------------------------------|---|---------|--|
| 1936-41 | All | ..... | Front (1" dia.)                 | 4 | 231334  |  |
| 1942-56 | All | ..... | Front (1 $\frac{1}{16}$ " dia.) | 4 | 1409125 |  |
| 1935-48 | All | ..... | Rear (1 $\frac{1}{16}$ " dia.)  | 4 | 1409124 |  |
| 1949-54 | All | ..... | Rear ( $\frac{7}{8}$ " dia.)    | 4 | 5453700 |  |
| 1955-56 | All | ..... | Rear (1 $\frac{1}{16}$ " dia.)  | 4 | 1409124 |  |

**Group 4.669 SPRING, WHEEL CYLINDER PISTON**

|         |     |               |     |         |
|---------|-----|---------------|-----|---------|
| 1935-41 | All | Front or rear | 2-4 | 5455422 |
| 1942-56 | All | Front         | 2   | 5455425 |
| 1942-48 | All | Rear          | 2   | 5455422 |
| 1949-54 | All | Rear          | 2   | 5453702 |
| 1955-56 | All | Rear          | 2   | 5455422 |

**Group 4.670 BOOT, WHEEL CYLINDER**

|         |     |       |   |         |
|---------|-----|-------|---|---------|
| 1935-41 | All | Front | 4 | 231335  |
| 1935-56 | All | Rear  | 4 | 231335  |
| 1942-56 | All | Front | 4 | 5450031 |

**Group 4.671 WASHER, FRONT BRAKE PIPE TO CONNECTOR**

|         |     |                                      |     |        |
|---------|-----|--------------------------------------|-----|--------|
| 1935-56 | All | pipe connector and front hose, small | 2-5 | 231343 |
|---------|-----|--------------------------------------|-----|--------|

**Group 4.675 LINK, WHEEL CYLINDER CONNECTING**

|         |     |  |   |        |
|---------|-----|--|---|--------|
| 1935-56 | All |  | 8 | 509233 |
|---------|-----|--|---|--------|

**Group 4.680 HOSE, BRAKE**

|         |     |       |   |        |
|---------|-----|-------|---|--------|
| 1937-38 | All | Front | 2 | 500124 |
| 1939-48 | All | Front | 2 | 503925 |
| 1949-52 | All | Front | 2 | 511638 |
| 1937-56 | All | Rear  | 1 | 476719 |
| 1953-54 | All | Front | 2 | 515314 |
| 1955-56 | All | Front | 2 | 520493 |

**Group 4.681 BRACKET, BRAKE HOSE OR PIPE**

|         |                        |                                    |   |        |
|---------|------------------------|------------------------------------|---|--------|
| 1940-48 | 25-All                 | rear hose to frame                 | 1 | 504088 |
| 1940-48 | All 26-29 exc. 1940 26 |                                    | 1 | 504089 |
| 1949-54 | All                    | rear hose to frame                 | 1 | 511636 |
| 1949-52 | All                    | front hose to frame                | 2 | 511647 |
| 1953-54 | All                    | front hose to frame                | 2 | 515371 |
| 1955-56 | All                    | front hose to frame                | 2 | 520280 |
| 1955-56 | All exc. 2867          | rear hose to frame                 | 1 | 519249 |
| 1955-56 | 2867                   | rear hose to frame                 | 1 | 519461 |
| 1935-56 | All                    | YOKE, brake hose to frame retainer | 3 | 709818 |

**Group 4.683 FLUID, HYDRAULIC BRAKE**

|         |     |                                       |    |           |
|---------|-----|---------------------------------------|----|-----------|
| 1935-56 | All | 30 gal. drum (super 11)               | AR | 5453793 ■ |
| 1935-56 | All | pint (super 11)                       | AR | 5453723   |
| 1935-56 | All | quart (super 11)                      | AR | 5453724   |
| 1935-56 | All | gallon (super 11)                     | AR | 5451232   |
| 1935-56 | All | 5 gallons (super 11)                  | AR | 5451233   |
| 1935-56 | All | FLUID, brake flushing—quart (Declene) | AR | 5450412   |
| 1935-56 | All | LUBRICANT, brake, Delco (1 pound can) | AR | 5450032   |

**Group 4.685 PIPE, HYDRAULIC BRAKE**

|         |                  |                                         |      |        |
|---------|------------------|-----------------------------------------|------|--------|
| 1941-48 | 25 L.H.D.        | PIPE, master cylinder to front pipe tee | 1    | 505454 |
| 1954    | All S.B.         | to connector block                      | 1    | 518338 |
| 1955-56 | All S.B.         | to connector block                      | 1    | 519413 |
| 1955-56 | All L.H.D., P.B. | to connector block                      | 1    | 520208 |
| 1939-48 | All L.H.D.       | PIPE, front brake                       | R.H. | 502655 |
| 1939-48 | All L.H.D.       |                                         | L.H. | 502657 |
| 1949-52 | All L.H.D.       |                                         | R.H. | 512077 |
| 1949-52 | All L.H.D.       |                                         | L.H. | 512078 |
| 1953    | All L.H.D.       |                                         | R.H. | 515619 |



**Group 4.685 PIPE, HYDRAULIC BRAKE (Continued)**

|         |                  |                                                            |        |    |        |         |
|---------|------------------|------------------------------------------------------------|--------|----|--------|---------|
| 1953    | All L.H.D.       | connector block to front brake                             | L.H.   | 1  | 515620 |         |
| 1954    | All              | connector block to front brake                             | R.H.   | 1  | 518332 |         |
| 1954    | All              | connector block to front brake                             | L.H.   | 1  | 518333 |         |
| 1955-56 | All              | connector block to front brake                             | R.H.   | 1  | 519399 |         |
| 1955-56 | All              | connector block to front brake                             | L.H.   | 1  | 519401 |         |
| 1942-48 | 25 L.H.D.        | PIPE, master cylinder to rear brake                        |        | 1  | 507493 |         |
| 1942-48 | 26 L.H.D.        |                                                            |        | 1  | 507494 |         |
| 1949-52 | All L.H.D.       |                                                            |        | 1  | 512085 |         |
| 1953    | All L.H.D.       |                                                            |        | 1  | 515373 |         |
| 1954    | 28 All           | connector block to rear brake pipe                         |        | 1  | 517567 |         |
| 1954    | 25 All L.H.D.    | connector block to rear brake pipe                         |        | 1  | 518336 |         |
| 1955-56 | 25-27 All L.H.D. | connector block to rear brake pipe                         |        | 1  | 519407 |         |
| 1955-56 | 2819-37 All      | connector block to rear brake pipe                         |        | 1  | 519409 |         |
| 1955-56 | 2867             | connector block to rear brake pipe                         |        | 1  | 520412 |         |
| 1941-48 | All              | connector to wheel cyl.                                    | R.H.   | 1  | 505430 |         |
| 1941-48 | All              | connector to wheel cyl.                                    | L.H.   | 1  | 505431 |         |
| 1949-55 | All              | connector to wheel cyl.                                    | R.H.   | 1  | 512081 |         |
| 1949-55 | All              | connector to wheel cyl.                                    | L.H.   | 1  | 512082 |         |
| 1956    | All              | connector to wheel cyl.                                    | R.H.   | 1  | 522396 |         |
| 1956    | All              | connector to wheel cyl.                                    | L.H.   | 1  | 522398 |         |
| 1935-54 | All              | CLIP, master cylinder to brake pipe and frame, snap spring |        | AR | 148129 | (8.950) |
| 1935-56 | All              | NUT, front and rear brake pipe                             | (1/4") | AR | 137397 | (8.963) |

**Group 4.686 ADAPTER, WHEEL CYLINDER PIPE CONNECTOR**

|         |     |                    |      |   |        |  |
|---------|-----|--------------------|------|---|--------|--|
| 1937-48 | All | brake hose to axle | Rear | 1 | 709819 |  |
| 1949-55 | All | brake hose to axle | Rear | 1 | 512564 |  |
| 1956    | All | brake hose to axle | Rear | 1 | 522395 |  |

**Group 4.687 SCREW, HOSE CONNECTOR BREATHER**

|         |     |                                   |  |   |        |  |
|---------|-----|-----------------------------------|--|---|--------|--|
| 1937-56 | All | see Group 4.104 and 5.387 for use |  | 1 | 231915 |  |
|         |     |                                   |  |   | 498373 |  |

**Group 4.700 LEVER ASSY., HAND BRAKE DASH**

|         |            |                                                          |  |   |         |  |
|---------|------------|----------------------------------------------------------|--|---|---------|--|
| 1953-54 | All        |                                                          |  | 1 | 516217  |  |
| 1955-56 | All        |                                                          |  | 1 | 519072  |  |
| 1953-54 | All L.H.D. | BRACKET, hand brake dash lever                           |  | 1 | 516223  |  |
| 1955-56 | All L.H.D. |                                                          |  | 1 | 518937  |  |
| 1953-56 | All        | CABLE ASSY., hand brake dash lever—w/Type D rod          |  | 1 | 516215  |  |
| 1953-56 | All        | GROMMET, hand brake pull rod cable—at dash               |  | 1 | 4597177 |  |
| 1953-56 | All        | PIN, hand brake dash lever to bracket clevis             |  | 1 | 516209  |  |
| 1953-56 | All        | hand brake dash lever sheave to lever clevis             |  | 1 | 516205  |  |
| 1953-56 | All        | RING, hand brake cable to pull rod retainer—w/Type D rod |  | 1 | 516198  |  |
| 1953-56 | All        | SHEAVE ASSY., hand brake dash lever                      |  | 1 | 516220  |  |

**Group 4.764 LEVER, HAND BRAKE INTERMEDIATE**

|         |                     |  |  |   |        |  |
|---------|---------------------|--|--|---|--------|--|
| 1940-52 | All exc. 1940 25-26 |  |  | 1 | 505490 |  |
| 1953-56 | All                 |  |  | 1 | 515369 |  |

**Group 4.765 EQUALIZER, HAND BRAKE**

|         |           |                                             |  |   |        |  |
|---------|-----------|---------------------------------------------|--|---|--------|--|
| 1937-38 | All       | ROD, hand brake cable adjusting             |  | 1 | 500020 |  |
| 1939-56 | All       | CLEVIS, hand brake rear cable               |  | 1 | 502707 |  |
| 1939-56 | All       | PIN, hand brake rear cable clevis           |  | 1 | 502725 |  |
| 1940-48 | All       | PIN, cable to lever                         |  | 1 | 504411 |  |
| 1949-56 | All       |                                             |  | 1 | 502725 |  |
| 1941-48 | 25 All    | HOOK, hand brake intermediate lever support |  | 1 | 505434 |  |
| 1941-48 | 26-29 All |                                             |  | 1 | 505361 |  |
| 1949-54 | All       |                                             |  | 1 | 511657 |  |
| 1955-56 | All       |                                             |  | 1 | 518942 |  |

**Group 4.779 CABLE ASSEMBLY, BRAKE**

|         |           |                                               |                          |   |        |
|---------|-----------|-----------------------------------------------|--------------------------|---|--------|
| 1937-38 | All       | hand brake front                              | 65 $\frac{1}{2}$ " long  | 1 | 500018 |
| 1940    | 26 L.H.D. |                                               | 57 $\frac{1}{2}$ " long  | 1 | 504442 |
| 1940    | 29 All    |                                               | 58 $\frac{1}{4}$ " long  | 1 | 504444 |
| 1941-48 | 25 All    |                                               | 63 $\frac{1}{4}$ " long  | 1 | 506440 |
| 1941-48 | 26-29 All |                                               | 63 $\frac{1}{4}$ " long  | 1 | 505767 |
| 1949-52 | All       |                                               | 62 $\frac{1}{4}$ " long  | 1 | 513644 |
| 1953-54 | All       |                                               | 40" long                 | 1 | 516210 |
| 1955-56 | All       |                                               | 39" long                 | 1 | 518938 |
| 1940    | 29 All    | <b>CABLE ASSY., cross lever to rear brake</b> | 159 $\frac{1}{2}$ " long | 1 | 504105 |
| 1941-48 | 25 All    |                                               | 150 $\frac{1}{4}$ " long | 1 | 505428 |
| 1941-48 | 26-29 All |                                               | 158 $\frac{1}{2}$ " long | 1 | 505429 |
| 1949-52 | All       |                                               |                          | 1 | 513643 |
| 1953-54 | 25 All    |                                               | 159 $\frac{3}{4}$ " long | 1 | 515372 |
| 1954    | 28 All    |                                               | 164" long                | 1 | 517566 |
| 1955-56 | 25-27 All |                                               | 158 $\frac{1}{2}$ " long | 1 | 519247 |
| 1955-56 | 28 All    |                                               | 162" long                | 1 | 519248 |

**Group 4.781 CLEVIS, HAND BRAKE ROD OR CABLE**

|         |     |                             |                        |   |        |         |
|---------|-----|-----------------------------|------------------------|---|--------|---------|
| 1935-48 | All | cable adjusting             | ( $\frac{3}{16}$ "-24) | 4 | 116535 | (8.946) |
| 1941-56 | All | cable to intermediate lever | ( $\frac{3}{16}$ "-24) | 1 | 178287 | (8.946) |

**Group 4.784 FELT, HAND BRAKE CABLE ANCHOR**

|         |     |  |  |   |        |
|---------|-----|--|--|---|--------|
| 1934-56 | All |  |  | 2 | 496342 |
|---------|-----|--|--|---|--------|

**Group 4.785 CLAMP, HAND BRAKE CABLE**

|         |     |                        |  |   |        |
|---------|-----|------------------------|--|---|--------|
| 1937-48 | All | cable to frame bracket |  | 2 | 502806 |
|---------|-----|------------------------|--|---|--------|

**Group 4.785 ANCHOR, BRAKE CABLE TO FRAME**

|         |                         |                                            |       |   |        |
|---------|-------------------------|--------------------------------------------|-------|---|--------|
| 1939-40 | All exc. 1940 25 L.H.D. | hand brake                                 | Front | 1 | 502739 |
| 1940    | 25 L.H.D.               | hand brake                                 | Front | 1 | 502740 |
| 1941-56 | All L.H.D.              | hand brake                                 | Rear  | 1 | 502739 |
| 1953-54 | All L.H.D.              | hand brake                                 | Front | 1 | 516211 |
| 1955-56 | All L.H.D.              | hand brake                                 | Front | 2 | 518935 |
| 1953    | All P.G.                | <b>GUIDE, hand brake cable</b>             |       | 1 | 518660 |
| 1953-56 | All                     | <b>RETAINER, hand brake cable to frame</b> |       |   |        |
|         |                         | front anchor                               |       | 1 | 516213 |
| 1940    | 29 All                  | <b>ANCHOR, rear brake cable to frame</b>   | R.H.  | 1 | 504083 |
| 1940    | 29 All                  |                                            | L.H.  | 1 | 504084 |
| 1941-48 | 26-29 All               |                                            | R.H.  | 1 | 504083 |
| 1941-48 | 26-29 All               |                                            | L.H.  | 1 | 504084 |
| 1941-48 | 25 All                  |                                            | R.H.  | 1 | 505426 |
| 1941-48 | 25 All                  |                                            | L.H.  | 1 | 505427 |
| 1949-52 | All                     |                                            | R.H.  | 1 | 511634 |
| 1949-52 | All                     |                                            | L.H.  | 1 | 511635 |
| 1955-56 | 2867                    |                                            |       | 2 | 519144 |
| 1956    | All exc. 2867           |                                            | R.H.  | 1 | 522224 |
| 1956    | All exc. 2867           |                                            | L.H.  | 1 | 522225 |
| 1949-55 | All                     | <b>YOKE, rear brake cable to brkt.</b>     |       | 2 | 709818 |

(4.681)

**Group 4.786 ANCHOR, BRAKE CABLE TO SUPPORT**

|         |        |                                     |      |   |        |
|---------|--------|-------------------------------------|------|---|--------|
| 1940    | 29 All |                                     | R.H. | 1 | 504086 |
| 1940    | 29 All |                                     | L.H. | 1 | 504087 |
| 1941-52 | All    |                                     | R.H. | 1 | 504086 |
| 1941-52 | All    |                                     | L.H. | 1 | 504087 |
| 1953-54 | All    | hand brake rear cable to rear brake | R.H. | 1 | 516419 |
| 1953-54 | All    |                                     | L.H. | 1 | 516420 |
| 1955-56 | All    |                                     | R.H. | 1 | 519245 |
| 1955-56 | All    |                                     | L.H. | 1 | 519246 |

**Group 4.823 PIN, BRAKE CLEVIS**

|         |     |                  |                                       |   |        |         |
|---------|-----|------------------|---------------------------------------|---|--------|---------|
| 1939-48 | All | hand brake cable | ( $\frac{3}{16}$ "x $\frac{3}{32}$ ") | 2 | 116445 | (8.942) |
|---------|-----|------------------|---------------------------------------|---|--------|---------|

**Group 4.898 KIT—BRACKET—PLATE, VACUUM CYLINDER**

|         |                  |                                      |  |   |           |
|---------|------------------|--------------------------------------|--|---|-----------|
| 1953-54 | All Bendix P.B.  | <b>KIT, vacuum cyl. repair</b>       |  | 1 | 524508 ■  |
| 1953-54 | All Bendix P.B.  | hydraulic cyl. repair                |  | 1 | 524509 ■  |
| 1955-56 | All Bendix P.B.  | vacuum cyl. repair                   |  | 1 | 567095 ■  |
| 1955-56 | All Moraine P.B. | vacuum cyl. repair                   |  | 1 | 5455845 ■ |
| 1955-56 | All Bendix P.B.  | hydraulic cyl. repair                |  | 1 | 524513 ■  |
| 1955-56 | All Moraine P.B. | hydraulic cyl. repair                |  | 1 | 5455844 ■ |
| 1953-54 | All P.B.         | <b>BRACKET, vacuum cyl. mounting</b> |  | 1 | 517750    |
| 1953-54 | All P.B.         | <b>PLATE, vacuum cyl. mounting</b>   |  | 1 | 518294    |
| 1955-56 | All P.B.         |                                      |  | 1 | 519355    |

**Group 4.901 CYLINDER ASSY., VACUUM POWER BRAKE**

|         |                  |   |         |
|---------|------------------|---|---------|
| 1953-54 | All P.B.         | 1 | 517751  |
| 1955-56 | All Bendix P.B.  | 1 | 519351  |
| 1955-56 | All Moraine P.B. | 1 | 5454950 |

**Group 4.902 TANK, VACUUM RESERVE**

|         |                    |   |        |
|---------|--------------------|---|--------|
| 1953-54 | All P.B. exc. A.C. | 1 | 518314 |
| 1954    | All P.B.-A.C.      | 1 | 518795 |
| 1955-56 | All L.H.D., P.B.   | 1 | 520349 |

**Group 4.904 COVER-PLATE—GASKET, VACUUM POWER BRAKE CYLINDER**

|         |                  |                                    |   |         |
|---------|------------------|------------------------------------|---|---------|
| 1955-56 | All Moraine P.B. | <b>COVER</b> , vac. cyl. housing   | 1 | 5454960 |
| 1953-54 | All Bendix P.B.  | <b>PLATE</b> , cylinder end        | 1 | 563751  |
| 1955-56 | All Bendix P.B.  | cylinder end                       | 1 | 520664  |
| 1953-56 | All Bendix P.B.  | <b>GASKET</b> , cylinder end plate | 1 | 563716  |
| 1955-56 | All Moraine P.B. | cyl. housing cover                 | 1 | 5454959 |

**Group 4.906 SHELL ASSY., POWER BRAKE VACUUM CYLINDER**

|         |                  |                                                          |                  |
|---------|------------------|----------------------------------------------------------|------------------|
| 1953-54 | All Bendix P.B.  | 1                                                        | 519273           |
| 1955-56 | All Bendix P.B.  | 1                                                        | 563738           |
| 1955-56 | All Moraine P.B. | <b>HOUSING ASSY.,</b> vacuum cyl.                        | 1 5454951        |
| 1953-54 | All Bendix P.B.  | <b>BOLT,</b> vac. cyl. shell to cylinder. (1/4"-20x3/4") | 3 180018 (8.900) |

**Group 4.910 CUP—GASKET—RING—SEAL, HYDRAULIC CYLINDER**

|         |                  |                                               |   |         |
|---------|------------------|-----------------------------------------------|---|---------|
| 1953-56 | All Bendix P.B.  | <b>CUP</b> , hyd. cyl. plunger                | 1 | 563706  |
| 1955-56 | All Moraine P.B. | primary                                       | 1 | 5454877 |
| 1955-56 | All Moraine P.B. | secondary                                     | 1 | 5454884 |
| 1955    | All Moraine P.B. | vacuum                                        | 1 | 5454882 |
| 1953-56 | All Bendix P.B.  | <b>GASKET</b> , vacuum cyl. to hydraulic cyl. | 1 | 563710  |
| 1955-56 | All Moraine P.B. |                                               | 1 | 5454866 |
| 1955-56 | All Moraine P.B. | <b>RING</b> , master cyl. plug "O"            | 2 | 5454885 |
| 1953-56 | All Bendix P.B.  | <b>SEAL</b> , hydraulic cyl. end              | 1 | 2250517 |
| 1953-56 | All Bendix P.B.  | hydraulic cyl. plunger oil                    | 1 | 563709  |

**Group 4.911 BEARING—PLUG—RETAINER—SPACER—WASHER, MASTER CYLINDER**

|         |                  |                                                   |   |           |
|---------|------------------|---------------------------------------------------|---|-----------|
| 1955-56 | All Moraine P.B. | <b>BEARING</b> , master cyl. plunger              | 1 | 5454879   |
| 1955-56 | All Moraine P.B. | <b>EXPANDER</b> , master cyl. secondary cup       | 1 | 5454862   |
| 1955-56 | All Moraine P.B. | <b>PLUG</b> , master cyl. seal & brg. ret.        | 1 | 5454881   |
| 1955-56 | All Moraine P.B. | <b>RETAINER</b> , master cyl. primary cup         | 1 | 5454876   |
| 1955-56 | All Moraine P.B. | secondary cup                                     | 1 | 5454773   |
| 1953-56 | All Bendix P.B.  | cyl. head plunger cup                             | 1 | 563736    |
| 1953-56 | All Bendix P.B.  | <b>RING</b> , hyd. plunger stop washer snap       | 1 | 2305882 ■ |
| 1955-56 | All Moraine P.B. | <b>SPACER</b> , master cyl. vacuum cup            | 1 | 5454875   |
| 1953-56 | All Bendix P.B.  | <b>WASHER</b> , hydraulic cyl. plunger stop—steel | 1 | 563737    |
| 1953-56 | All Bendix P.B.  | hyd. cyl. plunger—fiber                           | 1 | 563707    |
| 1955-56 | All Moraine P.B. | master cyl. primary cup                           | 1 | 5454878   |
| 1955-56 | All Moraine P.B. | master cyl. secondary cup                         | 1 | 5454883   |

**Group 4.913 AIR CLEANER PARTS, VACUUM POWER BRAKE CYLINDER**

|         |                  |                                         |   |                |
|---------|------------------|-----------------------------------------|---|----------------|
| 1955-56 | All Moraine P.B. | <b>COVER</b> , air cleaner              | 1 | 5454947        |
| 1953-54 | All Bendix P.B.  | <b>SHELL</b> , air cleaner              | 1 | 563753         |
| 1955-56 | All Bendix P.B.  | air cleaner                             | 1 | 520665         |
| 1953-56 | All Bendix P.B.  | <b>ELEMENT</b> , air cleaner            | 1 | 2185938        |
| 1955-56 | All Moraine P.B. |                                         | 1 | 5454928        |
| 1953-54 | All Bendix P.B.  | <b>GASKET</b> , air cleaner shell screw | 1 | 563719         |
| 1953-56 | All Bendix P.B.  | air cleaner shell                       | 2 | 563720         |
| 1955-56 | All Moraine P.B. | air cleaner cover                       | 1 | 5454948        |
| 1955-56 | All Bendix P.B.  | air cleaner shell screw                 | 1 | 520902         |
| 1955-56 | All Moraine P.B. | air cleaner cover screw                 | 1 | 5454930        |
| 1953-54 | All Bendix P.B.  | <b>SCREW</b> , air cleaner shell        | 1 | 563752         |
| 1955-56 | All Bendix P.B.  | air cleaner shell                       | 1 | 125706 (8.977) |
| 1955-56 | All Moraine P.B. | air cleaner cover                       | 1 | 132919 (8.905) |
| 1955-56 | All Moraine P.B. | <b>SPRING</b> , air cleaner             | 1 | 5454927        |

| Group 4.915 |                  | PLUNGER, VACUUM POWER BRAKE HYDRAULIC CYLINDER |   |         |
|-------------|------------------|------------------------------------------------|---|---------|
| 1953-56     | All Bendix P.B.  |                                                | 1 | 563731  |
| 1955-56     | All Moraine P.B. |                                                | 1 | 5454892 |

| Group 4.917 |                 | SCREW, VACUUM POWER BRAKE CYLINDER |   |        |
|-------------|-----------------|------------------------------------|---|--------|
| 1955-56     | All Bendix P.B. | stop washer to piston rear plate   | 2 | 520651 |

| Group 4.918 |                  | VALVE, VACUUM CYLINDER AIR     |    |         |
|-------------|------------------|--------------------------------|----|---------|
| 1955-56     | All Moraine P.B. | VALVE, air                     | 1  | 5454903 |
| 1955-56     | All Moraine P.B. | RING, air valve "O" (832 I.D.) | 1  | 5454904 |
| 1955-56     | All Moraine P.B. | SHIM, air valve                | AR | 5454943 |
| 1955-56     | All Moraine P.B. | SPRING, air valve return       | 1  | 5454916 |

| Group 4.922 |                  | BUMPER—DIAPHRAGM—GASKET—PISTON—PLATE—PACKING—RING—SPRING—WICK, POWER BRAKE VACUUM CYLINDER |   |         |         |
|-------------|------------------|--------------------------------------------------------------------------------------------|---|---------|---------|
| 1955-56     | All Moraine P.B. | BUMPER, vac. cyl. piston stop                                                              | 1 | 5454899 | (4.924) |
| 1953-56     | All Bendix P.B.  | COVER, vacuum cyl. piston diaphragm                                                        | 1 | 563748  |         |
| 1953-54     | All P.B.         | DIAPHRAGM ASSY., vacuum cyl. piston                                                        | 1 | 519277  |         |
| 1955-56     | All Bendix P.B.  |                                                                                            | 1 | 520643  |         |
| 1953-56     | All Bendix P.B.  | GASKET, vacuum cyl. piston diaphragm                                                       | 1 | 563727  |         |
| 1953-54     | All P.B.         | PISTON, vacuum cyl.                                                                        | 1 | 519275  |         |
| 1955-56     | All Bendix P.B.  |                                                                                            | 1 | 520639  |         |
| 1955-56     | All Moraine P.B. |                                                                                            | 1 | 5454896 |         |
| 1953-56     | All Bendix P.B.  | PACKING, vacuum cyl. piston—leather                                                        | 1 | 563725  |         |
| 1955-56     | All Moraine P.B. |                                                                                            | 1 | 5454918 |         |
| 1955-56     | All Moraine P.B. | EXPANDER, piston packing                                                                   | 1 | 5454920 |         |
| 1953-54     | All P.B.         | PLATE, vacuum cyl. piston retainer                                                         | 1 | 563743  |         |
| 1953-54     | All P.B.         | vacuum cyl. piston packing                                                                 | 1 | 563744  |         |
| 1955-56     | All Bendix P.B.  | vacuum cyl. piston packing                                                                 | 1 | 3718450 |         |
| 1955-56     | All Bendix P.B.  | vacuum cyl. piston retainer                                                                | 1 | 3718451 |         |
| 1953-56     | All Bendix P.B.  | RING, vacuum cyl. piston packing                                                           | 1 | 563724  |         |
| 1955-56     | All Moraine P.B. | guide to vac. piston "O" (3 1/4" I.D.)                                                     | 1 | 5454917 |         |
| 1953-54     | All P.B.         | SPRING, vacuum cyl. piston reaction                                                        | 1 | 519279  |         |
| 1955-56     | All Bendix P.B.  | vacuum cyl. piston reaction                                                                | 1 | 520657  |         |
| 1953-56     | All Bendix P.B.  | SCREW, diaphragm cover to piston (No. 8-32x1 1/2" Fil. Hd.)                                | 5 | 172131  | (8.977) |
| 1953-56     | All Bendix P.B.  | piston packing ret. plate (No. 8-32x3/8" Fil. Hd.)                                         | 5 | 172129  | (8.977) |
| 1955-56     | All P.B.         | vac. tube to rear plate (No. 10-24 x 1/16" Pan Hd.)                                        | 1 | 9404148 | (4.663) |
| 1953-56     | All Bendix P.B.  | WICK, vacuum cyl. piston packing                                                           | 1 | 3847672 |         |
| 1955-56     | All Moraine P.B. | piston cup lubricating                                                                     | 1 | 5454919 |         |

| Group 4.924 |                  | GUIDE—RETAINER—RING—SPRING, VACUUM POWER BRAKE CYLINDER |   |         |
|-------------|------------------|---------------------------------------------------------|---|---------|
| 1955-56     | All Moraine P.B. | GUIDE, vac. cyl. piston                                 | 1 | 5454889 |
| 1953-56     | All Bendix P.B.  | RETAINER, vacuum cyl. piston return spring              | 1 | 563740  |
| 1953-56     | All Bendix P.B.  | RING, vacuum cyl. piston return spring ret.             | 1 | 563711  |
| 1953-56     | All Bendix P.B.  | SPRING, vacuum cyl. piston return                       | 1 | 563739  |
| 1955-56     | All Moraine P.B. |                                                         | 1 | 5454886 |
| 1955-56     | All Moraine P.B. | SCREW AND WASHER, guide to piston                       | 4 | 5454964 |
| 1953-54     | All P.B.         | WASHER, vacuum cyl. piston stop—steel                   | 1 | 563746  |
| 1953-54     | All P.B.         | vacuum cyl. piston stop—rubber                          | 1 | 563713  |
| 1955-56     | All Bendix P.B.  | vacuum cyl. piston stop—steel                           | 1 | 520654  |
| 1955-56     | All Bendix P.B.  | vacuum cyl. piston stop—rubber                          | 1 | 520655  |
|             |                  | See Group 4.922 for use                                 |   | 5454899 |

| Group 4.926 |          | PIN, VACUUM CYLINDER PUSH ROD |   |        |
|-------------|----------|-------------------------------|---|--------|
| 1953-56     | All P.B. |                               | 1 | 517752 |

| Group 4.928 |                 | VALVE ASSY., POPPET                     |   |         |
|-------------|-----------------|-----------------------------------------|---|---------|
| 1955        | All Bendix P.B. | VALVE ASSY., atmospheric poppet         | 1 | 520648  |
| 1955        | All Bendix P.B. | vacuum poppet                           | 1 | 520649  |
| 1956        | All Bendix P.B. | atmospheric poppet                      | 1 | 522069  |
| 1956        | All Bendix P.B. | vacuum poppet                           | 1 | 522071  |
| 1955-56     | All Bendix P.B. | ARM, poppet valve pivot                 | 1 | 520660  |
| 1955-56     | All Bendix P.B. | DIAPHRAGM, poppet valve compensator     | 1 | 520659  |
| 1955        | All Bendix P.B. | NUT, poppet valve—1st type—round        | 4 | 273299  |
| 1955-56     | All Bendix P.B. | 2nd type—slotted                        | 4 | 522072  |
| 1955-56     | All Bendix P.B. | RING, pivot washer retainer             | 1 | 2311549 |
| 1955-56     | All Bendix P.B. | SPRING, atmospheric poppet valve return | 1 | 520661  |
| 1955-56     | All Bendix P.B. | vacuum poppet valve return              | 1 | 520689  |
| 1955-56     | All Bendix P.B. | STEM, vacuum poppet valve compensator   | 1 | 520658  |
| 1955-56     | All Bendix P.B. | WASHER, poppet valve pivot              | 1 | 520652  |



**Group 4.930 PIPE—FITTING—VALVE—SPRING—RETAINER, VACUUM POWER BRAKE**

|         |                           |                                               |                      |    |        |         |
|---------|---------------------------|-----------------------------------------------|----------------------|----|--------|---------|
| 1953-54 | All P/6-P.B.              | PIPE, manifold to check valve—front           | (37/8" long)         | 1  | 518818 |         |
| 1953-54 | All P/8-P.B.              | manifold to check valve—front                 | (6" long)            | 1  | 518817 |         |
| 1953-54 | All P.B. exc. A.C.        | reserve tank to check valve tee               | (13 1/2" long)       | 1  | 518395 |         |
| 1953-54 | All P.B.                  | vacuum cyl. to connector block                | (11" long)           | 1  | 518394 |         |
| 1953-54 | All P.B.                  | vacuum cyl. to check valve                    | (28" long)           | 1  | 518403 |         |
| 1955    | All P.B. w/2 barrel carb. | carburetor to check valve                     | 33" long             | 1  | 520451 |         |
| 1955-56 | All P.B.                  | vacuum cyl. to check valve                    | 27 1/4" long         | 1  | 520452 |         |
| 1955-56 | All P.B.                  | vacuum tank to check valve                    | 16 1/8" long         | 1  | 520453 |         |
| 1955    | All P.B. w/4 barrel carb. | carburetor to check valve                     |                      | 1  | 521309 |         |
| 1956    | All P.B. w/2 barrel carb. | carburetor to check valve                     |                      | 1  | 521945 |         |
| 1956    | All P.B. w/4 barrel carb. | (carter) carburetor to check valve            |                      | 1  | 521471 |         |
| 1953-56 | All P.B.                  | NUT, threaded sleeve                          | (3/8" tubing)        | AR | 114965 | (8.963) |
| 1953-56 | All Bendix P.B.           | FITTING, hydraulic cyl. compensating valve    |                      | 1  | 563730 |         |
| 1953-54 | All P.B.                  | hydraulic cyl. residual check valve           |                      | 1  | 563734 |         |
| 1955-56 | All Bendix P.B.           | hydraulic cyl. residual check valve           |                      | 1  | 520407 |         |
| 1955-56 | All P.B.                  | vacuum pipes to carb.                         |                      | 1  | 520012 |         |
| 1953-55 | All P.B.                  | ELBOW, check valve to manifold pipe hose      |                      | 1  | 518815 |         |
| 1954    | All P.B.-A.C.             | TEE, vacuum cyl. to reserve tank hose         | (for 3/8" I.D. hose) | 1  | 518918 |         |
| 1953-54 | All P.B. exc. A.C.        | vacuum reserve tank to check valve pipe       |                      | 1  | 144427 |         |
| 1953-54 | All P.B. exc. A.C.        | vacuum pump to manifold pipe                  |                      | 1  | 518819 |         |
| 1955-56 | All P.B.                  | vacuum reserve tank to check valve pipe       |                      | 1  | 144427 |         |
| 1953-56 | All Bendix P.B.           | VALVE ASSY., hydraulic cyl. compensating      |                      | 1  | 563721 |         |
| 1953-56 | All Bendix P.B.           | CUP, hydraulic cyl. residual check valve      |                      | 1  | 519285 |         |
| 1953-56 | All Bendix P.B.           | SPRING, hydraulic cyl. compensating valve     |                      | 1  | 563701 |         |
| 1953-56 | All Bendix P.B.           | RETAINER, hyd. cyl. compensating valve spring |                      | 1  | 563702 |         |
| 1953-56 | All Bendix P.B.           | hydraulic cyl. residual check valve cup       |                      | 1  | 519286 |         |
| 1955-56 | All P.B.                  | CLIP, vacuum pipes to rocker arm cover        |                      | 1  | 520014 |         |

**Group 4.931 CLAMP—HOSE, VACUUM POWER BRAKE**

|         |                  |                                                          |                      |    |         |         |
|---------|------------------|----------------------------------------------------------|----------------------|----|---------|---------|
| 1953-54 | All P.B.         | CLAMP                                                    | (11/16")             | AR | 111603  | (1.166) |
| 1953-54 | All P.B.         | HOSE, manifold to check valve pipe                       | 9" long              | 1  | 518816  |         |
| 1953-54 | All P.B.         | reserve tank to check valve pipe                         | (7 1/2" long)        | 1  | 518509  |         |
| 1953-54 | All P.B.         | vacuum cyl. to piston                                    |                      | 1  | 519284  |         |
| 1953-54 | All P.B.-A.C.    | vacuum cyl. to reserve tank                              | (3/8" I.D. 26" long) | 1  | 518924  |         |
| 1955-56 | All P.B.         | vacuum pipe to check valve                               |                      | 1  | 518924  |         |
| 1955-56 | All P.B.         | manifold to check valve pipe                             |                      | 1  | 518924  |         |
| 1955-56 | All Bendix P.B.  | vacuum cyl. to piston                                    |                      | 1  | 521051  |         |
| 1955-56 | All Moraine P.B. | vacuum cyl. exhaust                                      |                      | 1  | 5454923 |         |
| 1953-54 | All P.B.         | PLATE AND TUBE, vacuum hose to cyl.                      |                      | 1  | 519280  |         |
| 1953-54 | All P.B.         | vacuum hose to piston                                    |                      | 1  | 519274  |         |
| 1955-56 | All Bendix P.B.  | vacuum hose to cyl.                                      |                      | 1  | 520667  |         |
| 1955-56 | All Bendix P.B.  | vacuum hose to piston                                    |                      | 1  | 3718454 |         |
| 1955-56 | All Moraine P.B. | vacuum cyl. exhaust                                      |                      | 1  | 5454957 |         |
| 1953-54 | All P.B.         | GASKET, plate and tube to cyl.                           |                      | 1  | 519283  |         |
| 1953-54 | All P.B.         | plate and tube to piston                                 |                      | 1  | 519276  |         |
| 1955-56 | All Bendix P.B.  | plate and tube to cyl.                                   |                      | 1  | 3715020 |         |
| 1955-56 | All Moraine P.B. | plate and tube to cyl.                                   |                      | 1  | 5454867 |         |
| 1955-56 | All Bendix P.B.  | SEAL, plate and tube to piston                           |                      | 1  | 3718453 |         |
| 1953-54 | All P.B.-A.C.    | ELBOW, vacuum cyl. to check valve pipe                   |                      | 1  | 519259  |         |
| 1953-56 | All Bendix P.B.  | (3/8" threaded sleeve)                                   |                      | 1  | 519259  | (8.977) |
| 1955-56 | All Moraine P.B. | SCREW, tube and plate to piston (No. 8-32x3/4" Fil. Hd.) |                      | 2  | 172129  | (8.907) |
|         |                  | tube to shell (No. 8-32x1/4" Fil. Hd.)                   |                      | 2  | 131954  |         |

**Group 4.933 RING, MASTER CYLINDER PLUNGER**

|         |                  |          |             |   |         |  |
|---------|------------------|----------|-------------|---|---------|--|
| 1955-56 | All Moraine P.B. | "O" ring | (.484 I.D.) | 1 | 5454893 |  |
|---------|------------------|----------|-------------|---|---------|--|

**Group 4.934 LEVER—PLATE—RING—SPRING, VACUUM POWER BRAKE**

|         |                  |                                        |  |   |         |  |
|---------|------------------|----------------------------------------|--|---|---------|--|
| 1955-56 | All Moraine P.B. | LEVER, vac. cyl. piston plate reaction |  | 6 | 5454915 |  |
| 1955-56 | All Moraine P.B. | PLATE, hydraulic plunger reaction      |  | 1 | 5454894 |  |
| 1955-56 | All Moraine P.B. | air valve reaction                     |  | 1 | 5454982 |  |
| 1955-56 | All Moraine P.B. | RING, piston guide snap                |  | 1 | 5454895 |  |
| 1955-56 | All Moraine P.B. | SPRING, vac. cyl. reaction lever       |  | 1 | 5454942 |  |

**Group 4.935 FLOATING CONTROL VALVE AND PARTS**

|         |                  |                                         |  |   |         |  |
|---------|------------------|-----------------------------------------|--|---|---------|--|
| 1955-56 | All Moraine P.B. | DIAPHRAGM, floating control valve       |  | 1 | 5454910 |  |
| 1955-56 | All Moraine P.B. | VALVE ASSY., floating control           |  | 1 | 5454907 |  |
| 1955-56 | All Moraine P.B. | PLATE, diaphragm retainer               |  | 1 | 5454936 |  |
| 1955-56 | All Moraine P.B. | RETAINER, floating control valve spring |  | 1 | 5454937 |  |
| 1955-56 | All Moraine P.B. | RING, diaphragm retainer                |  | 1 | 5454911 |  |
| 1955-56 | All Moraine P.B. | SPRING, diaphragm retainer              |  | 1 | 5454912 |  |

**Group 4.944 SEAL, VACUUM POWER BRAKE CHECK VALVE**

|         |                 |                                  |  |   |         |  |
|---------|-----------------|----------------------------------|--|---|---------|--|
| 1953-56 | All Bendix P.B. | compensating check valve fitting |  | 1 | 2238386 |  |
|---------|-----------------|----------------------------------|--|---|---------|--|

## Group 4.955

## VALVE ASSY., VACUUM POWER BRAKE CHECK

|         |                  |       |   |         |
|---------|------------------|-------|---|---------|
| 1953-55 | All Bendix P.B.  | ..... | 1 | 518401  |
| 1955    | All Moraine P.B. | ..... | 1 | 5454944 |
| 1956    | All P.B.         | ..... | 1 | 5454944 |