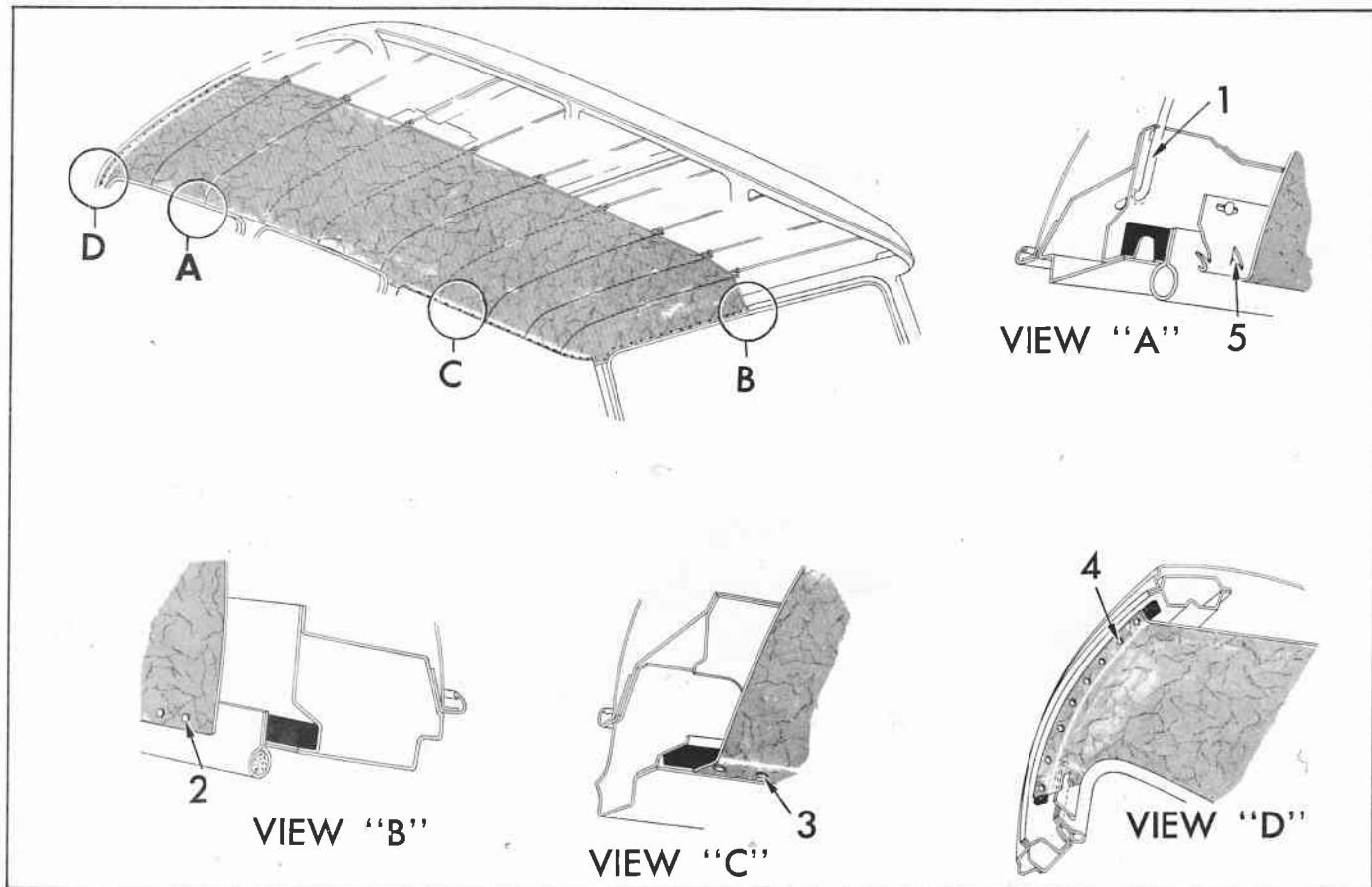


# HEADLINING ASSEMBLY

## HEADLINING ASSEMBLY

2562, 2562DF, 2563F

The headlining assembly is secured in place by listing wires which are inserted through listing pockets sewed to the headlining. The ends of the listing wires are inserted into holes in the side roof rails. In addition, the edges of the headlining are cemented and tacked or stapled to trim sticks installed to the roof rail along the windshield, rear quarter and lift gate openings. The illustration shows a headlining assembly installed in a 2562, 2562DF style. The installation of a headlining is similar in a 2563F style. NOTE: BE SURE HANDS ARE CLEAN BEFORE BEGINNING WORK ON INTERIOR TRIM.



### REMOVAL

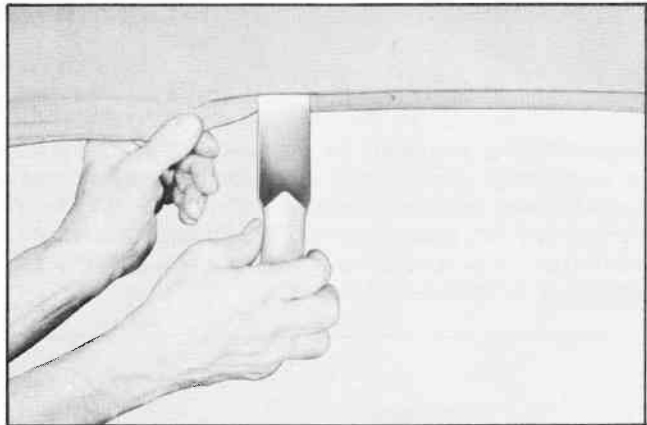
1. Remove following trim and hardware parts:
  - a. Windshield side and upper garnish moldings
  - b. Rear view mirror support
  - c. Sunshade assemblies
  - d. Rear quarter window garnish moldings
  - e. Tail gate opening upper finishing molding
  - f. Dome lamp assembly
  - g. Coat hooks
2. With suitable tool, carefully remove tacks or staples securing edge of headlining over windshield, rear quarter window and lift gate opening.
3. With suitable tool, carefully disengage headlining from metal retainer tabs above door opening.
4. Carefully disengage ends of front headlining listing wire from holes in side roof rails. Proceeding rearward, disengage remaining listing wires and roll up headlining with listing wire on outside. NOTE: At the roof bow the headlining listing wire is secured by retaining tabs.
5. Carefully remove headlining with listing wires from

body and place on a covered bench.

### INSTALLATION

1. Lift headlining assembly into body, then starting at the rear and working toward center roof bow, insert ends of listing wires into holes in side roof rail as shown at one (1) in view "A". Swing listing wire in upright position until wire is engaged in notch as shown in drawing above.
2. Attach listing wire to center roof bow, then working from roof bow toward front of body, insert ends of remaining listing wires into holes in side roof rail.
3. Center and align headlining as required for proper installation.
4. Cement and stay-tack headlining material, above lift gate opening as indicated at two (2) in view "B", above rear quarter window opening as indicated at three (3) in view "C", and above windshield opening as indicated at four (4) in view "D".

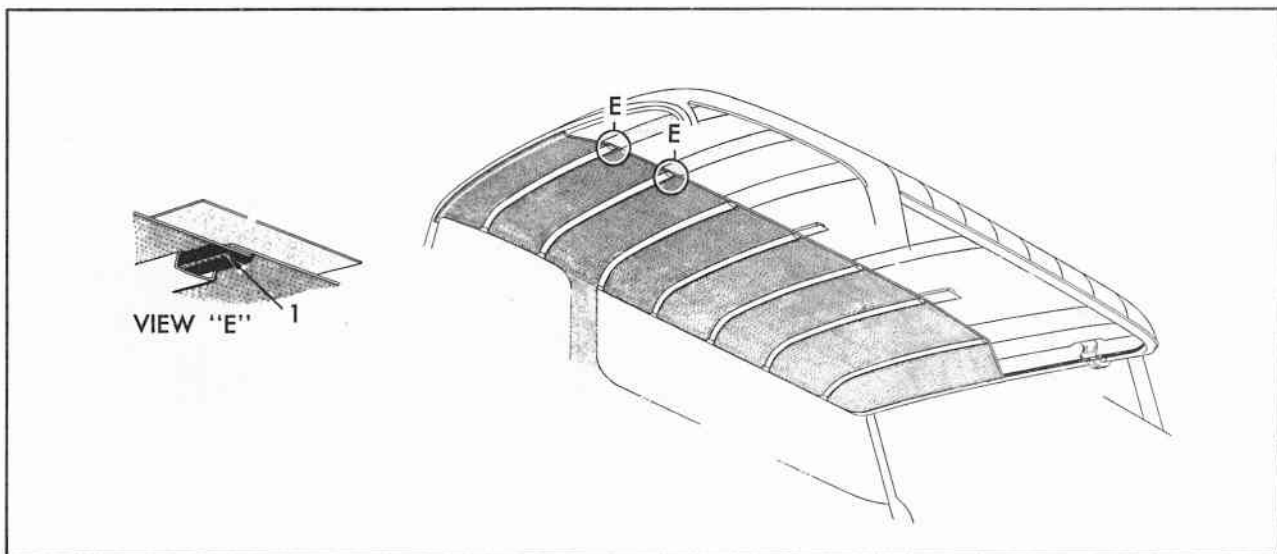
5. Remove all fullness and "draws" from material, then permanently tack material in place.
6. Use a headlining inserting tool or other suitable tool and carefully tuck edges of headlining above door opening to engage tabs of metal retainer shown at five (5) in view "A" in drawing on previous page.
7. Install previously removed parts.



## HEADLINING ASSEMBLY

2564DF

The headlining assembly is secured in place by exposed channel-type roof bows which are secured at each end to the side roof rail by two (2) screws. In addition the headlining is cemented and tacked or stapled to trimsticks installed over the lift gate, rear quarter window, door and windshield opening. NOTE: BE SURE HANDS ARE CLEAN BEFORE BEGINNING WORK ON INTERIOR TRIM.



### REMOVAL

1. Remove following trim and hardware parts:
  - a. Windshield side and upper garnish moldings
  - b. Rear view mirror support
  - c. Sunshade assemblies
  - d. Door opening finishing molding
  - e. Rear quarter window garnish moldings
  - f. Tail gate opening upper finishing molding
  - g. Side roof rail lamp assemblies
  - h. Coat hooks
2. With suitable tool, carefully remove tacks or staples securing headlining over lift gate, rear quarter, door and windshield opening.
3. Remove screws securing ends of each exposed roof bow and carefully remove headlining with attached roof bows from body.
4. Place headlining on clean bench and if necessary detach roof bows from foundation on headlining.

### INSTALLATION

1. If roof bows were removed, carefully install roof bows to headlining foundations. Typical roof bow and headlining foundation installation is shown at one (1) in view "E".
2. Lift complete headlining assembly into body. Attach end of each roof bow loosely to the side roof rails.
3. Carefully stretch out and center headlining, then tighten center roof bow in full down position.
4. Starting at windshield opening, carefully pull headlining tight, then cement and stay tack headlining to tacking strips. Perform same operation at lift gate opening and side roof rails.
5. After headlining is free of all wrinkles and draws, permanently tack all areas previously stay tacked.
6. Adjust all roof bows to proper tension on headlining, then tighten all roof bow attaching screws.
7. Reinstall previously removed parts.

## SEATS

### FRONT SEAT ASSEMBLY

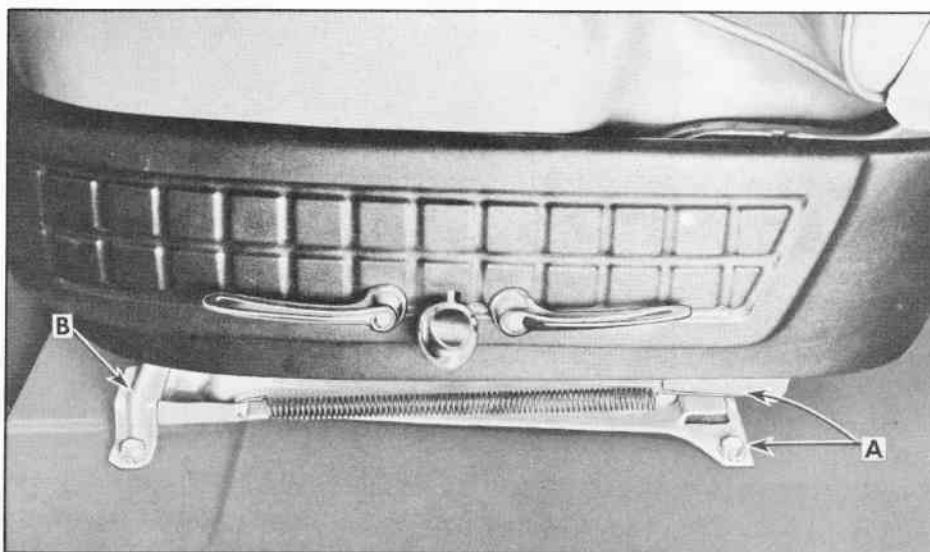
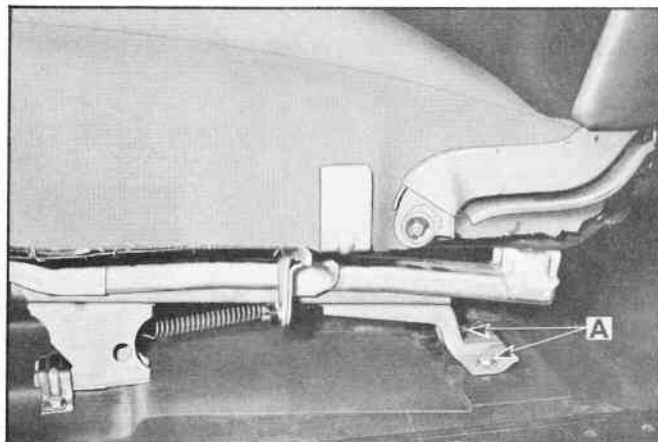
Two types of manually operated front seat adjusters are available for the 1955 Pontiac Station Wagons. The manual horizontal seat adjuster is installed as standard equipment, while the manual horizontal and vertical seat adjuster is installed as an option. The procedures below outline the removal and installation of the front seat assembly and major component parts.

#### FRONT SEAT (HORIZONTAL)

2562, 2562DF, 2563F, 2564DF

##### REMOVAL AND INSTALLATION

1. With seat in full forward position, loosen sill plates, turn back floor carpet and remove two (2) rear seat adjuster to floor pan bolts "A" from rear of each adjuster.
2. With aid of helper, pull entire seat assembly rearward to disengage seat adjuster front legs from brackets and remove seat assembly from body. NOTE: In the illustration the seat side panels have been removed for illustrative purposes only.
3. To install, reverse removal procedure.



#### FRONT SEAT (HORIZONTAL & VERTICAL) LESS SEAT ADJUSTERS

2562, 2562DF, 2563F, 2564DF

##### REMOVAL AND INSTALLATION

1. Operate seat to extreme forward and raised position and remove control knob and handles from left seat adjusters.
2. Remove front seat side panels.
3. Remove front seat adjuster to seat bottom frame bolts from the front and rear of each adjuster, then remove seat assembly from body.
4. To install, reverse removal procedure. NOTE: When installing seat adjuster to seat bottom frame bolts, install front bolts first to prevent tipping of seat assembly.

#### FRONT SEAT (HORIZONTAL & VERTICAL) INCLUDING SEAT ADJUSTERS

2562, 2562DF, 2563F, 2564DF

##### REMOVAL AND INSTALLATION

1. With seat in extreme forward and raised position, loosen sill plates, turn back floor carpet and remove seat adjuster to floor pan bolts "A" from both adjusters.
2. With helper, pull seat assembly rearward to disengage seat adjuster front legs from floor pan brackets "B", then remove seat assembly from body.
3. To install assembly, reverse removal procedure.

## FRONT SEAT SIDE AND OUTER PANELS

2562, 2562DF

### REMOVAL AND INSTALLATION

1. Remove two screws attaching outer panel to seat back frame and remove panel.
2. Loosen set screw on knob at left lower side panel and remove knob.
3. Remove two screws at front of lower side panel and

three screws at rear. Pull front of panel upward and outward to clear brackets and remove from seat assembly.

4. To install upper and lower panel reverse removal procedure.

## FRONT SEAT SIDE AND OUTER PANELS

2563F, 2564DF

### REMOVAL AND INSTALLATION

1. Loosen set screw on knob at left side panel and remove knob. On seats equipped with horizontal and vertical seat adjusters remove screw from each control handle and remove handle.

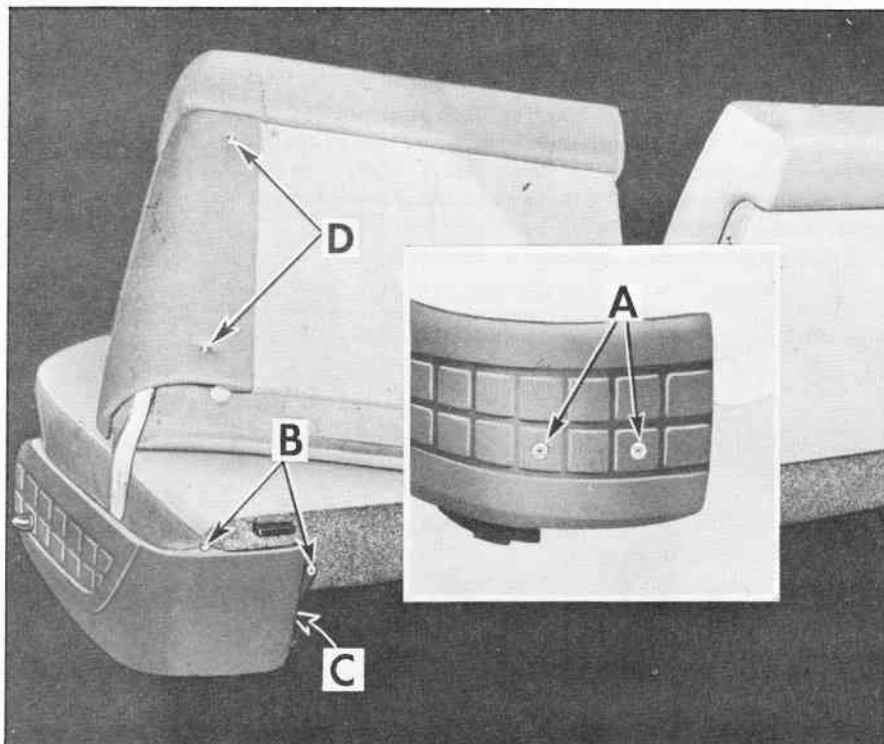
2. Remove two screws, "A" in inset, at front of lower side panel.

3. Tilt seat back forward and remove screws indicated at "B" and "C".

4. Pull front of panel upward and outward to clear brackets and remove from seat assembly.

5. Remove two screws "D" attaching outer seat panel to seat back frame and remove panel.

6. To install side panels, reverse removal procedure.



## FRONT SEAT ADJUSTERS (HORIZONTAL)

2562, 2562DF, 2563F, 2564DF

### REMOVAL AND INSTALLATION

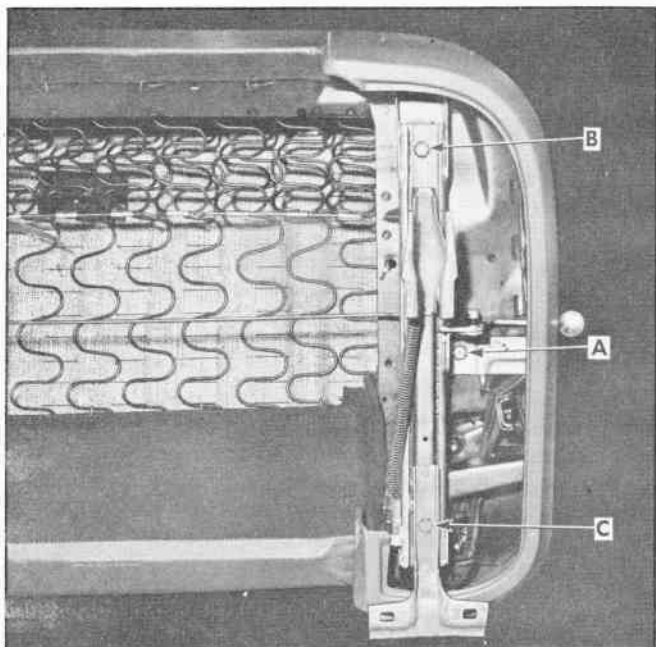
1. Remove seat assembly from body and place upside down on covered bench.

2. Remove seat side panels.

3. Remove seat adjuster to seat bottom frame bolt "A". Move sliding mechanism rearward and remove attaching bolt "B". Move sliding mechanism forward and remove attaching bolt "C".

4. With seat adjuster detached from seat bottom frame, disengage locking rod and remove seat adjuster. NOTE: If a new locking rod is installed, remove the slack from the rod and its attaching parts by using a suitable tool and crimping the rod near the right seat adjuster. This operation is performed to insure a proper locking and unlocking action of the right seat adjuster when operating the control handle on the left seat adjuster.

5. To install, reverse removal procedure. NOTE: When bolting seat adjusters to seat bottom frame, make certain the left and right adjusting mechanisms are in the same relative position.



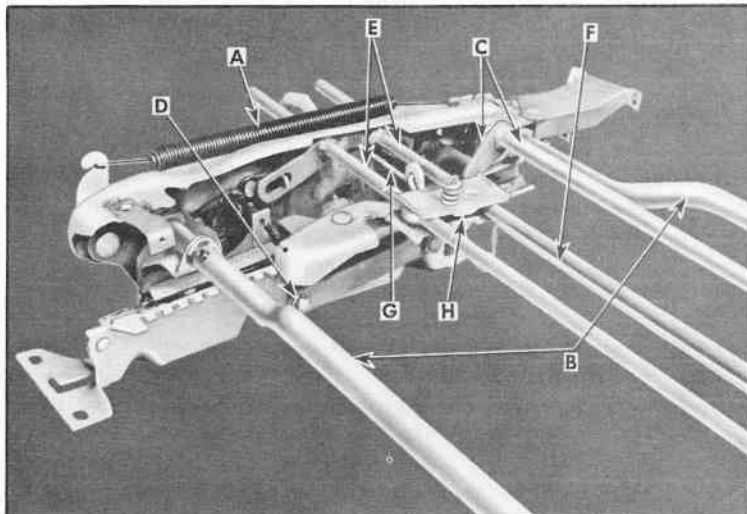


## FRONT SEAT ADJUSTERS (HORIZONTAL & VERTICAL)

The illustration opposite identifies the major operating parts of the manual horizontal and vertical seat adjuster.

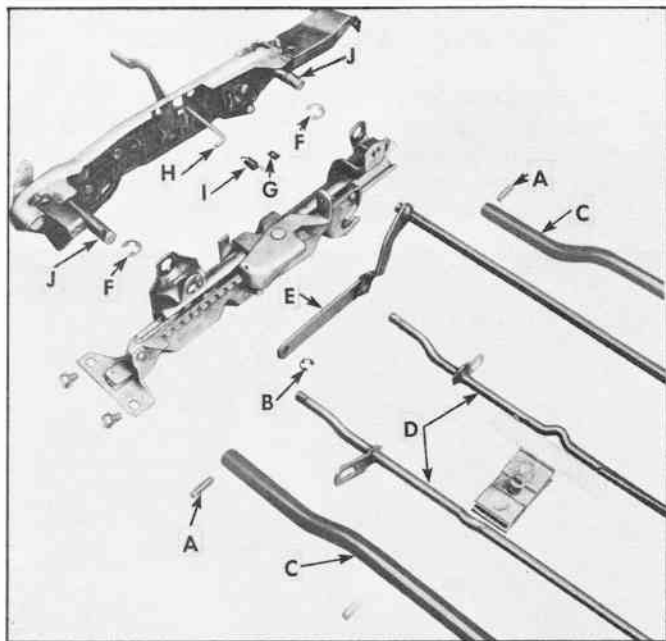
- A. Counter Balance Spring
- B. Front and Rear Vertical Equalizing Rods
- C. Vertical and Horizontal Equalizing Rod and Link Assembly
- D. Control Rod Link Retaining Ring
- E. Front and Rear Vertical Control Rods
- F. Auxiliary Locking Rod
- G. Auxiliary Locking Rod Extension
- H. Control Rod Spacer

The manual horizontal and vertical seat adjuster is designed to raise or lower the front and/or rear of the front seat assembly by operating the front and/or rear control handles at the left seat side panel. In addition the seat assembly may be moved fore or aft by pushing down the horizontal control knob and moving the seat assembly to the desired position.



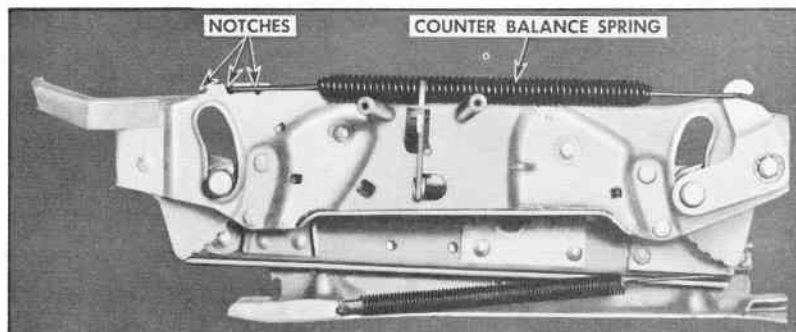
### REMOVAL AND INSTALLATION

1. Operate seat to the extreme forward and raised position, and remove rear seat adjuster to floor pan attaching bolts. Operate seat to the down position and remove complete assembly including adjusters from body, and place upside down on covered bench.
2. Remove control handles and knob, and remove seat side panels from seat assembly.
3. Using drift punch, carefully drive out both vertical equalizing rod pins "A". NOTE: The opposite illustration shows the left seat adjuster disassembled.
4. Remove vertical and horizontal equalizing rod link retaining ring "B".
5. Remove seat adjuster to seat frame attaching bolts.
6. Carefully pull seat adjuster to disengage it from vertical equalizing rods "C" vertical control rods "D", horizontal and vertical equalizing rod link "E", and auxiliary locking rod.
7. To remove upper section of seat adjuster from lower section, remove retaining rings "F".
8. When removing upper section of left seat adjuster, remove locking nut "G" from auxiliary locking rod extension "H" and disengage extension from latch. In addition disengage spring "I" from latch.
9. Carefully pull upper section of seat adjuster from lower section until shafts "J" are disengaged from holes in lower section.
10. To install reverse removal procedure. NOTE: Position both adjusters to the same relative position before beginning assembly of adjusters.



### COUNTER BALANCE SPRING ADJUSTMENTS

A counter-balance spring located at the top of each seat adjuster assists in raising the rear of the adjuster and seat assembly. The spring tension may be adjusted by placing the front hook of the spring in one of three (3) positions (notches) provided at the front of the seat adjuster. The forward position increases the spring tension, providing greater assistance in raising the rear of the seat. The rear position decreases the spring tension providing less assistance in raising the rear of the seat.

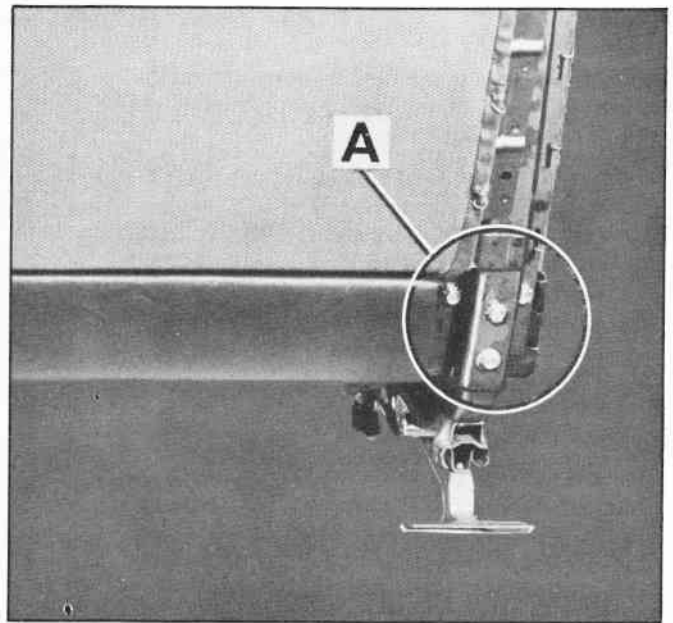
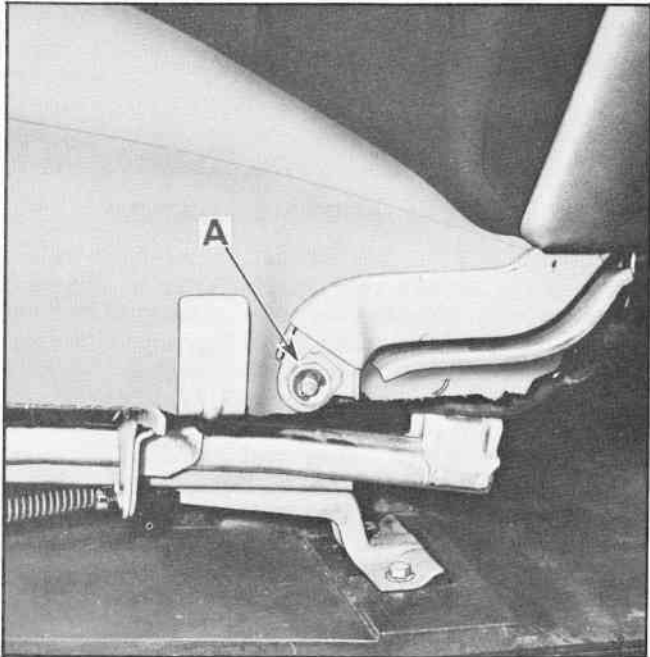


**FRONT SEAT BACK**

2562, 2562DF

**REMOVAL AND INSTALLATION**

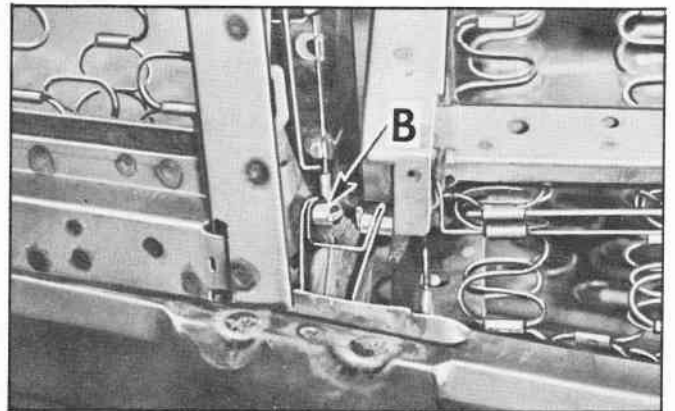
1. Remove front seat side and outer panels.
2. Remove seat-back-frame to seat-bottom frame bolts "A" at each lower rear corner of the seat frame and remove seat back.
3. To install, reverse removal procedure.

**FRONT SEAT BACK**

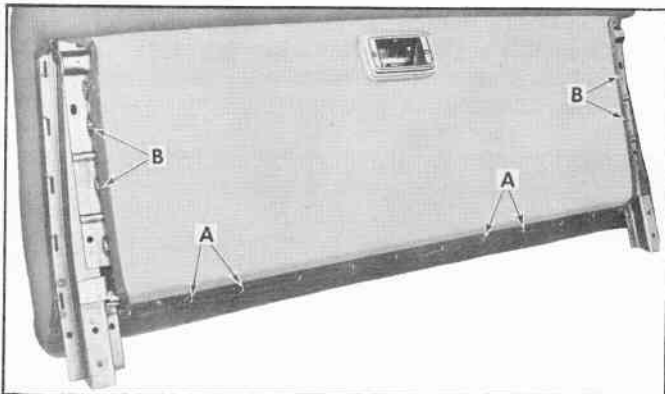
2563F, 2564DF

**REMOVAL AND INSTALLATION**

1. Remove front lower side panel.
2. Remove snap retainer "A" from outside hinge pin.
3. Tilt opposite seat back forward and pull seat back being removed toward outside of body sufficiently to disengage outside support arm from hinge pin.



4. Swing seat back forward and lift upward sufficiently to disengage hooked end of center hinge pin "B" from its retainer and remove seat back.
5. To install, reverse removal procedure.

**FRONT SEAT BACK OF BACK TRIM**

2562, 2562DF

**REMOVAL AND INSTALLATION**

1. Remove seat back assembly from body.
2. Remove ash tray assembly from seat back.
3. Remove hog rings attaching seat back trim to seat back frame retainers "A". NOTE: Do not remove hog rings attaching seat back front trim material to the frame.
4. Remove hog rings attaching seat back trim to retainers "B" along sides of seat back. NOTE: The seat

trim material is sewed to the bolster along the top of the back seat, and is not removable unless the front portion of the seat back trim is removed.

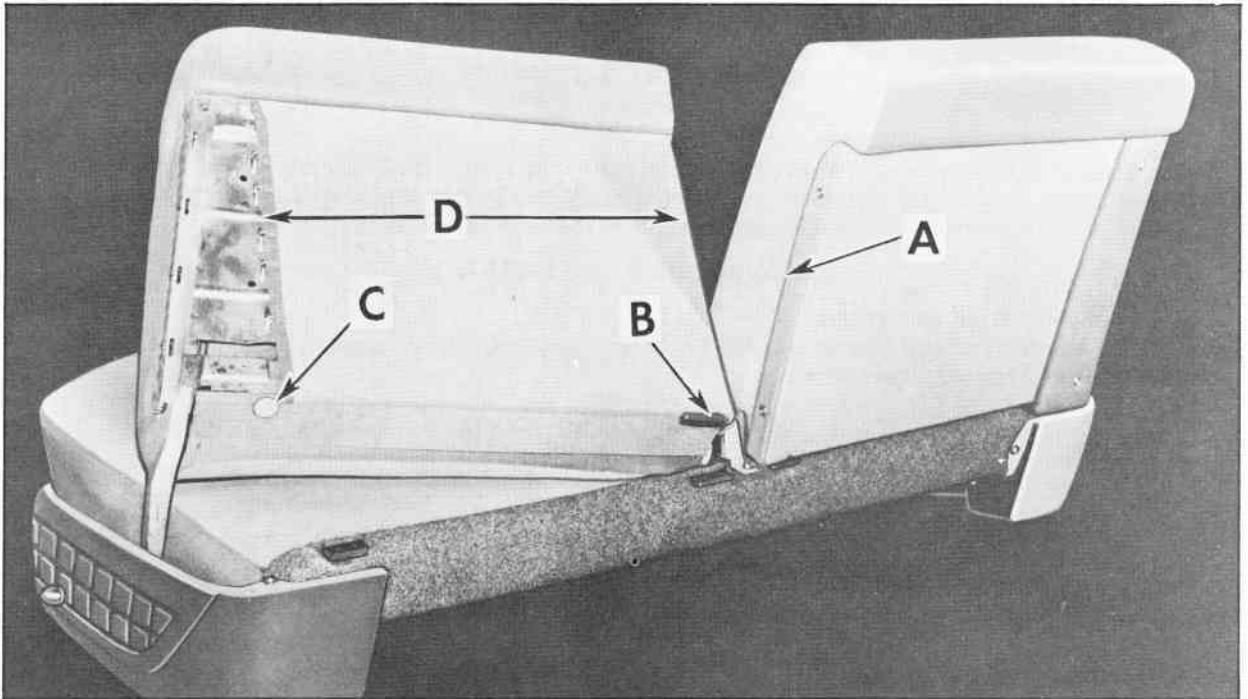
5. To install, reverse removal procedure.

## FRONT SEAT BACK OF BACK TRIM

2563F, 2564DF

### REMOVAL AND INSTALLATION

1. Remove seat back outer side panels as described previously.
2. Along inner side edge of seat back, remove two attaching screws and inside finish trim strip shown at "A".
3. Remove front seat back stop "B" and washer "C" from seat back frame.
4. Remove hog rings attaching back trim material to retainer at "D" on side of seat back frame. NOTE: The seat trim is sewed to the bolster along the top of the seat back and is not removable unless the front portion of the seat back trim is also removed.
5. To install, reverse removal procedure.



## FOLDING SEAT ASSEMBLY

2562DF, 2563F, 2564DF

The folding seat cushion is secured to the body at the front edge by two (2) hinges. The rear edge of the seat rests on two (2) seat supports secured to the floor pan.

The folding seat back is secured in place by an inner and outer support at the lower edge of seat back and by seat back stops and retainers at the upper edge of the seat back. When additional floor space is desired, the seat cushion is pivoted on its front hinges to a vertical position and the seat back is pivoted forward until the seat back "down" stops hook into retainers located on the folding seat cushion.

On the 2562DF and 2563F styles, the bottom of the folding seat back and cushion is covered with linoleum. On the 2564DF styles, the bottom of the seat back and cushion is covered with carpet. The 2562DF and 2564DF styles have skid strips installed to the bottom of the seat cushion and back.

### REMOVAL AND INSTALLATION

1. To remove folding seat cushion, pivot seat cushion to vertical position and remove four (4) screws securing each side of seat to hinges. To install, reverse removal procedure.
2. To remove folding seat back, loosen seat back retaining collar at lower edge of each side of seat, then disengage inner support pins from outer supports and seat back upper stop pins from retainers. To install, reverse removal procedure.

### ADJUSTMENTS

The folding seat back may be adjusted from side to side by installing and/or removing washers from one or both of the folding seat back lower outer supports. To adjust seat back, remove seat back and add or remove washers as required, then reinstall seat back.

